



ADVERTISEMENT FOR BIDS

SPECIAL PROVISIONS

BIDDERS DOCUMENTS

TRACS/Proj. No.:

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

Contracts and Specifications Group
205 S. 17TH Ave., 2nd Floor, M/D 121F
Phoenix, Arizona 85007-3217

ARIZONA DEPARTMENT OF TRANSPORTATION

ADVERTISEMENT FOR BIDS

BID OPENING: FRIDAY, OCTOBER 16, 2026, AT 11:00 A.M. (M.S.T.)

TRACS NO	0000 CH BIS T062101C
PROJECT NO	BIS-0(207)T
TERMINI	BENSON-DOUGLAS HIGHWAY (SR 80)
LOCATION	SR80; QUEEN MINE TOUR – OLD BISBEE

ROUTE NO.	MILEPOST	DISTRICT	ITEM NO.
0000	N/A	SOUTHEAST	104818

The amount programmed for this contract is \$3,635,000. The location and description of the proposed work are as follows:

The proposed project is located in Cochise County in the City of Bisbee on State Route 80, starting at MP 341.32 and extending south to MP 341.53. The work consists of constructing a shared use path in place of the existing sidewalk. The work includes construction of concrete retaining walls and sidewalk, grading, concrete curb and gutter, pavement marking, signing, lighting and other related work.

The time allowed for the completion of the work included in this contract will be 267 working days.

The Arizona Department of Transportation, in accordance with the provisions of Title VI of the Civil Rights Act of 1964 (78 Stat. 252, 42 U.S.C. §§ 2000d to §§ 2000d-4) and the Regulations, hereby notifies all bidders that it will affirmatively ensure that any contract entered into pursuant to this advertisement, Disadvantaged Business Enterprises will be afforded full and fair opportunity to submit bids in response to this invitation and will not be discriminated against on the grounds of race, color, or national origin in consideration for an award.

Contract documents, and other project documents, if applicable, are available as electronic files, at no charge, from the Department's website through the ADOT Contracts and Specifications Group (<https://azdot.gov/business/contracts-and-specifications/current-advertisements>).

Documents will be available within one week following the advertisement for bids.

To submit a valid bid, the bidder must (1) have prequalification from the Department as necessary for the project, and (2) be included on the project Plansholder List as a Prime.

The Application for Contractor Prequalification may be obtained from the Contracts and Specifications website.

This project requires electronic bidding. If a request for approval to bid as a Prime Contractor is received less than five working days prior to bid opening, the Department cannot guarantee the request will be acted on.

This contract is subject to the provisions of Arizona Revised Statutes Section 42-5075 -- Prime contracting classification; exemptions; definitions.

No award will be made to any contractor who is not a duly licensed contractor in accordance with Arizona Revised Statutes 32-1101 through 32-1170.03.

All labor employed on this project shall be paid in accordance with the minimum wage rates shown in the General Wage Decision. These rates have been determined in accordance with the requirements of the law and issued by the Secretary of Labor for this project. The wage scale is on file in Contracts and Specifications Section and copies may be obtained at all reasonable times.

Persons that require a reasonable accommodation based on language or disability should contact ADOT's Contracts and Specifications Office by phone (602) 712-7221. Requests should be made as early as possible to ensure the State has an opportunity to address the accommodation.

Las personas que requieran asistencia (dentro de lo razonable) ya sea por el idioma o discapacidad deben ponerse en contacto con ADOT (602) 712-7221.

The bidder shall provide an electronic proposal guaranty payable to the Arizona Department of Transportation for 10 percent of the amount of the bid.

Prior to the bid opening date, any questions pertaining to the project documents shall be submitted to the Department in a written format through the Bid Express (Bidx) website at <https://www.bidx.com/az/lettings>. Questions shall be submitted through the Questions and Answers (Q&A) link located within the corresponding letting date and project proposal number links. The Department may not answer all questions, and any decision on whether a question is answered will be within the sole discretion of the Department. Any questions received less than three working days prior to the bid opening date may not be answered.

The Engineering Specialist assigned to this project is: JALAL KAMAL, jkamal@azdot.gov, any correspondence with the Engineering Specialist is subject to posting onto Bidx through the project's Q&A link. Answers to questions will not be given verbally, but will be posted exclusively to the Bidx website.

Brahama Singh, PE,
Group Manager,
Contracts & Specifications

Project Advertised on: SEPTEMBER 03, 2026

SPECIAL PROVISIONS

FOR

ARIZONA PROJECT

0000 CH BIS T062101C

BIS-0(207)T

BENSON-DOUGLAS HIGHWAY (SR 80)

SR80; QUEEN MINE TOUR – OLD BISBEE

CONSTRUCT SHARED USE PATH

PROPOSED WORK:

The proposed project is located in Cochise County in the City of Bisbee on State Route 80, starting at MP 341.32 and extending south to MP 341.53. The work consists of constructing a shared use path in place of the existing sidewalk. The work includes construction of concrete retaining walls and sidewalk, grading, concrete curb and gutter, pavement marking, signing, lighting and other related work.

PROFESSIONAL ENGINEERS SEALS

These Special Provisions represent the combined efforts of the following organizations:

- (1) Kimley-Horn and Associates, Inc.
- (2) Ethos Engineering, LLC

A representative of each organization has affixed their seal below, which attests that portions of these Special Provisions were prepared under their direction.



Kimley-Horn and
Associates
(Civil)



Ethos Engineering, LLC
(Geotechnical, Paving)

(SPC00FA, 03/19/26)

SPECIFICATIONS:

The work embraced herein shall be performed in accordance with the requirements of the following separate documents:

Arizona Department of Transportation, Standard Specifications for Road and Bridge Construction, Edition of 2021,

Arizona Department of Transportation, Roadway Engineering Group, Construction Standard Drawings, listed in the project plans, and available on the Department's website,

Arizona Department of Transportation, Traffic Engineering Group, Manual of Approved Signs, available on the Department's website,

Arizona Department of Transportation, Traffic Engineering Group, Temporary Traffic Control Design Guidelines, dated April, 2025, available on the Department's website,

Manual on Uniform Traffic Control Devices for Streets and Highways, 2023 edition and Arizona Supplement to the 2023 edition, dated January, 2026,

The Proposal Pamphlet which includes the following documents:

These Special Provisions,

Appendix-A Subgrade Acceptance Chart

Required Contract Provisions Federal-Aid Construction Contracts (Form FHWA 1273 Revised October 23, 2023),

Standard Federal Equal Employment Opportunity Construction Contract Specifications (Executive Order 11246), July 1, 1978, Revised November 3, 1980 and Revised April 15, 1981,

Title VI / Non-Discrimination Assurances,

Appendix A

Appendix E,

Notice of Requirement for Affirmative Action to Ensure Equal Employment Opportunity (Executive Order 11246), July 1, 1978, Revised November 3, 1980 and Revised April 15, 1981,

Equal Employment Opportunity Compliance Reports, Federal-Aid Projects, February 1, 1977, Revised July 1, 1978, Revised November 3, 1980, Revised April

15, 1981, Revised September 7, 1983, Revised October 15, 1998, Revised January 1, 2005, Revised August 1, 2005, and Revised March 1, 2015,

Wage Determination Decision,

Bidding Schedule,

Proposal,

Surety (Bid) Bond, 12-1303,

Certification With Regard to the Performance of Previous Contracts or Subcontracts Subject to the Equal Opportunity Clause and the Filing of Required Reports, Federal Aid Projects, April, 1969, Rev. July, 2003,

Certification With Respect to the Receipt of Addenda,

Participation in Boycott of Israel Certification Form,

Forced Labor of Ethnic Uyghurs Ban Certification Form, Rev. November 2022.

BID SUBMISSION:

In submitting a bid, the bidder shall completely execute the following documents:

Proposal,

Bidding Schedule,

Surety (Bid) Bond, 12-1303,

Certification With Regard to the Performance of Previous Contracts or Subcontracts Subject to the Equal Opportunity Clause and the Filing of Required Reports, Federal Aid Projects, April, 1969, Rev. July, 2003,

Certification With Respect to the Receipt of Addenda,

Participation in Boycott of Israel Certification Form, and

Forced Labor of Ethnic Uyghurs Ban Certification Form, Rev. November 2022.

PROPOSAL GUARANTY:

Each bidder is advised to satisfy itself as to the character and the amount of the proposal guaranty required in the Advertisement for Bids.

CONTRACT DOCUMENTS:

The bidder to whom an award is made will be required to execute a Performance Bond and a Payment Bond, each in 100 percent of the amount of the bid, an Insurance Certificate and the Contract Agreement.

A copy of these documents is not included in the Proposal Pamphlet; however, each bidder shall satisfy itself as to the requirements of each document.

The documents, approved by the Department of Transportation, Highways Division, are identified as follows:

Statutory Performance Bond, 12-1301, September, 1992

Statutory Payment Bond, 12-1302, September, 1992

Contract Agreement, 12-0912, August, 2000

Certificate of Insurance, 12-0100, June, 1998

A copy of each document may be obtained by making a request to Contracts & Specifications.

MATERIAL AND SITE INFORMATION:

Projects requiring materials, excavation, or site investigation may have additional information available concerning the material investigations of the project site and adjacent projects. This information, when available and applicable, may be examined in the Office of the Bridge Group-Geotechnical Services, located at 205 S. 17th Avenue, Phoenix, AZ 85007-3212. The contractor may contact Bridge Group at (602) 712-7481 to schedule an appointment to examine the information. This information will not be attached to the contract documents.

(EPRISENGL-IFR)

DISADVANTAGED BUSINESS ENTERPRISES:

1.0 Policy:

The Arizona Department of Transportation (hereinafter the Department) has established a Disadvantaged Business Enterprise (DBE) program in accordance with the regulations of the U.S. Department of Transportation (USDOT), 49 Code of Federal Regulation Part 26 (49 CFR Part 26), as revised by the USDOT DBE Interim Final Rule (IFR) issued October 3, 2025 (hereinafter referred to as IFR).

The Department has received Federal financial assistance from the U.S. Department of Transportation and as a condition of receiving this assistance, the Department has signed an assurance that it will comply with 49 CFR Part 26, as revised by the IFR.

It is the policy of the Department to ensure that DBEs (hereinafter DBE or DBE firm), as defined in Part 26, have an equal opportunity to receive and participate in USDOT-assisted contracts. It is also the policy of the Department:

- (A) To ensure nondiscrimination in the award and administration of USDOT-assisted contracts;
- (B) To create a level playing field on which DBEs can compete fairly for USDOT-assisted contracts;
- (C) To ensure that the DBE program operates in a nondiscriminatory manner and without regard to race or sex, while maximizing efficiency of service;
- (D) To ensure that only firms that fully meet 49 CFR Part 26 eligibility standards are counted as DBEs;
- (E) To help remove barriers to the participation of DBEs in USDOT-assisted contracts,
- (F) To assist in the development of firms that can compete successfully in the market place outside the DBE program; and
- (G) To promote the use of DBEs in all types of federally-assisted contracts and procurement activities.

It is also the policy of the Department to facilitate and encourage participation of Small Business Concerns (SBCs), as defined herein, in USDOT-assisted contracts. The Department encourages contractors to take reasonable steps to eliminate obstacles to SBCs' participation and to utilize SBCs in performing contracts.

2.0 Assurances of Non-Discrimination:

The contractor, subrecipient, or subcontractor shall not discriminate on the basis of race, color, sex or national origin in the performance of this contract. The contractor shall carry out applicable requirements of 49 CFR Part 26 as revised by the IFR in the award and administration of USDOT-assisted contracts. Failure by the contractor to carry out these requirements is a material breach of this contract, which may result in the termination of this contract or such other remedy as the State deems appropriate, which may include, but are not limited to:

- (A) Withholding monthly progress payments;
- (B) Assessing sanctions; and/or
- (C) Disqualifying the contractor from future bidding as non-responsible.

The contractor, subrecipient, or subcontractor shall ensure that all subcontract agreements contain this non-discrimination assurance.

3.0 Definitions:

- (A) **Commercially Useful Function (CUF):** Commercially Useful Function is defined in 49 CFR Part 26.55. That definition is incorporated herein by reference.
- (B) **Disadvantaged Business Enterprise (DBE):** A DBE, as defined in 49 CFR Part 26.5, is a for-profit small business concern which meets both of the following requirements:
 - (1) Is at least 51 percent owned by one or more individuals who are both socially and economically disadvantaged; and,
 - (2) Whose management and daily business operations are controlled by one or more of the socially and economically disadvantaged individuals who own it.
- (C) **Joint Check:** a two-party check between a subcontractor, DBE and/or non-DBE, a prime contractor and the regular dealer of material supplies.
- (D) **Joint Venture:** an association of a DBE firm and one or more other firms to carry out a single, for-profit business enterprise, for which parties combine their property, capital, efforts, skills and knowledge, and in which the DBE is responsible for a distinct, clearly defined portion of the work of the contract and whose share in the capital contribution, control, management, risks, and profits of the joint venture are commensurate with its ownership interest.
- (E) **NAICS Code:** The North American Industry Classification System (NAICS) is the standard used by Federal statistical agencies in classifying business establishments for the purpose of collecting, analyzing, and publishing statistical data related to the US business economy.
- (F) **Non-DBE:** any firm that is not a DBE.
- (G) **DBE Conscious:** a measure or program that is focused specifically on assisting only DBEs.
- (H) **DBE Neutral:** a measure or program that is, or can be, used to assist all small businesses.
- (I) **Small Business Concern:** a business that meets all of the following conditions:
 - (1) Operates as a for-profit business.
 - (2) Operates a place of business primarily within the U.S. or makes a significant contribution to the U.S. economy through payment of taxes or use of American products, materials, or labor.

- (3) Is independently owned and operated.
- (4) Is not dominant in its field on a national basis; and
- (5) Does not have annual gross receipts that exceed the Small Business Administration size standards average annual income criteria for its primary North American Industry Classification System (NAICS) code.

(J) Socially and Economically Disadvantaged Individuals: Socially and Economically Disadvantaged Individuals is defined in 49 CFR Part 26.5, as revised by the IFR. That definition is incorporated here.

- (1) Any individual who is a citizen (or lawfully admitted permanent resident) of the United States and who a certifier finds to be socially and economically disadvantaged on an individual basis.
- (2) A determination that an individual is socially and economically disadvantaged must not be based in whole or in part on race or sex. For that reason, all applicants shall qualify as socially and economically disadvantaged if they can demonstrate that they can meet the relevant criteria described in 49 CFR Part 26.67.
- (3) Being born in a particular country does not, standing alone, mean that a person is necessarily socially and economically disadvantaged.

4.0 Working with DBEs:

The Department works with DBEs and assists them in their efforts to participate in the highway construction program. All bidders should contact the Department's Business Engagement and Compliance Office (BECO) by phone, through email, or at the address shown below, for assistance in their efforts to use DBEs in the highway construction program of the Department. BECO contact information is as follows:

Arizona Department of Transportation
Business Engagement and Compliance Office
1801 W. Jefferson Street, Ste. 101, Mail Drop 154A
Phoenix, AZ 85007
Phone (602) 712-7761
Email: contractorcompliance@azdot.gov
Website: www.azdot.gov/business/business-engagement-and-compliance

4.01 Business Development Program:

The Department has established the Business Development Program as an initiative to encourage and develop disadvantaged businesses in the highway construction industry. The Department is committed to providing new, emerging, developmental and transitional DBEs with general and firm-specific training and technical assistance. The Department intends for this assistance to aid DBEs to become competitive within the heavy highway

and construction industry market places. In particular, the Department's DBE Supportive Services Program (DBE/SS) is designed to work in collaboration with stakeholder organizations (including departments and agencies of State and Federal Governments, small business organizations, tribal governments, profit and nonprofit corporations) to help DBEs to successfully compete for highway construction projects and become self-sufficient. The program provides educational opportunities for DBEs regarding current market conditions, Federal regulatory compliance, and best business practices. These efforts are reinforced with one-on-one business counseling for DBEs certified in areas that directly support Federal-aid highway projects, small group workshops, conferences, business expositions, regular in-person training opportunities, and regular virtual training opportunities. For guidance regarding this program, refer to the Business Development Program Guidelines available on the BECO website at <https://azdot.gov/business/business-engagement-and-compliance/dbe-supportive-services/business-development-program/disadvantaged-business-enterprise-dbe-program/dbe>.

The Business Development Program is intended to increase legitimate DBE activities. The program operates in conformity with the Federal DBE rules and regulations. The Department's DBE/SS participants may not circumvent the Federal DBE rules or regulations.

5.0 Applicability:

During the transition period, the IFR provides that until the Arizona Unified Certification Program (UCP) completes the recertification process, the Department may not 1) set any DBE contract goals or 2) count any participation towards its overall DBE goal.

The Department has established an overall annual goal for DBE participation on Federal-aid contracts. The Department intends for the goal to be met with a combination of DBE conscious efforts and DBE neutral efforts once the DBE recertification process is completed in accordance with the IFR. DBE conscious participation occurs where the contractor uses a percentage of DBEs, as defined herein, to meet the contract-specified goal. DBE neutral efforts are those that are, or can be, used to assist all small businesses or increase opportunities for all small businesses. The regulation, 49 CFR 26, as revised by the IFR describes DBE neutral participation as when a DBE wins a prime contract through customary competitive procurement procedures or is awarded a subcontract on a prime contract that does not carry a DBE contract goal.

The provisions are applicable to all bidders.

6.0 Certification and Registration:

6.01 DBE Certification:

Certification as a DBE shall be predicated on:

- (A) The completion and execution of an application for certification as a "Disadvantaged Business Enterprise".

- (B) The submission of documents pertaining to the firm(s) as stated in the application(s), including but not limited to a statement of social disadvantage and a personal financial statement.
- (C) The submission of any additional information which the Department or the applicable Arizona Unified Certification (UCP) agency may require to determine the firm's eligibility to participate in the DBE program.
- (D) The information obtained during the on-site visits to the offices of the firm and to active job-sites.

Application Submission. Applications for Disadvantaged Business Enterprise (DBE) certification may be filed with the Department or the applicable UCP agency at any time through the Arizona Unified Transportation Registration and Certification System (AZ UTRACS) website at <https://utracs.azdot.gov/Home>.

Implementation of Revised Federal Standards. Effective October 3, 2025, all certification applications and renewals shall be reviewed and processed in accordance with the 49 CFR Part 26 as revised by the IFR. The revised rule modifies certification standards, documentation, and evidentiary requirements applicable to determinations of social and economic disadvantage, business size, ownership, and control.

Transition Period. During the transition period in which the Department and participating UCP agencies are updating internal procedures and the AZ UTRACS system to implement the revised rule, certification applications may continue to be submitted through the existing online platform. Applicants submitting applications during this period may be required to furnish additional or supplemental documentation consistent with the revised certification criteria upon system update or upon request by the certifying agency.

All applicants, whether filing initial or renewal applications, shall comply with any new or amended federal documentation requirements that become effective under 49 CFR Part 26 as revised by the IFR, including but not limited to personal narrative statements, financial disclosures, and supporting affidavits required to demonstrate eligibility under the revised standards.

The Department is a member of the AZ Unified Certification Program (AZUCP). During the transition period, the list of firms listed in AZ UTRACS were certified prior to October 3, 2025, not in accordance with the IFR, and therefore do not count for DBE credit, unless otherwise noted in AZ UTRACS. The list indicates contact information and specialty for each DBE firm and may be sorted in a variety of ways. However, the Department does not guarantee the accuracy and/or completeness of this information, nor does the Department represent that any licenses or registrations are appropriate for the work to be done.

The Department's certification of a DBE is not a representation of qualifications and/or abilities only that the firm has met the criteria for DBE certification as outlined in 49 CFR Part 26, as revised by the IFR. The contractor bears all risks of ensuring that DBE firms selected by the contractor are able to perform the work.

6.02 SBC Registration:

To comply with 49 CFR Part 26.39, the Department's DBE Program incorporates contracting requirements to facilitate participation by Small Business Concerns (SBCs) in federally assisted contracts. SBCs are for-profit businesses registered to do business in Arizona that meet the Small Business Administration (SBA) size standards for average annual revenue criteria for its primary North American Industry Classification System (NAICS) code.

While the SBC component of the DBE program does not require utilization goals on projects, the Department encourages contractors to utilize small businesses that are registered in AZ UTRACS on their contracts, in addition to DBEs meeting the certification requirement in accordance with the IFR. However, SBCs that are not DBEs will not be counted toward DBE participation.

SBCs can register online at the AZ UTRACS website at <http://utracs.azdot.gov/Home/>. The Department's registration of SBCs is not a representation of qualifications and/or abilities. The contractor bears all risks of ensuring that SBC firms selected by the contractor are able to perform the work.

7.0 DBE Financial Institutions:

The Department thoroughly investigates the full extent of services offered by financial institutions owned and controlled by socially and economically disadvantaged individuals in its service area and makes reasonable efforts to use these institutions. The Department encourages prime contractors to use such institutions on USDOT assisted contracts. However, use of DBE financial institutions will not be counted toward DBE participation.

The Department encourages prime contractors to research the Federal Reserve Board website at www.federalreserve.gov to identify minority-owned banks in Arizona derived from the Consolidated Reports of Condition and Income filed quarterly by banks (FFIEC 031 and 041) and from other information on the Board's National Information Center database.

8.0 Time is of the Essence:

TIME IS OF THE ESSENCE IN RESPECT TO THE DBE PROVISIONS.

9.0 Computation of Time:

In computing any period of time described in this DBE special provision, such as calendar days, the day from which the period begins to run is not counted. When the last day of the period is a Saturday, Sunday, or Federal or State holiday, the period extends to the next day that is not a Saturday, Sunday, or Federal or State holiday. When the Department's offices are closed for all or part of the last day, the period extends to the next day on which the Department's offices are open.

10.0 Contractor and Subcontractor Requirements:

10.01 General:

The contractor shall establish a DBE program that will ensure nondiscrimination in the award and administration of contracts and subcontracts.

Agreements between the bidder and a DBE in which the DBE promises not to provide subcontracting quotations to other bidders are prohibited.

10.02 Blank:

11.0 Bidders/Proposers List and AZ UTRACS Registration Requirement:

Under 49 CFR Part 26.11, DOTs are required to collect certain information from all contractors and subcontractors who seek to work on federally-assisted contracts in order to set overall and contract DBE goals. The Department collects this information through a Bidders/Proposers List when firms register their companies on the Arizona Unified Transportation Registration and Certification System (AZ UTRACS) web portal at <http://utracs.azdot.gov/Home/> a centralized database for companies that seek to do business with the Department. This information will be maintained as confidential to the extent allowed by Federal and State law.

All prime contractors, subcontractors, and DBEs shall: 1) register in AZ UTRACS, and 2) maintain their profile with current and accurate firm information. Bidders may verify that their firm and each subcontractor is registered using the AZ UTRACS website.

Bidders may obtain additional information at the AZ UTRACS website or by contacting BECO.

Bidders shall create the Bidders/Proposers List in the AZ UTRACS by selecting all subcontractors, service providers, manufacturers and suppliers that expressed interest or submitted bids, proposals or quotes for this contract. The Bidders/Proposers List form must be complete and must include the names for all subcontractors, service providers, manufacturers and suppliers regardless of the bidders' intentions to use those firms on the project.

All bidders must complete the Bidders/Proposers List online at AZ UTRACS whether they are the apparent low bidder or not. A confirmation email will be generated by the system. The bidders shall submit to BECO a copy of the email confirmation no later than 4:00 p.m. on the fifth calendar day following the bid opening. Faxed copies are acceptable.

FAILURE TO SUBMIT THE REQUIRED BIDDERS/PROPOSERS LIST CONFIRMATION EMAIL TO BECO BY THE STATED TIME AND IN THE MANNER HEREIN SPECIFIED SHALL BE CAUSE FOR THE BIDDER BEING DEEMED INELIGIBLE FOR AWARD OF THE CONTRACT.

12.0 DBE Goals:

During the transition period, the IFR provides that until the UCP completes the recertification process, the Department may not 1) set any DBE contract goals or 2) count any participation towards its overall DBE goal. The Department will not be counting any DBE conscious or DBE neutral efforts towards its overall DBE goal during this transitional period.

The Department has not established contract goals for DBE participation in this contract. Contractors are still encouraged to employ reasonable means to obtain DBE neutral efforts. Contractors must retain records in accordance with these DBE specifications. The contractor is notified that this record keeping is important to the Department so that it can track DBE participation where only DBE neutral efforts are employed.

13.0 Payment Reporting:

The contractor shall report on a monthly basis indicating the amounts paid to all subcontractors, of all tiers, working on the project. Reporting shall be in accordance with Subsection 109.06(B)(5) of the specifications.

14.0 Crediting DBE Participation:

14.01 General Requirements:

During the transition period, the IFR provides that until the UCP completes the recertification process, the Department may not count any participation towards its overall DBE goal. This applies to both DBE conscious and DBE neutral efforts.

To count toward DBE participation, the DBE firm must be certified in each NAICS code applicable to the kind of work the firm will perform on the contract. NAICS for each DBE can be found on the AZ UTRACS under the Firm Directory. General descriptions of all NAICS codes can be found at www.naics.com.

The entire amount of a contract that is performed by the DBE's own forces, including the cost of supplies and materials purchased by the DBE for the work on the contract and equipment leased by the DBE will be credited toward DBE participation. Supplies and equipment the DBE subcontractor purchases or leases from the prime contractor or its affiliate will not be credited toward DBE participation.

The contractor bears the responsibility to determine whether the DBE possesses the proper contractor's license(s) to perform the work.

The Department's certification is not a representation of a DBE's qualifications and/or abilities. The contractor bears all risks that the DBE may not be able to perform its work for any reason.

A DBE may participate as a prime contractor, subcontractor, joint venture partner with either a prime contractor or a subcontractor, or as a vendor of materials or supplies. A

DBE joint venture partner shall be responsible for a clearly defined portion of the work to be performed, in addition to meeting the requirements for ownership and control.

The dollar amount of work to be accomplished by DBEs, including partial amount of a lump sum or other similar item, shall be on the basis of agreements such as: subcontract, purchase order, hourly rate, and rate per ton.

With the exception of bond premiums, all work must be attributed to specific bid items. Where work applies to several items, the DBE contracting arrangement must specify unit price and amount attributable to each bid item. DBE credit for any individual item of work performed by the DBE shall be the lesser of the amount to be paid to the DBE or the prime contractor's bid price. If the amount bid by the DBE on any item exceeds the prime contractor's bid amount, the prime contractor may not obtain credit by attributing the excess to other items.

Where more than one DBE is engaged to perform parts of an item (for example, supply and installation), the total amount payable to the DBEs will not be considered in excess of the prime contractor's bid amount for that item.

Bond premiums may be stated separately, so long as the arrangement between the prime contractor and the DBE provides for separate payment not to exceed the price charged by the bonding company.

DBE credit may be obtained only for specific work done for the project, supply of equipment specifically for physical work on the project, or supply of materials to be incorporated in the work. DBE credit will not be allowed for costs such as overhead items, capital expenditures (for example, purchase of equipment), and office items.

If a DBE performs part of an item (for example, installation of materials purchased by a Non-DBE), the DBE credit shall not exceed the lesser of (1) the DBE's contract or (2) the prime contractor's bid for the item, less a reasonable deduction for the portion performed by the Non-DBE.

When a DBE performs as a partner in a joint venture, only that portion of the total dollar value of the contract which is clearly and distinctly performed by the DBE's own forces can be credited.

The contractor may credit second-tier subcontracts issued to DBEs by non-DBE subcontractors. Any second-tier subcontract to a DBE must meet the requirements of a first-tier DBE subcontract.

A prime contractor may credit the entire amount of that portion of a construction contract that is performed by the DBE's own forces. The cost of supplies and materials obtained by the DBE for the work of the contract can be included so long as that cost is reasonable. Leased equipment may also be included. No credit is permitted for supplies purchased or equipment leased from the prime contractor or its affiliate(s).

When a DBE subcontracts a part of the work of its contract to another firm, the value of the subcontract may be credited towards DBE participation only if the DBE's subcontractor is itself a DBE and performs the work with its own forces. Work that a DBE subcontracts to a non-DBE firm does not count towards DBE participation.

A prime contractor may credit the entire amount of fees or commissions charged by a DBE firm for providing a bona fide service, such as professional, technical, consultant, or managerial services, or for providing bonds or insurance specifically required for the performance of a USDOT-assisted contract, provided the fees are reasonable and not excessive as compared with fees customarily allowed for similar services.

14.02 Effect of Loss of DBE Eligibility:

If a DBE or a DBE prime contractor is deemed ineligible, decertified, or suspended by the Department in accordance with 49 CFR Part 26.87 and 49 CFR Part 26.88, the following provisions shall apply:

- (A) If a DBE firm loses its DBE eligibility because the DBE firm was acquired by a non-DBE firm, no work performed by the DBE firm after the Decision Date will be counted toward DBE participation.
- (B) If a subcontract, contract, or supplier arrangement has been executed before the Decision Date, work performed by the DBE firm will be counted toward DBE participation.
- (C) If neither paragraph (A) nor paragraph (B) above applies, the work performed by the DBE firm after the Decision Date will be counted toward DBE participation.
- (D) If the contractor extends or adds work to the DBE firm's subcontract, that work will not be counted towards DBE participation unless the contractor has obtained prior approval from the Department for DBE credit. Any requests to extend or add work to the DBE firm's subcontract to count towards DBE participation shall be submitted using the request form, made available on BECO's website at <https://azdot.gov/business/business-engagement-and-compliance/dbe-contract-compliance/contract-specs-and-forms>, to extend Decertified DBE contract for DBE credit.
- (E) The Department will consent to such DBE credit only if the added work is within the foreseeable range of added work, given the circumstances of the original DBE contract.
- (F) For the purposes of this subsection, "Decision Date" means the date the Department notifies the DBE that it has become ineligible, decertified, or suspended under 49 CFR Part 26.87(c)(4), (g).

14.03 Notifying the Contractor of DBE Certification Status:

Each DBE contract of any tier shall require any DBE subcontractor or supplier that is either decertified or certified during the term of the contract to immediately notify the contractor and all parties to the DBE contract in writing, with the date of decertification or certification. The contractor shall require that this provision be incorporated in any contract of any tier in which a DBE is a participant.

14.04 Police Officers:

DBE credit will not be permitted for procuring DPS officers. For projects on which officers from other agencies are supplied, DBE credit will be given only for the broker fees charged, and will not include amounts paid to the officers. The broker fees must be reasonable.

14.05 Commercially Useful Function:

A prime contractor can credit expenditures to a DBE subcontractor only if the DBE performs a commercially useful function (CUF) on the contract.

In conformity with 49 CFR Part 26.55(c), a DBE performs a CUF when it is responsible for execution of the work of a contract and carries out its responsibilities by actually performing, managing, and supervising the work involved. To perform a commercially useful function, the DBE must also be responsible, with respect to materials and supplies on the contract, for negotiating price, determining quality and quantity, ordering the material, and installing (where applicable) and paying for the material itself that it uses on the project. To determine whether a DBE is performing a commercially useful function, the Department will evaluate the amount of work subcontracted, industry practices, whether the amount the firm is to be paid under the contract is commensurate with the work it is actually performing and the DBE credit claimed for its performance of the work, and other relevant factors.

A DBE will not be considered to perform a commercially useful function if its role is limited to that of an extra participant in a transaction, contract, or project through which funds are passed in order to obtain the appearance of DBE participation. In determining whether a DBE is such an extra participant, the Department will examine similar transactions, particularly those in which DBEs do not participate.

If a DBE does not perform or exercise responsibility for at least 30 percent of the total cost of its contract with its own work force, or if the DBE subcontracts a greater portion of the work of a contract than would be expected within normal industry practice for the type of work involved, the Department will presume that the DBE is not performing a commercially useful function.

When a DBE is presumed not to be performing a commercially useful function as provided above, the DBE may present evidence to rebut this presumption. The Department will determine if the firm is performing a CUF given the type of work involved and normal industry practices.

The Department will notify the contractor, in writing, if it determines that the contractor's DBE subcontractor is not performing a CUF. The contractor will be notified within seven calendar days of the Department's decision.

Decisions on CUF may be appealed to the State Engineer. The appeal must be in writing and personally delivered or sent by certified mail, return receipt requested, to the State Engineer. The appeal must be received by the State Engineer no later than seven calendar days after the decision of BECO. BECO's decision remains in effect unless and until the State Engineer reverses or modifies BECO's decision. The State Engineer will promptly consider any appeals under this subsection and notify the contractor of the State Engineer's findings and decisions. Decisions on CUF matters are not appealable to USDOT.

The Department will conduct project site visits on the contract to confirm that DBEs are performing a CUF. The contractor shall cooperate during the site visits and the Department's staff will make every effort not to disrupt work on the project.

14.06 Trucking:

In conformity with 49 CFR Part 26.55(d), the Department will use the following factors in determining whether a DBE trucking company is performing a commercially useful function. The DBE must be responsible for the management and supervision of the entire trucking operation for which it is responsible on a particular contract.

The DBE must itself own and operate at least one fully licensed, insured, and operational truck used on the contract on every day that credit is to be given for trucking.

The contractor will receive credit for the total value of transportation services provided by the DBE using trucks it owns, insures and operates, and using drivers it employs.

The DBE may lease trucks from another DBE firm, including an owner-operator who is certified as a DBE. The DBE who leases trucks from another DBE receives credit for the total value of the transportation services.

The DBE may also lease trucks from a non-DBE firm, including an owner-operator. The DBE who leases trucks with drivers from a non-DBE is entitled to credit for the total value of the transportation services provided by non-DBE leased trucks with drivers not to exceed the value of transportation services on the contract provided by DBE-owned trucks or leased trucks with DBE employee drivers. Additional participation by non-DBE owned trucks with drivers receives credit only for the fee or commission paid to the DBE as a result of the lease agreement.

Example: DBE Firm X uses two of its own trucks on contract. It leases two trucks from DBE Firm Y and six trucks from non-DBE firm Z. DBE credit would be awarded for the total value of transportation services provided by Firm X and Firm Y, and may also be awarded for the total value of transportation services provided by four of the six trucks provided by Firm Z. In all, full credit would be allowed for the participation of eight trucks.

DBE credit could be awarded only for the fees or commissions pertaining to the remaining trucks Firm X receives as a result of the lease with Firm Z.

The DBE may lease trucks without drivers from a non-DBE truck leasing company. If the DBE leases trucks from a non-DBE leasing company and uses its own employees as drivers, it is entitled to credit for the total value of these hauling services.

Example: DBE Firm X uses two of its own trucks on a contract. It leases three additional trucks from non-DBE Firm Z. Firm X uses its own employees to drive the trucks leased from Firm Z. DBE credit would be awarded for the total value of the transportation services provided by all five trucks.

For purposes of this section, a lease must indicate that the DBE has exclusive use of and control over the truck. This does not preclude the leased truck from working for others during the term of the lease with the consent of the DBE, so long as the lease gives the DBE absolute priority for use of the leased truck. Leased trucks must display the name and identification number of the DBE. DBE participation will be allowed only for those lease costs related to the time each truck is devoted to the project.

DBE credit for supplying paving grade asphalt and other asphalt products will only be permitted for standard industry hauling costs, and only if the DBE is owner or lessee of the equipment and trucks. Leases for trucks must be long term (extending for a fixed time period and not related to time for contract performance) and must include all attendant responsibilities such as insurance, titling, hazardous waste requirements, and payment of drivers.

14.07 Materials and Supplies:

In conformity with 49 CFR Part 26.55(e), the Department will credit expenditures with DBEs for material and supplies towards DBE participation as follows:

- (A) If the materials or supplies are obtained from a DBE manufacturer, 100 percent of the cost of the materials or supplies is credited.
 - (1) A DBE manufacturer is defined as: a firm that owns, or leases, and operates a factory or establishment that produces, on the premises, the materials, supplies, articles, or equipment required under the contract, and of the general character described by the specifications.
 - (2) Manufacturing includes blending or modifying raw materials or assembling components to create the product to meet contract specifications. When a DBE makes minor modifications to the materials, supplies, articles, or equipment, the DBE is not a manufacturer. Minor modifications are additional changes to a manufactured product that are small in scope and add minimal value to the final product.

- (B) If the materials or supplies are purchased from a DBE regular dealer, 60 percent of the cost of the materials or supplies, (including transportation costs), is credited.
- (1) A DBE regular dealer is defined as: a firm that owns, or leases, and operates, or maintains a store or warehouse or other establishment in which the materials, supplies, articles, or equipment of the general character described by the specifications and required under the contract are bought, kept in sufficient quantities, and regularly sold or leased to the public in the usual course of business.
 - (a) To be a regular dealer, the firm must be an established, regular business that engages, as its principal business and under its own name, in the purchase and sale or lease of the products in question.
 - (b) Items kept and regularly sold by the DBE are of the "general character" when they share the same material characteristics and application as the items specified by the contract.
 - (2) A firm may be a DBE regular dealer in such bulk items as petroleum products, steel, concrete or concrete products, stone or asphalt without owning and operating a place of business, as provided above, if the person both owns and operates distribution equipment used to deliver the products. Any supplementing of regular dealers' own distribution equipment must be by a long-term operating lease, and not on an ad-hoc or contract-by-contract basis.
 - (3) A DBE supplier performs a CUF as a regular dealer and receives credit for 60 percent of the cost of materials or supplies, including transportation cost, when all, or at least 51 percent of, the items under a purchase order or subcontract are provided from the DBE's inventory, and when necessary, any minor quantities delivered from and by other sources are of the general character as those provided from the DBE's inventory.
 - (4) A DBE supplier of items that are not typically stocked due to their unique characteristics (e.g., limited shelf life or items ordered to specification) should be considered in the same manner as a regular dealer of bulk items as described above. If the DBE supplier of these items does not own or lease distribution equipment, as described above, it is not a regular dealer.
 - (5) Packagers, brokers, manufacturers' representatives, or other persons who arrange, facilitate or expedite transactions are not regular dealers within the meaning of this paragraph and the paragraph above.

- (C) If the materials or supplies are purchased from a DBE distributor that neither maintains sufficient inventory nor uses its own distribution equipment for the products in question, 40 percent of the cost of materials or supplies (including transportation costs) count for credit.
 - (1) A DBE distributor is defined as: an established business that engages in the regular sale or lease of the items specified by the contract. A DBE distributor assumes responsibility for the items it purchases once they leave the point of origin (e.g., a manufacturer's facility), making it liable for any loss or damage not covered by the carrier's insurance.
 - (2) A DBE distributor performs a CUF when it demonstrates ownership of the items in question and assumes all risk for loss or damage during transportation, evidenced by the terms of the purchase order or a bill of lading (BOL) from a third party, indicating Free on Board (FOB) at the point of origin or similar terms that transfer responsibility of the items in question to the DBE distributor.
 - (3) If paragraph (1) and paragraph (2), above, are met, DBE distributors may receive 40 percent for drop-shipped items.
 - (4) Terms that transfer liability to the distributor at the delivery destination (e.g., FOB destination), or deliveries made or arranged by the manufacturer or another seller do not satisfy this requirement.
- (D) With respect to materials or supplies purchased from a DBE which is neither a manufacturer, a regular dealer, nor a distributor, the following standards shall apply:
 - (1) The Department will credit the entire amount of the fees or commissions charged by the DBE for: (1) assistance in the procurement of the materials and supplies, or (2) fees or transportation charges for the delivery of materials or supplies required on a job site, toward DBE participation.
 - (2) The Department will only credit the fees or commissions charged by the DBE if the Department determines the fees to be reasonable and not excessive as compared with fees customarily allowed for similar services.
 - (3) The cost of the materials and supplies themselves may not be counted toward DBE participation.
- (E) The Department will credit expenditures with DBEs for material and supplies (e.g. whether a firm is acting as a regular dealer, distributor or a transaction facilitator) towards DBE participation on a contract-by-contract basis.

- (F) The fact that a DBE firm qualifies under a classification (manufacturer, regular dealer, distributor or supplier) for one contract does not mean it will qualify for the same classification on another contract.
- (G) The bidder shall be responsible for verifying whether a DBE qualifies as a DBE manufacturer, regular dealer, distributor or supplier.
 - (1) For each DBE firm listed as a regular dealer or distributor, the bidder must assess a DBE firm's eligibility for 60 or 40 percent credit, respectively, of the cost of materials and supplies based on its demonstrated capacity and intent to perform as a regular dealer or distributor.
 - (2) To receive credit toward DBE participation, the bidder shall use and submit the form made available on BECO's website at <https://azdot.gov/business/business-engagement-and-compliance/dbe-contract-compliance/contract-specs-and-forms>, to affirm the DBE firm's capacity and intent to perform as a regular dealer or distributor.

15.0 Joint Checks:

15.01 Requirements:

A DBE subcontractor and a material supplier (or equipment supplier) may request permission for the use of joint checks for payments from the prime contractor to the DBE subcontractor and the supplier. Joint checks may be issued only if all the conditions in this subsection are met.

- (A) The DBE subcontractor must be independent from the prime contractor and the supplier, and must perform a commercially useful function. The DBE subcontractor must be responsible for negotiating the price of the material, determining quality and quantity, ordering the materials, installing (where applicable), and paying for the material. The DBE subcontractor may not be utilized as an extra participant in a transaction, contract, or project in order to obtain the appearance of DBE participation.
- (B) The use of joint checks will be allowed only if the prime contractor, DBE subcontractor, and material supplier establish that the use of joint checks in similar transactions is a commonly recognized business practice in the industry, particularly with respect to similar transactions in which DBE's do not participate.
- (C) A material or supply contract may not bear an excessive ratio relative to the DBE subcontractor's normal capacity.

- (D) There may not be any exclusive arrangement between one prime and one DBE in the use of joint checks that may bring into question whether the DBE is independent of the prime contractor.
- (E) Any arrangement for joint checks must be in writing, and for a specific term (for example, one year, or a specified number of months) that does not exceed a reasonable time to establish a suitable credit line with the supplier.
- (F) The prime contractor may act solely as the payer of the joint check, and may not have responsibility for establishing the terms of the agreement between the DBE subcontractor and the supplier.
- (G) The DBE must be responsible for receiving the check from the prime contractor and delivering the check to the supplier.
- (H) The prime contractor cannot require the DBE subcontractor to use a specific supplier, and the prime contractor may not participate in the negotiation of unit prices between the DBE subcontractor and the supplier.

15.02 Procedure and Compliance:

- (A) The Business Engagement and Compliance Office must approve the agreement for the use of joint checks in writing before any joint checks are issued. The prime contractor shall submit a DBE joint check request form, available from the BECO website, along with the joint check agreement, to BECO through email within seven calendar days from the time the subcontract is executed.
- (B) After obtaining authorization for the use of joint checks, the prime contractor, the DBE, and the supplier must retain documentation to allow for efficient monitoring of the agreement.
- (C) Copies of canceled checks must be submitted, with the payment information for the period in which the joint check was issued, electronically through email to BECO, and made available for review at the time of the onsite CUF review. The prime contractor, DBE, and supplier each have an independent duty to report to the Department in the case of any change from the approved joint check arrangement.
- (D) Any failure to comply will be considered by the Department to be a material breach of this contract and will subject the prime contractor, DBE, and supplier to contract remedies and, in the case of serious violations, a potential for termination of the contract, reduction or loss of prequalification, debarment, or other remedies which may prevent future participation by the offending party.

16.0 Certification of Final DBE Payments:

DBE participation on the contract is measured by actual payments made to the DBEs. The contractor shall submit the "Certification of Final DBE Payments" form for each DBE firm working on the contract. This form shall be signed by the contractor and the relevant DBE, and submitted to the Engineer no later than 30 days after the DBE completes its work.

The contractor will not be released from the obligations of the contract until the "Certification of Final DBE Payments" forms are received and deemed acceptable by the Engineer and BECO.

17.0 False, Fraudulent, or Dishonest Conduct:

In addition to any other remedies or actions, the Department will bring to the attention of the USDOT any appearance of false, fraudulent, or dishonest conduct in connection with the DBE program, so that USDOT can take steps such as referral to the Department of Justice for criminal prosecution, referral to the USDOT Inspector General for possible initiation of suspension and debarment proceedings against the offending parties or application of "Program Fraud and Civil Penalties" rules provided in 49 CFR Part 31.

(TITLE VI, 08/19/21)

STANDARD TITLE VI SPECIFIC ASSURANCES:

The Arizona Department of Transportation, in accordance with the provisions of Title VI of the Civil Rights Act of 1964 (78 Stat. 252, 42 U.S.C. §§ 2000d to 2000d-4) and the Regulations, hereby notifies all bidders that it will affirmatively ensure that any contract entered into pursuant to this advertisement, Disadvantaged Business Enterprises will be afforded full and fair opportunity to submit bids in response to this invitation and will not be discriminated against on the grounds of race, color, or national origin in consideration for an award.

Transition of Select AASHTO Standard Test Method to Arizona Test Method Equivalent:

Whenever reference is made in the specifications to an AASHTO Test Method, the reference shall be construed to mean it's equivalent Arizona Test Method as listed in the table below.

TEST METHOD TRANSITION TABLE	
AASHTO Standard	Equivalent Arizona Test Method
R 66	103
R 97	104
R 90	105
T 11, T 27	201
T 85	210
T 84	211
T 335	212
T 99	225
	226
T 224	227
T 191	230
T 272	232
T 310	235
T 288, T 289	236
T 176	242
T 99	245
T 272	246
T 304 Method A	247
T 24	317
T 329	406
R 68, T 245	410
T 355	412
T 166	415
R 47	416
T 209	417
T 287	421
T 269	424
T 308	427
	428

GENERAL REQUIREMENTS:

Local Agencies Standards:

The plans and these Special Provisions reference certain Standard Details promulgated by a local agency or agencies. Any local agency's Standard Specifications referenced on the standard details shall not be used unless they are so designated by these Special Provisions.

All Portland cement concrete and aggregate base shall conform to ADOT Standard Specifications.

Whenever reference is made to structural concrete and aggregate base in the local agency's specifications, the reference shall be construed to mean Class S concrete and Class 2 aggregate base, respectively.

When not included in the project documents, copies of the latest Standard Specifications and Details for each local agency will be available on the local agency's website.

Use of Prohibited Products:

The contractor shall not commit any of the following actions:

- (1) Deliver, install, or include any prohibited product under this contract.
- (2) Propose to deliver, install, or include any prohibited product under this contract.
- (3) Enter into a new contract to procure or obtain any prohibited product.

For the purpose of this Section, "Prohibited Product" is defined as any telecommunication or video surveillance equipment, systems, or services produced by:

- (1) Huawei Technologies Company.
- (2) ZTE Corporation.
- (3) Hytera Communications Corporation.
- (4) Hangzhou Hikivision Digital Technology Company.
- (5) Dahua Technology Company.
- (6) Any subsidiary or affiliate of the entities mentioned in this Section.

The contractor shall identify the known subsidiaries and affiliates of the aforementioned from the following Website: https://umd.service-now.com/itsupport?id=kb_article_view&sysparm_article=KB0014132&sys_kb_id=28015b70dbe0e3849382f1a51d96193f

BLM Material Sources:

If the contractor elects to pursue the use of material sources on BLM land under Title 30 Code of Federal Regulations, it is at the contractor's sole risk, and the Department bears no responsibility for any delays or costs associated with the request to use material sources on BLM Land.

The Department will not request or pursue any "free-use permit" under Title 23 Code of Federal Regulations or any other arrangement with BLM on this project.

No extension in contract time or compensation will be granted for any attempt by the contractor to utilize BLM land.

Temporary Construction Easements

The Department has acquired temporary construction easements (TCE) where needed, to complete the work. The contractor shall not disturb existing improvements within the TCE which are not in conflict with the project. The contractor shall restore the TCE to its original condition when it is no longer needed. No direct measurement or payment will be made for the restoration, the cost being considered as included in the cost of the contract items.

Access Requirements:

The contractor shall maintain access to all side streets, access roads, driveways, alleys, parking lots, and adjacent businesses during their hours of operations. Access to adjacent private driveways shall be provided during all non-working hours. Where property has more than one point of access, no more than one access may be restricted or closed at a time.

The contractor shall coordinate through the Engineer to inform all property and business operators that may be affected by any restrictions at least 72 hours in advance as a result of construction activities of the scope of work, duration of construction activities, and the possible interference with their day to day activities. Any business or residential access restrictions shall be coordinated in writing through the Engineer with the affected businesses or residents at least one week in advance of the restriction.

The contractor shall include temporary "Business Access" signs for affected businesses.

No separate measurement or payment will be made for providing alternatives to maintaining access or maintaining accesses, the cost being considered as included in the price of the contract items.

Access For and Protection of Pedestrians:

Pedestrian access shall be maintained across the construction work zone at all times where pedestrian facilities are present. When crosswalks or other pedestrian facilities are

closed or relocated, temporary facilities shall be detectable and shall include accessibility features.

At all times the contractor shall conduct operations to safeguard pedestrians within the vicinity of the project. Any holes or trenches left open overnight shall be protected with 6-foot temporary chain link fence. If required or approved by the Engineer, the contractor shall provide Type II barricades and Type A flashing lights connected by warning tape, ribbon rope, a plywood covering or other protection over the holes. No measurement or direct payment for work site protection measures the cost is considered included in price of the contract items.

Maintenance of Project Site:

The contractor shall be responsible for maintaining a clean project site within the project limits including the removal and disposal of all trash, debris and litter during the construction period. No measurement or direct payment will be made for this maintenance, the cost being considered as included in the price of other contract items.

The contractor shall be responsible for maintaining existing plant material not identified for removal within the project limits, including crossroads, at all times in accordance with Subsection 806-2.11 of the specifications.

Existing Storm Drains:

The contractor shall be responsible for keeping all existing storm drains open, clean and operational during the construction period. No measurement or direct payment will be made for this maintenance, the cost being considered as included in the price of other contract items.

Temporary Shoring:

Temporary shoring or underpinning of existing structures may be required for drainage and wall installations. If excavations extend into soils which are within imaginary lines extending downward and outward from the edges of existing footings at a 45-degree angle, the existing foundation shall either be underpinned or shoring shall be designed and installed to prevent loss of support and/or settlement of the existing structure. Existing structures shall be surveyed and monitored for movement during construction. When temporary shoring or underpinnings are no longer required, they shall be removed and disposed of by the contractor. No additional measurement or payment will be made for the design and installation of temporary shoring or underpinning, including surveying and monitoring, and removal and disposal of shoring or underpinning, the cost being considered as included in the price of contract items.

Verification of Existing Features:

The locations and dimensions of existing roadway features shown on the plans are based on as-built plans, aerial photographs, and field surveys. It shall be the contractor's responsibility to field-verify the information given on the plans wherever that information

affects the new work. Significant differences between the measured and plan information shall be submitted to the Engineer prior to proceeding with the work. Minor adjustments to curb staking, catch basin locations, and other elements, to the extent they are required to match existing construction and do not affect the disposition of other project features, will not require review or approval by the Engineer.

Erosion / Sediment Control and Stormwater Quality:

The contractor shall give attention to the impact of the construction operations upon natural landscape, and shall take care to maintain natural surroundings undamaged. The contractor shall minimize soil disturbance by implementing Low Impact Development (LID) methods to control erosion as close as possible to the source of disturbance.

The contractor shall use all means necessary to significantly reduce impacts by staging/stockpiling and carrying out project activities in such a way as to minimize the potential for erosion and discharge of pollutants from the project site.

In addition to what is shown in the plans and/or details, the contractor shall apply perimeter/containment control Wattle Best Management Practices (BMPs) or temporary stormwater quality Control Measures (CMs) on the down-slope perimeter of construction disturbed areas, unpaved on-site staging/storage, and unpaved on-site stockpiling at no additional cost to the Department. The contractor shall also apply wattles parallel to the slope contours and beyond the toe of guardrail end treatment pads newly disturbed slopes. To prevent sediment from bypassing the perimeter control BMP/CM end, the end of the BMP/CM shall be turned up the slopes for a minimum of 3 feet to form an "L" shape. No portion of the BMPs/CMs shall be installed within 6 feet from the edge of the pavement. BMPs/CMs shall not be placed over any driveways or access roads that intersect with the roadway mainline. Unless otherwise called out in the plans/details and approved by the Engineer, such BMPs/CMs shall not be placed on the flow path of inlets and outlets of drainage facilities. All BMPs/CMs shall be installed in accordance with the manufacturer's instructions. Moreover, perimeter/containment control BMPs/CMs shall be applied outside and above adjacent wetlands, as well as water courses unless otherwise called out in the plans/details and approved by the Engineer. The contractor shall adjust the field layout of erosion control and sediment prevention elements according to the actual limits of soil/ground disturbance as approved by the Engineer. The contractor shall also observe ADOT traffic safety standards when installing perimeter/containment control BMPs/CMs in the traffic clear zone/recovery area.

With the approval of the Engineer, the contractor may choose to replace straw/excelsior Wattles/Logs with equivalent or enhanced BMP/CM products of compost Logs/Wattles, bio-socks, filter socks, compost socks, or compost tubes covered with dense geotextile fabric as the outer layer at no additional cost to the Department. Such replacement may be applicable to protect sensitive biological resources (native species and/or habitats) within the project limit or its vicinity. The color of BMP/CM products of compost Logs/Wattles, bio-socks, filter socks, compost socks, or compost tubes shall be harmonized with the natural surrounding existing ground cover as approved by the Engineer in accordance with the ADOT construction Professional Landscape Architect's

(PLA's) evaluation. Black color exterior surface layer of such compost BMP/CM products shall be prohibited. For paved or rocky surface, the compost perimeter/containment control and stormwater quality protection BMPs/CMs shall have enough weight so that no staking shall be required for flat construction zones, and gentle slopes of less than five percent. The equivalent compost BMP/CM products stated above shall demonstrate the same or better stormwater pollutants loading/filtering capacities as well as qualities in comparison with straw/excelsior Wattles/Logs. All fabric materials of compost perimeter/containment control and stormwater quality protection BMPs/CMs shall be biodegradable. No separate measurement or direct payment will be made for the replacement of the straw/excelsior Wattles/Logs with compost BMP/CM products; the cost being considered is included in the price of the respective contract item of Wattles/Logs.

Compost material used for perimeter/containment control and stormwater quality protection BMPs/CMs shall not discharge harmful level of pollutants/nutrients that impair stormwater quality. The Engineer shall randomly sample/exam a minimum of three compost-filled BMPs/CMs by opening the outer fabric layer. Non-compost materials such as: animal manures/wastes, city biosolids, rocks, tree barks, unspecified wood chips, construction debris, soil clumps, and/or other unspecified inert material shall NOT be allowed within the compost BMP/CM products.

Wattles/logs, silt fences, bio-socks, filter socks, compost socks, or compost tubes shall be deemed as temporary stormwater quality CMs/BMPs. The non-biodegradable and/or non-photodegradable components of such temporary CMs/BMPs shall be removed when the project site has achieved stabilization as approved by the Engineer. Rock materials used for temporary stormwater quality protection CMs/BMPs may be left on-site to cover unpaved disturbed soil area for permanent stabilization as approved by the Engineer. If approved, on-site rock materials shall be flattened and re-graded to match with the final unpaved finished grade.

The contractor shall propose the locations and install the temporary Stabilized Construction Entrance/Exit Gravel Pads (Item 8101018, Detail E1) on the unpaved new construction access roads as approved by the Engineer. Minimum of two Stabilized Construction Entrance/Exit Gravel Pads have been estimated in accordance with project plans and site conditions.

The contractor is responsible to maintain the functional longevity and good working condition of all stormwater quality protection CMs/BMPs during the entire contract time. No separate measurement or direct payment will be made for the maintenance and/or replacement of such CMs/BMPs to assure manufacturer-specified functionality; the cost being considered is included in the price of the respective contract items.

The contractor is responsible to protect Storm Drain Inlets within the project limits from pollutants/contaminants discharged by construction at no additional cost to the Department.

Fine particles including minor miscellaneous dirt, dust, rock fragments, milled asphaltic concrete (AC) or construction debris that may be associated with stormwater discharges into catch basins / Storm Drain Inlets shall be prevented and controlled to maximum extent practicable (MEP) at no additional cost to the Department. Such compliance measures may include frequent dry vacuuming and/or pavement sweeping during construction to ensure no debris, dirt, dust, and material fragments will be built up within 25 feet from catch basins / Storm Drain Inlets. On-site staging, material storage and stockpiling shall not be allowed within 50 feet from catch basins / Storm Drain Inlets.

All Rock Mulch and Rock Riprap used for erosion/sediment control shall be placed and shaped as shown on the CMs/BMPs' plans/details. Rock Mulch/Riprap materials shall be fractured/crushed rocks in angular shape for effective erosion/sediment control and energy/velocity dissipation as defined in the Section 810 / 913 of Specifications. Unless otherwise called out in the plans/details/estimates or as directed by the Engineer, natural river-run materials, especially the rounded natural river rocks/cobblestones and pebbles are not acceptable. The color of Rock Mulch and Rock Riprap shall be harmonized with the natural surrounding rock/inert artificial existing ground cover material as approved by the Engineer in accordance with the ADOT Construction PLA's evaluation.

During construction, the contractor shall minimize vehicular travel or equipment operation on the unpaved soil areas to maximum extent practicable (MEP). The contractor shall develop and implement procedures to avoid earth disturbance, soil compaction, and damage to vegetative cover from vehicular travel or equipment operation during inclement weather or unsuitable soil conditions. The contractor shall stabilize all construction disturbed soil areas at no additional cost to the Department. Furthermore, the contractor shall minimize off-site sedimentation including minor miscellaneous dirt, dust, rock fragments or construction debris by eliminating the tracking of such contaminants from construction sites.

No grout, concrete or wash water shall be disposed of within the project limits or its vicinity. The contractor shall install concrete washout CM/BMP as needed and under the direction of the Engineer at no additional cost to the Department. This CM/BMP shall include proper disposal of all excess grout, concrete, and wash water.

The contractor shall not use unpaved areas within the project limits for staging or stockpiling without first installing erosion control and sediment prevention CMs/BMPs and as directed and approved by the Engineer. Staging and stockpiling on the unpaved areas shall be avoided to MEP.

Erosion/Sediment Control beyond the Project Limits:

The contractor shall apply erosion/sediment and water quality protection CMs/BMPs as required by the commercial material source owner and environmental permit standard at no additional cost to the Department.

The contractor shall apply erosion/sediment and water quality protection CMs/BMPs for off-project-site staging, material storage, maintenance yard, disposal spots, and

stockpiling areas as required by the facility owner and environmental permit standard at no additional cost to the Department.

If the contractor elects to obtain off-project site for staging, stockpiling, material storage, maintenance yard, or waste disposal, the contractor shall meet the requirements for erosion control, sediment prevention, and stormwater quality protection measures within the written agreements with facility and/or the land owner, as well as environmental permits for such operations.

Environmental Mitigation Measures:

The contractor's commitments are identified in the Environmental, Permits, Issue, and Commitments (EPIC) Plan Sheet 1F. The contractor shall follow the requirements specified in the EPIC Plan Sheet 1F, Subsection 104.16 of the specifications and these Special Provisions.

In addition, the contractor shall pay attention to the project specific environmental commitments that are specified in Section 10 of the EPIC Plan Sheet 1F.

Mile High Parking Easement Requirements:

1. Use of Parking Lot and Fees
 - a. All vehicles parked on the Parking Lot property shall pay standard parking fees. All existing Parking Lot rules remain in effect, including restrictions on trailers and vehicles exceeding 5 tons (10,000 lbs).
2. Easement Access & Vehicle Restrictions
 - a. Access to the temporary easement is limited to vehicles of 5 tons (10,000 lbs) or less, entering through rows 2 or 3 of the parking lot only.
 - b. Access through row 1 is prohibited due to subsurface drainage tunnels located in that area.
 - c. No vehicles may be parked in the easement area except during active construction within the parking lot area.
 - d. All vehicles using the easement must have standard rubber tires. Skid steer-type vehicles are prohibited.
 - e. Any vehicle exceeding the 5-ton weight limit, or pulling a trailer without prior written permission from Mile High Parking LLC, shall incur a fee of \$150 per incident, plus the cost of any resulting damages.

- f. For purposes of this agreement, “heavy vehicles” are defined as any vehicle exceeding 5 tons (10,000 lbs).
- 3. Construction Schedule Restrictions
 - a. The easement area must remain clear and available for pay parking vehicles on weekends, holidays, and designated special event days.
 - b. Construction activity is permitted only Monday through Thursday during non-event and non-holiday weeks.
 - c. Construction is prohibited on the Friday after Thanksgiving and from December 25 through January 1.
- 4. Existing Parked Vehicles and Notice
 - a. Two vehicles with monthly parking agreements are currently located in the easement area. Mile High Parking LLC requires a minimum of seven (7) days written notice prior to the start of any work in the easement area to notify owners to relocate their vehicles. Notice shall be delivered via letter or email to: DTurner007@gmail.com.
- 5. Condition of Easement Area and Restoration
 - a. Upon expiration of the easement, the City or its contractor shall return the easement area to Mile High Parking LLC in the same or better condition. This includes restoring parking lines to original condition and ensuring the parking surface is free of holes, cracks, or other damage.
- 6. Insurance and Indemnification
 - a. The City of Bisbee and/or its contractor shall maintain commercial general liability insurance of not less than \$1,000,000 per occurrence and shall name Mile High Parking LLC as an additional insured for the duration of the easement. Proof of insurance shall be provided prior to commencement of any work. The City and its contractor agree to indemnify and hold Mile High Parking LLC harmless from any claims, damages, or liabilities arising from the City's or contractor's use of the easement.

(101DEFN, 04/21/22)

SECTION 101 DEFINITIONS AND TERMS:

101.02 Definitions:

Acceptance: of the Standard Specifications is hereby deleted:

Characteristic: of the Standard Specifications is revised to read:

A measurable or an observable property of a material, product, or item of construction.

City, County, Township, or Town: of the Standard Specifications is hereby deleted:

Contract Bonds (Performance Bond and Payment Bond): the title and text of the Standard Specifications is revised to read:

Contract Bonds:

Surety Bonds that include Performance Bond and Payment Bond.

Highway, Street, or Road: of the Standard Specifications is revised to read:

A general term denoting a public way for purposes of travel, vehicular, pedestrian or by other means, including the entire area within the right-of-way.

Roadbed: of the Standard Specifications is revised to read:

The graded portion of a highway, prepared as a foundation for the pavement structure and shoulders.

Roadside Development: of the Standard Specifications is revised to read:

Activities which provide for the preservation of landscape materials and features; the rehabilitation and protection against erosion of all areas disturbed by construction through seeding, sodding, mulching and the placing of other ground covers; or such planting and other improvements as may increase the effectiveness and enhance the appearance of the highway.

State: of the Standard Specifications is revised to read:

The State of Arizona, acting through its authorized representatives.

(102BID, 03/19/26)

SECTION 102 BIDDING REQUIREMENTS AND CONDITIONS: of the Standard Specifications is revised to read:

102.01 Contract Documents:

(A) General:

The Contract Documents, including but not limited to, Advertisement for Bids, Project Plans, and Proposal Pamphlets will be available in electronic format, on the ADOT Contracts and Specifications Group website. Any interested party may access the advertised Contract Documents.

(B) Advertisements for Bids:

The advertisement for bids may contain the following information:

- Programmed Amount,
- Project number and name of highway,
- Route number and mileposts,
- Date and time of opening of bids,
- Location of the project,
- General description of work,
- Specified contract time for completion of contract work,
- Statement of proposal requirements,
- Manner in which project plans and specifications may be obtained,
- Type and amount of proposal guaranty.

(C) Proposal Pamphlet:

The Proposal Pamphlet will include the location and general description of the contemplated construction, an approximate estimate of the quantities and types of work to be performed and/or materials to be furnished, a schedule of bid items for which unit prices are invited, the specified time for completion, any applicable Special Provisions or supplemental requirements, and all necessary bidding documents.

102.02 Prerequisites for Bidding:

(A) General:

To submit a valid bid, the bidder shall:

- (1) Have prequalification from the Department as necessary for the project, in accordance with Subsection 102.02(B) of the specifications; and
- (2) Be included on the project Plansholder List as a Prime in accordance with Subsection 102.02(C) of the specifications.

(B) Prequalification of Bidders:

Prior to submitting a bid, the bidder will (unless waived by the Department) be required to be prequalified with the Department to bid on the project. The submission of Prequalification information and determination of Prequalification shall be in accordance with the requirements of the Rules for Prequalification of Contractors as approved and adopted by the Department.

(C) Plansholder List:

It is the bidder's responsibility to ensure that their firm is on the Plansholder List as a Prime prior to submitting a bid.

Firms may register electronically requesting placement on the project Plansholder List as a Prime contractor as follows:

- (1) Go to the ADOT Contracts and Specifications Group Website;
- (2) Select "Current Advertisements";
- (3) Identify the project of interest;
- (4) Click on the "Register" icon;
- (5) Select the "Bidder" radio button;
- (6) Complete all required fields;
- (7) Click "Save". This submits the request to the Department; and
- (8) If all required information is provided, the "ADOT C&S Advertisement Registration Confirmation" Screen will appear. An email will also be sent to the email address provided acknowledging the receipt of the request.

Requests to be included on the Plansholder List as a Prime will be evaluated by the Department to determine whether the bidder is prequalified for the project. The Department cannot guarantee that requests to be on the Plansholder List will be considered if the request is submitted less than five working days prior to the bid opening. The Department will send an email to the email address provided notifying the contractor of the results of their request.

The Department's email will state whether the request was approved or denied. More information regarding the Department's decision may be obtained by contacting the ADOT Contracts and Specifications Group.

If an individual from a firm submits a duplicate request to be placed on the Plansholder List, the request will be denied. The Department will register the contact person listed on

the duplicate request to receive email notices of updates to the project. The Department will send an email to the email address provided notifying the contractor of the results of their request.

(D) Registration for Notifications:

Subcontractors, Vendor and other interested parties may electronically register to receive email notifications regarding updates or changes to specific advertised contracts.

To register:

- (1) Go to the ADOT Contracts and Specifications Group Website;
- (2) Select "Current Advertisements";
- (3) Identify the project of interest;
- (4) Click on the "Register" icon;
- (5) Select the "Other" radio button, as applicable;
- (6) Select the "Yes" in response to the prompt "Are you interested in registering to be notified about any changes made to this advertisement?";
- (7) Complete all required fields;
- (8) Click "Save". This submits the request to the Department; and
- (9) If all required information is provided, the "ADOT C&S Advertisement Registration Confirmation" Screen will appear and a confirmation email will be sent to the email address provided.

All registered parties will receive notifications when changes are made to the associated contract advertisement.

102.03 Suspension from Bidding:

The Department may suspend any person and any subsidiary or affiliate of any person from further bidding to the Department and from being a subcontractor or a supplier or otherwise participating in the work:

- (A) If that person or any officer, director, employee or agent of that person is convicted, in this State, or any other jurisdiction, of a crime involving any of the following elements or actions:
 - (1) Entering into any contract, combination, conspiracy or other unlawful act in restraint of trade or commerce;

- (2) Knowingly and willfully falsifying, concealing, or covering up a material fact by trick, scheme, or device;
- (3) Making false, fictitious, or fraudulent statements or representations;
- (4) Making or using a false writing or document knowing it to contain a false, fictitious, or fraudulent statement or entry;
- (5) Misrepresentation or false statement on any application for bonding;
- (6) Misrepresentation or false statement on any application for prequalification;
- (B) If the Department makes a finding of any of the above or finds that the contractor is not a Responsible Bidder or a Responsible Contractor; or
- (C) If the Department determines that a contractor, subcontractor, or supplier has repeatedly or willfully failed to comply with federal or state immigration laws.

Under this subsection, a person means any individual, partnership, joint venture, corporation, association, or other entity formed for the purpose of doing business as a contractor, subcontractor, or supplier.

102.04 Availability of Documents:

The following documents, if applicable, will be available in electronic format on the ADOT Contracts and Specifications Group website:

- A. Project Plans.
- B. Advertisement for Bids.
- C. Proposal Pamphlet.
- D. Cross Sections.
- E. Earthwork Report.
- F. Other Available Reports.
- G. Existing Ground Digital Terrain Model (DTM).
- H. Design Ground Digital Terrain Model (DTM).
- I. Survey Control Sheet.

The project plans, proposal pamphlet, cross sections, earthwork report, survey control sheet, and any applicable reports are provided in PDF format. The Department makes no representation or warranties as to the compatibility, usability, or readability of the PDF documents with any system, software, hardware, or application package other than that on which the files were originally saved. The contractor bears the sole risk of any modifications, manipulations, or alterations to the plans, proposal pamphlet, and any applicable reports.

The existing ground DTM and the design DTM, if applicable, are provided in either DTM or DGN files for informational purposes only. The DTMs are not part of the contract documents. The contractor's use of the information in the DTMs is at the contractor's sole risk. The Department makes no representation or warranties as to the compatibility, usability, or readability of the DTMs with any system, software, hardware, or application package other than that on which the files were originally prepared. The version of Microstation used to save the DTMs is indicated at <https://azdot.gov/business/engineering-and-construction/computer-aided-design-and-drafting-cadd>.

The Department is providing the available electronic project documents to bidders for informational purposes in conjunction with work or services to be provided to the Department under the contract. Any use of the electronic files for any purposes other than for this project is prohibited.

102.05 Plansholder Eligibility:

The Department reserves the right to disqualify a prequalified contractor from being a Plansholder for any of the following reasons:

- (A) Lack of competency or adequate machinery, plant and other equipment, as revealed by the financial statement and experience questionnaires required under Subsection 102.02 of the specifications.
- (B) Incomplete work which, in the judgment of the Department, might hinder or prevent the prompt completion of additional work if awarded.
- (C) Failure to pay, or settle satisfactorily, all bills due for work on other contracts.
- (D) Failure to comply with any qualification regulations of the Department.
- (E) Default under previous contracts.
- (F) Unsatisfactory performance on previous work.
- (G) Entering into any contract, combination, conspiracy, or other unlawful act in restraint of trade or commerce.
- (H) Knowingly and willfully falsifying, concealing, or covering up a material fact by trick, scheme, or device.
- (I) Making false, fictitious, or fraudulent statements or representations.
- (J) Making or using a false writing or document knowing it to contain a false, fictitious, or fraudulent statement or entry.
- (K) Misrepresentation or false statement on any application for bonding.

- (L) Misrepresentation or false statement on any application for prequalification.
- (M) Lack of sufficient ability or integrity to complete the contract.

102.06 Interpretation of Quantities in Bidding Schedule:

The quantities appearing in the bidding schedule, except as provided elsewhere, are approximate only and are prepared for the comparison of bids. Payment to the contractor will be made only for the actual quantities of work performed and accepted or materials furnished in accordance with the requirements of the contract. The scheduled quantities of work to be done and materials to be furnished may each be increased, decreased, or omitted as hereinafter provided in Subsection 104.02 of the specifications.

102.07 Examination of Plans, Specifications and Site of Work:

The bidder shall examine the site of the proposed work and the contract before submitting a Proposal. If no site investigation is performed, the bidder is responsible for all site conditions that should have been discovered had a reasonable site investigation been performed. The submission of a Proposal will be considered conclusive evidence that the bidder is satisfied with the conditions to be encountered in performing the work and as to the requirements of the proposed contract.

The bidder shall take no advantage of any apparent error or omission in the plans, bid schedule items, estimated quantities, specifications, or other contract documents. In the event the bidder discovers such an error or omission, the bidder shall immediately notify the Department. The Department will then make such corrections and interpretations as may be deemed necessary.

Any request for explanation of the meaning or interpretations of the contract shall be submitted in adequate time to allow a reply to reach all bidders before submission of their Bid Proposal. If the Department determines interpretations or explanations are warranted, the response will be issued, if necessary, through an addendum to the contract documents, and will be made available to all prospective bidders before the time set for opening of Proposals.

The Department will not be bound by any statement or representation concerning conditions or description of the work unless they are included in the contract. Oral explanations, interpretations, or instructions given before the opening of the bids by Department employees or agents are not binding.

102.08 Preparation of Proposal:

(A) General:

The bidder shall prepare and submit its proposal using Department-approved bid preparation software.

Proposals shall be prepared and submitted in accordance with the requirements of Subsection 102.08(B) of the specifications.

The bidder shall submit its proposal using the electronic bid process described herein.

(B) Electronic Submittal:

(1) General:

In order to submit a bid electronically, a firm shall have obtained a bidder identification number from the Department, at the office of ADOT Contracts and Specifications Group, 205 South 17th Avenue, Maildrop 121F, Phoenix, AZ 85007, phone (602) 712-7221.

In addition, bidders shall subscribe to Info Tech, Inc., doing business as Infotech's Bid Express® service at www.bidx.com, an online bidding service, and obtain an online Digital ID. Bid Express can be reached at www.bidx.com, phone (888)-352-2439 and/or customer.support@bidx.com. The bidder shall also download and install a copy of the AASHTOWare Project Bids Bid Component from the internet at the Bid Express website. The version of the software currently used by ADOT can then be located by selecting the ADOT tab and the "AASHTOWare Project Bids" link under Downloads.

In order to obtain a Digital ID, bidders shall name at least one authorized signatory, as approved by the Department to commit the firm to the terms and conditions specified in the Proposal and the contract documents.

The bidder shall download the electronic copy of the project EBSX file, listed as an AASHTOWare Project Bids Data File on the Bid Express website. The file includes a schedule of items folder containing the bid schedule, a miscellaneous data folder containing the proposal and attachments, contractor authorization folder containing bidders's contact information, and a bid bond folder. The bidder shall review the proposal and complete the bidding schedule, as specified herein, and the attachments.

The bidder shall include with its bid an email address and recipient name as its contact information for the purpose of receiving the notice of award or other notices related to the bidding. The Department will send the notice of award, executed contract and other notices to the requested email address and recipient name.

It is the contractor's responsibility to provide the updated contact information to the Department if there are any changes to the above requested email address or recipient name prior to the award of the contract.

The bidder shall specify a unit price for each pay item for which a quantity is given in the bidding schedule. The software will automatically produce the extended amount, as the product of the quantity given and the specified unit price.

The bidder shall also download all addenda files issued and update the project file accordingly. The bidder shall be responsible for the successful submission of its electronic bid prior to the time specified for submission of bids. The bidder agrees that

the Department bears no liability resulting from the bidder's failure to successfully submit an electronic bid.

(2) Procedure for Missing Bids:

If a bidder believes that its electronically submitted bid should have been read at the bid opening but was not read, the bidder shall notify the Department at CSGroup@azdot.gov of the apparent irregularity and provide its bid receipt for the bid in question no later than three hours after the time specified for submission of bids.

Upon proper notification of a missing bid by a bidder, the Department will notify all bidders that a missing bid has been reported. The Department will begin an investigation to determine the status of the bid, and will review all electronic bids received from Bid Express service.

The Department will direct Infotech to review their records and determine whether the missing bid was submitted. Infotech will make a determination about receipt of the bidder's missing bid.

If requested by the Department, Infotech will attempt to retrieve a copy of the encrypted bid from the bidder's computer.

The Department will partner with Infotech and implement best practices to configure the Bid Express service to decrypt the bid.

If the Department determines that a bid cannot be recovered, the Department will notify all bidders of its determination.

If a missing bid is recovered, the Department will determine the validity of the bid, and may recommend award of the contract to the bidder submitting the missing bid if appropriate. The Department will notify all bidders.

102.09 Non-Collusion Certification:

By submission of its bid electronically, the bidder makes the certification stated in the following paragraph, binding as if it had been signed by the bidder.

The bidder certifies that, pursuant to Subsection 112(c) of Title 23, United States Code and Title 44, Chapter 10, Article 1 of the A.R.S, neither it nor anyone associated with the company, firm, corporation, or individual has, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of free competitive bidding in connection with the submitted bid.

102.10 Irregular Proposals:

- (A) Proposals may be considered irregular and may be rejected for any of the following reasons:
 - (1) If there is a submission of any kind which may tend to make the proposal incomplete, indefinite or ambiguous as to its meaning.
 - (2) If the bid is mathematically unbalanced.
 - (3) If the bid is materially unbalanced.
- (B) Proposals will be considered irregular and will be rejected for any of the following reasons:
 - (1) If the bidder or surety fails to provide a proposal guaranty as specified in Subsection 102.11 of the specifications.
 - (2) If the bidding schedule does not contain a unit price for each pay item listed.
 - (3) If the bidder fails to meet the required goal for Disadvantaged Business Enterprises (DBE) established in the Special Provisions or show good faith effort as determined by the Department.

102.11 Proposal Guaranty:

The bidder shall provide an electronic proposal guaranty payable to the Arizona Department of Transportation for 10 percent of the amount of the bid.

The surety (bid) bond shall be executed by the bidder and a surety company or companies holding a certificate of authority to transact surety business in this State issued by the Director of the Department of Insurance. The agent for the surety shall be licensed to act as an insurance agent in Arizona.

Bidders shall provide an electronic proposal guaranty as described herein.

Two companies have established web-based surety processing procedures with Bid Express: Surety 2000 (<https://surety2000.com/>) and Sure Path Network (<http://web.insurevision.com/>). Bidders may contact these companies for additional information and requirements on electronic proposal guaranty.

102.12 Withdrawal of Proposals:

(A) General:

A bidder may withdraw its electronic submittal at a minimum 30 minutes prior to the time specified for bid opening in writing to the Contracts and Specifications Manager through the Contract and Specifications Group email at CSGroup@azdot.gov-----

(B) Conditional Withdrawal:

When proposals for more than one contract are to be publicly read on any one date, a bidder may request in the event it is the apparent low bidder on a given contract or contracts, that one or more subsequent bids be withdrawn.

The bidder shall submit a written request for conditional withdrawal to the Contracts and Specifications Group Manager via email at CSGroup@azdot.gov a minimum of 30 minutes prior to the specified bid opening time.

102.13 Combination or Conditional Proposals:

At the Department's discretion, proposals may be issued for projects either separately or in combination. Bidders may submit bids for the combination or for individual units within the combination, as allowed in the proposal. The Department reserves the right to award contracts based on separate or combination bids, whichever is most advantageous to the state. Only combination bids specifically authorized in the Department's proposal will be considered.

102.14 Public Opening of Proposals:

Proposals will be opened and read aloud at the time indicated in the advertisement for bid.

Bidders, their authorized agents and other interested parties may attend the bid opening while they are read aloud. After the completion of the bid opening, the as-read bid results will then be made available through the ADOT Contracts and Specifications Group website.

102.15 Licensing:

It is the responsibility of the bidder to determine whether it has the appropriate contracting licenses to perform the work. For all projects except Federal-aid funded projects, the bidder shall have the proper licenses at the time of bid opening. The successful bidder's failure to meet with the necessary license requirements at the time of bid opening will result in the rejection of the bid.

On Federal-aid funded projects, the bidder is not required to have the licenses at the time of bidding, but it must procure the licenses from the State Registrar of Contractors, in accordance with A.R.S. 32 1101 et seq. before award can be made, and no later than 60 days after the date bids are opened. The bidder's failure to get the necessary licenses within 60 days after the bid opening date will result in rejection of the bid.

Licensing information is available from:
Arizona Registrar of Contractors
1700 W. Washington St. Suite 105
Phoenix, AZ 85007-2812
Phone: (602) 542-1525

Email: Webmaster@azroc.gov
www.roc.az.gov

102.16 Boycott of Israel:

All bidders are required to certify in their bid proposal on the "Participation in Boycott of Israel Certification" form either:

- (A) The bidder does not participate in, and agrees not to participate in during the term of the contract, a boycott of Israel in accordance with ARS 35-393.01; or
- (B) The bidder does participate in a boycott of Israel as defined in ARS 35-393.01.

The Department will not recommend award of the contract unless the bidder makes the certification described in subparagraph (A) of this Subsection.

102.17 Forced Labor of Ethnic Uyghurs Ban:

All bidders are required to certify in their bid proposal on the "Forced Labor of Ethnic Uyghurs Ban Certification Form" either:

- (A) The bidder does not use the Forced labor of Ethnic Uyghurs as described in A.R.S. 35-394; or
- (B) The bidder does use the Forced labor of Ethnic Uyghurs as described in A.R.S. 35-394.

The Department will not recommend award of the contract if the bidder makes the certification described in subparagraph (B) of this Subsection, unless the bidder uses an exempt contractor.

For the purposes of this subsection, a contractor is defined as an exempt contractor if it is a sole proprietorship; has fewer than 10 employees; and/or is a non-profit organization.

(102NOBID, 09/19/12)

SECTION 102 BIDDING REQUIREMENTS AND CONDITIONS:

102.03 Suspension from Bidding: of the Standard Specifications is modified to add:

The signature of the bid proposal by a bidder constitutes the bidder's certification, under penalty of perjury under the laws of the United States, that the bidder, or any person associated therewith in the capacity of owner, partner, director, officer, principal investor, project director, manager, auditor, or any position involving the administration of federal funds, has not been, or is not currently, under suspension, debarment, voluntary

exclusion or been determined ineligible by any federal agency within the past three years. Signature of the bid proposal also certifies, under penalty of perjury under the laws of the United States, that the bidder does not have a proposed debarment pending. In addition, signature of the bid proposal certifies that the bidder has not been indicted, convicted, or had a civil judgment rendered against (it) by a court of competent jurisdiction in any matter involving fraud or official misconduct within the past three years.

Any exceptions to the above paragraph shall be noted and fully described on a separate sheet and attached to the bid proposal.

(102LOBY, 01/21/21)

SECTION 102 BIDDING REQUIREMENTS AND CONDITIONS:

102.09 Non-Collusion Certification: of the Standard Specifications is modified to add:

(A) Lobbying:

The bidder certifies, by signing and submitting this bid or proposal, to the best of its knowledge and belief, that:

(1) No Federally appropriated funds have been paid or will be paid, by or on behalf of the undersigned, to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with the awarding of any Federal contract, the making of any Federal grant, the making of any Federal loan, the entering into any cooperative agreement, and the extension, continuation, renewal, amendment, or modification of any Federal contract grant, loan, or cooperative agreement.

(2) If any funds other than Federally appropriated funds have been paid or will be paid to any person for influencing or attempting to influence an officer or employee of any Federal agency, a Member of Congress, an officer or employee of Congress, or an employee of a Member of Congress in connection with this Federal contract, grant, loan, or cooperative agreement, the undersigned shall complete and submit Standard Form-LLL, "Disclosure Form to Report Lobbying," in accordance with its instructions. Copies of Form-LLL, "Disclosure Form to Report Lobbying", are available at ADOT Contracts and Specifications Group, 205 South 17th Avenue, Room 121F, Phoenix, AZ 85007.

This certification is a material representation of fact upon which reliance was placed when this transaction was made or entered into. Submission of this certification is a prerequisite for making or entering into this transaction imposed by Section 1352, Title 31, U.S. Code. Any person who fails to file the required certification shall be subject to a civil penalty of not less than \$10,000 and not more than \$100,000 for each such failure.

The bidder also agrees, by submitting the bid or proposal, that it shall require that the language of this certification be included in all subcontracts and lower tier subcontracts which exceed \$100,000 and that all such subcontractors and lower tier subcontractors shall certify and disclose accordingly.

The Department will keep the prime contractors' certifications on file as part of their original bid proposals. Each prime contractor shall keep individual certifications from all subcontractors and lower tier subcontractors on file. Certifications shall be retained for three years following completion and acceptance of any given project.

Disclosure forms for the prime contractor shall be submitted to the Engineer at the pre-construction conference. Disclosure forms for subcontractors and lower tier subcontractors shall be submitted to the Engineer by the prime contractor along with the submittal of each subcontract or lower tier subcontract, as required under Subsection 108.01, when said subcontracts exceed \$100,000.00. During the performance of the contract the prime contractor and any affected subcontractors shall file revised disclosure forms at the end of each calendar year quarter in which events occur that materially affect the accuracy of any previously filed disclosure form. Disclosure forms will be submitted by the Engineer to the Federal Highway Administration for further processing.

(103AWARD, 09/17/20)

SECTION 103 - AWARD AND EXECUTION OF CONTRACT:

103.04 Award of Contract: of the Standard Specifications is modified to add:

The Department will make the award to the lowest responsible bidder who has the proper licenses.

When a contract is funded, either wholly or in part, by federal funds, an award of contract may be made contingent upon the successful bidder obtaining an appropriate license in accordance with the requirements of Subsection 102.16 of the specifications. The license must be obtained within 60 calendar days following opening of bid proposals. No adjustment in proposed bid prices or damages for delay will be allowed as a result of any delay caused by the lack of an appropriate license.

Failure to acquire the necessary licensing within the specified period of time shall result in either award to the next lowest responsible bidder, or re-advertisement of the contract, as may be in the best interests of the Department.

SECTION 104 SCOPE OF WORK:

104.04 Maintenance of Traffic: of the Standard Specifications is modified to add:

D) General Traffic Control Information:

The project traffic control shall be constructed in accordance with Part VI of the Manual on Uniform Traffic Control Devices (MUTCD) 2023 Edition the Arizona Department of Transportation Traffic Control Design Guidelines (TCDG) 2025 and the project plans and Specifications. The contractor shall establish the traffic control necessary to provide a safe and efficient work zone without unduly delaying traffic. Alterations and modifications to the traffic control concepts included in the project plans and specifications will be considered if they conform to the references listed above.

The contractor shall develop a traffic control plan in accordance with Subsection 701-1 of the specifications. Changes or revision to the TCP and specifications must be submitted and approved by the Engineer in advance of implementation.

All signs in conflict with the construction signs shall be removed or covered in place, as directed by the Engineer. The contractor shall store and reinstall items which have been removed or relocated in a manner approved by the Engineer at no additional cost to the Department.

The temporary removal or covering of existing signs shall be in accordance with Section 701-3.11 and 701-5.10 of the specifications.

Traffic control devices shall not be permitted to remain stockpiled on the shoulder until the next closure. Traffic control devices shall be stored outside of the clear zone a minimum of 30' from the traveled way, 1.5' behind vertical curb, or behind crashworthy protection.

The contractor shall be required to check on all traffic control barricades, signs, and variable message boards twice daily and maintain as needed per the specifications.

Pedestrian Access in Work Zones:

This work shall consist of providing a Temporary Access Control Plan. This plan shall consist of identifying a Temporary Pedestrian Accessible Route (TPAR) and features needed to assist pedestrians, bicycles and non-motorized vehicles with safe movement within and around the construction zone. This work shall be done in accordance with contract provisions and the following requirements:

The contractor shall develop and provide for a continuous Temporary Pedestrian Accessible Route (TPAR) for this project. The TPAR shall clearly address all non-motorized users in the construction zone. The contractor shall submit this plan to the Engineer for acceptance at the pre-construction meeting.

Pedestrian Access (A): The TPAR must have a minimum width of 48 inches (4 feet) and guide pedestrians around the work zone by using devices such as signage, barricades and temporary curb ramps. The contractor may provide an alternate route that is accessible within two (2) blocks (approximately 850 feet) offset of the closed construction area provided it is within the ADOT right of way. To the maximum extent feasible, the TPAR shall be provided on the same side of the street as the disrupted route. Where TPARs are exposed to adjacent construction, excavation drop-offs, traffic or other hazards, they shall be protected with pedestrian barricade or channelizing device(s). All TPARs must have a smooth, level, slip resistant surface and shall meet applicable requirements of the Public Right-of-Way Accessibility Guidelines (PROWAG).

Pedestrian Access (B): The contractor shall schedule and coordinate replacement of the pedestrian access to accommodate the needs of businesses and residences. Existing sidewalks shall be left in-place until such time that it is required to remove them to accommodate new construction. Pedestrian access may be provided to businesses without alternate public entrances. The contractor must provide a continuous TPAR for all areas disrupted by construction throughout all phases of construction.

Pedestrian Access (C): For technical provisions on TPAR, the contractor is directed to Chapter 6C of the MUTCD and the Guidelines for Accessible Public Rights-of-Way at <http://www.access-board.gov/prowac/draft.htm>.

Traffic control devices must allow for an accessible route through the project. Pedestrian barricades and channelizing devices used for TPAR shall be continuous, stable and non-flexible and shall consist of a wall, fence or enclosure(s). The base of any traffic control devices shall be continuous raised barrier of no more than 6 inches in height and must allow for drainage. The purpose of this barrier is to provide a continuous wayfinding device for the visually impaired; therefore, the barrier shall not have any points that might catch a person who is using a cane for a guide. The devices shall provide a continuous surface or upper rail at a minimum of 3 feet above the ground or walkway surface. Support members shall not protrude into the path. Whenever possible, the TPAR shall only utilize in-place street crossings. TPAR must be regularly inspected and updated depending on project staging.

No pedestrian curb ramp or blended transition work shall occur concurrently at adjacent intersections. The contractor will stage work so that work only occurs on one side of the street and at every other intersection, unless otherwise directed by the Engineer.

The contractor shall be responsible for maintaining the TPAR within this project. The contractor shall furnish the name, address and phone number of at least one individual responsible for the placement and maintenance of the TPARs. This individual shall be "on call" 24 hours per day, seven days per week during the times any devices furnished and installed by the contractor are in place. The required information shall be submitted to the Engineer at the pre-construction meeting. The contractor shall be expected to answer calls immediately and begin corrective measures needed within one hour. If the contractor is negligent in correcting the deficiency within one hour of notification, the contractor shall be subject to a monetary deduction at the rate of \$55.00 per hour when only one residence

or location is affected and at a rate of \$55.00 per hour in all other cases that the Engineer determines the contractor has not complied.

Only one side of the street may be disrupted at a time for pedestrian curb ramp, driveway or sidewalk construction.

Rope, tape or plastic chain strung between devices is prohibited since these are not detectable for the disabled using a cane.

No measurement will be made of the various items that constitute Temporary Pedestrian Access Control Plan or identifying the need for a TPAR, but all such work shall be construed to be included in the traffic control items which will include all costs of installing, maintaining, removing and relocating the individual devices.

At all times, the contractor shall conduct the construction activities to safeguard pedestrians and vehicular access in the vicinity of the project.

The contractor shall maintain existing pedestrian facilities within the project limits during construction. If existing facilities cannot be maintained due to construction activities, the contractor shall provide provisions to safely divert pedestrian traffic as part of the TCP.

The contractor shall not use high level flag trees for this project unless the contractor can prove these devices meet the requirements for NCHRP 350 or MASH (AASHTO Manual for Assessing Hardware).

For each changeable message board used on the project but not located in a protected location, the contractor shall position ten (10) Type 1 or Type 2 barricades – but not vertical panels – each barricade with an affixed Type C steady-burn warning light for nighttime use – around the changeable message board. The contractor shall only position changeable message boards where and when approved by the Engineer. All messages on changeable message boards shall be approved by the Engineer prior to being displayed.

The nearest edge or corner of a sign shall be approximately 6 feet from the nearest edge of pavement for all temporary signs.

The retroreflective sheeting on all traffic control signs, barricades, vertical panels and other work zone traffic control devices, except orange signs and delineation for impact attenuators, shall meet the criteria established for Type IV, Type VIII, Type IX or Type XI sheeting in Section 1007 of the specifications. All orange signs and delineation for impact attenuators shall have fluorescent reflective sheeting and shall meet the criteria established for Type VIII, Type IX or Type XI sheeting in Section 1007 of the specifications.

Flags and Type A flashing warning lights shall be mounted on top of all nighttime construction signs except “END ROAD WORK THANK YOU” (G20-2AZ).

Channelization devices shall be placed as prescribed in Part 6 of the 2023 MUTCD but shall not be placed at greater than 20 feet on-center on tapers and 40 feet on-center on tangents unless otherwise shown on the plans.

One Type C steady-burn warning light shall be mounted on each channelizing device used for channelization at night.

Construction signs shall not be displayed to traffic more than 24 hours prior to the actual start of construction. These signs may be installed sooner but they must be completely covered or turned away from traffic. These signs may not block or impede business driveways or impede temporary pedestrian access routes. The cost for completely covering or turning them shall be considered part of the sign installation cost. No further compensation will be made. These signs shall be removed within 24 hours after the completion of construction activities.

All warning signs used for this project shall have black letters on an orange background.

The contractor may substitute Type 1 barricades for Type 2 barricades as long as the reflective area on the top panel of each Type 1 barricade is equivalent or greater than the reflective area of a Type 2 barricade.

Under no circumstances shall the contractor utilize tubular markers or cones for channelizing devices for lane closures or lane shifts during nighttime activities.

E) Schedules for Daily Traffic Control Activities:

The contractor shall provide a schedule of daily activities and corresponding traffic control schemes. The information shall be provided in advance of or during the weekly construction meeting in accordance with the requirements of Subsection 108.03 of the specifications and shall specify the limits of the work activities and related traffic control plan by location, direction, and time.

All lane closures will be subject to the following:

- All work requiring a lane closure shall have a TCP.
- Any exceptions must be approved by the Engineer.
- All work requiring a lane closure shall be performed during the allowable lane closure periods shown in Table 104-1 or Table 104-2 below.
- Any exceptions must be approved by the Engineer.

Table 104-1 – ALLOWABLE SHORT-TERM CLOSURE PERIODS		
Roadway	Weekdays (Monday – Friday)	Weekend (Saturday - Sunday)
Main St Full Road Closure	6:00 PM – 6:00 AM	None

Table 104-2 – ALLOWABLE LONG-TERM CLOSURE PERIODS	
Roadway	Closure Duration
Main St Northbound Closure	78 Working Days

- All proposed lane closures shall be submitted to the Engineer at least seven calendar days in advance of the closure, unless otherwise approved by the Engineer.

No lane closures will be allowed during Holidays as defined below.

Holidays

- The contractor shall not schedule a closure to begin prior to a holiday so that the restriction would be in place through the stated holiday.
- Holidays are from 12:00 PM of the last working day prior to the holiday or major event until 6:00 AM of the first working day following the holiday. When holiday falls on Tuesday, the Monday before the holiday is considered part of the holiday. When the holiday falls on a Thursday, the Friday following the holiday is considered part of the holiday.

The restricted holidays are:

- New Year's Day
- Civil Rights Day
- President's Day
- Memorial Day
- Independence Day
- Labor Day
- Columbus Day
- Veterans Day
- Thanksgiving
- Christmas Day

(104TPDDC, 08/21/25)

SECTION 104 SCOPE OF WORK:

104.04 Maintenance of Traffic: of the Standard Specifications is modified to add:

Prior to construction, alterations to contract phasing, detours, and Maintenance and Protection of Traffic plans shall be reviewed by the Engineer at the preconstruction conference or a pre-activity meeting based on the contractor's preliminary schedule and proposed contract phasing.

(104SWDEQ, 02/10/20)

SECTION 104 SCOPE OF WORK:

104.09 Prevention of Landscape Defacement; Protection of Streams, Lakes and Reservoirs: the title and text of the Standard Specifications is revised to read:

104.09 Prevention of Stormwater Pollution:

(A) General:

The contractor shall follow the requirements of Section 402 of the Clean Water Act (CWA), 33 USC 1251 and other water quality regulations. The CWA regulates discharge of pollutants into the waters of the United States and provides quality standards for surface waters. Section 402 of the CWA provides stormwater pollution prevention regulations. ADEQ's Aquifer Protection Permit (APP) Program regulates temporary concrete washout facilities. The APP Type 1 Permit (APP 1.12) applies only when projects disturb one or more acres and are covered under the Arizona Department of Environmental Quality Construction General Permit.

The contractor shall minimize ground disturbance to the natural surroundings. No ground disturbing activities shall occur until all applicable permits have been obtained. The applicable permit requirements must always be met.

The contractor shall provide adequate information to the contractor's personnel, including employees of any subcontractors, to ensure that all personnel understand requirements of the applicable permits that are relevant to their job functions.

(B) Clean Water Act, Section 402, Arizona Pollutant Discharge Elimination System (AZPDES):

(1) General Requirements:

The contractor shall be responsible for preparing and processing all documents and implementing the requirements of the Arizona Pollutant Discharge Elimination System (AZPDES) "General Permit for Discharge from Construction Activities to the Waters of the United States," for pollution prevention issued by the Arizona Department of Environmental Quality (ADEQ). That document is hereinafter referred to as the Construction General Permit (CGP) and is available on ADEQ's website.

The work shall include providing, installing, and maintaining, temporary and permanent pollution prevention control measures and removing and disposing of temporary pollution prevention control measures. Control Measures, as hereinafter referenced, shall be deemed to include pollution prevention control as described in the CGP. Control Measures may be temporary or permanent.

The contractor's schedule shall allow sufficient time for the following submittal, review, and approval times:

Table 104-1 Submittal, Review, and Approval Timeframes	
Contractor submittal of Erosion Control Coordinator (ECC) qualifications	By the pre-construction conference
Department review and approval of ECC qualifications	within seven calendar days of receipt
Department review and approval of subsequent submittals (if required)	within seven calendar days of receipt
Contractor submittal of SWPPP to Engineer	By the pre-construction conference
Department review and approval of subsequent submittals (if required)	within seven calendar days of receipt
Engineer/contractor joint review of SWPPP	within 10 calendar days after contractor submittal of SWPPP with ADOT approval of the ECC
Approved Notice of Intent (NOI) submittal and review times	as described in the CGP

No increase in contract time will be granted for the contractor's failure to provide acceptable submittals within the specified timeframes.

(2) Stormwater Pollution Prevention Plan (SWPPP):

The SWPPP shall include all information and permit requirements specified in the CGP, and shall also be consistent with applicable state or local programs.

Unless otherwise approved by the Engineer and documented in the SWPPP, the contractor shall not expose a surface area of greater than 750,000 square feet to erosion through clearing and grubbing, or excavation and filling operations within the project limits until temporary or permanent Control Measures for that portion of the project have been installed and accepted by the Engineer.

The contractor shall indicate each 750,000 square-foot sub-area in the SWPPP, along with proposed Control Measures for each sub-area. The SWPPP shall also include the sequence of construction for each sub-area, and installation of the required temporary or permanent Control Measures.

The contractor shall give installation of permanent Control Measures priority over reliance on temporary measures. Permanent Control Measures and drainage structures shall be installed as soon as possible in the construction sequencing of the project, preferably concurrent with construction of the related sub-area or drainage device.

The project plans may include erosion/sediment control plans and details along with a Control Measure Index Sheet (CMIS) to assist the contractor in preparing the SWPPP. The contractor and the contractor's ECC, or other qualified designee, as described in Subsection 104.09(B)(3), shall review the contract documents, and prepare the SWPPP for review by the Engineer. The contractor shall use the Department's SWPPP Template to prepare the SWPPP. The template is available on the Department's Water Resources website.

The SWPPP shall specify the mechanism whereby revisions may be proposed by the contractor or the Engineer throughout the project and incorporated into the plan, including the review and approval procedure. The Engineer and contractor shall jointly approve and sign each revision to the SWPPP before implementation. Any revisions made by the contractor to amend the approved SWPPP will require two to seven calendar days for review.

The contractor shall prepare the SWPPP for the Engineer's review including all information specified herein. The contractor shall submit the SWPPP to the Engineer at the preconstruction conference.

Within 10 calendar days of the SWPPP submittal, the Engineer and contractor will jointly review the contractor's SWPPP. The contractor shall include any additional revisions directed by the Engineer. The SWPPP shall meet the terms and conditions of the CGP and be compatible with construction sequencing and maintenance of traffic plans.

When agreement has been reached, the Engineer and contractor's ECC will sign the SWPPP. The Engineer's signature will constitute approval of the SWPPP. Upon approval of the SWPPP, the contractor and the Engineer shall each file a Notice of Intent (NOI) as specified in Subsection 104.09(B)(6). The Engineer will provide a copy of the Department's NOI to the contractor to be included in the SWPPP.

The SWPPP shall be maintained in accordance with the CGP. A current copy shall be maintained at a location approved by the Engineer and amended as necessary from the

time the contractor files its NOI until the NOT is submitted. The SWPPP shall be available for inspection by entities identified in the CGP, and for use by the Engineer.

No condition of the CGP or the SWPPP shall release the contractor from any responsibilities or requirements under other environmental statutes or regulations.

In accordance with the CGP, the Engineer and the contractor shall confirm the frequency of inspections appropriate for the project. The contractor shall identify the frequency in the SWPPP. The contractor shall inform the Engineer when each inspection will be performed a minimum of 72 hours in advance so the Engineer can jointly perform the inspection if desired.

The contractor shall monitor rainfall on the site with a commercially manufactured rain gauge accurate to within 0.10 inches of rain. Rainfall records shall be maintained in the SWPPP.

(3) Erosion Control Coordinator (ECC):

The contractor shall designate an erosion control coordinator (ECC) to be responsible for approval and implementation of the SWPPP, as well as all other applicable requirements of the CGP. The contractor's ECC shall have the qualifications described in Subsection 104.09(B)(4).

The contractor shall not assume that the person proposed as ECC will be accepted by the Department merely because the experience and education requirements listed herein have been met.

After approval, the contractor shall designate the ECC as a duly authorized representative of the contractor in accordance with, and as defined in, the CGP. Documentation of the delegation of a duly authorized representative shall be included as part of the SWPPP.

The ECC shall be capable of identifying existing and predictable effects of the contractor's operations, and shall have complete authority to direct the contractor's personnel and equipment to implement the requirements described herein, including prompt placement of corrective measures to minimize or eliminate pollution and damage to downstream watercourses. Corrective measures shall be completed in the timeframe required by the CGP and included in the SWPPP as required by the CGP.

The ECC shall at all times be aware of the contractor's work activities, schedule, and effect of the work on the environment. Should the ECC not be present at the project site on a full-time basis, the contractor shall establish procedures to ensure that its ECC is promptly notified of any damage or displacement of the required erosion control measures, whether from construction, vandalism, or other causes.

The contractor bears all risks and liabilities for the failure of its ECC to properly implement the requirements of the CGP.

Failure of the contractor to properly maintain the Control Measures required in the approved SWPPP may be cause for the Engineer to reject the ECC and issue a stop work order, as specified in Subsection 104.09(B)(7).

(4) ECC Certification Requirements:

The ECC shall have successfully completed the mandatory two-day (16 hour) "Erosion Control Coordinator" training class (hereinafter referred to as the training class) provided by the Associated General Contractors (Arizona Chapter), phone (602) 252-3926. No other training can be substituted.

The training class certification is valid for three years. Within 60 days of the end of the three year period, in order to maintain the training class certification, the ECC shall successfully complete either a six-hour "Erosion Control Coordinator Refresher" class (hereinafter referred to as the refresher class), also provided by the Associated General Contractors (Arizona Chapter), or the two-day training class specified above. The refresher class will be required every three years thereafter, prior to the expiration date listed on the previous certificate. Should more than three years (and 60 day grace period) elapse from completion of either the training class or refresher class, the contractor's ECC will be required to successfully complete the two-day training class in order to again be eligible for consideration.

In addition, the contractor's ECC shall have documented experience equal to a minimum of one year from either of the following two categories:

- (a) Experience in the implementation of SWPPPs. The ECC's experience shall demonstrate full-time responsibility for directly supervising construction personnel in the installation, inspection, and maintenance of pollution prevention measures.
- (b) Experience in stabilization of disturbed areas in environments similar to those on the project.

The contractor's documentation shall provide details indicating the types of relevant experience and shall provide the number of months of each type of experience to be considered for approval.

The contractor's documentation shall also indicate that the proposed ECC has completed the training class or refresher class. To be considered for approval, the contractor's documentation shall include a copy of the proposed ECC's certification.

(5) Acceptance of ECC and SWPPP:

The contractor shall submit documentation indicating the qualifications of the ECC to the Engineer for approval no later than the pre-construction conference. The Engineer will review the proposed candidate's information within seven calendar days. The contractor may begin development of the SWPPP prior to approval of the ECC. However no clearing, grubbing, earthwork, or other work elements that may be subject to the

requirements of the CGP shall be started until the ECC has been approved, the SWPPP finalized and implemented, the NOI completed and filed, and the CGP authorization received by the contractor and the Engineer. If sampling is required, the SWPPP and SAP shall also be reviewed and approved by ADEQ prior to ground disturbance by the contractor.

(6) Notice of Intent:

After the project SWPPP has been approved by the Engineer, the Engineer and the contractor will each complete separate Notice of Intent (NOI) forms for the project. The contractor shall submit the NOI to ADEQ as required by the CGP.

Unless notified otherwise by ADEQ, the contractor will be authorized to begin implementation of the approved SWPPP seven calendar days after acknowledgement of receipt of both NOIs by ADEQ or whenever an authorization certificate is issued by ADEQ, whichever occurs first.

(7) Non-Compliance:

The Engineer may reject the contractor's ECC if, in the opinion of the Engineer, the conditions of the CGP or the SWPPP are not being fulfilled. Rejection of the contractor's ECC shall be for failure to complete any of the following:

- (a) Should the Engineer determine that the SWPPP is not being properly implemented; the contractor will be notified in writing of such deficiencies. The contractor's ECC shall fully implement, to the satisfaction of the Engineer, the requirements of the approved SWPPP within three working days.
- (b) Should any corrective measures required in the CGP not be completed within the time periods specified therein, the Engineer will notify the contractor in writing. The contractor's ECC shall complete all required corrective measures within two calendar days of such notification, except that direct inflows of sediment into a watercourse shall be corrected within 24 hours.
- (c) Should the Engineer determine that routine maintenance of the project's Control Measures is not being adequately performed; the contractor will be notified in writing. Within three working days, the contractor's ECC shall demonstrate, to the satisfaction of the Engineer that such steps have been taken to correct the problem.

In the event of the ECC's failure to comply with the CGP or any of the above requirements, the Engineer will direct the contractor to stop all affected work and propose a new ECC as soon as possible. However, all Control Measures specified in the SWPPP shall be maintained at all times. No additional work on construction items affected by the SWPPP will be allowed until a new ECC has been approved by the Engineer. The contractor will not be allowed compensation or an extension of contract time for any delays to the work

because of the failure of the contractor's ECC to properly fulfill the requirements of the SWPPP.

(8) Notice of Termination:

Upon written approval of the Engineer, the contractor shall complete and submit a Notice of Termination (NOT) to the Engineer for approval. After approval by the Engineer, the contractor shall submit the NOT to ADEQ.

The NOT shall be submitted as described in the CGP.

A copy of the SWPPP and the NOT shall be provided to the Engineer within seven days of the contractor receiving acknowledgement from ADEQ. The copies may be either electronic or hard copies.

(C) Aquifer Protection Requirements (Concrete Washout Facilities):

If the contractor's work requires the use of temporary concrete washout facilities, the contractor shall comply with the requirements of ADEQ's APP Type 1 Permit (APP 1.12). APP 1.12 covers wastewater to an impoundment from washing concrete from trucks, pumps, and ancillary equipment. The contractor shall address concrete washout activities in the project SWPPP.

(D) Measurement and Payment:

Measurement and payment for work specified in the SWPPP will be made in accordance with the requirements of Section 810. Control Measures specified in the contract which are to be accomplished under any of the other various contract items will be paid for as specified under those items.

If a force account pay item for Control Measures is included in the bidding schedule, the contractor may be reimbursed for such additional Control Measures proposed by the contractor but not included with the plans or specifications. Such additional Control Measures must be approved in writing by the Engineer before use. Items for Control Measures approved by the Engineer will be paid in accordance with Subsection 109.04(D). No measurement or payment will be made for such additional items not approved by the Engineer.

No measurement or payment will be made to the contractor for time spent in preparing, reviewing, and revising the SWPPP, the SAP, or providing other required documentation, the cost being considered as included in the price of contract items. No measurement or payment will be made for inspections, training of personnel, the contractor's erosion control coordinator, the contractor's pollution prevention practices and requirements, or maintenance of the Control Measures during a suspension of work, the costs being considered as included in contract items.

No measurement or payment will be made, except as specified below for external laboratory testing, for labor, equipment, and materials required in the SAP, the cost being considered to be included in contract items.

If an item is included on the bidding schedule for Construction Monitoring (Laboratory Testing), the contractor will be reimbursed for those samples tested, as required in the approved SAP, by an accredited laboratory approved by the Arizona Department of Health Services. The contractor will be reimbursed for the invoice amount of each required test, plus an additional markup of ten percent of the invoice amount. No measurement or payment will be made for in-field testing and related equipment, the cost being considered to be included in contract items.

No measurement or payment will be made for temporary concrete washout facilities, the cost being considered to be included in contract items.

Unless otherwise specified, no measurement or payment will be made for maintenance of temporary and permanent Control Measures, the cost being considered as included in contract items.

104.10 Contractor's Responsibility for Work: of the Standard Specifications is revised to read:

The contractor shall implement the requirements of the CGP for pollution prevention due to stormwater runoff during construction, as specified above in Subsection 104.09, Prevention of Stormwater Pollution.

Until final written acceptance of the project by the Engineer, the contractor shall have the charge and care thereof and shall take every precaution against injury or damage to any part thereof by the action of the elements, or from any other cause, whether arising from the execution or from the nonexecution of the work. The contractor shall rebuild, repair, restore and make good all injuries or damages to any portion of the work occasioned by any of the above causes before final acceptance. No reimbursement shall be made for work necessary due to the contractor's failure to comply with the requirements of the SWPPP.

Except as specifically provided under Subsection 104.04, in case of suspension of work from any cause whatever, the contractor shall be responsible for the project and shall take such precautions as may be necessary to prevent damage to the project and provide for normal drainage. The contractor shall maintain Control Measures in working order during any stoppage of work. Based on the nature of the work stoppage, the contractor and the Engineer shall determine the maintenance requirements. The contractor shall comply with the CGP including inspection of the project.

(104STORM, 11/01/95)

SECTION 104 SCOPE OF WORK:

104.11 Damage by Storm, Flood or Earthquake: Item (D), Idled Equipment and Remobilization, of the Standard Specifications is hereby deleted.

104.11 Damage by Storm, Flood or Earthquake: Items (E) and (F) of the Standard Specifications are revised to read:

(D) Payment for Repair Work:

The State will pay the cost of the repair work as determined in Subsection 109.04.

(E) Termination of Contract:

If the Department elects to terminate the contract, the termination and the determination of the total compensation payable to the contractor shall be governed by the provisions of Subsection 108.11, Termination of Contract for Convenience of the Department.

(104ENVIR, 06/17/21)

SECTION 104 SCOPE OF WORK:

104.12 Environmental Analysis: the fifth and sixth paragraphs of the Standard Specifications are revised to read:

If the contractor elects to do an environmental analysis and use any site, source, or access for the reasons listed above, they choose to do so at their own risk. It is the contractor's responsibility to exercise due diligence when selecting these sites and areas. The contractor shall bear all costs associated with the use of proposed sites, sources, and accesses.

The contractor shall promptly advise the Engineer that it is preparing the environmental analysis and shall submit to the Engineer for review and consultation. The Department will review the submittal and send it to the appropriate agencies and/or jurisdictions for consultation or return it to the contractor for revision. The contractor shall allow a minimum of 60 calendar days after submittal, or subsequent resubmittals, to the Department for the Department to review the environmental analysis and to consult with the appropriate jurisdictions and/or agencies. At the end of the review period, the Engineer will notify the contractor whether or not the environmental analysis is acceptable.

If the approval of the environmental analysis causes a delay to a controlling activity of the project due to the Department's actions in the aforementioned review process, the contractor may seek, and the Engineer may grant, an extension of time in accordance with the terms of Subsection 108.08 of the specifications. The time extension shall not exceed 30 working days for a working-day contract, or 45 calendar days for a calendar-

day project. The time extension will not be considered unless the contractor can show evidence of the delay resulting due to the Department's actions in the review process. A time extension request will not be considered or granted for any other reason. No time extension will be granted for a fixed completion date contract.

104.12 Environmental Analysis: the items (G) and (O) of the seventh paragraph of the Standard Specifications is revised to read:

- (G) The archaeological survey of the proposed source prepared by a person who meets the Secretary of the Interior's Professional Qualification Standards (48 FR 44716) and possesses a current permit for archaeological survey issued by the Arizona State Museum (ASM). The survey shall be prepared in a State Historic Preservation Office (SHPO) standardized format. The survey shall identify all historic properties within the area of potential effect (APE), as defined by the National Historic Preservation Act (36 CFR 800.4). This includes the materials source, processing area, and the haul road. Additionally, the survey report shall identify the effects of the proposed source on any historic properties within the APE, and recommend measures to avoid, minimize, or mitigate those effects. The survey report shall be prepared by the contractor in accordance with SHPO and ASM formatting style for the Historic Preservation Specialist's initial review. After the initial review, the Department will consult with the landowner, SHPO, and Tribes for a minimum of 35 days for the final approval of the survey report.
- (O) A description of the impact on federally or state protected or other agency-specific special status wildlife and plants and their habitat, as defined in ADOT's consultant biological procedures on the Department's website. Compliance with the Arizona Native Plant Law shall be coordinated through the Arizona Commission of Agriculture and Horticulture.

104.12 Environmental Analysis: the eighth paragraph of the Standard Specifications is revised to read:

Guidance and forms for preparing the environmental analysis are available on the Department's website through the Environmental Planning Group, or by calling Environmental Planning Group at 602-712-7767.

(104VEPC, 03/20/25)

SECTION 104 SCOPE OF WORK:

104.13 Value Engineering Proposals by the Contractor: the third paragraph of the Standard Specifications is revised to read:

Any cost savings generated to the contract as a result of VEP offered by the contractor and approved by the Department will be shared between the contractor and the Department, with the contractor receiving 60 percent and the Department receiving 40 percent, as specified in Subsection 104.13(D) of the specifications.

104.13(C) Conditions: of the Standard Specifications is modified to add:

- (13) The contractor may submit a previously approved VEP from another project.

104.13(D) Acceptance, Rejection and Payment: the seventh paragraph of the Standard Specifications is revised to read:

- (6) The executed supplemental agreement shall provide that the contractor be paid 60 percent of the net savings amount as reflected by the difference between the cost of the revised work and the cost of the related construction required by the original contract computed at contract bid prices. The net savings will take into account the contractor's cost of developing the VEP and implementing the change, and reducing this amount by the Department's cost for investigating and evaluating the VEP, including any ascertainable collateral costs to the Department. Such collateral costs may include increased costs for maintenance, operation, related work items, additional work items, or elements of related or additional work items.

(104ENVST, 09/19/24)

SECTION 104 SCOPE OF WORK:

(F) Specific Vegetation Protection Program: is hereby added to the Standard Specifications:

The contractor shall control noxious and invasive plant species throughout the duration of the project in accordance with the requirements of these special provisions.

The contractor shall not disturb unpaved areas without the approval of the Engineer or as stated in the Environmental, Permits, Issues, and Commitments (EPIC) plan sheet 1F of the project plans. If any unpaved areas are disturbed as a result of the contractor's operation and without the approval of the Engineer, the contractor shall seed the areas

with species native to the project vicinity. All seeded areas shall be covered by straw mulch with tacking agent. The contractor shall provide the seed mix to the Engineer for approval prior to placing any seeding. No measurement or payment will be made for seeding, the cost being considered as included in the price of contract items.

(105TPDDC, 08/21/25)

SECTION 105 CONTROL OF WORK:

105.18 Opening Sections of Project to Traffic: of the Standard Specifications is modified to add:

Damage to the project resulting from a third-party shall be reported to the Engineer. Damages to permanent project features, determined by the Engineer as eligible for payment in accordance with the requirements of Subsection 104.04 of the specifications, will be paid for in accordance with Subsection 109.04 of the specifications.

(106DMAT, 12/18/25)

SECTION 106 CONTROL OF MATERIALS: of the Standard Specifications is revised to read:

106.15 Domestic Materials and Products:

Steel and iron materials and products used on this project shall comply with the current "Buy America" requirements of 23 CFR 635.410.

All manufacturing processes to produce steel and iron products used on this project shall occur in the United States. Raw materials used in manufacturing the steel and iron products may be foreign or domestic. Steel or iron not meeting these requirements may be used in products on this project provided that the invoiced cost to the contractor for such steel products incorporated into the work does not exceed either 0.1 percent of the total (final) contract cost or \$2,500 whichever is greater.

Any process which involves the application of a coating to iron or steel shall occur in the United States. These processes include epoxy coating, galvanizing, painting, or any other coating which protects or enhances the value of covered material.

The requirements specified herein shall only apply to steel and iron products permanently incorporated into the project. "Buy America" provisions do not apply to temporary steel items, such as sheet piling, temporary bridges, steel scaffolding and falsework, or to materials which remain in place at the contractor's convenience.

The contractor shall furnish the Engineer with Certificates of Compliance, conforming to the requirements of Subsection 106.05, which state that steel or iron products incorporated in the project meet the requirements specified. Certificates of Compliance

shall also certify that all manufacturing processes to produce steel or iron products, and any application of a coating to iron or steel, occurred in the United States.

Convict-produced materials may not be used unless the materials were produced prior to July 1, 1991 at a prison facility specifically producing convict-made materials for Federal-aid construction projects.

(106CMATLS, 12/18/25)

SECTION 106 CONTROL OF MATERIALS: of the Standard Specifications is modified to add:

106.17 Construction Materials:

A construction material shall comply with the requirements of Build America, Buy America (BABA) Act specified in Title IX, Subtitle A, Part 1, Sections 70901 and 70911-70917 (Pub. L. No. 117-58 §§ 70901; §§ 70911-70917) of the Infrastructure Investment and Job Act (IIJA).

A “construction material” that is permanently incorporated on the project shall include an article, material, or supply that is or consists primarily of the following:

1. Non-ferrous metals;
2. Plastic and polymer-based products (including polyvinylchloride, composite building materials, and polymers used in fiber optic cables);
3. Glass (including optic glass);
4. Fiber optic cable (including drop cable);
5. Optical fiber;
6. Lumber;
7. Engineered wood; or
8. Drywall.

Items manufactured through a combination of either two or more materials listed above, or at least one of the materials listed above and a material not listed shall be considered as a manufactured product, rather than as a construction material.

Construction materials shall not include cement and cementitious materials; bituminous materials; aggregates such as stone, sand, or gravel; or aggregate binding agents or additives.

All construction materials shall be produced in the United States. This means, all manufacturing processes to produce the construction materials shall occur in the United States. All manufacturing processes for construction materials shall mean the final manufacturing process and the immediately preceding manufacturing stage for the construction material.

The contractor shall furnish the Engineer with Certificates of Compliance, conforming to the requirements of Subsection 106.05 of the specifications, which shall state that the

construction materials incorporated in the project meet the requirements specified herein. Certificates of Compliance shall also certify that all manufacturing processes to produce construction materials occurred in the United States.

If the total cost of construction materials incorporated in the project is no more than 5% of the original contract amount or \$1,000,000, whichever is lesser, the requirements specified herein will not apply for such construction materials.

Convict-produced materials are prohibited in accordance with the requirements of 23 CFR 635.417.

(106MAPR, 12/18/25)

SECTION 106 CONTROL OF MATERIALS: of the Standard Specifications is modified to add:

106.18 Manufactured Products:

Manufactured products used on all projects shall comply with the current “Buy America” requirements of 23 CFR 635.410.

A “manufactured product” is defined as an article, material, or supply that has been processed into a specific form and shape, or combined with other articles, materials, or supplies to create a product with different properties than the individual article, material, or supply. Items manufactured through a combination of two or more materials, or at least one listed construction material and a material not listed, shall be classified as manufactured products.

An item classified as iron or steel product in accordance with the requirements specified in Subsection 106.15 of the specifications or excluded materials such as cement and cementitious materials; bituminous materials; aggregates such as stone, sand, or gravel; or aggregate binding agents or additives is not considered a manufactured product. However, manufactured product may include components that are iron or steel products or excluded materials.

Mixtures of excluded materials delivered to a work site without final form for incorporation into a project are not considered manufactured products.

Precast concrete products, components of precast concrete products that consist wholly or predominantly of iron or steel or a combination of both, will be considered iron and steel product and shall meet the requirements specified in Subsection 106.15 of the specifications.

The intelligent transportation systems and other electronic hardware systems that are installed in the highway right of way or other real property, the cabinets or other enclosures of such systems that consist wholly or predominantly of iron or steel or a

combination of both will be considered iron and steel product and shall meet the requirements specified in Subsection 106.15 of the specifications.

The contractor shall furnish the Engineer with Certificates of Compliance, conforming to the requirements of Subsection 106.05 of the specifications, which shall state that the manufactured products incorporated in the project meet the requirements specified herein. Certificates of Compliance shall also certify that all manufactured products used in the project are manufactured in the United States.

Convict-produced materials are prohibited in accordance with the requirements of 23 CFR 635.417.

(107LPAINS, 08/02/19)

SECTION 107 LEGAL RELATIONS AND RESPONSIBILITY TO THE PUBLIC:

107.14 Insurance: of the Standard Specifications is modified to add:

The City of Bisbee shall be named as an additional insured on the certificate of insurance.

(107UINSLMTS, 02/20/25)

SECTION 107 LEGAL RELATIONS AND RESPONSIBILITY TO PUBLIC:

107.14 Insurance: the sixth paragraph of the Standard Specifications is revised to read:

Without limiting any liabilities or any other obligations of the contractor, the contractor shall provide and maintain, if commercially available, the minimum insurance coverage listed below until all obligations under this contract are satisfied:

- (A) General Liability insurance with a minimum combined single limit of \$1,000,000 each occurrence applicable to all premises and operations, and a minimum general aggregate limit of \$2,000,000. The policy shall include coverage for bodily injury, broad form property damage (including completed operations), personal injury (including coverage for contractual and employee acts), blanket contractual, independent contractors, products and completed operations. Further, the policy shall include coverage for the hazards commonly referred to as XCU (explosion, collapse and underground). The products and completed operations coverage shall extend for one year past acceptance, cancellation or termination of the work. The policy shall contain a severability of interests provision.
- (B) Comprehensive Automobile Liability insurance with a combined single limit for bodily injury and property of not less than \$1,000,000 each occurrence

with respect to contractor's owned, hired, or non-owned vehicles, assigned to or used in performance of the work.

- (C) Workers' Compensation insurance to cover obligations imposed by Federal and State statutes having jurisdiction of its employees engaged in the performance of the work, and Employers' Liability insurance with a minimum limit of \$1,000,000. Evidence of qualified self-insured status will suffice for this subsection.

(107UTIL, 04/17/25)

SECTION 107 LEGAL RELATIONS AND RESPONSIBILITY TO PUBLIC:

107.15 Contractor's Responsibility for Utility Property and Services: of the Standard Specifications is modified to add:

Copies of existing ADOT permits, subject to availability, may be obtained from the ADOT Area Permit Supervisor as listed below:

SOUTHEAST DISTRICT

Safford Area:

(928) 432-4916

2082 E. US Hwy. 70
Safford, AZ 85546

Email address:

southeastpermit@azdot.gov

The following agencies and utility companies have facilities in the area but are not anticipated to be in conflict:

Company Name	Contact Person	Phone Number
Arizona Public Service (APS)	Omar Mancinas	(520) 364-1554
Arizona Water Company	Shawna Arnold Garrett Anthony	(520) 432-5321 (602) 240-6860
Cable One – Bisbee	Steve Kingston	(928) 793-4412
Lumen	Chad Dalton	(520) 891-1726
Kiner Morgan	Kelley Sims	(520) 663-4223
Southwest Gas	Oswaldo Lopez	(520) 805-6709
City of Bisbee	Logan Dodd	(520) 432-6004

There is no railroad involvement within ½ mile of the project limits.

It shall be the contractor's responsibility to determine the exact location of the utilities prior to any construction operations and to notify the above mentioned utility companies at least two working days prior to commencing any work on the project.

107.15(F) Sewage Discharge Damage Assessments: of the Standard Specifications is revised to read:

The Department will assess sanctions in accordance with the Table 107.15-1 below for each 24-hour period, or portion thereof, for each unplanned breakage that occurs in an active sanitary sewer line as a result of the contractor's operation. The rate of these sanctions is based on the type and quantity of effluent discharged as determined by the Engineer.

These sanctions do not relieve the contractor from any of its responsibilities under the contract, including any liquidated damages that may be assessed under Subsection 108.09 of the specifications for late completion of the project.

The sanctions specified in this subsection will be independent of any penalties imposed by others.

The contractor acknowledges that Regulatory agencies may assess or impose civil or criminal penalties on the contractor resulting from sewer discharges.

The Department will not be responsible for any civil or criminal penalties, fines, damages, or other charges imposed on the contractor by any regulatory agency or court for sewage discharges that are a result, directly or indirectly, of the contractor's work performed under this contract.

TABLE 107.15-1 SANCTIONS (EACH 24-HOUR PERIOD, OR PORTION THEREOF)		
Volume of Discharge	Raw Sewage or Industrial Wastewater	Treated Effluent
Less than 10,000 gallons	\$5,000	\$1,000
10,000 to 99,999 gallons	\$10,000	\$2,000
100,000 to 1 million gallons	\$25,000	\$3,000
Greater than 1 million gallons	\$40,000	\$5,000

These sanctions will be assessed for each 24-hour period, or portion thereof, until the contractor has completed all of the following tasks:

- Stopped the discharge;
- Repaired the damaged pipe;
- Restored normal service; and
- Fully cleaned and disinfected the site to the satisfaction of the Engineer.

Upon completion of tasks (1), (2), and (3) above, and prior to completion of Task (4), the sanctions for the current 24-hour period will be at the rate shown in Table 107.15-1. However, for each subsequent 24-hour period, the assessment will be 1/2 of the rate shown in Table 107.15-1.

The sanctions will continue at the reduced rate until the site has been fully cleaned and disinfected to the satisfaction of the Engineer.

As an example, the amounts assessed each 24-hour period for an unplanned discharge of 20,000 gallons of raw sewage, in which the contractor completes tasks (1), (2), and (3) within the second 24-hour period but does not complete full cleanup until the third 24-hour period, will be as follows:

First 24-hour period:	\$10,000
Second 24-hour period:	\$10,000
Third 24-hour period:	\$5,000

For this example, the total sanction will be \$25,000 (\$10,000 + \$10,000 + \$5,000).

(108SUBLT, 10/20/22)

SECTION 108 PROSECUTION AND PROGRESS:

108.01 Subletting of Contract: the thirteenth paragraph of the Standard Specifications is revised to read:

If a subcontractor, of any tier, begins work on the contract prior to the contractor submitting the required documentation and receiving consent from the Engineer, the Department will retain \$1,000 from monies due or becoming due the contractor. The money retained will be for each subcontractor, of any tier, that starts work without the consent of the Engineer. These sanctions will be in addition to all other retention or liquidated damages provided for elsewhere in the contract.

(108PRCN, 08/19/21)

SECTION 108 PROSECUTION AND PROGRESS:

108.03 Preconstruction Conference: the second paragraph of the Standard Specifications is revised to read:

At the preconstruction conference the contractor shall submit a progress schedule showing the order in which the contractor proposes to carry out the work, the dates on which the contractor and its subcontractors will start the work, including procurement of materials, equipment, etc.; the ordering of articles of special manufacture; the furnishing of drawings, plans and other data required under Subsection 105.03 of the specifications for the review and approval of the Engineer; the inspection of structural steel fabrication; and the contemplated dates for the completion.

108.04 Prosecution and Progress: the third paragraph of the Standard Specifications is revised to read:

At a mutually convenient location and time, the contractor shall meet weekly with the Engineer to discuss construction activities; however, a meeting may be waived if mutually agreed to, due to weather conditions, work progress, or for other reasons. At the meetings, the contractor shall provide the Engineer with a detailed, written schedule of construction activities and phases of work for the current week, forthcoming three week period as well as the construction activities which were performed during the previous week. This schedule shall detail the anticipated start dates and anticipated completion dates of work activities. The weekly schedule should reflect, at a minimum, all activities from the most recently updated project schedule. For work which was completed during the previous week, this schedule shall detail the actual start and completion dates of work activities as well as indicate the status of major ongoing activities. Upon the second occurrence of the contractor failing to provide an accurate schedule as describe herein and after written notification by the Engineer of the first occurrence, the Department will deduct \$500 from the contractor's progress payment per each occurrence thereafter. Minutes of the weekly meetings will be kept by the Engineer and a copy given to the contractor for review and acceptance.

(108TIME, 10/15/20)

SECTION 108 PROSECUTION AND PROGRESS:

108.08 Determination and Extension of Contract Time: the first paragraph of the Standard Specifications is revised to read:

The time allowed for the completion of the work included in the construction phase of the contract will be 235 working days.

The time allowed for the completion of the work included in the landscape establishment phase of the contract will be 45 calendar days.

The total of the time allowed for the construction phase and the landscape establishment phase will be known as the "Contract Time."

(108RSLD, 06/19/25)

SECTION 108 PROSECUTION AND PROGRESS:

108.09 Failure to Complete the Work on Time: the Schedule of Liquidated Damages table of the Standard Specifications is revised to read:

SCHEDULE OF LIQUIDATED DAMAGES			
Original Contract Amount		Liquidated Damages Per Day	
From More Than:	To and Including:	Calendar Day or Fixed Date:	Working Day:
\$ 0	\$ 500,000	\$ 300	\$ 1,000
\$ 500,000	\$ 1,000,000	\$ 850	\$ 1,700
\$ 1,000,000	\$ 2,000,000	\$ 1,250	\$ 2,650
\$ 2,000,000	\$ 5,000,000	\$ 2,100	\$ 3,800
\$ 5,000,000	\$ 10,000,000	\$ 3,300	\$ 6,850
\$ 10,000,000	\$ 30,000,000	\$ 7,300	\$ 10,550
\$ 30,000,000	\$ 60,000,000	\$ 9,350	\$ 17,750
\$ 60,000,000	\$ 90,000,000	\$ 19,900	\$ 27,850
\$ 90,000,000	-----	\$ 27,450	\$ 38,400

(108SCHLVL1, 08/19/21)

SECTION 108 PROSECUTION AND PROGRESS: of the Standard Specifications is modified to add:

108.12 Schedules:

(A) Definitions:

Activity:

A discrete, identifiable task or event that contributes to completing the project and can be used to schedule and monitor the work.

Activity ID:

A unique alphanumeric identification code permanently assigned to an activity.

Baseline Schedule:

A Critical Path Method (CPM) schedule illustrating the contractor's committed plan to complete the work within the contract time and used to compare the progress of the work.

Constraint:

A limitation placed on a scheduled activity that affects the start or end date of an activity.

Critical Path:

The longest continuous chain of activities which establishes the minimum overall project duration.

Critical Path Method (CPM):

A network-based planning technique that uses activity durations and relationships to calculate a schedule for the project.

Data Date:

The date from which a schedule is calculated, where all activities occurring earlier than the data date are complete and all activities occurring on or after the data date are planned.

Duration:

The estimated time required to complete an activity as recorded on the Project Schedule.

Float Suppression/Sequestering:

The process of utilizing zero free float techniques that allows an activity to start as late as possible by using all available free float of that activity, by the utilization of overly generous activity durations, or by using overly restrictive calendar non-working periods.

Free Float:

The amount of time an activity may be delayed without delaying the early start date of its successors.

Longest Path:

The longest continuous path of activities through a project, which controls project early completion.

Look-Ahead Schedule:

A computer-generated schedule that shows the previous week's work and the work planned for the current and next three weeks.

Milestone:

An activity, with no duration, that is typically used to represent the beginning, end, interim stages and significant events of the project, or contractually required dates.

Monthly Progress Schedule:

A monthly update to the approved baseline schedule.

Narrative:

A written report explaining the Project Schedule in detail.

Predecessor:

An activity that affects the start or finish date of another activity with a logically tied relationship.

Preliminary Schedule:

A CPM schedule that shows the Baseline Schedule for the first 60 calendar days of contract time and, the work breakdown structure and milestones for the entire contract.

Project Schedule:

A logic-based critical path for all work leading up to and including substantial completion or final acceptance that is used for tracking the performance of the work. The term "Project Schedule" will refer to one or more of the following:

- (a) Baseline Schedule,
- (b) Monthly Schedule, or
- (c) Recovery Schedule.

Record Schedule:

A CPM schedule that shows the actual start and finish date of each activity, durations, and all changes.

Recovery Schedule:

A CPM schedule that shows the activity changes to recover the time lost due to incompleteness of the work within the contract time as specified in the Monthly Progress Schedule.

Scheduler:

An individual, who creates, maintains and revises the Project Schedule using applicable software.

Successor:

An activity whose start or finish date is affected by the logically tied relationship with another activity.

Time Impact Analysis (TIA):

A forward-looking, prospective schedule analysis developed to demonstrate the impact of a change to the current schedule on its longest path.

Total Float (Float):

The cumulative duration of time an activity may be delayed without delaying the contract time or a contractual milestone.

Work Breakdown Structure (WBS):

A framework for organizing and ordering the work activities into hierarchical groups.

(B) General:

The contractor shall prepare, furnish, and use the Project Schedule to plan, monitor, and report the progress of the work. The schedule shall demonstrate a detailed plan to complete the work in accordance with the contract time and be used in communication to coordinate activities among all affected parties.

The contractor shall provide a Scheduler to create and maintain all schedules, updates, Narratives, reports, and TIA related to this project. The Scheduler shall be proficient in CPM schedule development, analysis of resources applicable to the required detail of the Project Schedule, and shall be able to perform the required tasks using the specified software.

The Scheduler shall be present at all schedule meetings, in person or via teleconference, and made available for discussion or meetings when requested by the Engineer. The contractor project management personnel, subcontractors, and suppliers shall actively communicate with the Scheduler to develop and maintain accurate updates of progress and schedule revisions throughout the duration of the contract.

The Department's review and comment on a schedule for compliance with this specification does not do the following:

- (1) Imply or constitute approval of particular construction methods or relieve the contractor of its responsibility to provide sufficient materials,

equipment, and labor to complete the project in accordance with the contract;

- (2) Attest to the validity of assumptions, activities, relationships, sequences, resource allocations, or other aspects of the schedule;
- (3) Imply the contractor is entitled to a Supplemental Agreement extending the contract time or adjusting the contract price;
- (4) Relieve the contractor from compliance with the requirements of the contract or result in the approval of a deviation, exception to or other variation from the contract. Failure to include an element of work required by the contract in the schedule does not release or relieve the contractor from responsibility to perform such work.

In preparing, developing and updating the Project Schedule the contractor shall not utilize:

- (1) Float suppression techniques in the schedule, including interim dates imposed by the contractor other than project milestone(s);
- (2) The inclusion of activities or constraints in a path or chain leading to a project milestone which are unrelated to the work as specified in the contract;
- (3) Activity durations or sequences determined by the Department to be unreasonable in whole or in part.

The contractor shall not use preferential sequencing, whereby activities that could be performed concurrently and are established in the Project Schedule as sequential simply to consume float. The contractor shall not indicate artificial activity durations by inflating activities in the schedule to consume float and influence the Critical Path. Sequestering of float is cause for rejection of the contractor's schedule submittal. If float sequestering is identified, the contractor shall revise the schedule appropriately.

Total Float is a commodity available to both the Department and the contractor for sequential use until depleted and not for the exclusive use or financial benefit of either party. A schedule showing an early completion date shall show the time between the scheduled completion date(s) and the required contract completion deadline(s) as Total Float.

The Department will not be liable to the contractor for delays by any party when the contractor completes the work prior to expiration of contract time.

If a delay in performing the work is caused by the Department, the contractor shall immediately notify the Department in writing that a revision to the contract is necessary in accordance with Subsection 104.02 and Subsection 104.03 of the specifications. The contractor shall include a description of the cause of delay, the projected amount of Total Float to be used, and the revised Monthly Progress Schedule showing the use of the Total Float in the Monthly Progress submittal. The contractor shall work cooperatively with the Department, other contractors, and third parties to identify and implement, to the maximum extent possible, no-cost measures to recover all schedule delays, regardless of the cause of the delays.

The contractor shall coordinate with the Department, local governmental entities, utility companies, railroad companies, and any third party entities when developing and maintaining the Project Schedule. The contractor shall coordinate its planning and scheduling efforts as required to address conflicts and comments received from adjacent projects and other entities.

(C) BLANK:

(D) Baseline Schedule:

The contractor shall submit a Baseline Schedule before or at the Preconstruction Conference for the Engineer's review and approval.

The Baseline Schedule shall be in the following format:

- i. Project ID: The schedule project ID shall match the filename format in Subsection 108.12(K) of the specifications. The project name shall be the route number followed by the project description.
- ii. Activity ID: Each activity shall be assigned a unique identification number. Activity ID numbers shall not be changed or reassigned for the duration of the contract. Within each group of the WBS, activity ID's shall be numbered sequentially in increments of 10 in the order of their start date or by finish date of a finish milestone. Milestone activities shall begin with "M". Use 10 characters or less.
- iii. Activity Name: Each activity shall be defined with a unique name that contains the description of work. Each name shall at a minimum consist of a verb or work function (i.e. remove, excavate, form, install), an object (i.e. curb, pipe, footing) and a location (i.e. street, station, bridge number). For example, "Install Barrier Dtl C – S1 120+25 Lt". The activity quantity may be included after location.

The contractor shall create an activity name using the following:

- a) Use 50 characters or less;
- b) Use "S1, S2, ..." for stage naming if applicable;
- c) Do not use all capital letters;
- d) Keep names readable, but use abbreviations as needed. Do not use periods when abbreviating. All abbreviations shall be consistent; and
- e) Location is not required if object name is specific, such as "CMP #201".

The contractor shall provide a list of abbreviations and acronyms. The work related to each activity shall be limited to one stage, one area, one traffic control phase, and one responsible party of the contract.

- iv. Activity Code: Activities shall be assigned with project activity codes that will be used to classify, categorize and organize activities for reporting. Only use project level activity codes and not global or enterprise codes. At a minimum, all activities shall have an activity code for responsible party, stages, and phases. Additional activity codes shall be added if requested by the Department.
- v. Milestones: The contractor shall separately identify each project milestone, conforming to the scheduling requirements set forth in the contract.
- vi. Constraints: The contractor shall not use date constraints to logically begin or complete a project activity unless specific calendar dates are shown in the contract. Specific contract dates may only be applied as a constraint to a milestone activity and input as either a "Start on or After" or "Finish on or Before" date. No other constraint types shall be allowed.
- vii. Duration: Activity duration shall not exceed 20 calendar days unless approved by the Engineer. Activity durations shall be at least one calendar day. Durations shall represent the anticipated productivity rates that factor in all limitations to the productivity. Long lead activities such as procurement and Level of Effort activities may exceed 20 calendar days.

- viii. Relationships: All activities shall have at least one predecessor and one successor except for the project start and project end milestones. Negative lags or negative floats shall not be allowed. Predecessors and successors shall not be linked to the same activity with different relationship types. The start of an activity shall have a Start-to-Start or Finish-to-Start relationship with preceding activities. The completion of an activity shall have a Finish-to-Start or Finish-to-Finish relationship with succeeding activities. Do not use Start-to-Finish relationships. Do not use Finish-to-Start relationships with a lag or overlap.
- ix. If applicable, the schedule shall include but not be limited to all activities below:
1. Mobilization/Demobilization;
 2. Right of Way Acquisition;
 3. Submittal development;
 4. Submittal review and acceptance;
 5. Submittal and approval of material samples and mix designs;
 6. Submittal and approval of shop drawings;
 7. Long lead items, material and equipment procurement;
 8. Procurement of permits;
 9. Environmental commitments and mitigation activities;
 10. Equipment and plant setup;
 11. Fabrication of special items;
 12. Erection and removal of falsework and shoring;
 13. Utility and railroad relocations;
 14. Cure times for concrete;

15. Cure times for pavement before striping;
 16. Landscape and seeding establishment periods;
 17. Test periods;
 18. Major traffic stage changes;
 19. Substantial completion;
 20. Punchlist completion; and
 21. Final cleanup;
-
- x. The schedule shall be in detail to allow day-to-day monitoring and review of the contractor's operations. It shall show the order and interdependence of activities and the sequence of work.
 - xi. The contractor shall detail the Critical Path activities and logic ties in the schedule to show the work sequencing. The contractor shall use the CPM software to determine the controlling activities in the critical path. The critical activities shall be prominently distinguished on all reports by the use of color or pattern.
 - xii. The contractor shall provide the number of activities to assure adequate project planning and allow for monitoring and evaluation of work progress.
 - xiii. The contractor shall provide activities as necessary to depict third-party work related to the contract. Third-party work activities may include but is not limited to railroads, utilities, real estate, and government agencies.
 - xiv. Seasonal, winter shutdown, traffic, special event, environmental, or other contract restrictions shall be considered and included in the schedule for all work. These restrictions shall be addressed with project calendars and shown as non-work days for each major work type. Global calendars shall not be used. Examples of major work types are earthwork, concrete paving, structures, asphalt, drainage, landscaping, etc. The contractor shall include project calendar for curing time if applicable.

- xv. The duration for each activity shall include the anticipated production rate and the time for anticipated weather stoppages. The contractor shall not reserve random non-work days in a project calendar to account for weather stoppages.
- xvi. The schedule shall have a Data Date of the start date shown in the Notice of Award letter.
- xvii. When processing the schedule in the software, the contractor shall use the following options:
 - 1. When scheduling progressed activities use Retained Logic;
 - 2. Calculate start-to-start lag from Early Start;
 - 3. Define critical activities as Longest Path;
 - 4. Compute Total Float as $\text{Finish Float} = \text{Late Finish} - \text{Early Finish}$; and
 - 5. Calendar for scheduling relationship lag as predecessor activity calendar.
- xviii. The bar chart schedule plot shall be accompanied by a schedule report of the network with a tabulation of the following data for each activity:
 - 1. Activity ID;
 - 2. Activity name;
 - 3. Original duration;
 - 4. Early start date;
 - 5. Early finish date;
 - 6. Late start date;
 - 7. Late finish date;

8. Predecessors;
9. Successors;
10. Free float;
11. Total float;
12. Primary constraint date;
13. Calendar; and
14. Responsibility for activity - e.g., prime contractor, subcontractor, supplier, etc.

(E) BLANK:

(F) BLANK:

(G) Recovery Schedule:

If the Project Schedule indicates a late completion of the work by 28 or more calendar days, the contractor shall prepare a Recovery Schedule which demonstrates how the contractor intends to reschedule the activities to regain compliance with the contract.

Within ten working days of receipt of the Engineer's written direction, the contractor shall submit the Recovery Schedule to the Engineer. The contractor shall not be required to prepare a Recovery Schedule if the contractor requests and demonstrates, in writing, entitlement to extension of a completion deadline due to a Department caused delay, and the Engineer concurs that a Recovery Schedule is not required at that time. If the Engineer disputes the contractor's entitlement to a completion deadline adjustment, the contractor shall, within five working days, submit a Recovery Schedule that does not include a completion deadline adjustment.

Within five working days after a rejection by the Engineer of the Recovery Schedule, the contractor shall resubmit a revised Recovery Schedule incorporating the Department's comments. When the Engineer accepts the contractor's Recovery Schedule, the contractor shall, within five working days after the Engineer's acceptance, incorporate such schedule in the Project Schedule, deliver the same to the Department, and proceed in accordance with the approved Recovery Schedule.

All acceleration costs required to bring the contract work back into compliance with project milestones and the contract time due to a contractor caused delay shall be borne solely by the contractor. Whenever a Recovery Schedule is required, the contractor shall provide the following information:

- i. Transmittal letter;
- ii. Bar chart schedule plot;
- iii. Electronic copy of the file used for the proposed Recovery Schedule;
and
- iv. Narrative describing all proposed changes to the Project Schedule in detail, with justification for the changes, including the following:
 1. Changes to activity original durations;
 2. Changes to activity relationships and schedule logic;
 3. Cause of schedule slippage and actions taken to recover schedule within the shortest reasonable time (e.g., hiring of additional labor, use of additional construction equipment, and expediting of deliveries);
 4. Float consumption;
 5. Identification of activities that have been added, deleted, or modified; and
 6. Changes to the Project Schedule's Critical Path.

(H) Revisions to Contract:

If the contractor receives a request for extra work from the Department or submits a contract change request in accordance with Subsection 104.02 of the specifications asserting that an event, situation, or change affects a Critical Path of the Project Schedule, the contractor shall prepare and submit a TIA showing the cumulative effect of the change on the completion or fixed milestone date along with a written report describing the time impact in a form satisfactory to the Department complying to Subsection 104.03 of the specifications.

Each TIA shall include a fragmentary network (fragnet) demonstrating the following information:

- i. How the contractor proposes to incorporate a time extension provided for in a Supplemental Agreement;
- ii. The impact to the Project Schedule;
- iii. The sequence of new and/or existing activity revisions that are proposed to be added to the Project Schedule that is in effect when the change or delay is encountered;
- iv. The proposed method for incorporating the delay and its impact to the Project Schedule; and
- v. The computation of two finish dates. The first finish date shall be computed without consideration of impacts by the proposed revision. The second finish date shall be computed with consideration of impacts by the proposed revision.

If a proposed change in planned work results in altering the Critical Path or extending the schedule completion date, the contractor shall submit a Revised Schedule and a TIA within 15 calendar days of the proposed change.

(I) Record Schedule:

The contractor shall prepare a Record Schedule that includes actual start and actual finish dates for all activities. The Record Schedule, once approved, serves as the final update of the Project Schedule. The contractor shall include a written certification with the Record Schedule submittal signed by the Project Manager of the contractor in accordance with the following:

“To the best of my knowledge, the enclosed final update of the project Schedule reflects the actual start and completion dates of the activities for the project contained herein.”

The contractor shall submit the Record Schedule to the Engineer for review. Final acceptance will not be issued until the Record Schedule has been approved.

(J) Schedule Meetings and Three Week Look Ahead Schedule:

a. Baseline Schedule Presentation Meeting:

At a time agreeable to the Engineer, the contractor shall conduct a Baseline Schedule presentation meeting within seven calendar days after submitting the proposed Baseline Schedule. The purpose of this meeting is for the contractor to present and explain the

contractor's schedule and construction phasing plan. At a minimum, the following is to be covered at the joint review of the schedule:

- (a) WBS;
- (b) Sequence of work - step through the schedule activity by activity;
- (c) Construction phasing including traffic control phasing and changes;
- (d) Resources to include number of construction personnel and production rates used; and
- (e) Critical Path review.

b. Weekly Project Meeting and Look-Ahead Schedule:

At the weekly project meetings, the contractor shall provide the Engineer with a detailed, Look-Ahead Schedule. The Look-Ahead Schedule is a computer generated bar chart schedule plot that shows the previous week's work and the work planned for the current and next three weeks. The contractor shall base the Look-Ahead Schedule on the Project Schedule and provide a greater breakdown of the Project Schedule activities for the purpose of materials inspection and testing. The Look-Ahead Schedule shall clearly note and explain all departures from the Project Schedule. The contractor shall reference the Project Schedule activity ID numbers, WBS, and define subsequent specific daily operations for all work activities scheduled to be performed during the four-week period. The contractor shall identify work being performed by Disadvantaged Business Enterprise (DBE) firms as separate activities. At least one day before the weekly construction activity meetings, the contractor shall submit weekly Look-Ahead Schedules to the Engineer.

(K) Submittals:

Two 11 x 17 inch hard copies and one pdf copy of each schedule in color listed herein shall be provided to the Engineer. The contractor shall furnish to the Engineer for project use an electronic copy of the schedule. The electronic copy shall be Primavera P6 .xml file format prepared in Primavera software.

The filename of schedules shall be submitted in the following format:

SCHEDULE FILENAME FORMAT	
Preliminary Schedule	TTTTT-YYMM-PSVV
Baseline Schedule	TTTTT-YYMM-BSVV
Monthly Progress Schedule #1	TTTTT-YYMM-MPS01VV
Monthly Progress Schedule #2	TTTTT-YYMM-MPS02VV
Recovery Schedule	TTTTT-YYMM-RCYSVV
TIA Schedule	TTTTT-YYMM-TIASVV

Record Schedule	TTTTT-YYMM-RCDSVV
3 Week Lookahead Schedule	TTTTT-YYMM-LASVV
Schedule Narrative	TTTTT-YYMM-NARVV
Note: (1) TTTTT: First 5 digits of project TRACS number. (2) YYMM: Current 2 digit year and month. (3) VV: 2 digit version number (01, 02, etc.).	

All bar chart schedule plots shall be in color and have a size and scale acceptable to the Engineer. Include a title block and a legend on each page. The plot layout shall include a schedule activity table with corresponding bar chart. The activity table shall be grouped by the WBS and include the activity ID, activity name, duration, start date, finish date, and total float. All activities in the bar chart shall be plotted on their start and finish dates. Show relationship lines and data date line. The bar chart shall be time-scaled in two-line format with a date interval set to year/month and type set to calendar.

The contractor shall provide two 8.5 x 11 inch hard copies of the narrative and monthly report with an electronic pdf copy.

The contractor shall provide a schedule log file generated by the software in a .txt file format with all schedule submittals. The log file shall have the same filename as the schedule file. The contractor shall review the log file prior to submittal to verify that the electronic schedule is in compliance with this specification.

(L) Software:

The automated system software shall be Primavera P6.

(109FASUB, 05/21/26)

SECTION 109 MEASUREMENT AND PAYMENT:

109.04(D)(7) Force Account Work by Subcontractors: the first paragraph of the Standard Specifications is revised to read:

When force account work is determined by the Engineer to require specialized labor or equipment not normally utilized by the contractor, and such force account work is performed by subcontractors, the contractor will be allowed a supplemental markup of 5 percent of the subcontractor's costs plus the applicable tax and bond as specified in Subsection 109.04(D).

(109RRBB, 04/18/24)

SECTION 109 MEASUREMENT AND PAYMENT:

109.04(D)(3) Equipment: the first paragraph of the Standard Specifications is revised to read:

Equipment which the Engineer considers necessary for the performance of work will be eligible for payment at the established rates only during the hours that it is operated except as otherwise allowed elsewhere in these specifications. Equipment hours will be recorded to the nearest one-half hour. For the use of equipment owned by the contractor and approved by the Engineer, the contractor will be paid the rental rates, as modified herein, outlined in the Rental Rate Blue Book® (RRBB) for Construction Equipment which is updated by EquipmentWatch™, a division of Fusable, 3200 Rice Mine Road NE, Tuscaloosa, Alabama 35406, phone (888) 307-1713. All rate determinations will be based on the RRBB quarterly rate revisions that are applicable at the time equipment is being used.

(109FAEU, 08/15/24)

SECTION 109 MEASUREMENT AND PAYMENT:

109.04(D)(3)(a) Rental Rates (Without Operators): the equation of the first paragraph of the Standard Specifications is revised to read:

The hourly equipment rental rate (HERR) will be determined by the following formula:

$$\text{HERR} = F \times \left[\frac{1.15 \times R}{176} \right] + \text{HOC}$$

Where: F= Adjustment Factor to R is 0.933

R= Current RRBB Monthly Rate

HOC= Hourly Operating Cost

(109FASUB, 05/21/26)

SECTION 109 MEASUREMENT AND PAYMENT:

109.04(D)(7) Force Account Work by Subcontractors: the first paragraph of the Standard Specifications is revised to read:

When force account work is determined by the Engineer to require specialized labor or equipment not normally utilized by the contractor, and such force account work is performed by subcontractors, the contractor will be allowed a supplemental markup of 5

percent of the subcontractor's costs plus the applicable tax and bond as specified in Subsection 109.04(D).

(109WFADF, 05/15/25)

SECTION 109 MEASUREMENT AND PAYMENT:

109.04(D)(6) Statements: the title and text of the Standard Specifications is revised to read:

109.04(D)(6) Forms:

The contractor shall prepare the Weekly Force Account Detail form for each week of force account activity. The Weekly Force Account Detail form is a standardized, fillable form made available by the Department on the ADOT Construction Group's website.

The form shall detail the labor, equipment, and material charges utilized to accomplish the force account work along with all supporting documentation. The contractor shall furnish copies of original receipts (paid invoice cost) for materials, rental equipment cost, including freight and transportation charges, copies of rental rate blue book equipment sheets and certified payrolls.

If materials used on the force account work are not specifically purchased for such work but are taken from the contractor's stock, then instead of invoices, the forms shall contain or be accompanied by an affidavit of the contractor certifying that such materials were taken from stock, that the quantity claimed was actually used, and that the price and transportation claimed represent the actual cost to the contractor.

Force account work shall be tracked daily; however, the contractor shall compile no more than one full week's worth of daily records into a Weekly Force Account Detail form. Each reporting period runs from Saturday through Friday. The contractor shall submit the form within 30 calendar days of the respective week's force account performance. The completed form shall be submitted to the Engineer for review and approval. The Engineer will review the form and supporting documentation against the ADOT Inspector's Daily Force Account Reports, and will verify that the form is timely, complete, and accurate. Payment will not be made until the contractor has furnished applicable forms, detailing the costs of the force account work, including but not limited to the following information:

- (a) Labor: name, classification, date, daily hours, hourly rate and fringe rate, and certified payrolls for each foreman and laborer.
- (b) Equipment: dates, equipment number, description, operator name, hours used, approved stand-by hours, monthly rental rate, hourly operating cost and rental rate blue book sheets for each unit of equipment.

- (c) Rental Equipment (Third Party): invoice, dates used, vendor name, description of equipment, operator name, hours used, invoice rate, hourly operating cost and rental rate blue book sheets for each rental equipment.
- (d) Materials: invoice, date used, supplier name, description, quantity, unit of measure and unit cost.
- (e) Transportation: freight and express charges on materials, FOB jobsite.

(109RET, 10/20/22)

SECTION 109 MEASUREMENT AND PAYMENT:

109.06(B)(3) Partial Payment: of the Standard Specifications is modified to add:

Notwithstanding any provision of Arizona Revised Statutes Section 28-6924, the parties may not agree otherwise.

109.06(B)(4) Final Payment: of the Standard Specifications is modified to add:

Notwithstanding any provision of Arizona Revised Statutes Section 28-6924, the parties may not agree otherwise.

109.06 Partial Payments and Retention: of the Standard Specifications is modified to add:

(C) Payroll Submittals:

The contractor shall submit payrolls electronically through the internet to the Department's web-based certified payroll tracking system. This requirement shall also apply to every lower-tier subcontractor that is required to provide certified payroll reports.

If, by the 15th of the month, the contractor has not submitted its payrolls for all work performed during the preceding month, the Engineer will provide a written notification of the discrepancies to the contractor. For each payroll document that the contractor fails to submit within 10 days after the written notification, the Department will retain \$2,500.00 from the progress payment for the current month. The contractor shall submit each complete and correct payroll within 90 days of the date of notification. If the payroll is complete and correct within the 90-day time frame, the Department will release the \$2,500.00 on the next monthly estimate. For each payroll that is not acceptable until after the 90-day time frame, the Department will only release \$2,000.00 of the \$2,500.00 retained. The Department will retain \$500.00 as sanctions. Such \$500.00 retentions will not relieve the contractor of its responsibility to provide each required payroll, complete

and correct, as specified above. These sanctions shall be in addition to all other retention or liquidated damages provided for elsewhere in the contract.

(109SUBPAY, 10/20/22)

SECTION 109 MEASUREMENT AND PAYMENT:

109.06(B)(5) Payment Reporting and Sanctions: the eighth paragraph of the Standard Specifications is revised to read:

For each month that the contractor fails to submit timely and complete payment information the Department will retain \$5,000 as sanctions from the monies due to the contractor. After 90 consecutive days of non-reporting, the sanctions will increase to \$10,000 for each subsequent month which the contractor fails to report until the information is provided. These sanctions will be in addition to all other retention or liquidated damages provided for elsewhere in the contract.

109.06(B)(8) Non-compliance: of the Standard Specifications is revised to read:

Failure to make prompt partial payment, or prompt final payment including any retention, within the time frames established above, will result in remedies, as the Department deems appropriate, which may include but are not limited to:

- (a) Sanctions. These sanctions will be in addition to all other retention or liquidated damages provided for elsewhere in the contract:
 - (i) The Department will withhold two times the dollar amount not paid to each subcontractor;
 - (ii) If full payment is made within 30 days of the Department's payment to the contractor, the amount withheld by the Department will be released; and
 - (iii) If full payment is made after 30 days of the Department's payment to the contractor, the Department will release 75 percent of the funds withheld. The Department will retain the remaining 25 percent of the monies withheld as sanctions.
- (b) Additional Remedies. If the contractor fails to make prompt payment for three consecutive months, or any four months over the course of one project, or if the contractor fails to make prompt payment on two or more

projects within 24 months, the Department may, in addition, invoke the following remedies:

- (i) Withhold monthly progress payments until the issue is resolved and full payment has been made to all subcontractors, subject to the sanctions described in paragraph (a) above;
- (ii) Terminate the contract for default in accordance with Subsection 108.10 of the specifications; and/or
- (iii) Disqualify the contractor from future bidding, temporarily or permanently, depending on the number and severity of violations.

In determining whether the sanctions will be assessed, the extent of the sanctions, or additional remedies assessed, the State Construction Engineer will consider whether there have been other violations on this or other contracts, whether the failure to make prompt payment was due to circumstances beyond the contractor's control, and other circumstances. The contractor may, within 15 calendar days of receipt of the decision of the State Construction Engineer, escalate the decision to the State Engineer. If the contractor does not escalate the decision of the State Construction Engineer, in writing to the State Engineer, within 15 calendar days of receipt of the decision, the contractor will be deemed to have accepted the decision and there will be no further remedy for the contractor. If the contractor escalates the decision to the State Engineer, and the contractor does not agree with the State Engineer's decision, the contractor may initiate litigation, arbitration or mediation pursuant to Subsection 105.21(D) and (E) of the specifications.

(109FUEL, 02/10/12)

SECTION 109 MEASUREMENT AND PAYMENT: of the Standard Specifications is modified to add:

109.12 Fuel Cost Adjustment:

(A) General:

The Department will adjust monthly progress payments up or down as appropriate for cost fluctuations in diesel fuel as determined in accordance with these special provisions.

A fuel cost adjustment will be made when fluctuations in the price of diesel fuel, in excess of 15 percent, occur throughout this contract. The Department will not provide such adjustments for fluctuations in the price of diesel fuel of 15 percent or less.

No adjustments will be made for fluctuations in the price of fuels other than diesel.

(B) Measurement:

The base index price of fuel will be determined by the Department from the selling prices of diesel fuel published by OPIS (Oil Price Information Service). The base index price to be used will be the price for Diesel fuel No. 2, Ultra Low Sulfur, PAD 5, City of Phoenix Rack. The reported average value for the Phoenix area will be used.

The base index price for each month will be the arithmetic average of the selling price for diesel fuel, as specified above, shown in the last four reports received prior to the last Wednesday of the month.

This price will be effective as of the last Wednesday of each month, and will be posted on the Department's website, at <http://www.azdot.gov/Highways/cns/bitmat.asp>, on or shortly after the last Wednesday of the month.

This price may also be obtained from Contracts and Specifications Services at (602) 712-7221.

This price will be deemed to be the "initial cost" (IC) for diesel fuel on projects for which bids are opened during the following month.

The current index price for diesel fuel in subsequent months will be the base index price, determined as specified above, for the current month. For example; an adjustment for diesel fuel used in May, if applicable, will be based on the "current price" (CP) for May as posted on the last Wednesday of May. The amount of adjustment per gallon will be the net difference between the "initial cost," adjusted by 15 percent, and the current index price. The monthly adjustment will be determined by the Engineer and included in the payment estimate as a fuel adjustment. For fluctuations in excess of 15 percent, fuel cost adjustments will only be made for current price index increases greater than 1.15 times the "initial cost" or for decreases less than 0.85 times the "initial cost." No calculation will be made for fluctuations in the current index price of 15 percent or less when compared to the "initial cost."

The number of gallons of diesel fuel used per month will be considered to equal 1.5 percent of the dollar amount of work reported by the contractor for each month. Such dollar amount will not include incentives earned by the contractor for pavement smoothness, thickness, or strength for Portland cement concrete pavements; for pavement smoothness or quality lots for asphaltic concrete pavements; for any other revenue derived from quality incentives; or for revenue accrued in the previous month for bituminous material cost fluctuations or diesel fuel price adjustments.

A monthly adjustment, if applicable, will be made on this quantity, as shown below:

$$S = \frac{0.015(Q)}{IC} \times (CP - AC)$$

Where; S = Monetary amount of the adjustment (plus or minus) in dollars
Q = Dollar amount of work completed for the month

CP = Current index price in dollars per gallon
AC = Adjusted "initial cost" (1.15 or 0.85 times IC) in dollars per gallon
IC = "Initial cost" as determined above, dollars per gallon

If adjustments are made in the contract quantities, the contractor shall accept any fuel adjustment as full compensation for increases or decreases in the price of fuel regardless of the amounts of overrun or underrun.

The value calculated above (plus or minus) will be adjusted to include sales tax and other taxes as applicable.

No additional compensation will be made for any additional charges, costs, expenses, etc., which the contractor may have incurred since the time of bidding and which may be the result of any fluctuation in the base index price of diesel fuel.

No adjustments will be made for work performed after Substantial Completion, as defined in Subsection 105.19, has been achieved.

(C) Payment:

Price adjustments will be shown on the monthly progress estimate, but will not be included in the total cost of work for determination of progress or for extension of contract time.

(109BITUMADJ, 06/19/25)

SECTION 109 MEASUREMENT AND PAYMENT: of the Standard Specifications is modified to add:

109.16 Bituminous Price Adjustment:
(A) General:

The term "bituminous material" as used herein shall include asphalt binder, asphalt rubber and emulsified asphalt.

The Department will adjust monthly progress payments as appropriate for market fluctuations in the price of bituminous material.

A price for bituminous material will be determined monthly by the Department based on the selling prices published by the Asphalt Weekly Monitor, a publication of Poten & Partners, Inc. The price will be the arithmetic average of the high and low selling prices for bituminous material shown in the previous four reports for the Arizona/Utah and Southern California regions.

This value will be effective as of the last Wednesday of each month, and will be posted on the ADOT Contracts and Specifications Group website, on or shortly after the last Wednesday of each month.

This price will be deemed the "initial cost" (IC) for bituminous material for projects on which bids are opened during the following month. This price will also be deemed the "current price" (CP) for bituminous material for the following month for projects in construction.

(B) Measurement:

For each item of bituminous material for which there is a specific pay item, and for the bituminous material used in Asphaltic Concrete mixes, an adjustment will be made for each month that a quantity of bituminous material was used on the project.

The IC for the month in which the project was bid will be compared with the CP for the appropriate current month. The CP will be as posted on the Department's website on the last Wednesday of each month, and will be used to adjust costs for bituminous material incorporated into the job during the following month (for example; bituminous material used in May will be adjusted, as specified herein, based on the CP for May as posted on the last Wednesday of April). Any difference in price between these two values will be applied to the quantity of eligible bituminous material incorporated into the work.

Determination of the eligible quantities of bituminous material for adjustment will be based on contractor-furnished invoices, except as described herein.

The tons of emulsified products to which the adjustment will be applicable will be the tons of the emulsified asphalt prior to dilution.

Adjustments in compensation for emulsified asphalts will be made at 60 percent of either the increase or decrease of IC. For emulsified asphalts containing polymer, adjustments in compensation will be made at 66 percent of either the increase or decrease.

The tons of Bituminous Material (Asphalt-Rubber) to which the adjustment is applicable will be 80 percent of the total quantity of the item used. The adjustment is not applicable to the 20 percent of the material which constitutes the crumb-rubber additive.

The tons of Bituminous Material (TR+) to which the adjustment is applicable will be 92 percent of the total quantity of the item used. The adjustment is not applicable to the 8 percent of the material which constitutes the crumb-rubber additive.

The tons of bituminous material in Asphaltic Concrete mixes, subject to price adjustment shall be calculated as follows, based on the approved mix design target values and the quantity of Asphaltic Concrete placed—regardless of the actual percentage of binder incorporated:

A monthly adjustment, if applicable, will be made on this quantity, as shown below:

$$PA = (CP - IC) \times ACP \times F$$

Where: PA = Price Adjustment monetary amount (plus or minus in dollars)
CP = Current index price (dollars per ton)

IC = Initial Cost at time of bid (dollars per ton)
ACP = Asphaltic Concrete Placed (tons)
F = Eligible Asphalt Cement %

The value calculated above (plus or minus) will be adjusted to include sales tax and other taxes as applicable.

(1) For mixes without reclaimed asphalt pavement (RAP):

$F = \text{Approved Mix Design Target Asphalt Cement \%}$

(2) For mixes with RAP:

$F = \text{Approved Mix Design Target Asphalt Cement \%} - \text{Mix Design RAP Asphalt Cement contribution \%}$

(3) For mixes using PG TR+ Terminal Blend (8 % Crumb Rubber):

$F = 0.92 \times (\text{Approved Mix Design Target Asphalt Cement \%})$

(4) For mixes using Asphalt-Rubber Blend (20 % Crumb Rubber):

$F = 0.80 \times (\text{Approved Mix Design Target Asphalt Cement \%})$

(5) If the quantity of Asphaltic Concrete is measured by volume, the supplemental agreement establishing the method of measurement will specify the manner in which the tons of bituminous material eligible for the adjustment is determined.

(C) Payment:

Price adjustments will be shown on the monthly progress estimate, but will not be included in the total cost of work for determination of progress or for extension of contract time.

Price adjustments will be calculated using the measurement methods described above. Only the tons of virgin asphalt binder determined by those methods will be subject to a bituminous material price adjustment.

No price adjustment will be made for the RAP binder in the mix.

No price adjustment will be made for the 8% of binder comprising crumb rubber when (TR+) is used.

No price adjustment will be made for the 20% of binder comprising crumb rubber in the asphalt-rubber material blend.

No compensation will be made for changes that may have occurred since the time of bidding and which may be the result of any increase in the IC of bituminous material.

Adjustment in unit prices of items governed by this provision will be made in the next regular monthly progress payment following actual use or application of the bituminous material.

(201PAY, 07/15/21)

SECTION 201 CLEARING AND GRUBBING:

201-5 Basis of Payment: of the Standard Specifications is modified to add:

When clearing and grubbing is not included as a contract pay item, full compensation for any clearing and grubbing necessary to perform the construction operations designated on the project plans or specified in the Special Provisions shall be considered as included in the price of contract item.

SECTION 202 REMOVAL OF STRUCTURES AND OBSTRUCTIONS: the first paragraph of the Standard Specifications is hereby deleted:

ITEM 2020009 REMOVAL OF STRUCTURAL CONCRETE:

Description:

The work under this item shall consist of removing the existing retaining walls and footings within the limits shown on the Project Plans and as specified herein.

Construction Requirements:

Removals shall be in accordance with the requirements of Subsection 202-3 of the specifications and as directed by the Engineer.

Care shall be taken to protect the pedestrian stairs, bridge and wingwalls, and any other structure that is to remain. Any damage to items to be protected in place caused by the contractor's operations shall be repaired at no additional cost to the Department.

Method of Measurement:

Removal of Structural Concrete will be measured by the Cubic yard.

Basis of Payment:

The accepted quantities of Removal of Structural Concrete, measured as provided above, will be paid for at the contract unit price per cubic yard, which price shall be full compensation for the work, complete in place, including hauling, and disposal.

ITEM 2020053 REMOVE (PULL BOX):

Description:

The work under this item shall consist of removing existing pull boxes from the locations as shown on the project plans and as specified herein.

Construction Requirements:

The removal of existing pull boxes shall only occur when all cables and conductors have been removed from the conduits entering and exiting the pull box to be removed.

The contractor shall remove and dispose of the existing pull boxes called out for removal per Section 202 of the specifications.

Method of Measurement:

Remove Pull Box will be measured per each pull box removed.

Basis of Payment:

The accepted quantities of Remove Pull Box, measured as provided above, will be paid for at the contract unit price per each, which price shall be full compensation for the work, complete in place.

(202LEAD, 10/21/21)

SECTION 202 REMOVAL OF STRUCTURES AND OBSTRUCTIONS

202-3.11 Removal of Lead-Based Striping and Paint Material: of the Standard Specifications is modified to add:

The Department has tested the paint material on existing items that are scheduled for removal. Painted items that contain lead-based paint material include red curbing, yellow median island curb, and drainage grate on drop inlet basins.

202-3.11(A) Lead Abatement Subcontractor: The third paragraph of the Standard Specifications is revised to read:

The lead abatement subcontractor shall have three years of documented experience performing related work with the aforementioned, valid certification.

202-3.11(B) Removal Plan: of the Standard Specifications is modified to add:

The red curbing, yellow median island curb, and drainage grate on drop inlet basins shall not be disturbed in any way until the removal plan has been approved in writing by the Engineer.

ITEM 2020400 REMOVE AND RELOCATE (LIGHT POLES):

Description:

The work under this item shall consist of removing existing light pole, mast arm, and luminaire and installing them on a new foundation at the locations designated on the plans and in accordance with the details shown on the plans and as specified herein.

Construction Requirements:

Existing poles, mast arms and luminaires shall be inspected for damage before installing on the new foundation. If poles, mast arms, or luminaires are damaged, the contractor shall notify the Engineer. Poles shall be installed level and square with mast arm perpendicular to travel lanes. The contractor shall demo the existing foundation 2' below grade after pole is removed, cap conduit hole and backfill and compact with soil that matches the surroundings.

The contractor shall ensure that all ADOT identification numbers remain on the pole.

Unless otherwise specified or shown on the project plans, foundations shall be removed. When a foundation is to be abandoned, the top of foundation, anchor bolts and conduits shall be removed to a depth of not less than 2 feet below the surface of sidewalk or unimproved ground. The resulting hole shall be backfilled with material equivalent to the surrounding material. All voids shall be filled and made level with the surrounding ground. Any disturbed ground shall be restored to match the surrounding area. All existing underground conduit outside of existing foundations shall be removed to adjacent pull box, unless otherwise directed by the Engineer. All conductors and detectable pull tape shall be removed from conduits to be abandoned. Removal of conductors from conduits are paid for under this item.

Method of Measurement:

Remove and relocate light poles will be measured per each light pole and base removed.

Basis of Payment:

The accepted quantities for remove and relocate light poles, measured as provided above, will be paid at the contract unit price per each, which price shall be full compensation for the work, complete in place, including removing mast arms, fuses, luminaires, conductors, and conduit.

No additional measurement or payment will be paid for loading, transporting, unloading, stockpiling or inventory of disposed equipment and materials.

(203STRBKFL, 10/21/21)

SECTION 203 EARTHWORK:

203-5.03(B)(1) Structure Backfill: the first paragraph of the Standard Specifications is revised to read:

Structure backfill material shall be selected from excavation or from a source selected by the contractor. It shall not contain frozen lumps, chunks of clay, or other objectionable material. Backfill material shall not contain salvaged asphaltic concrete materials. Backfill material to be used for metal piles or similar items of metal shall have a value of resistivity not less than 2,000 ohm-centimeters or the value shown on the plans. Backfill material shall have a pH value between 6.0 and 10.0, inclusive, when placed against metal installations, except aluminum. Backfill material shall have a pH value between 6.0 and 9.0, inclusive, when placed against aluminum installations. Backfill material shall have a pH value between 6.0 and 12.0, inclusive, when placed against installations other than metal. Tests for pH and resistivity shall be in accordance with the requirements of Arizona Test Method 236.

(203ERWK, 07/16/20)

SECTION 203 EARTHWORK:

203-9.02 Materials: the last sentence of the Standard Specifications is revised to read:

Borrow placed within three feet of the finished subgrade elevation shall conform to the following requirement:

$PC + (2.83 \times PI)$ shall not exceed **43**,

where:

PC = Percent of material passing the No. 200 sieve (determined in accordance with Arizona Test Method 201), and

PI = Plasticity Index (determined in accordance with AASHTO T 90).

(303RASBAB, 04/18/24)

SECTION 303 AGGREGATE SUBBASES AND AGGREGATE BASES:

303-2 Materials: of the Standard Specifications is revised to read:

Aggregate for the various classes of aggregate subbases and aggregate bases shall consist of stone, gravel or other approved inert material of similar characteristics, and shall be clean and free from vegetable matter and other deleterious substances.

Aggregate subbase and aggregate base material may be comprised of processed salvaged asphaltic concrete, processed salvaged aggregate base material, processed salvaged Portland Cement Concrete materials, virgin aggregate base materials or any combination of these materials meeting the requirements of Table 303-1. These materials may be from a specific project site or approved commercial source. Processed salvaged materials shall conform to the requirements specified in AASHTO M 319.

Aggregate subbases and aggregate bases shall conform to the requirements of Table 303-1:

TABLE 303-1										
Class of Aggregate	Percent Passing Sieve (Inch or No.)									PI, Max.
	3	1-1/2	1	3/4	1/4	4	8	30	200	
1		100	90 - 100				35 - 55		0 - 8.0	3
2		100	90 - 100			38 - 65	25 - 60	10 - 40	3.0 - 12.0	3
3										
4	100				35 - 70				0 - 10.0	5
5	100				30 - 75				0 - 10.0	5
6										

Notes:

- (10) The PI (Plasticity Index) will be determined in accordance with the requirements of AASHTO R 58, T 89, and T 90.
- (11) Classes 1, 2 and 3 are bases; Classes 4, 5 and 6 are subbases.
- (12) The requirements for Class 3 and for Class 6 will be specified in the Special Provisions.
- (13) For Class 1 through Class 4 aggregate, the amount of one fractured face coarse aggregate particles shall be at least 50 percent.
- (14) Resistance to abrasion for Class 1 through Class 4 aggregate will be determined in accordance with the requirements of AASHTO T 96 and shall meet the following requirements:
- Maximum loss of 12 percent at 100 revolutions
- Maximum loss of 40 percent at 500 revolutions
- (15) When determining gradation of aggregate subbase or aggregate base material containing processed salvaged asphaltic concrete materials, drying to a constant weight shall be performed at a temperature of 140 ± 5 F, in accordance with the requirements of AASHTO T 265.

Aggregate subbase and aggregate base material not conforming to the requirements of Table 303-1 for gradation and/or PI may be accepted by the Engineer upon the contractor's submittal of testing results demonstrating that the R-Value is at least 79 when determined by AASHTO T 190. At the contractor's option, the material may be reprocessed and re-compacted at no additional cost to the Department.

All metal reinforcement and expansion materials shall be removed from processed salvaged Portland Cement Concrete prior to its use in aggregate subbase and aggregate base material.

The contractor shall submit the testing information for the base and subbase materials which are intended to be used to the Engineer for approval. Any significant change in the materials shall be approved by the Engineer prior to use.

Mixing on grade shall be accomplished using a full depth reclamation machine or pulverizer, manufactured for this purpose. Motor graders, gannon boxes, auger scrapers, or other similar devices will not be allowed for mechanical mixing on grade.

If suitable in-place aggregate subbase or aggregate base materials are available, the contractor shall have the option of re-using such materials as processed salvaged aggregate base. Processed salvaged asphaltic concrete and salvaged Portland Cement Concrete materials may be blended with the processed salvaged aggregate subbase, processed salvaged aggregate base and virgin base aggregates. The blended material shall be homogenous mixture in which there is no segregation, crusts, lumps, or nesting, and shall be sampled and tested to meet the requirements specified herein.

303-3.01 Placement: of the Standard Specifications is modified to add:

When processed salvaged materials are utilized, either from in-place or from a commercial source, the Engineer may require a test section of 1000 feet be placed utilizing the processed materials and construction methods proposed for use by the contractor. Full operations shall not proceed until the test section has been tested and approved by the Engineer. The contractor shall use the same equipment, material processing, and construction methods for the remainder of the construction, unless adjustments made by the contractor are approved in advance by the Engineer.

303-3.02 Compaction: of the Standard Specifications is revised to read:

Each layer of aggregate subbase and aggregate base material shall be compacted to a density of not less than 100 percent of the maximum density determined in accordance with the requirements of the applicable test methods of the ADOT Materials Testing Manual, as directed and approved by the Engineer.

The moisture content shall be determined per AASHTO T 265 when determining density for aggregate subbase and aggregate base material containing processed salvaged asphaltic concrete and/or processed salvaged Portland Cement Concrete.

When AASHTO T 265 is utilized to determine moisture content, acceptance testing results for density will be furnished to the contractor up to 24 hours after performance of in-place density testing to allow sufficient time for moisture determination.

303-5 Basis of Payment: of the Standard Specifications is revised to read:

The accepted quantities of aggregate subbase and aggregate base, measured as provided above, will be paid for at the contract unit price per cubic yard, which price shall be full compensation for the work, complete in place.

(404BITUM, 08/18/22)

SECTION 404 BITUMINOUS TREATMENTS:

404-1 Description: of the Standard Specifications is revised to read:

The work under this section shall consist of furnishing all materials and constructing or applying bituminous treatments at the locations designated on the plans and in accordance with the requirements of the specifications and in conformity to the lines shown on the project plans or established by the Engineer.

The bituminous treatments include one or a combination of prime coat, tack coat, and fog coat. The bituminous treatments also include emulsified asphalt chip seal and hot applied chip seal both either with or without fog coat.

When a "hot applied" chip seal is called for on the plans and specifications, it refers to a chip seal using a performance grade asphalt cement or a crumb rubber asphalt as the bituminous material.

404-2.02 Aggregate Materials:

(A) General: the second and third paragraphs of the Standard Specifications are revised to read:

With the exception of precoated cover material, aggregate material shall be sampled for gradation acceptance from the final stockpile prior to being incorporated into the work. The aggregate for the precoated material shall be sampled prior to precoating.

(B) Blotter Material: of the Standard Specifications is revised to read:

Blotter material shall be natural or manufactured sand, volcanic cinders, or other approved material and shall be free of deleterious materials or foreign substances.

The gradation shall meet the following requirements when tested in accordance with the requirements of Arizona Test Method 201:

Sieve Size	Percent Passing
3/8 inch	100
No. 4	80 - 100
No. 16	45 - 80
No. 200	0 - 5.0

(C) Cover Material: of the Standard Specifications is revised to read:

Aggregate for cover material shall be clean gravel or crushed rock, shall be free of clay, and shall not contain calcium carbonate, caliche, synthetic materials, organic matter, or foreign substances. Cover material shall not be obtained from sweepings of previously applied cover material.

The gradation shall meet the following requirements when tested in accordance with the requirements of Arizona Test Method 201.

Sieve Size	Percent Passing	
	Class 1	Class 2
3/4 inch	100	
1/2 inch	97 – 100	100
3/8 inch	70 – 100	97 – 100
1/4 inch	0 – 10	70 – 100
No. 8	0 – 5	0 – 5
No. 200	0 - 2.0	0 - 2.0

Cover material shall meet the following requirements:

Aggregate Characteristics	Test Method	Requirement
Abrasion	AASHTO T 96	100 Rev., Max 9% 500 Rev., Max 40%
Carbonates	Arizona Test Method 238	Maximum 20%
Fractured Coarse Aggregate Particles	Arizona Test Method 212	Minimum 75% one fractured face, determined on plus No. 8 material
Flakiness Index	Arizona Test Method 233	Maximum 20%
Bulk Oven Dry Specific Gravity	Arizona Test Method 210	2.350 – 2.850
Water Absorption	Arizona Test Method 210	0.0 – 2.5%

(D) Precoated Cover Material: of the Standard Specifications is revised to read:

For hot applied chip seals, the cover material shall be precoated with any grade of PG asphalt cement which meets the requirements of Section 1005 of the specifications. The precoating shall be accomplished by mixing at a central plant until the aggregate is evenly coated. The cover material shall have a minimum temperature of 250 degrees F at the

time of precoating with asphalt cement. The cover material shall be precoated with approximately 0.40 to 0.60 percent asphalt cement, by weight of the aggregate. The final percentage of asphalt cement used for precoating will be as directed by the Engineer. Precoated cover material shall be dust free upon completion of coating and shall remain dust free prior to being incorporated into the work.

The aggregate for precoated cover material shall meet the requirements in Subsection 404-2.02(C) of the specifications prior to precoating with bituminous material.

No precoated cover material shall be stockpiled following precoating with asphalt cement for more than five calendar days prior to placement, unless otherwise approved by the Engineer.

404-2.03 Bituminous Treatment Material Types and Application Rates: of the Standard Specifications is modified to add:

The type of bituminous material for tack coat and approximate application rate shall be as specified in Subsection 404-4.02 of the specifications.

The type of bituminous material for fog coat shall be SS-1 and shall be applied at the approximate rate of 0.06 gallons per square yard. Blotter material shall be applied at the approximate rate of 2 pounds per square yard.

The bituminous material application rates provided in this Subsection are approximate, and are to be used for bidding purposes, and shall be modified as required herein. Final application rates for all materials shall be those required to ensure the most favorable outcome, as approved by the Engineer.

404-3 Construction Requirements:

404-3.01 Seasonal and Weather Limitations: of the Standard Specifications is revised to read:

(A) General:

At any time, the Engineer may require that the work cease or that the work day be reduced in the event that weather conditions, either existing or expected, are anticipated to have an adverse effect upon the bituminous treatment.

Placement shall cease for the remainder of the day if sustained wind velocities in excess of 15 MPH occur at the project site.

(B) Prime Coat:

Bituminous material used for prime coats shall be applied to an existing aggregate surface only when the ambient temperature in the shade is at least 70 degrees F and when the existing aggregate surface is slightly damp.

(C) Fog Coat:

Bituminous material used for fog coats shall be applied to an existing pavement surface only when the surface is dry, the pavement surface temperature is at least 60 degrees F but does not exceed 175 degrees F, and the ambient temperature at the beginning of the application is at least 50 degrees F and rising but does not exceed 110 degrees F. The application of bituminous material shall be stopped when the ambient temperature is 55 degrees F or less and falling.

(D) Chip Seal:

The contractor's bid submittal and initial construction schedule shall adhere to the beginning and ending dates shown in Subsection 404-4.04(A) of the specifications. Bituminous material used for chip seal coats shall only be placed when the existing pavement surface is dry, the surface temperature is at least 85 degrees F, and the ambient temperature at the beginning of the application of bituminous material is at least 65 degrees F and rising. The application of bituminous material shall be stopped when the ambient temperature is 70 degrees F or less and falling.

No placement of bituminous material for chip seals shall occur if ambient temperatures are forecasted to be at or below 40 degrees F at any time during the day or night after placement.

For hot applied chip seals, no placement shall occur if ambient temperatures exceed, or are forecasted to exceed, 110 degrees F the day before, the day of, or the two days after placement.

404-3.02 Equipment:

(A) Distributor Truck: the first sentence of the first paragraph of the Standard Specifications is revised to read:

Distributor trucks shall be so designed, equipped, maintained and operated that bituminous material at the specified temperature may be applied uniformly on variable widths of surface at readily determined and controlled rates from 0.03 to 1.00 gallons per square yard, with uniform pressure, and with an allowable transverse variation from any specified rate not to exceed 10 percent or 0.02 gallons per square yard, whichever is less.

(A) Distributor Truck: the first sentence of the fourth paragraph of the Standard Specifications is revised to read:

Distributor truck spray bars shall be equipped with the appropriate size nozzles adjusted to the proper angle with the associated adjustment wrench to achieve maximum overlap of spray and an even application.

(B) Power Brooms: of the Standard Specifications is revised to read:

Power brooms shall be of the rotary or pickup type, capable of completely removing excess-blotter material, and cleaning without gouging or tearing the surface.

(D) Aggregate Spreaders: of the Standard Specifications is revised to read:

The application of blotter material shall be accomplished by means of a sand slinger or other equipment approved by the Engineer.

The application of cover material shall be accomplished by means of a calibrated spreader. The spreader shall be a self-propelled, computerized rate-controlled unit capable of an application width of 14 feet or greater. The spreader shall be in good mechanical condition, capable of applying the correct aggregate application rate uniformly across the spread width.

Chip spreader boxes shall be calibrated to ensure consistent discharge across all of the chutes except where the discharge is intentionally adjusted to compensate for site conditions and construction operations.

404-3.03 Traffic Control: of the Standard Specifications is hereby deleted.

404-3.04 Preparation of the Surface: of the Standard Specifications is revised to read:

The surface to be treated shall be thoroughly cleaned prior to applying bituminous material. Man holes, utility covers, and catch basins shall be protected prior to and during application of bituminous material. Self-propelled rotary power brooms, pickup brooms, and hand brooms shall be used immediately in advance of applying the bituminous material.

When a bituminous treatment is to be applied to an existing aggregate surface, the surface shall be uniformly smooth, firm and reasonably true to grades and cross sections as shown on the project plans, and shall be so maintained throughout the placing of the bituminous treatment. In no event shall a bituminous treatment be placed on a soft, uneven base. All holes, depressions or irregularities shall be repaired. All loose and unsuitable material shall be removed and replaced by suitable material, which shall be compacted to produce a dense uniform surface conforming to the adjacent area.

When required, the existing aggregate surface on which the bituminous treatment is to be placed shall be lightly bladed, watered and compacted immediately prior to the application of bituminous material. In extremely dry areas, additional light applications of water may be required prior to the application of the bituminous material to facilitate penetration of the bituminous material.

404-3.05 Application of Bituminous Material: the first, second and third paragraphs of the Standard Specifications are revised to read:

The types, grades, and approximate rates of application of bituminous material shall be as specified in Subsections 404-2.03 of the specifications. The application rates for chip seal coats shall be determined by the contractor in accordance with the requirements herein, subject to approval by the Engineer.

The rates to be applied may vary substantially because of different surface conditions within the project limits. The actual bituminous material application rate shall not vary more than 10 percent from the application rate specified or approved by the Engineer.

The bituminous material shall be uniformly applied to the prepared surface at the rate specified or approved by the Engineer and in one application.

404-3.05 Application of Bituminous Material: the seventh, eighth and ninth paragraphs of the Standard Specifications are revised to read:

In the event that any spots are missed in the application, or any areas develop that do not have a uniform spread or penetration, such areas shall be remedied without delay.

Care shall be taken to prevent the spraying or splattering of bituminous material on adjacent pavements, structures, curb, guardrail, vegetation, or any other object outside of the area designated for spraying.

Removal and disposal of unused bituminous material shall be the contractor's responsibility and at no cost to the Department.

404-3.06 Application of Blotter Material: of the Standard Specifications is revised to read:

The approximate application rate of blotter material, when required as a part of a bituminous treatment, shall be as specified in Subsection 404-2.03 of the specifications; however, the Engineer will specify the exact rate to be applied based on the characteristics of the bituminous treated surface. The specified application rates are based on the wet weight of material.

Blotter material, at the time of spreading, shall be wet but free from running water. Blotter material shall be spread uniformly to the treated surface in one or more applications for a total application rate as specified. Blotter material shall be applied at a time acceptable to the Engineer and before opening to traffic.

Any oversized aggregate or foreign material picked up during stockpiling or loading operations shall be eliminated before entering the spreader. Supplemental spreading or smoothing shall be done by hand methods where necessary.

Prior to final acceptance and when ordered by the Engineer, the contractor shall remove and dispose of any excess blotter material. Removal and disposal of excess blotter material shall be the contractor's responsibility and at no cost to the Department.

404-3.07 Joints: of the Standard Specifications is revised to read:

(A) General:

Transverse joints with the preceding work, at intersections, and at all existing pavements and structures shall be made by a method approved by the Engineer prior to the start of the work.

Longitudinal joints shall be overlapped between 2 to 6 inches.

Regardless of the width of the roadway to be sealed, the number of longitudinal joints shall be kept to a minimum. Longitudinal joints shall be located to the greatest degree obtainable to coincide with the painted lines between traffic lanes.

(B) Chip Seal:

Unless otherwise directed by the Engineer, transverse joints with the preceding work shall be made by placing building paper over the end of the previous application, and the joining application shall start on the building paper. Once the application process has progressed beyond the paper, the paper shall be disposed of as directed by the Engineer. Transverse joints at other locations shall be made by a method approved by the Engineer prior to the start of the work.

Joints shall be cleaned as deemed necessary by the Engineer prior to the application of bituminous material in the adjacent strip.

404-3 Construction Requirements: of the Standard Specifications is modified to add:

404-3.08 Opening to Traffic:

In the construction or application of bituminous treatments, no traffic or equipment will be permitted on the treated roadway surface until it has been established to the satisfaction of the Engineer that the treated roadway surface will not be damaged or marred under the action of traffic. No traffic of any description shall be allowed on any bituminous treatment until approved by the Engineer.

404-4 Prime Coat: the title and text of the Standard Specifications is revised to read:

404-4 Bituminous Surface Treatment:

404-4.01 Prime Coat:

The type of bituminous material and the approximate application rate shall be as specified in Subsection 404-2.03 of the specifications. The Engineer may adjust the actual application rate based on specific trials and visual observations performed on test areas for different base conditions.

When it is deemed necessary, areas having excess bituminous material shall be blotted with material as directed by the Engineer.

When directed by the Engineer, the surface of the completed prime coat shall be rolled with a pneumatic-tired roller.

The integrity of the prime coat shall be maintained at all times until the next course is placed or until final acceptance. In the event traffic has caused holes or breaks in the surface, such holes or breaks shall be repaired by the contractor.

404-4.02 Tack Coat:

Tack coat shall be applied prior to placing a bituminous mixture on a primed surface, an existing bituminous surface, or an existing Portland cement concrete pavement surface. Tack coat shall also be applied between each layer of bituminous mixtures. A light coat of bituminous material shall also be applied to edges or vertical surfaces against which a bituminous mixture is to be placed.

The contractor shall choose the bituminous material to be used for tack coat. The Engineer must approve the contractor's choice of bituminous material prior to its use.

The rate of application for the specific usage will be specified by the Engineer. The following table shows approximate tack coat application rates:

Type of Bituminous Material	Approximate Tack Coat Application Rates: Gallons / Square Yard		Payment Factor
	Prior to Placing ACFC or AR-ACFC	All Other Tack Coats	
Emulsified Asphalt (Special Type) – See Note (1) Below.	Not Allowed	0.12	0.7
Emulsified Asphalt (Other than Special Type)	0.08	0.08	1.0
Asphalt Cement	0.06 to 0.08	0.06 to 0.08	1.0

Note:

- (1) Emulsified Asphalt (Special Type) shall consist of Type SS-1 or CSS-1 emulsified asphalt diluted with water to provide an asphalt content of not less than 26 percent.

The Engineer may adjust the application rate.

If emulsified asphalt of any type is used, it shall have broken before the bituminous mixture is placed.

Tack coat shall be applied only as far in advance of the placement of the bituminous mixture as is necessary to obtain the proper condition of tackiness. All traffic on a tack coat surface shall be minimized to the greatest extent possible. In no event shall more tack coat be applied in one day than will be covered by the bituminous mixture during that same day.

404-4.03 Fog Coat:

The type of bituminous material and the approximate application rate shall be as specified in Subsection 404-2.03 of the specifications. The material shall be diluted with one part water to one part bituminous material. The specified application rate is based on the diluted material. The Engineer may adjust the actual application rate based on specific trials and visual observations performed on test areas for different pavement conditions.

When specified in Subsection 404-2.03 of the specifications, blotter material shall be applied following the application of bituminous material.

404-4.04 Chip Seal Coat:

(A) General:

The contractor shall prepare their bid submittal and initial construction schedule, submitted at the Preconstruction Conference as described in Subsection 108.03 of the specifications, based on the following beginning and ending dates for placement of the chip seal.

Average Elevation of Project, Feet	Beginning and Ending Dates
0 – 3499	March 15 – May 31
0 – 3499	September 1 – October 31
3500 – 4999	May 1 – September 30
5000 and over	June 1 – August 31

Any proposed placement deviating from the beginning and ending dates shall be detailed in the written schedule of construction submitted at the weekly meeting described in Subsection 108.04 of the specifications. No contract time extension will be granted for

placement outside of the beginning and ending dates. Any placement deviating from the beginning and ending dates shall be at the sole risk of the contractor.

The type of bituminous material and the approximate application rate shall be as specified in Subsection 404-2.03 of the specifications. The type of cover material shall be as specified in Subsection 404-2.03 of the specifications.

The contractor shall determine the application rates and corresponding quantities of bituminous material and cover material for chip seal coat in accordance with Arizona Test Method 819. Application rates are subject to approval by the Engineer. Areas and locations anticipated to require adjustment to the rate(s) shall also be identified.

The application rates and performance of emulsified asphalt chip seals shall be evaluated using the Sweep Test in accordance with ASTM D7000.

The performance of hot applied chip seals shall be verified using the Vialit Retention Test in accordance with EN 1272-3, modified as necessary to account for the specific characteristics of the proposed chip seal.

The actual application rate shall be such that the aggregate is embedded approximately 70 percent (80 percent above 4,000 feet elevation) and excessive tracking of bituminous material does not occur under construction equipment or when opened to traffic.

The actual rate of cover material to be applied shall be such that no more than 5 percent of the chips applied are removed during sweeping and approximately 20 percent void space exists between the aggregate particles once realigned after opening to traffic.

The proposed application rate(s), locations requiring adjustment, and the associated basis for each adjustment, shall be submitted to the Engineer for approval no later than five days following completion of the Pre-Activity Walkthrough as described in Subsection 404-4.04(B) of the specifications and at least five days prior to placement of the test strip.

The basis for any anticipated adjustments shall include use of one or more of the following:

- (a) Sand Patch tests performed in accordance with *STP762 Pavement Surface Characteristics and Materials*; Haydon, C.E. (ASTM, 1982),
- (b) Appendix B of Chip Seal Guide for Application and Construction; Pavement Preservation Committee of the Arizona Chapter of The Associated General Contractors (AGC-Arizona Chapter, 2013),
- (c) Arizona Test Method 742 for mean macrotexture.

The approved application rate(s) and adjustments shall be clearly marked at the corresponding locations and remain visible to equipment operators prior to placement.

At least 10 days prior to chip seal placement, the contractor shall submit a minimum 75-pound sample of uncoated cover material to the Engineer for testing. In addition to the submitted cover material, the contractor shall also submit 3 full gallons of emulsion (5 to 8 gallons for hot applied) in 1-gallon cans in accordance with the requirements of Arizona Test Method 103. The contractor shall also submit 40 pounds of granulated rubber if included in the bituminous material.

(B) Pre-Activity Walkthrough:

Prior to placement, the contractor shall conduct a Pre-Activity Walkthrough with all parties expected to work on the chip seal.

Locations where adjustments in application rate may be appropriate shall be documented.

A location for a test strip, approximately 1,000 feet in length shall be identified. If additional test strip locations are desired due to varying surface conditions, these shall also be identified.

Other factors or site conditions such as turn or deceleration lanes, changes in surface characteristics, crack fill, and recent patchwork which may affect placement of the chip seal coat shall also be identified. A description of any affecting conditions and the corresponding locations and action to be taken to minimize their impact shall be documented.

In addition to the requirements herein, the items contained on the checklists provided in AGC-Arizona Chapter's Chip Seal Guide for Application and Construction shall be considered.

(C) Chip Seal Test Strip:

Prior to the start of placement, all equipment used in the placement of the chip seal coat shall be verified to be in satisfactory operating condition and in accordance with the requirements herein.

Cover material shall be verified to have appropriate moisture and be in a condition consistent with that in which it existed at the time initial acceptance samples were obtained. Bituminous material certifications shall be verified to indicate that the required type of material is on hand. The bituminous material shall be at the proper temperature prior to application.

The chip seal test strip shall be a minimum of 500 linear feet. The existing pavement surface to receive the test strip shall be verified to have been adequately swept and cleaned and meeting the requirements herein. Anticipated application rates shall have been marked and clearly visible to equipment operators.

During placement of the test strip, all equipment shall be observed to confirm proper operation. The application rate of both the bituminous material and cover material shall be measured and verified using a catch-and-weigh "tarp" method. The application rate

of the bituminous material shall also be measured and verified by means of a volume per area calculation using the distributor trucks calibrated thermometer and volume measuring gauge or device.

Rolling shall immediately follow placement of the cover material and be verified to be in conformance with the requirements herein.

For emulsion chip seals, the contractor shall broom the surface to remove excess cover material only after the emulsion has fully broken and cured sufficiently for maximum chip retention.

Prior to any subsequent placement, the test strip shall be observed to have adequate embedment of the cover material without excessive void space between the chips, stacking of chips, or accumulation of chips on the shoulders. If the condition of the test strip is not acceptable, adjustments shall be made as appropriate, and an additional test strip shall be performed.

(D) Application of Bituminous Material for Chip Seal:

The following bituminous material application requirements for chip seal are in addition to the requirements specified in Subsection 404-3.05 of the specifications.

Bituminous material shall not be applied a distance ahead of the chip spreader that results in excessive lag of the rollers allowing hot applied bituminous material to cool or emulsified bituminous material to break prior to achieving adequate embedment of the cover material.

When inclement weather is expected, only the amount of hot applied bituminous material which can receive adequately embedded cover material, or only the amount of emulsified asphalt that can receive adequately embedded cover material and has sufficiently broken, shall be placed prior to the start of inclement weather.

(E) Application of Cover Material:

Cover material shall be immediately and uniformly spread over the freshly applied bituminous material such that aggregate particles are securely adhered and will not roll, tumble, or be picked up during the rolling process. Any oversize aggregate or foreign material picked up during stockpiling or loading operations shall be eliminated before entering the aggregate spreader hopper. Supplemental spreading and smoothing shall be done by hand methods where necessary.

When emulsified asphalt is used, the cover material shall be at a saturated surface-dry condition at the time of spreading.

For hot applied chip seals, and when project conditions require, precoated cover material shall be at a sufficient temperature to facilitate adequate embedment.

(F) Rolling Cover Material:

Following the spreading of cover material, the surface shall be promptly rolled with self-propelled pneumatic-tired rollers. A minimum of three rollers shall be provided; however, a sufficient number of rollers shall be provided to cover the entire width of the material spread in one pass of the compactors and rolling shall continue until a minimum of three passes has been completed.

For chip seals with a hot applied bituminous material the first roller pass shall occur as soon as possible but no longer than 2 minutes after applying the aggregate. The third pass shall be completed quickly enough to embed the aggregate before the binder cools, and no longer than 15 minutes after the binder is applied.

(G) Removal of Loose Cover Material:

The cover material shall be removed by means of a power broom which shall be in good condition and of a design suitable for the work. The action of the broom shall be such that particles which are stuck to the bituminous material will not be dislodged.

For chip seals with an emulsified bituminous material, initial removal of all loose cover material shall not commence prior to two hours after placement or at such time that the Engineer has determined that the emulsion has sufficiently cured.

For chip seals with a hot applied bituminous material, the removal of loose cover material shall commence approximately 30 minutes after the final rolling is completed.

Initial removal of loose cover material shall occur prior to opening to traffic. All loose cover material shall be removed from the paved surface by brooming within 24 hours after application.

After the traffic free period as specified in Subsection 404-4.04(H) of the specifications, but prior to final removal of loose cover material, all traffic permitted by the Engineer shall not exceed 25 miles per hour.

If the Engineer determines that conditions are not conducive to obtaining the best results, brooming shall be discontinued until the Engineer has considered all conditions and has determined the best time for the removal of the cover material.

(H) Minimum Traffic-Free Period:

The minimum traffic-free period for a newly applied emulsion chip seal coat shall be three hours. The contractor's hauling equipment may use the new seal coat surface during the traffic free period at a speed not to exceed 15 miles per hour but shall not make sharp turns or brake abruptly.

(I) Fog Coat on New Chip Seals:

When specified in Subsection 404-2.03 of the specifications, a fog coat shall be placed on the new chip seal following the curing period. The type of bituminous material and the approximate application rate shall be as specified in Subsection 404-2.03 of the specifications. The material shall be diluted with one part water to one part bituminous material. The specified application rate is based on the diluted material. The Engineer may adjust the actual application rate based on specific trials and visual observations performed on test areas for different pavement conditions.

When specified in Subsection 404-2.03 of the specifications, blotter material shall be applied following the application of bituminous material.

(J) Contractor Quality Control:

The contractor shall be responsible for the chip seal design, performing quality control testing on materials, and designating an individual charged with constant observation and monitoring.

Need for an adjustment to application rates or a correction to process or equipment shall be communicated immediately to the necessary personnel.

The initial condition of equipment, materials, and the project and pavement surface conditions shall be documented. The performance and results of the test strip shall be documented. Observations of monitoring activities and quantification of application rates during the test strip and production shall be documented no less frequently than every other placement run.

The cause for any adjustments, including quantifying tests performed, the adjustments made, and the result of such adjustments with regard to acceptability and performance of the chip seal coat shall be documented.

404-5 Tack Coat: of the Standard Specifications is hereby deleted.

404-6 Fog Coat: of the Standard Specifications is hereby deleted.

404-7 Chip Seal Coat: of the Standard Specifications is hereby deleted.

404-8 Method of Measurement: the fourth paragraph of the Standard Specifications is revised to read:

The contractor shall be responsible to determine the amount of cover material that will be required to complete the work from the source(s) from which the cover material is obtained.

404-8 **Method of Measurement:** the sixth paragraph of the Standard Specifications is revised to read:

Measurement for payment will be made only for the quantity of bituminous material and for the quantity of aggregate material used in accordance with the requirements of the specifications.

404-9 **Basis of Payment:** of the Standard Specifications is revised to read:

The accepted quantities of the work under this section, complete in place, measured as provided above, will be paid for at the contract unit price as designated in the bidding schedule, except the contract unit price for the quantities of bituminous material will be adjusted on the basis of the test results in accordance with the requirements of Section 1005 of the specifications.

No measurement or direct payment will be made for precoating the cover material, material for precoating, rolling and removal of loose cover material, and removal of loose blotter material.

The contract unit price for each item of bituminous material except tack coat will be considered to include all costs for furnishing, hauling, handling, spreading, and mixing of the material as required.

The unit price for bituminous tack coat is deemed to be the cost to furnish, transport, and store asphalt cement or emulsified asphalt at the project location. Payment for bituminous tack coat will be made at the unit price multiplied by the respective payment factor listed under Subsection 404-4.02 of the specifications, and adjusted to the nearest dollar.

Unless otherwise specified, the accepted quantity of bituminous tack coat, measured as provided above, will be paid at the contract unit price per ton adjusted as provided above which price shall be full compensation for furnishing, transporting, and storing the exact type, grade or designation of bituminous tack coat specified by the Engineer.

Unless otherwise specified, the accepted quantity of time to apply bituminous tack coat, measured as provided above, will be paid for at the contract unit price per hour which payment shall be full compensation for applying bituminous tack coat.

The bidding schedule quantity for tack coat is based on an estimated application rate of 0.06 gallons per square yard for each application shown on the project plans.

The unit price of bituminous material will be adjusted in accordance with the requirements of Subsection 109.16 of the specifications based on the "initial cost" of bituminous material between the date of bid opening and the date that the material is used on the project.

No measurement or direct payment will be made for furnishing, applying and removing blotter material, furnished in conjunction with the application of a prime coat.

No measurement or direct payment will be made for the maintenance or repair of a prime coat surface.

(409AGGR, 06/19/25)

SECTION 409 ASPHALTIC CONCRETE (MISCELLANEOUS STRUCTURAL): the title and text of the Standard Specifications is revised to read:

SECTION 409 ASPHALTIC CONCRETE (MISCELLANEOUS STRUCTURAL-SPECIAL MIX):

409-1 Description: the first paragraph of the Standard Specifications is revised to read:

The work under this section shall consist of constructing Asphaltic Concrete (Miscellaneous Structural-Special Mix), hereinafter asphaltic concrete, by furnishing all materials, mixing at a plant, hauling and placing a mixture of aggregate materials, reclaimed asphalt pavement (RAP) if used, mineral admixture, and bituminous material (asphalt cement) to form a pavement course or to be used for other specified purposes, in accordance with the details shown on the project plans and the requirements of the specifications, and as directed by the Engineer.

The contractor shall acquire and make all arrangements for a source or sources of material, furnish a mix design which will meet the design criteria specified hereinafter, and provide all the equipment, materials, and labor necessary to complete the work.

409-2 Materials:

The bidding schedule quantity of asphaltic concrete is based on an estimated unit weight of 148 pounds per cubic foot.

409-2.01 Mineral Aggregate:

Mineral aggregate shall conform to the following requirements when tested in accordance with the applicable test methods.

Mineral Aggregate Characteristics	Test Method	Requirement
Combined Bulk Oven Dry Specific Gravity	Arizona Test Method 251	2.350 - 2.850
Combined Water Absorption	Arizona Test Method 251	0 – 3.0%
Abrasion	AASHTO T 96	100 Rev., Max 9% 500 Rev., Max 40%
Sand Equivalent	AASHTO T 176 (After thoroughly sieving the sample, no additional cleaning)	Minimum 55

Mineral Aggregate Characteristics	Test Method	Requirement
	of the fines from the plus No. 4 material is required.)	
Fractured Coarse Aggregate Particles	AASHTO T 335	Minimum 85% with at least two fractured faces and minimum 92% with at least one fractured face (plus No. 4 material)
Uncompacted Void Content	AASHTO T 304 Method A	Minimum 45.0%
Carbonates (1)	Arizona Test Method 238	Maximum 20%
(1): Testing for carbonates only applies if either of the following conditions exist: (a) The asphaltic concrete is the designed final pavement surface normally used by traffic. (b) The asphaltic concrete, temporary or otherwise, will be subject to traffic for more than 60 days.		

The gradation will be determined in accordance with AASHTO T 11 and AASHTO 27, and shall conform to the requirements given below.

Mix Design Grading Limits				
Sieve Size	Percent Passing			
	1/2 Inch Mix		3/4 inch Mix	
	Without Admixture	With Admixture	Without Admixture	With Admixture
1-1/4 Inch	---	---	---	---
1 Inch	---	---	100	100
3/4 Inch	100	100	90-100	90-100
1/2 Inch	90 - 100	90-100	---	---
3/8 Inch	67 - 82	67 - 82	62 - 77	62 - 77
No. 8	40 - 48	41 - 49	37 - 46	38 - 47
No. 40	10 - 18	11 - 19	10 - 18	11 - 19
No. 200	1.5 - 4.5	2.5 - 6.0	1.5 - 4.5	2.5 - 6.0

Fine mineral aggregate shall be obtained from crushed gravel or crushed rock. All uncrushed material passing the No. 4 sieve shall be removed prior to the crushing, screening, and washing operations necessary to produce the specified gradation. The contractor shall notify the Engineer a minimum of 48 hours in advance of crushing the material to be used as mineral aggregate, so all crushing operations can be inspected. Existing stockpile material which has not been inspected during crushing will not be permitted for use unless the contractor is able to document to the Engineer's satisfaction that the mineral aggregate has been crushed. Any material inspected by the Department as crushed material for the project shall be separated from the contractor's other stockpiles and reserved for use throughout the project duration.

The contractor may blend uncrushed fine aggregate up to a maximum of 15 percent of the total aggregate, provided that the composite of uncrushed fine aggregate and crushed fine aggregate meets the requirement for uncompacted void content. The uncrushed fine aggregate shall be 100 percent passing the 1/4 inch and not contain more than 4.0 percent passing the No. 200 sieve. Should the contractor modify the method of producing either the uncrushed or crushed fine aggregate, the Engineer shall be immediately notified and the materials sampled and tested for determination of uncompacted void content.

409-2.02 Bituminous Material:

Asphalt cement shall be a performance grade (PG) asphalt binder, conforming to the requirements of Section 1005 of the specifications. The type of asphalt binder shall be PG 70-28 PM.

The percent of asphalt cement used shall be based on the weight of total mix (asphalt cement, mineral aggregate, and mineral admixture).

The contractor shall provide the laboratory mixing and compaction temperature ranges to the mix design laboratory for each PG asphalt binder used for mix design purposes. The laboratory mixing temperature range is defined as the range of temperatures where the un-aged asphalt binder has a rotational viscosity of 0.17 ± 0.02 Pascal-seconds,

measured in accordance with AASHTO T 316. The laboratory compaction temperature range is defined as the range of temperatures where the un-aged asphalt binder has a rotational viscosity of 0.28 ± 0.03 Pascal-seconds, measured in accordance with AASHTO T 316. The testing required in AASHTO T 316 shall be performed at 275 degrees F and 350 degrees F, and a viscosity-temperature curve developed in accordance with ASTM D2493. The viscosity-temperature curve shall be included in the mix design report. For PG asphalt binders that have a maximum laboratory mixing temperature exceeding 325 degrees F or a maximum laboratory compaction temperature exceeding 300 degrees F, the laboratory mixing and compaction temperature ranges shall be specified in writing by the asphalt binder supplier. The laboratory mixing and compaction temperature ranges, as well as the actual laboratory mixing and compaction temperatures used, shall be reported on the mix design. The contractor shall ensure that the asphalt binder supplier information required in this paragraph is provided to all appropriate parties in a timely manner, and that copies are included in the mix design report. The laboratory mixing and compaction temperatures are for mix design purposes only. Field mixing and compaction temperatures are specified in Subsection 409-3 of the specifications.

409-2.03 Mineral Admixture:

Mineral admixture shall be either Portland cement, blended hydraulic cement, or hydrated lime conforming to the following requirements:

Material	Requirement
Portland Cement, Type I or II	ASTM C150
Blended Hydraulic Cement, Type IP or 1L	ASTM C595
Hydrated Lime	ASTM C1097

The mineral admixture content shall be 2.0 percent, by weight, of the mineral aggregate. However, a minimum of 1.0 percent mineral admixture may be used if the contractor submits test information showing a lowered percentage of mineral admixture produces mix design results for Index of Retained Strength of at least 60 percent (70 percent if the average elevation of the project is above 3,500 feet) and a Minimum Wet Strength of 150 psi when tested in accordance with Arizona Test Method 802.

The certification and acceptance of Portland cement, blended hydraulic cement, and hydrated lime shall be in accordance with ADOT Materials Practice and Procedure Directive No. 13, "Certification and Acceptance of Hydraulic Cement, Fly Ash, Natural Pozzolan, Silica Fume, and Lime".

409-2.04 Mix Design:

Utilizing mineral aggregate which has been crushed, processed, separated, and stockpiled, a mix design shall be formulated and submitted by the contractor to the Engineer. The mineral aggregate samples used for mix design purposes shall be representative of aggregate materials to be used during production.

The mix design shall be based on the mix design criteria and other requirements specified herein, utilizing asphalt cement and mineral admixture of the type and from the sources proposed for use in the production of asphaltic concrete.

Mix designs shall be developed utilizing a minimum ratio of three (3) for the lift thickness to nominal maximum aggregate size.

The mix design shall be prepared by or under the direct supervision of a professional engineer experienced in the development of mix designs and mix design testing. Reclaimed asphalt pavement (RAP) may be used in the mixture if properly designed per Arizona Test Method 833. Limits for the usage of RAP shall be per ADOT Materials Practice and Procedure Directive No. 20, "Guidance on the Use of Reclaimed Asphalt Pavement (RAP) in Asphaltic Concrete". The mix design engineer shall meet the requirements given in ADOT Materials Practice and Procedure Directive No. 4, "Asphaltic Concrete Mix Design Proposals and Submittals". The mix design shall be provided in a format that clearly indicates all the mix design requirements and shall be sealed, signed, and dated by the mix design engineer.

The mix design shall be prepared by a mix design laboratory that has met the requirements of ADOT Materials Practice and Procedure Directive No. 19, "ADOT System for the Evaluation of Testing Laboratories".

If approved by the Engineer, as an alternative to meeting the mix design requirements specified herein, a mix design meeting the requirements of the specifications for a Section 416 Asphaltic Concrete (End Product) (1/2 inch Special Mix), Section 416 Asphaltic Concrete (End Product) (3/4 inch Special Mix), Section 417 Asphaltic Concrete (SHRP) (End Product) (1/2 inch Mix), or Section 417 Asphaltic Concrete (SHRP) (End Product) (3/4 inch Mix) may be substituted for use. The type of asphalt binder used in the alternative mix design must be the same as that specified in Subsection 409-2.02 of the specifications. The alternative mix design may include reclaimed asphalt pavement (RAP) if properly designed per Arizona Test Method 833. If a mix design meeting the requirements of Section 417 is used, the number of gyrations for N-design used in the alternative mix design must be at least that which would be specified at the location where the Asphaltic Concrete (Miscellaneous Structural-Special Mix) is to be placed. The lift thickness for the alternative mix design shall conform to the following table:

Alternative Mix Design	Minimum Lift Thickness
Section 416 (1/2 Inch Special Mix)	1-1/2 Inches
Section 416 (3/4 inch Special Mix)	2 inches
Section 417 (1/2 inch Mix)	2 inches
Section 417 (3/4 inch Mix)	2-1/2 inches

The contractor may propose the use of a mix design that has been developed for a previous project. The proposed mix design shall meet the requirements of these specifications. The contractor shall provide evidence that the type and source of bituminous material, the type of mineral admixture, and the source and methods of

producing mineral aggregate, and RAP material if applicable, have not changed since the formulation of the previous mix design. The contractor shall also provide current test results for all specified characteristics of the mineral aggregate, and RAP material if applicable, proposed for use. The Engineer will determine if the previously used mix design is suitable for the intended use and if the previous use of the mix design was satisfactory to the Department. The Engineer will either approve or disapprove the proposed mix design. Should the Engineer disapprove the use of the previously used mix design, the contractor shall prepare and submit a new mix design proposal in accordance with the requirements of these specifications.

A previously used mix design older than two years from the date it was formulated, sealed, signed, and dated shall not be allowed for use. Once approved for use on a project, a previously used mix design may be used for the duration of that project.

Test results used in the formulation of the mix design must be from testing performed no earlier than 45 days prior to the date the mix design is signed by the mix design engineer. Historical abrasion values may be supplied on sources provided the testing was conducted within the past two years.

The mix design shall be submitted to the Engineer under a cover letter signed by an authorized representative of the contractor.

A copy of the mix design and representative samples of the mineral aggregate, mineral admixture, and asphalt cement used in the mix design shall be submitted to the Engineer for calibration of the ignition furnace, and for the determination of sand equivalent, fractured coarse aggregate particles, and uncompacted void content. The Engineer shall witness the sampling of the mineral aggregate. The mix design and samples shall be submitted to the Engineer at least five working days prior to the start of asphaltic concrete production.

The sand equivalent, fractured coarse aggregate particles, and uncompacted void content shall meet the requirements specified in Subsection 409-2.01 of the specifications. Additional testing of the uncrushed and crushed fine aggregate for uncompacted void content will be required if the method of producing either fine aggregate is modified.

If the mineral aggregate fails to meet the requirements specified herein, asphaltic concrete production shall not commence, and the contractor shall either submit a revised mix design which is representative of the materials produced or correct the deficiencies in the aggregate stockpiles.

The mix design shall meet the following criteria when tested in accordance with the requirements of the following test methods:

Criteria	Requirement	Arizona Test Method
1. Voids in Mineral Aggregate: %, Range	15.0 – 18.0	(See Note)
2. Effective Voids: %, Range	3.8 – 4.2	(See Note)
3. Absorbed Asphalt: %, Range	0 – 1.0	(See Note)
Note: For mixes without RAP, Arizona Test Method 815. For mixes with RAP, Arizona Test Method 833.		

The contractor may make self-directed target changes to the approved mix design within the limits shown below. Requests for self-directed target value changes shall be made in writing and acknowledged by the Engineer prior to start of production. Self-directed target changes shall meet contract requirements for mix design criteria and grading limits.

MEASURED CHARACTERISTICS	ALLOWABLE SELF-DIRECTED TARGET VALUE CHANGES
Gradation (sieve size): 3/8 inch No. 8 No. 40 No. 200	±4% from mix design target value ±4% from mix design target value ±2% from mix design target value ±0.5% from mix design target value
Asphalt Cement Content	+0.2% from mix design target value
Effective Voids	None

The contractor may propose target value changes to the approved mix design for the Engineer's approval. The Engineer will determine if the proposed target value change will result in mix production that meets the contract requirements for mix design criteria and grading limits. For acceptance purposes, target value changes will not be retroactive.

In no case shall the approval of mix design changes relieve the contractor of the responsibility for the results obtained by the use of such approved changes.

409-2.05 Sampling and Testing:

Sampling and testing the materials and mixture for quality control purposes shall be the contractor's responsibility. The contractor shall perform sufficient testing to assure that mineral aggregate and asphaltic concrete are produced which meet all specified requirements.

For acceptance purposes, samples of the asphaltic concrete shall be taken by the contractor, under the observation of the Engineer, at random locations designated by the Engineer. A minimum of one sample shall be taken for each 500 tons of asphaltic concrete. Samples shall be taken in accordance with the requirements of the plate method in AASHTO R 97. The Engineer will immediately take custody of the samples. The material will be tested by the Engineer for the following properties:

Test Property	Test Method
Asphalt Cement Content	AASHTO T 308 (for both Non-RAP and RAP mixes) (See Note)
Gradation	
Marshall Density	AASHTO R 68
Maximum Theoretical Density	AASHTO T 209
Effective Voids	AASHTO T 269
Note: A new calibration of the ignition furnace shall be performed for each mix design, and at any other time the Engineer directs.	

409-3 Construction Requirements:

409-3.01 General:

All courses of asphaltic concrete shall be compacted as required, smooth and true to the required lines, grades, and dimensions.

- (E) The surface of the final lift of asphaltic concrete placed under this section of the specifications shall be tested and shall not vary by more than 1/8 inch from the lower edge of a 10-foot straightedge when it is placed in the longitudinal direction (including across transverse joints), and when it is placed in the transverse direction across longitudinal joints;
- (F) The surface of any lift of asphaltic concrete placed under this section of the specifications, other than the final lift, shall be tested and shall not vary by more than 1/4 inch from the lower edge of a 10-foot straightedge when it is placed in the longitudinal direction (including across transverse joints), and when it is placed in the transverse direction across longitudinal joints; and
- (G) All deviations exceeding the specified tolerances above shall be corrected by the contractor, to the satisfaction of the Engineer.

The asphaltic concrete hot plant shall conform to the requirements of Section 403 of the specifications.

The moisture content of the asphaltic concrete immediately behind the paver shall not exceed 0.5 percent. The moisture content will be determined in accordance with the requirements of AASHTO T 329.

Asphaltic concrete shall be placed only when the temperature of the surface on which the asphaltic concrete is to be placed is at least 65 degrees F.

At any time, the Engineer may require that the work cease or that the work day be reduced in the event that weather conditions, either existing or expected, are anticipated to have an adverse effect upon the asphaltic concrete.

All wheels and tires of compactors shall be wetted with water, or if necessary soapy water, or a release agent in order to prevent the sticking of asphaltic concrete. All other equipment surfaces shall be treated when necessary with a release agent. Only release agents evaluated through AASHTO Product Evaluation & Audit Solutions (formerly NTPEP) are acceptable for use. The results from AASHTO Product Evaluation & Audit Solutions (formerly NTPEP) testing, when tested in accordance with AASHTO T 383, shall conform to the requirements shown in the table below.

RELEASE AGENT TEST	REQUIREMENT
Asphalt Stripping Test Diluted Non-Diluted (Full Strength)	No Stripping No Stripping
Asphalt Performance Test	Less than or equal to 10.0% after the third cycle

Release agents which degrade, dissolve, or in any way damage the bituminous material shall not be used. Diesel fuel shall not be used as a release agent.

Asphaltic concrete immediately behind the laydown machine shall be in a thoroughly mixed, free-flowing, and workable condition, be free of lumps and crusts, and have a minimum temperature of 275 degrees F.

All courses of asphaltic concrete shall be placed and finished by means of self-propelled paving machines except under certain conditions or at certain locations where the Engineer deems the use of self-propelled paving machines impractical.

The speed of the paving machine shall be coordinated with the production of the plant and an adequate number of trucks for hauling asphaltic concrete shall be available in order to achieve, as far as practical, a continuous operation.

Self-propelled paving machines shall spread the mixture within the specified tolerances, without segregation or tearing, true to the line, grade, and crown indicated on the project plans. Pavers shall be equipped with hoppers and augers which will distribute the mixture uniformly in front of adjustable screeds.

Pavers shall be equipped with a screed for the full width being paved, heated if necessary, and capable of spreading and finishing all courses of asphaltic concrete.

Pavers shall be equipped with automatic screed controls with sensors for either or both sides of the paver, capable of sensing grade from an outside reference line, sensing the transverse slope of the screed, and providing the automatic signals which operate the screed to maintain the desired grade and transverse slope.

Failure of the control system to function properly shall be cause for the suspension of the placing of asphaltic concrete.

The base or subgrade upon which asphaltic concrete is to be placed shall be prepared and maintained in a firm condition until asphaltic concrete is placed. It shall not be frozen or excessively wet.

Before asphaltic concrete is placed, the surface to be paved shall be cleaned of all objectionable material and tacked with bituminous material in accordance with the requirements of Section 404 of the specifications.

Longitudinal joints of each course shall be staggered a minimum of 1 foot with relation to the longitudinal joint of any immediate underlying course. Longitudinal joints shall be located within 1 foot of the center of a lane or within 1 foot of the centerline between two adjacent lanes.

The contractor shall schedule its paving operations to minimize exposed longitudinal edges. Unless otherwise approved by the Engineer, the contractor shall limit the placement of asphaltic concrete courses, in advance of adjacent courses, to one shift of asphaltic concrete production. The contractor shall schedule its paving operations in such a manner to eliminate exposed longitudinal edges over weekends or holidays.

409-3.02 Compaction:

Compaction shall consist of an established sequence of coverage using specified types of compactors. A pass shall be defined as one movement of a compactor in either direction. Coverage shall be the number of passes as are necessary to cover the entire width being paved.

The rolling sequence, the type of compactor to be used and the number of coverages required shall be as follows:

Rolling Sequence	Type of Compactor		No. of Coverages	
	Option No. 1	Option No. 2	Option No. 1	Option No. 2
Initial	Static Steel	Vibrating Steel	1	1
Intermediate	Pneumatic Tired	Vibrating Steel	2 - 6*	2 - 4*
Finish	Static Steel	Static Steel	1 - 3	1 - 3
Note: * Based on the roller pattern which exhibits the best performance.				

The Engineer shall select the option for compaction and, when pneumatic-tired compactors are used, will designate the tire pressure.

Steel wheel compactors shall not be used in the vibratory mode for courses of 1 inch or less in nominal thickness nor when the temperature of the asphaltic concrete falls below 180 degrees F. Steel wheel compactors shall weigh not less than 8 tons.

Initial and intermediate compaction shall be completed before the temperature of the asphaltic concrete falls below 200 degrees F. All edges shall be rolled with a pneumatic tired compactor, or other methods approved by the Engineer, while the mixture is still hot.

Compaction will be deemed to be acceptable on the condition that the asphaltic concrete is compacted using the type of compactors specified, ballasted and operated as specified and with the number of coverages of the compactors as specified.

409-3.03 Acceptance:

Asphaltic concrete will be accepted complete in place unless the result of any test varies from the contractor's mix design target value (TV) as follows:

Test Property	Allowable Variation from Target Value	
Gradation (Sieve sizes)		
3/8 inch	TV – 10.0	TV + 10.0
No. 8	TV – 8.0	TV + 8.0
No. 40	TV – 6.0	TV + 6.0
No. 200	TV – 2.5	TV + 2.5
Asphalt Cement Content	TV – 0.60	TV + 0.70
Effective Voids	TV – 2.5	TV + 2.0

Within 25 days after receiving notice of any failing test result(s), the contractor may submit a written proposal to accept the material represented by the failing test result(s), in place, at a reduction in cost. If the failing test result(s) are only on Asphalt Cement Content and/or Effective Voids, the reduction in cost will be \$5.00 per ton. If the failing test result(s) are only on Gradation, the reduction in cost will be \$3.00 per ton. If the failing test result(s) are on Asphalt Cement Content and/or Effective Voids, and also on Gradation, the reduction in cost will be \$5.00 per ton. The proposal shall contain an engineering analysis of the anticipated performance (i.e. reduction in serviceability, in years) of the asphaltic concrete if left in place. The engineering analysis shall also detail the potential root cause of the problem, any proposed corrective action, and the anticipated effect of such corrective action on the performance. The engineering analysis shall only include acceptance or referee test results, as applicable to the standard specifications. The engineering analysis shall include the expected additional cost to the Department (over original performance life) to maintain the pavement at an acceptable condition. The engineering analysis shall include supporting information such as pictures of the area, control charts, plant and field records, etc. The engineering analysis shall be performed by an independent professional engineer, who is not an employee of the contractor or materials supplier, experienced in asphaltic concrete testing and the development of asphaltic concrete mix designs.

Within three working days, the Engineer will determine whether or not to accept the contractor's proposal. If the proposal is accepted, the asphaltic concrete shall remain in place, at a reduction in cost per ton, as described above, and any necessary corrective action shall be performed at no additional cost to the Department. If the proposal is not accepted, the asphaltic concrete shall be removed at no additional cost to the Department and replaced with asphaltic concrete meeting the requirements of these specifications.

The contractor may request that a sample with a failing test result(s) on gradation and/or asphalt cement content be allowed to remain in place without the completion of an engineering analysis if the application of a self-directed target value change as outlined in section 409-2.04 would have brought the failing test result(s) to within the specified tolerances. This proposal must be made to the Engineer in writing with justification. Once accepted, the material will be allowed to remain in place at the maximum negative pay factor(s). Maximum negative are defined as a minus \$3.00 per ton for mixture properties lots in reject for Gradation only, minus \$5.00 per ton for mixture properties lots in reject for Asphalt Cement Content and/or Effective Voids only, and minus \$5.00 per ton for mixture properties lots in reject for Asphalt Cement Content and/or Effective Voids and also Gradation.

If the asphaltic concrete, represented by failing test results, is used as temporary pavement which will be removed prior to, or after, the completion of construction, the Engineer reserves the right to waive the engineering analysis and accept the material in place, at a cost reduction described above, provided the temporary pavement maintains the functionality of the intended use for the duration of the project.

409-4 Method of Measurement:

Asphaltic concrete will be measured by the ton for the mixture actually used, which will include the weight of mineral aggregate, bituminous material, and mineral admixture. Measurement will include any weight used in construction of intersections, turnouts, curbs, spillways and spillway inlets, ditches, catch basin entrances, median strips, sidewalks, or other miscellaneous items or surfaces.

409-5 Basis of Payment:

409-5.01 General:

The accepted quantities of asphaltic concrete, measured as provided above, will be paid for at the contract unit price per ton for the bituminous mixture complete in place.

No direct payment will be made for the bituminous material and mineral admixture in the asphaltic concrete, or the bituminous material for tack coat and application of tack coat, the price being considered as included in the price paid for asphaltic concrete.

Asphaltic concrete may be measured, by volume, upon the execution of a supplemental agreement which will specify the manner in which the volume is determined. The volume will include the volume of mineral aggregate, bituminous material, mineral admixture, and any necessary blending material.

409-5.02 Reduction for Noncompliance:

A reduction in payment to the contractor for asphaltic concrete will be made for asphalt cement (bituminous material) that do not meet the requirements of Section 1005 as determined by corresponding test results. Adjustments in payment will be made in accordance with the requirements of Table 1005-1.

(601PCC, 09/21/23)

SECTION 601 CONCRETE STRUCTURES:

601-3.03(C) Pumping Concrete: of the Standard Specifications is revised to read:

Where concrete is conveyed and placed by mechanically applied pressure, the equipment shall be of suitable type and shall have adequate capacity for the work. The concrete shall not flow either over or through any piping, fittings or equipment which is fabricated of aluminum or aluminum alloys. The operation of the pump shall be such that a continuous stream of concrete without air pockets is produced. Excessive segregation due to high velocity discharge of the concrete will not be permitted. When pumping is completed, the concrete remaining in the pipeline, if it is to be used, shall be ejected in such a manner that there is no contamination of the concrete or segregation of the ingredients. Standby equipment shall be readily available to replace initial pumping equipment should breakdown occur.

(608 PANEL, 06/19/25)

SECTION 608 SIGN PANELS:

608-1 Description: of the Standard Specifications is revised to read:

The work under this section shall consist of furnishing and installing sign panels in accordance with the details shown on the plans and the requirements set forth herein.

The sign panels shall be of the following types:

- (A) Extruded Aluminum Sign Panels with Direct-Applied, or Demountable Characters;
- (B) Flat Sheet Aluminum Sign Panels with Direct-Applied, Electronic-Cut, or Screen-Printed Characters;
- (C) Warning, Marker, and Regulatory Sign Panels;
- (D) Route Shields for Installation on Sign Panels; and/or
- (E) EXIT ONLY Panels for Installation on Sign Panels.

608-2.02 Extruded Aluminum Sign Panels with Direct-Applied, Digitally-Imaged, or Demountable Characters: the title and the third paragraph of the Standard Specifications are revised to read:

608-2.02 Extruded Aluminum Sign Panels with Direct-Applied or Demountable Characters:

The letters, numerals, symbols, borders and other features of the sign message shall be direct-applied, or demountable, and shall conform to the requirements of Subsection 608-2.08 or Subsection 608-2.09 of the specifications.

608-2.03 Flat Sheet Aluminum Sign Panels with Direct-Applied, Digitally Imaged, Electric-Cut or Screen-Printed Characters: the title and the fifth paragraph of the Standard Specifications are revised to read:

608-2.03 Flat Sheet Aluminum Sign Panels with Direct-Applied, Electronic-Cut, or Screen-Printed Characters:

Messages shall be reflectorized white or, if called for on the plans, opaque black, and shall be produced by either screen printing, direct-applying, or electronic cutting, as specified under Subsections 608-2.09 of the specifications.

608-2.05 Route Shields (For Installation on Sign Panels): The first paragraph of the Standard Specifications is revised to read:

Route shields may be demountable or direct-applied.

608-2.06 EXIT ONLY Panels (For Installation on Sign Panels): the first paragraph of the Standard Specifications is revised to read:

EXIT ONLY panels may be demountable or direct-applied. Demountable EXIT ONLY panels shall be attached to the sign panel with self-plugging aluminum blind rivets.

608-2.10 Digitally-Imaged Characters: the title and the text of the Standard Specifications are revised to read:

608-2.10 Digital Printing of Signs:

Digital printing of signs shall utilize a matched component system, including appropriate software and drivers in accordance with an APL certified retroreflective sheeting manufacturer's warranty requirements. Finished signs shall consist of a UV-protective clear overlay applied to the entire face of the sign. Any overlays shall also be compatible with the retroreflective sheeting manufacturer's matched component system and warranty. Digitally printed signs shall conform to the requirements of ASTM D4956 for daytime and nighttime requirements, as well as the requirements of the Department's Traffic Engineering Guidelines and Processes (TGP) 380 and Section 1007 of the specifications.

ITEM 6080110 – REMOVE AND REINSTALL SIGN:

Description:

The work under this item shall consist of the removal of existing sign assemblies, including sign panel(s), posts, and foundations, protection and storage of sign panel, and relocation of existing sign panel within the project limits as specified to be removed and relocated on the plans and as specified herein.

Construction Requirements:

The contractor shall remove the existing sign panel from the signpost in such a manner to prevent damage to the sign panel. The contractor shall store the sign panel until the sign can be reinstalled at the location shown on the project plans to the satisfaction of the Engineer. Sign panels damaged during removal, transport or storage by the contractor shall be replaced by the contractor at no additional cost to the Department. Sign panels shall be installed on new signposts and foundations at the locations shown on the plans and in accordance with the specifications.

Existing signposts and foundations shall be removed and shall become the property of the contractor and shall be disposed of off-site.

The contractor shall not disturb any other signs, signposts, foundations, object markers, or milepost markers not specifically indicated on the project plans or specified herein to be removed unless otherwise directed by the Engineer. Any items, which are not identified to be removed but which are damaged, as a result of the construction shall be replaced by the contractor at no additional cost to the Department.

Holes, cavities and depressions resulting from the removal of signs, except in areas to be excavated, shall be backfilled with suitable material and compacted to a density of not less than 95 percent of the maximum density as determined in accordance with the requirements of the applicable test methods of the ADOT Materials Testing Manual, as directed and approved by the Engineer and in accordance with Subsection 202-3.01 of the specifications.

Method of Measurement:

Remove and Reinstall Sign will be measured per each sign assembly removed and relocated.

Basis of Payment:

The accepted quantities of Remove and Reinstall Sign, measured as provided above, will be paid for at the contract unit price per each, which price shall be full compensation for the work, complete in place, including removal, transport, storage and reinstallation of sign panels, mounting hardware and removal and disposal of existing posts and foundations.

ITEM 6080120 SIGN (REMOVE AND RELOCATE):

Description:

The work under this item shall consist of the removal of existing sign assemblies, including sign panel(s), posts, and foundations, protection and storage of sign panel, and relocation of existing sign panel to the location specified in the project plans and as specified herein.

Construction Requirements:

The contractor shall remove the existing sign panel from the signpost in such a manner to prevent damage to the sign panel. The contractor shall store the sign panel until the sign can be reinstalled at the location shown on the project plans to the satisfaction of the Engineer.

Sign panels damaged during removal, transport or storage by the contractor shall be replaced by the contractor at no additional cost to the Department. Sign panels shall be installed on new street light posts at the locations shown on the plans and in accordance with the requirements of Section 607 of the specifications.

Existing signposts and foundations shall be removed and shall become the property of the contractor and shall be disposed of off-site.

The contractor shall not disturb any other signs, signposts, foundations, object markers, or milepost markers not specifically indicated on the project plans or specified herein to be removed unless otherwise directed by the Engineer. Any items, which are not identified to be removed but which are damaged, as a result of the construction shall be replaced by the contractor at no additional cost to the Department.

Holes, cavities and depressions resulting from the removal of signs, except in areas to be excavated, shall be backfilled with suitable material and compacted to a density of not less than 95 percent of the maximum density as determined in accordance with the requirements of the applicable test methods of the ADOT Materials Testing Manual, as directed and approved by the Engineer and in accordance with Subsection 202-3.01 of the specifications.

Method of Measurement:

Sign (Remove and Relocate) will be measured per each sign panel removed and relocated.

Basis of Payment:

The accepted quantities of Sign (Remove and Relocate), measured as provided above, will be paid for at the contract unit price per each, which price shall be full compensation for the work, complete in place, including removal, transport, storage and reinstallation of sign panels and mounting hardware and removal and disposal of existing posts and foundations.

(701FLGSV, 03/20/25)

SECTION 701 MAINTENANCE AND PROTECTION OF TRAFFIC:

701-3.13 Flagging Services: of the Standard Specifications is revised to read:

Flagging services shall consist of 1) Department of Public Safety (DPS) officers with agency vehicles, 2) local enforcement officers with agency vehicles, 3) local enforcement officers without agency vehicles, and 4) civilian flaggers. Local enforcement officers and DPS officers include those who meet the requirements of a Peace Officer under ARS Title 38, generally including anyone certified by the Arizona Peace Officer and Training Board. If available, DPS officers shall be used on Interstate Highways and Urban Freeways. Local enforcement officers will include uniformed officers from local police, tribal police, sheriff departments, or any other agencies that meet the requirements of a Peace Officer under ARS Title 38, generally including anyone certified by the Arizona Peace Officer and Training Board. An agency vehicle is defined as an agency-issued vehicle that meets the requirements of ARS Title 28. If local enforcement officers do not have access to an agency vehicle, a personal vehicle may be used, but it shall have a make and model similar in appearance of an agency vehicle, and shall be equipped with front and rear-facing red and blue lights. The personal vehicle, when applicable, shall be presented to the Engineer for acceptability prior to its use on the project by local enforcement officers. Approval of the personal vehicle will be at the sole discretion of the Engineer.

The contractor shall be responsible to procure DPS officers, local enforcement officers, and civilian flaggers. The Engineer will determine the types and the number of hours of flaggers as needed based on the project needs. Quantities shown on the traffic control plans and/or bidding schedule are approximate only and prepared for bidding purposes. When procuring DPS officers and local enforcement officers, the contractor shall contact the relevant agency at least two days, excluding weekends and holidays, before flagging services will be required. Such contact must be made between the hours of 7:00 A.M. and 5:00 P.M. (M.S.T.).

In the event that local enforcement officers or DPS officers are temporarily unable to provide flagging services, the contractor shall ensure that traffic control is maintained and all personnel are protected, either by providing civilian flaggers or through other means as approved by the Engineer. No adjustments to the contract will be allowed for any delays resulting from the unavailability of local enforcement officers or DPS officers.

Local enforcement and DPS officers shall not work more than 12 consecutive hour work shift without the permission of the State Construction Engineer unless an emergency situation exists which, in the opinion of the Engineer, requires that the officer remain in the capacity of a flagger.

The contractor shall furnish verification to the Engineer that all civilian flaggers have completed a recognized training and certification program. Flaggers certified by the American Traffic Safety Services Association (A.T.S.S.A.) or by the National Safety Council will be acceptable. Certification through other programs offering flagger training

may be allowed upon by the State Construction Engineer's approval. Flagger certification must be current and updated at least once every four years.

701-6.07 Pilot Services, and Flagging Services: of the Standard Specifications is revised to read:

The accepted quantities of pilot vehicles, measured as provided above, will be paid for at the unit bid price for pilot vehicles with driver, which price shall be full compensation for the work, complete in place including, but not limited to, furnishing and maintaining the vehicle and furnishing the driver. Any hour worked after the eight hour regular time will be considered straight-time and will not be paid as overtime pay.

The accepted quantities of flagging services provided by the local enforcement officers (with agency vehicle), DPS officers, and civilian flaggers, measured as provided above, will be paid for at the contract unit price, which price shall be full compensation for the work, complete in place, including the agency vehicle. Any hour worked after the eight hour regular time will be considered straight-time and will not be paid as overtime pay.

The accepted quantities of flagging services provided by the local enforcement officers without an agency vehicle, measured as provided above, will be paid for at the contract unit price, which price shall be full compensation for the work complete in place. Any hour worked after the eight hour regular time will be considered straight-time and will not be paid as overtime pay. No measurement or payment will be paid for the vehicle, regardless of the type of vehicle is an agency vehicle or not, the cost being considered as included in the price of the contract item.

In addition, the Department has estimated an additional two hours of travel time per officer per day in the quantities shown in the bid schedule. However, if more than two hours of travel time per day is required, such additional hours will be compensated in accordance with the requirements of Subsection 104.02 of the specifications if approved by the State Construction Engineer. Travel time is considered to be supplementary to the hours worked by the officer during a work shift.

(701EATERM, 08/19/21)

ITEM 7010025 - TEMPORARY IMPACT ATTENUATION DEVICE (IN-LINE ENERGY ABSORBING TERMINAL):

ITEM 7010026 - TEMPORARY IMPACT ATTENUATION DEVICE (IN-LINE ENERGY ABSORBING TERMINAL) (IN USE):

Description:

The work under these items shall consist of furnishing, installing, maintaining, and removing in-line energy absorbing terminals in conformance with the details shown on the project plans, and in accordance with the special provisions.

Materials:

In-line energy absorbing terminals shall meet the evaluation criteria for Test Level 3 per MASH (AASHTO Manual for Assessing Safety Hardware) for a speed of 62 miles per hour.

The delineation for the terminals shall conform to the requirements of the Standard Drawing M-34 or in accordance with the manufacturer's recommendations. The retroreflective sheeting type shall conform to the requirements of Section 1007 of the specifications.

The contractor shall provide, at the preconstruction conference, a certificate of compliance, conforming to the requirements of Subsection 106.05 of the specifications. The contractor shall include the project number on the submittal. The contractor shall submit the certification at least two weeks prior to the intended use of the terminal.

In regions that are subject to cold weather conditions, if the water filled In-line energy absorbing terminals elements that are prone to freezing are used, appropriate antifreeze agents shall be used in accordance with the manufacturer's recommendations. The antifreeze materials must be approved by the ADOT Environmental Planning and may require a leak containment as part of the system. If required by the ADOT Environmental Planning, system components containing chemicals must be labeled per OSHA requirements.

Construction Requirements:

The contractor shall install the in-line energy absorbing terminal at the locations shown on the project plans, in accordance with the manufacturer's instructions and to the satisfaction of the Engineer.

Any traffic control device which will require in-line energy absorbing terminal shall be installed by the contractor only after the Engineer's approval of the terminal's use.

At the preconstruction conference meeting, the contractor shall provide in writing, a plan to repair and/or replace any damaged unit during the construction for the Engineer's approval.

Any unit which has been excessively damaged prior to installation, as determined by the Engineer, shall not be used.

Any unit damaged during or after the installation by the contractor's operations shall be repaired or replaced with an undamaged unit by the close of that work shift, at no additional cost to the Department. Any unit damaged by the travelling public, the contractor shall replace the unit within 36 hours of identifying the damage.

Method of Measurement:

Temporary Impact Attenuation Device (In-Line Energy Absorbing Terminal) will be measured by the unit for each in-line energy absorbing terminal furnished and installed.

Temporary Impact Attenuation Device (In-Line Energy Absorbing Terminal) (In Use) will be measured by the each-day for each 24-hour day that an in-line energy absorbing terminal is in place and functional for the "in use" condition as specified in Subsection 701-4.01 (B) of the specifications.

Basis of Payment:

The accepted quantities of Temporary Impact Attenuation Device (In-line Energy Absorbing Terminal), measured as provided above, will be paid for at the contract unit price per each, which price shall be full compensation for the work including delineation, maintenance and removal of the terminal, complete in place.

Fifty percent of the contract unit price for the in-line energy absorbing terminal will be paid upon satisfactory installation and fifty percent of the contract unit price will be paid upon final removal of the installed terminal.

Measurement and payment for an in-line energy absorbing terminal which is damaged by the traveling public will be made in accordance with the requirements of Subsection 109.04 of the specifications.

The accepted quantities of Temporary Impact Attenuation Device (In-line Energy Absorbing Terminal) (In Use), measured as provided above, will be paid for at the contract unit price per each-day, which price shall be full compensation for work, as specified herein and as shown on the project plans, complete in place.

(704TPMF, 10/17/24)

SECTION 704 THERMOPLASTIC PAVEMENT MARKINGS:

704-2.02(C) Filler: of the Standard Specifications is revised to read:

The filler shall be a white calcium carbonate or equivalent filler.

(705PVMRK, 09/21/23)

SECTION 705 PREFORMED PLASTIC PAVEMENT MARKING: the title and text of the Standard Specifications are revised to read:

SECTION 705 PREFORMED POLYMER PAVEMENT MARKING:

705-1 Description:

(A) General:

The work under this section shall consist of furnishing all materials, preparing the pavement surface and applying preformed reflectorized pavement marking tape, or preformed thermoplastic longitudinal edge lines, skip lines, stop lines, yield lines, cross walks, legends and symbols to the pavement in accordance with the details shown on the project plans and the requirements of the specifications.

All markings shall be reflectorized with glass beads or other retroreflective particles uniformly distributed throughout the entire cross section and bonded to the top surface of the material. All markings shall comply with the retroreflectance requirements of Subsection 705-2.05 of the specifications. When glass beads are used to reflectorize markings, the glass bead properties shall also comply with Subsection 705-2.06 of the specifications.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted.

Preformed pavement marking tape or preformed thermoplastic longitudinal edge lines, skip lines, stop lines, yield lines, cross walks, legends, and symbols shall be limited to the following applications unless otherwise specified in the contract documents:

A list of approved manufacturers and distributors of Type I, II, III, and IV preformed pavement marking materials is shown on the Department's Approved Product List (APL). The most recent version is available on the Department's website from the ADOT Research Center, through its Product Evaluation Program.

(B) Preformed Pavement Markings - Type I (Permanent):

Type I shall be a general purpose high durability retroreflective, pliant, polymer layer for preformed long line and short line striping, symbols, and legends to be used for final permanent pavement markings. Type I shall be capable of performing as specified herein when subjected to high traffic volumes and severe wear conditions such as repeated shear action from crossover or encroachment on edge and channelization lines, starting, stopping, and turning movements.

(C) Preformed Pavement Markings - Type II (Temporary – Removable):

Type II shall be a removable preformed retroreflective pavement marking capable of performing as temporary pavement markings for long line and short line striping, symbols, and legends for the duration of a normal construction season. It shall be a nonmetallic mixture of durable materials and shall be capable of being removed intact or in large pieces either manually or with a recommended roll up device. Type II shall be used on finished pavement surfaces where traffic control or channelization through the construction zone is temporary requiring removal prior to final pavement markings.

(D) Preformed Pavement Markings - Type III (Temporary – Nonremovable):

Type III shall be a nonremovable preformed retroreflective layer on a conformable metallic backing capable of performing as temporary long line pavement markings for the duration of a normal construction season. Type III shall be used in construction zones where removal is unnecessary due to placement of future paving courses or where pavement will be removed, obliterated or abandoned at the completion of the project.

(E) Preformed Thermoplastic Pavement Markings - Type IV (Permanent):

Type IV shall be a high durability, retroreflective, pliant, preformed thermoplastic product to be used for final permanent arrows, symbols, legends, and short line (transverse) stripes. Type IV shall be capable of performing as specified herein when subjected to high traffic volumes and severe wear conditions.

705-2 Materials:

705-2.01 Preformed Pavement Markings - Type I (Permanent):

(A) General:

Type I preformed pavement marking material shall consist of a prefabricated white or yellow layer of specified thickness and width that shall be capable of being affixed to Portland Cement Concrete or non-bleeding bituminous pavements per the manufacturer's requirements, either on the pavement surface or, when specified on the plans, inlaid into a cutout groove. The preformed polymer layer shall be weather resistant and through normal traffic wear shall show no appreciable fading, lifting, loss of skid resistance, or shrinkage or significant tearing, roll back, or other signs of poor adhesion throughout the useful life of the marking.

The polymer layer without adhesive shall be a minimum of 0.065 inch thick. The polymer layer as supplied shall be of good appearance, free of cracks and discolorations, and the edges shall be clean-cut and well-defined. The polymer layer shall have a precoated, factory-applied pressure sensitive adhesive backing. A surface preparation primer shall also be applied if recommended by the manufacturer. Whether the adhesive is precoated or supplied separately, the adhesive shall to allow the polymer layer to be repositioned

on the pavement surface to which it is applied before permanently fixing it in its final position with a downward pressure.

When an Oreo type contrast pavement marking material is to be used as shown on the plans, the entire length of the pavement marking shall have 2 inch-wide borders on each side across the width of the reflective base pavement marking (white, yellow or other color). These borders shall be non-reflective and black in color. The contrast pavement marking material, including the borders, shall conform to the requirements for durability, skid resistance, thickness, and adhesion specified in Subsection 705-2.01(C) of the specifications.

When a Lead-tag type contrast pavement marking material is to be used as shown on the plans, Lead-lag pavement markings shall be used only on Portland Cement Concrete pavement surfaces, or as directed by the Engineer.

All white and yellow Type I pavement markings shall be warranted by the manufacturer to retain color and adherence to the pavement, and to retain a minimum retro reflectance of 100 millicandelas/m²/lux for a minimum of two years for symbols, legends, and transverse pavement markings, and six years for longitudinal pavement markings. The warranty period shall begin after all pavement markings are installed and accepted by the Department. Failure to meet the specified retro reflectance on at least 90 percent of the longitudinal pavement marking in any 1000-foot segment, or 90 percent of a legend, symbol, or transverse pavement marking shall be considered a complete failure of that marking. The warranty shall state that the manufacturer will provide new material to replace defective Type I markings at no additional cost to the Department. The warranty shall also state that the replacement material shall conform to these specifications. The contractor shall submit a copy of the manufacturer's warranty to the Engineer along with the certificate of compliance required in Subsection 705-1(A) of the specifications.

(B) Composition Requirements:

The preformed pavement marking material shall consist of the following components:

Minimum Percent by Weight	
Resins and Plasticizers	20
Reflective Glass Beads*	20*
*Applicable only when glass beads are used to reflectorize Type I markings.	

(C) Physical Requirements:

(1) Color:

The pigments shall be selected and blended to provide a white or yellow marking layer which conforms to standard highway colors, when tested according to ASTM D6628, throughout the expected life of the layer.

(2) Bend Test:

The polymer layer shall be sufficiently flexible so that at a temperature of 78 to 82 degrees F an unmounted piece of material (without adhesive and paper backing), 3 by 6 inches in size, may be bent over a 1 inch mandrel until the end faces are parallel and 1 inch apart without showing any fracture lines in the uppermost surface.

(3) Tensile Strength:

The polymer layer (without adhesive or paper backing) shall have a minimum tensile strength of 40 pounds per square inch when a specimen 6 inches long by 1 inch wide is tested in accordance with the requirements of ASTM D638. The rate of pull of the test shall be 0.25 of an inch per minute. The test shall be conducted at a temperature between 70 and 80 degrees F. The elongation shall be no greater than 75 percent.

(4) Pull Test:

A 6-inch long by 1-inch wide section of the polymer layer (without adhesive and paper backing) shall support a dead load weight of 4 pounds for not less than five minutes at a temperature between 70 and 80 degrees F.

(5) Abrasion Resistance:

The polymer layer shall have a maximum loss in weight of 0.25 grams in 500 revolutions when abraded according to ASTM D4060.

(6) Skid Resistance:

The surface of the material shall provide a minimum resistance value of 45 British Pendulum Number (BPN) when tested according to ASTM E303.

705-2.02 Preformed Pavement Markings - Type II (Temporary - Removable):

Type II preformed pavement markings shall be a nonmetallic mixture of conformable materials and pigments intended for marking applications where removability is required. The marking material shall be white or yellow retroreflective layer conforming to standard highway colors.

The markings shall be precoated with a pressure sensitive adhesive capable of adhering to roadway surfaces under climatic and traffic conditions normally encountered in the construction work zone when applied in accordance with the manufacturer's instructions and without the use of heat, solvents or other additional adhesives. Newly applied markings shall be capable of being immediately exposed to traffic without pickup or distortion by vehicles. The markings shall be weather resistant and through normal traffic wear shall show no appreciable fading, lifting, shrinkage, tearing, and loss of skid resistance, roll back or other signs of poor adhesion throughout the useful life of the marking.

Temporary pavement markings shall be removable from asphalt and concrete pavement intact or in large sections by following the manufacturer's instructions. It shall be removable, either manually or with a rollup device, at pavement temperatures above 40 degrees F without the use of heat, solvents, grinding or sand blasting. Visible adhesive residue remaining after removal of temporary pavement markings shall be easily removable without damaging or scarring the pavement surface and without the use of solvents or grinding.

Pavement marking material without adhesive shall be a minimum of 0.045 inches thick. When supplied, the material shall be of good appearance, free from cracks, and edges shall be true, straight, and unbroken.

705-2.03 Preformed Pavement Markings - Type III (Temporary – Nonremovable):

Type III preformed pavement markings shall be a retroreflective layer on a conformable metallic backing intended for marking applications where removal is not a requirement. The marking material shall be white or yellow conforming to standard highway colors.

The markings shall be precoated with a pressure sensitive adhesive capable of adhering to roadway surfaces under climatic and traffic conditions normally encountered in the construction work zone when applied in accordance with the manufacturer's instructions and without the use of heat, solvents or other additional adhesives. Newly applied markings shall be capable of being immediately exposed to traffic without pickup or distortion by vehicles. The markings shall be weather resistant and through normal traffic wear shall show no appreciable fading, lifting, shrinkage, tearing, loss of skid resistance, roll back or other signs of poor adhesion throughout the useful life of the marking.

705-2.04 Preformed Thermoplastic Pavement Markings - Type IV (Permanent):

(A) General:

Preformed thermoplastic pavement markings shall be a resilient white, yellow, or other color thermoplastic material, composed of an ester-modified resin in conjunction with pigments, binders and glass beads that have been factory-produced as a finished product. The markings shall be resistant to the detrimental effects of motor fuels, lubricants, hydraulic fluids, and antifreeze. Preformed thermoplastic pavement markings shall be weather resistant and, through normal traffic wear, shall show no appreciable fading, lifting, or shrinkage or significant tearing, roll back, loss of skid resistance, or other signs of poor adhesion throughout the useful life of the marking.

The markings shall be capable of conforming to pavement contours, breaks and faults through the action of traffic at normal pavement temperatures. The marking shall have resealing characteristics, such that it is capable of fusing with itself or previously applied, worn thermoplastic pavement markings when heated with a common propane torch. The material shall not be brittle and must be sufficiently cohesive and flexible for one person

to carry without danger of fracturing the material prior to application. Surface preparation primer shall also be applied if recommended by the manufacturer.

The material shall be supplied at a minimum thickness of 0.090 inches (90 mils). Symbols, legends, and short lines shall be capable of being affixed to bituminous and Portland cement concrete pavements by the use of the heat of a common propane torch. Any preheating requirements shall also be met by the use of the heat of a common propane torch and as recommended by the manufacturer.

Type IV preformed thermoplastic markings shall be suitable for use for one year after the date of manufacture when stored in accordance with the manufacturer's recommendation. Type IV marking materials supplied to the jobsite shall clearly display the date of manufacture, and shall be applied within one year of this date.

(B) Composition Requirements:

The preformed thermoplastic pavement marking material shall consist of the following components:

Component	Percent by Weight	
	White	Yellow
Binder (Min.)	18	18
Titanium dioxide (Min.)	10	-----
Yellow Lead-Free Pigment (Min.)	-----	1.5
Reflective glass intermix beads	30 – 45	30 – 45

(C) Physical Requirements:

(1) Color:

The pigments shall be selected and blended to provide a white or yellow preformed marking that conforms to standard highway colors, when tested according ASTM D6628, throughout the expected life of the preformed marking.

(2) Bend Test:

The preformed thermoplastic shall have flexibility at 50 degrees F such that when a specimen, measuring 6 inches long by 1 inch wide, is bent through an arc of 90 degrees at a uniform rate in 10 seconds (9 degrees per second) over a 1 inch mandrel, no cracking occurs in the test specimen. The specimen shall be conditioned prior to testing at 50 ± 2 degrees F for a minimum of four hours. At least two specimens tested shall meet the flexibility requirements at 50 degrees F for a passing result.

(3) Tensile Strength:

The preformed thermoplastic material shall have a minimum tensile strength of 150 pounds per square inch when tested in accordance with the requirements of ASTM D638. The rate of pull of the test shall be 10 to 12 inches per minute. The test shall be conducted

at a temperature between 70 and 80 degrees F. The elongation shall be no greater than 20 percent.

(4) Bond Test:

The material shall exhibit a bond strength to Portland Cement Concrete pavement equal to or exceeding 180 pounds per square inch when tested at 73 ± 3 degrees F in accordance with the ASTM D4796.

(5) Abrasion Resistance:

The plastic film shall have a maximum loss in weight of 0.25 grams in 500 revolutions when abraded according to ASTM D4060.

(6) Skid Resistance:

The surface of the material shall provide a minimum resistance value of 45 BPN when tested according to ASTM E303.

(7) Impact Resistance:

When tested in accordance with ASTM D256, Method A, a 1 inch by 1 inch by 6 inch sample shall not break when an impact energy of at least 1.0 joule is applied. The test specimen shall be prepared in accordance with ASTM D4960 and shall not be notched.

705-2.05 Retroreflectance:

All white and yellow pavement marking materials shall have the following minimum retroreflectance values when measured by the Department, using an LTL-X Delta Retrometer or similar device, within 30 days after application to the roadway surface:

Table 1	
Long Line Markings	Retroreflectance (millicandelas/m²/lux)
White	500
Yellow	300

Table 2	
Symbols, Legends, Short Lines	Retroreflectance (millicandelas/m²/lux)
White	350
Yellow	200

For sections determined to be deficient in retroreflectivity, the pavement markings shall be removed in a manner approved by the Engineer, and new markings shall be re-applied in accordance with the manufacturer's recommendations. For long lines, the limits of reapplication shall start from the location of a passing test, across the failure area(s), to

the next passing test location. The minimum length of reapplication shall be 0.4 miles. For symbols, legends and short lines, the entire defective unit shall be reapplied.

705-2.06 Glass Bead Properties:

(A) General Requirements:

When glass beads are used to achieve retroreflectivity, the beads shall be manufactured from glass of a composition designed to be highly resistant to traffic wear and to the effects of weathering.

(B) Physical Requirements:

(1) Roundness:

The roundness of the glass beads shall be determined in accordance with the requirements of ASTM D1155. A minimum of 75 percent of the beads shall be waterwhite true spheres free from imperfections of all types including air inclusions, film, scratches, clusters, and surface scoring.

(2) Refractive Index:

The glass beads used with the preformed pavement marking material shall have a minimum refractive index of 1.50 when tested by a liquid immersion method (Becke Line Method or equivalent, as specified in ASTM C1648) at a temperature of 25 ± 5 °C.

(3) Gradation:

The gradation of the glass beads shall conform to AASHTO M 247 Type 1 and Type 3.

(4) Heavy Metal Concentration:

Heavy metal concentration in glass beads shall be as specified in the following table, when tested by an independent laboratory, approved by the Engineer, using EPA Method 3052 and EPA Method 6010B. A Certificate of Analysis conforming to Subsection 106.05 of the specifications shall be furnished to the Engineer prior to use.

Heavy Metal	Concentration
Arsenic	< 75 ppm
Antimony	< 75 ppm
Lead	< 100 ppm

705-3 Construction Requirements:

The contractor shall install preformed pavement markings at the locations shown on the project plans, as specified in the Special Provisions, or as directed by the Engineer. Preformed marking tape shall be applied manually or with the tape applicators approved by the tape manufacturer. All markings shall be applied in accordance with the

manufacturer's recommendations and as specified herein. Preformed pavement markings shall not be applied over other markings or old paint unless specified in the project plans, directed by the Engineer, or allowed by the manufacturer and approved by the Engineer prior to application.

Preformed pavement markings shall be applied to surfaces that are free of moisture and thoroughly cleaned of loose, foreign or other material that may adversely affect bonding. The contractor shall remove all dirt, dust, grease, oil or other detrimental material from the road surface. The method of cleaning the surface is subject to approval by the Engineer and shall include sweeping and the use of high pressure air spray.

When preformed markings are to be applied to new Portland Cement Concrete pavement, any curing compound present shall be removed by means of a high pressure water jet or sandblasting, followed by sweeping and high pressure air spray. The curing compound shall be removed at least 2 inches beyond the entire perimeter of each marking to be installed. In addition, a manufacturer approved primer-sealer shall be applied to both old and new Portland cement concrete pavement prior to application of preformed markings. The primer-sealer shall be applied at the manufacturer's recommended application rates prior to placing the preformed marking. The primer-sealer shall be allowed to set up for the manufacturer's specified cure or evaporation time, and shall be free of solvent and water when the preformed marking is applied.

Preformed pavement markings shall be applied immediately after the surface has been prepared or as soon as possible after placement and completion of new pavement. When Type I, II, or III markings are used, the road surface temperature, at the time of application, shall not be less than 60 degrees F and rising and the pavement surface shall be absolutely dry. For Type III temporary markings, the weather conditions noted above may be waived, at the Engineer's discretion, to obtain a traffic stripe prior to allowing traffic to traverse the roadway. Type II markings shall not be installed within 24 hours of any rainfall. In addition, if the possibility of rain is anticipated, as predicted by the National Weather Service, during the time required by the Engineer for installation of Type II markings, the contractor shall apply primer-sealer prior to application of the marking, regardless of the type or age of pavement surface. Type IV markings shall be applied in accordance with the manufacturer's recommendations for minimum temperature.

Despite the specified or recommended minimum surface temperature and surface condition, the Engineer may, at any time, require that the work cease or that the work day be reduced in the event that weather conditions, either existing or expected, are anticipated to have an adverse effect upon the preformed pavement marking.

The contractor shall use butt splices only and shall not overlap the marking material. All markings shall be thoroughly tamped with approved mechanical tampers.

For preformed thermoplastic pavement markings requiring heat application on asphaltic concrete surfaces, the materials shall be applied using the propane torch method recommended by the manufacturer.

The contractor shall immediately correct all misalignments when so ordered by the Engineer. The misaligned portions shall be removed and reinstalled in accordance with these specifications. All areas marked with preformed pavement markings shall be ready for traffic immediately after application.

Type II or Type III temporary pavement markings shall be maintained and replaced when necessary by the contractor until they are covered with the next overlay course or are removed because they are no longer applicable. The temporary pavement markings shall be removed immediately when no longer needed for traffic control or when the temporary pavement markings will be in conflict with the succeeding traffic pattern. This removal includes the removal of pronounced markings caused by the adhesive across lanes, transitions or tapers. Removable temporary marking material shall not be burned or ground off. Preformed pavement markings shall be removed by methods recommended by the manufacturer and approved by the Engineer. Residual adhesive, ghosting, shadows or pavement scarring which might cause confusion during darkness or adverse weather conditions shall be removed immediately by the contractor when so ordered by the Engineer.

When Type I permanent pavement markings for final symbols, legends, and short lines are specified, Type I or Type IV pavement markings may be used, at the option of the contractor.

For the contrast pavement markings, the lead (white) reflective pavement markings shall be placed in 10-foot sections followed by 10-foot lag (non-reflective black) pavement markings. Lead-lag pavement markings shall be aligned longitudinally. Maximum gaps between the white and black reflective pavement markings shall not exceed 1 inch. All raised pavement markers should be placed midway between two white skip lines. Lead-lag pavement markings may be used only on the main line for lane line markings.

When the plans require Type I preformed long line or short line pavement markings to be placed in a groove, the contractor shall construct the sawcut groove in accordance with the requirements of the special provisions.

The application of preformed pavement markings shall be in accordance with the recommendations of the manufacturer of the material and these specifications. After application the pavement markings shall be immediately ready for exposure to traffic.

705-4 Method of Measurement:

Measurement of preformed pavement marking long lines and short lines will be made by the linear foot along the centerline of the pavement line and will be based on a 4-inch wide stripe. Measurement for pavement lines with a plan width greater or less than the basic 4 inches will be made by the following method:

$$\frac{\text{Plan Width of Striping (inches)} \times \text{Linear Feet}}{4 \text{ (inches)}}$$

If Oreo type Contrast pavement markings are used, the Plan Width of Striping (inches) will be the width of the reflective base pavement marking (white, yellow or other color) plus the 2 inch-wide borders on each side across the width of the reflective base pavement marking. Measurement for Oreo type pavements markings will be based on the combined width of the black and white markings.

Preformed pavement marking symbols, such as diamonds; single, double, or triple arrows; or freeway arrows, will be measured by each unit applied, regardless of configuration. Each pavement symbol, as shown on the plans, will be considered a unit.

Preformed pavement marking legends, defined as a complete letter grouping such as "SCHOOL," "XING," "STOP," "RR," or "ONLY", will be measured by each unit applied. Each pavement legend, as shown on the plans, will be considered a unit.

Preformed pavement route-to-route freeway legends, defined as complete number and directional letter groupings, will be measured by each unit applied. Each complete route-to-route freeway legend, as shown on the plans, will be considered a unit.

Removal of curing compound from new Portland cement concrete pavement and the application of primer-sealer shall each be measured by the linear foot for striping lines regardless of width, or unit each for symbols and legends, and in accordance with the items of work established in the bid schedule.

705-5 Basis of Payment:

The accepted quantities of preformed pavement markings, measured as provided above, will be paid for at the contract unit price for the type specified in the bidding schedule, which price shall be full compensation for the item, complete in place, including necessary pavement cleaning, primer, removal of Type II temporary markings, and maintaining Types II and III temporary markings in construction work zones.

No additional payment will be made for placement of Type I long line and short line pavement markings in sawcut grooves, the costs being considered as included in the contract price for the marking. Measurement and payment for sawcut grooves shall be in accordance with the special provisions.

Payment will be made for Type I and Type IV permanent pavement symbols, legends and short lines at the contract unit price, regardless of whether Type I or Type IV pavement markings are used.

The accepted quantities for removal of curing compound from new Portland cement concrete pavement and the application of primer-sealer, measured as provided above, will be paid for at the respective contract unit prices, under the items of work established in the bid schedule.

When Type II or III temporary preformed pavement markings are required for maintaining traffic through a construction work zone and are approved for use by the Engineer, but

are not listed as pay items in the bidding schedule, they will be paid for in accordance with the provisions of Subsection 109.04 of the specifications.

Additional payment will be made for replacement of Type II or Type III temporary preformed pavement markings when the contractor is required by the Engineer to install marking materials on distressed pavements or during adverse weather conditions and subsequent failure occurs. Distressed pavement conditions are defined as alligator cracking, bleeding, or spalling of bituminous pavements and spalling of PCC pavements. Adverse weather conditions are defined as any occurrence where application is required at pavement temperatures less than 60 degrees F or when precipitation occurs within 24 hours before or after application. The Department will pay for the replacement, where failures occur, at the contract unit price for the initial occurrence.

In the event a second failure occurs when markings have been reapplied on distressed pavements or under weather conditions described above, the Engineer shall determine if conditions require primer, alternate methods of marking, or reapplication of preformed markings. Preformed markings will be paid for at the contract unit price. Primers or other methods of markings deemed necessary by the Engineer to remedy second failures will be paid for in accordance with the provisions of Subsection 109.04 of the specifications.

(708 PTVCT, 07/17/25)

SECTION 708 WATERBORNE PAVEMENT MARKINGS:

708-2.01(D) Quantitative Requirements of Mixed Paints: the viscosity row of the Table 708-1 of the Standard Specifications is revised to read:

Table 708-1		
	White	Yellow
Viscosity: Krebs Units at 77 ± 1° F, ASTM D562	70 - 95	70 - 95

(731STRSUP, 03/18/21)

SECTION 731 STRUCTURAL SUPPORTS AND FOUNDATIONS FOR TRAFFIC SIGNAL AND HIGHWAY LIGHTING:

731-1 Description: of the Standard Specifications is revised to read:

The work under this section shall consist of furnishing all materials and constructing new supports and foundations for traffic signal and highway lighting systems or modifying poles and mast arms of existing systems at the locations shown on the plans, and in accordance with the details shown on the plans and the requirements of these specifications.

Pole foundations shall include all conduits, elbows, anchor bolts, grounding wires and reinforcing steel. Cabinet foundations shall include conduits, elbows, anchor bolts and clearance pads.

731-2 **Materials:** of the Standard Specifications is revised to read:

Excavation and backfill shall conform to the requirements of Section 203-5.03 of the specifications. Concrete shall conform to the requirements of Sections 601 and 1006 of the specifications. Reinforcing steel and wire mesh shall conform to the requirements of Sections 605 and 1003 of the specifications.

Concrete for all foundations shall be Class S and shall have a required 28-day compressive strength of 3,500 pounds per square inch.

731-2.01 **BLANK:** the title and text of the Standard Specifications is revised to read:

731-2.01 **Aluminum Poles and Mast Arms:**

(A) General:

Standard aluminum poles assemblies for highway lighting shall include pole shafts, pole bases, and mast arms. Aluminum components of the pole, mast arm, base, and hardware shall conform to the details shown on the plans and in these specifications.

Each aluminum pole and mast arm shall be designed and manufactured as a complete assembly. The assembly shall be furnished and installed as a complete unit that is configured to the necessary dimensions with all the required components including mounting brackets and assembly, ground lugs, rain caps, hand hole covers, anchor bolts, nuts, washers and related hardware and accessories.

The design of the pole assembly (pole, mast arm, and luminaire attachment portion) shall be per the requirements of the 2013 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, 6th edition with 2015 interim revisions. The design of the poles, mast arms and luminaire mounting brackets shall be based on a wind speed of 90 miles per hour with a luminaire having an effective projected area of 1.5 square feet and a weight of 55 pounds.

The design shall also be based upon the worst case loading, derived by combining the loads caused by a 20 foot truss mast arm, except for S and T poles, design luminaire, design wind speed and other dead loads, as appropriate. Secondary deflections shall be accounted for in all designs.

Aluminum poles shall have a minimum design life of 50 years.

The pole and mast arm shall be supplied from the same manufacturer and of similar metal properties providing a uniform appearance.

(B) Pole and Mast Arm Assembly Design Parameters:

(1) Pole Shafts:

The tapered pole shaft shall be fabricated from a one-piece, seamless, round tapered tube of Aluminum Alloy 6063-T6, conforming to the requirements of ASTM B221, and shall be full-length heat treated after tapering and welding on the base and hand hole reinforcing to produce a T6 temper. The pole shafts shall either maintain a uniform taper rate from the base of the pole to the pole top or shall be non-tapered. The base plate shall be constructed to match the foundation bolt pattern for standard poles shown in the Standard Drawings for Aluminum Light Poles. No field splices of pole shafts shall be allowed. The pole shaft shall have an internal vibration damper.

The pole shaft shall be smooth with a uniform brushed sheen finish that is free from all dents, scratches, and shipping/handling marks. Poles that have a finish that is not uniform or that fails to meet the requirements of this specification will be rejected by the Engineer and shall be repaired or replaced to the satisfaction of the Engineer at no expense to the Department in accordance with Subsection 105 of the specifications.

All aluminum poles shall have a hand hole in the base of the poles and shall conform to the details shown on the Standard Drawings, with the exception that the hand hole shall use aluminum components and stainless steel screws.

An aluminum tag shall be permanently attached to the pole above the hand hole. The tag shall state the manufacturer's name, pole type, ADOT standard drawing number, pole length, and gage number.

(2) Truss Mast Arms:

The aluminum truss mast arms shall be fabricated by the same manufacturer as the aluminum pole manufacturer and from Aluminum Alloy 6063-T6 conforming to the requirements of ASTM B221.

The aluminum truss mast arms shall be smooth with a uniform brushed sheen finish that is free from all dents, scratches, and shipping/handling marks. Aluminum truss mast arms that have a finish that is not uniform or that fails to meet the requirements of this specification will be rejected by the Engineer and shall be repaired or replaced by the contractor to the satisfaction of the Engineer at no expense to the Department in accordance with Subsection 105 of the specifications.

(3) Welding:

Welding of all components of aluminum light poles shall conform to the American Welding Society (AWS) D1.2 Specifications for Class I Structures. All aluminum components and welding shall be identified and included in the Certificate of Analysis, which shall state compliance to AWS Specifications.

(4) Break-away Transformer Bases:

Break-away bases for light poles and flasher poles shall be a frangible pole mounting pedestal (base). Break-away bases shall be used on Type A, G, H, I, S, and T poles when indicated on the plans or specifications. Break-away bases shall be fabricated from 356 T6 aluminum alloys and shall have a stainless steel wheel abraded finish. The break-away bases shall have all the necessary hardware to make a complete and functional unit.

Bolts, nuts, and washers connecting the pole to the break-away base shall be fabricated from steel conforming to the requirements of ASTM F3125 Grade A325. Bolts shall be galvanized in accordance with the requirements of ASTM F2329. The 2-3/4 inch x 1/2-inch thick washers shall be zinc mechanically coated per ASTM B695-85 Class 50 or shall be galvanized per the requirements of ASTM F2329.

Welding of all components of aluminum break-away bases shall conform to the AWS D1.2 Specifications

Break-away bases shall be certified by the manufacturer to meet or exceed the change in momentum requirements of the AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, and to be acceptable for use on Federal Aid projects. The manufacturer shall also certify that the break-away base has been tested and approved by the Federal Highway Administration (FHWA) and that the casting has the same chemistry, mechanical properties, and geometry as the casting used in the tests.

(5) Anchor Bolts, Nuts, and Washers:

All anchor bolts shall be fabricated from steel conforming to the requirements of ASTM F1554 Grade 55, shall be fully galvanized in accordance with the requirements of ASTM F2329, and shall conform to the requirements shown on the Standard Drawings. All anchor bolts shall be submitted for approval and a certificate of analysis shall be provided from the manufacturer that is in accordance with the requirements of Subsection 106.05 of the specifications.

(C) Submittals:

The contractor shall submit a Certificate of Analysis for all aluminum components in accordance with the requirements of Section 106.05 of the specifications. The contractor shall also submit shop drawings that have been sealed and signed by a registered professional engineer that show all the details of the poles assembly units to be furnished and installed. The shop drawings shall be complete in every aspect, including all dimensions, material specifications and appropriate details. The details shall include the configuration of the pole shaft, mast arm and mast arm mounting bracket, base plates, luminaire mounting bracket and the hand hole. All welds shall be shown and identified with standard AWS symbols. The submittal shall include structural calculations along with the name of the engineer(s) who sealed the drawings and performed the calculations.

The contractor shall submit the supporting documents for review by the Engineer. The principal purpose of the review is to verify that suitable structural calculations have been made in the design of the pole and mast arm assembly. The contractor's engineer shall utilize accepted standard engineering principles. If a computer program is utilized, the contractor shall furnish the Engineer with all necessary information, such as formulas and assumptions, to conduct a meaningful review.

The Engineer shall provide written review comments to the contractor. The contractor shall respond to these comments and resubmit the calculations, if required. Fabrication shall not take place until the shop drawings have been approved.

If the contractor utilizes a pre-approved design from ADOT's Approved Product List (APL), submittal of the structural calculations is not required. Shop drawings for APL designs shall be submitted. Drawing numbers for the pre-approved designs found in the APL are available at <https://azdot.gov/business/engineering-and-construction/product-evaluation-program>.

731-2.02 **Standard Steel Poles:** the title and text of the Standard Specifications is revised to read:

731-2.02 **Steel Poles and Mast Arms:**

(A) General:

Standard steel poles assemblies for traffic signals and highway lighting shall include pole shafts, mast arms, and pole bases. Steel components of the pole, mast arm, base, and hardware shall conform to the details shown on the plans and in these specifications.

Each steel pole and mast arm shall be designed and manufactured as a complete assembly. The assembly shall be furnished and installed as a complete unit that is configured to the necessary dimensions with all the required components including mounting brackets and assembly, ground lugs, rain caps, hand hole covers, anchor bolts, nuts, washers and related hardware and accessories.

The design of the traffic signal and lighting supports shall be per the requirements of the 2013 AASHTO Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals, 6th edition, with the 2015 interim revisions.

All pole lighting supports and mast arms shall be designed to withstand 90 miles per hour wind, and a 3-second Gust. Fatigue analysis is to be per Fatigue Category 2, without galloping. Truck Induced velocity shall be 55 mph wind speed.

Metal parts of standard steel poles and hardware shall conform to the details shown on the plans and the following specifications. Welding shall conform to the requirements of the American Welding Society, Structural Welding Code - Steel, D1.1, latest edition.

(B) Pole and Mast Arm Assembly Design Parameters:

(1) Poles Shafts:

Tapered pole shafts shall be fabricated from sheet steel of weldable grade which shall meet a minimum yield stress, after fabrication, of 50,000 pounds per square inch. A taper rate of approximately 0.14 inches in diameter per linear foot shall be required unless otherwise specified.

Standard pipe pole shafts shall be fabricated from standard weight structural steel which conforms to the minimum strength requirements of ASTM A53, or A500 Grade B. Each section shall be fabricated from not more than two pieces of sheet steel. When two pieces are used, the longitudinal welded seams shall be directly opposite one another. When the sections are butt-welded, seams shall be directly opposite one another. When the sections are butt-welded together, the longitudinal welded seams on adjacent sections shall be placed to form continuous straight seams from base to top of pole. Pole shafts shall be straight, with a permissive variation not to exceed one inch measured at the midpoint.

Pole shafts shall be galvanized in accordance with the requirements of ASTM A123. The visual appearance of the galvanized finish shall be uniform. Discoloration of the galvanized finish such as dark areas, dark streaks, dark rings or transportation handling marks which are considered excessive by the Engineer shall not be allowed. Pole shafts that have a finish unacceptable to the Engineer shall either be repaired or replaced to the satisfaction of the Engineer at no additional cost to the Department.

All steel poles shall have a hand hole in the base of the poles and shall conform to the details shown on the Standard Drawings. All welds shall be continuous and any exposed welds, except fillet welds, shall be ground flush with the base metal.

A metal tag shall be permanently attached to the pole above the hand hole stating the manufacturer's name, pole type per the Department's plans, pole drawing number, shaft length and gage number.

(2) Mast Arms:

Tapered mast arms for all pole types shall be fabricated from sheet steel with a minimum yield stress of 50,000 pounds per square inch after fabrication. Mast arms shall be fabricated according to the thickness requirements shown on the plans.

A taper rate of approximately 0.14 inches change in diameter per linear foot shall be required unless otherwise specified. All bolts, washers, and nuts for mast arms shall be high strength, shall be fabricated from steel which meets the requirements of ASTM F3125 GR A325, and shall be electro-galvanized in accordance with the requirements of ASTM F2329.

Mast arms shall be galvanized in accordance with the requirements of ASTM A123. The visual appearance of the galvanized finish shall be uniform. Discoloration of the

galvanized finish such as dark areas, dark streaks, dark rings or transportation handling marks which are considered excessive by the Engineer shall not be allowed. Mast arms that have a finish unacceptable to the Engineer shall either be repaired or replaced to the satisfaction of the Engineer at no additional cost to the Department.

A metal tag shall be permanently attached on the side of the mast arm near the base stating the manufacturer's name, pole type and name as shown on the plans, mast arm or pole drawing number, length, and gage number.

(3) Steel Pole Extensions and Twin Luminaire Brackets:

Pole extensions and twin luminaire brackets shall be fabricated from new pipe conforming to the requirements of ASTM A53 or A500 Grade B. All welding shall conform to the requirements of the American Welding Society, Structural Welding Code - Steel, D1.1, latest edition. Pole extensions and twin luminaire brackets shall be fully galvanized in accordance with the requirements of ASTM A123. Fabrication of the pole extensions and twin luminaire brackets shall be in accordance with the dimensions as specified in the plans.

(4) Standard Bases:

Poles shall have standard bases fabricated from structural steel plates conforming to the minimum strength requirements of ASTM A36. Exposed surfaces shall be finished smooth and all exposed edges shall be neatly rounded to a 1/8-inch radius. Standard bases shall be galvanized in accordance with the requirements of ASTM A123.

(5) Anchor Bolts, Nuts and Washers:

Standard anchor bolts, washers, and nuts shall be fabricated from steel conforming to the requirements of ASTM F1554 Grade 55. Anchor bolts, washers, and nuts shall be fully galvanized in accordance with the requirements of ASTM F2329. Anchor bolts shall conform to the requirements shown on Standard Drawings.

Welding shall not be performed on any portion of the body of these bolts. Certificates of Analysis conforming to the requirements of Subsection 106.05 of the specifications shall be submitted for high strength bolts, washers and nuts.

(C) Submittals:

The contractor shall submit a Certificate of Analysis for all steel components and welding in accordance with the requirements of Section 106.05 of the specifications. The contractor shall also submit shop drawings that have been sealed and signed by a registered professional engineer that show all the details of the poles assembly units to be furnished and installed. The shop drawings shall be complete in every aspect, including all dimensions, material specifications and appropriate details. The details shall include the configuration of the pole shaft, mast arm and mast arm mounting bracket, base plates, luminaire mounting bracket and the hand hole. All welds shall be shown and identified with standard AWS symbols. The submittal shall include structural calculations

along with the name of the engineer(s) who sealed the drawings and performed the calculations.

The contractor shall submit the supporting documents for review by the Engineer. The principal purpose of the review is to verify that suitable structural calculations have been made in the design of the pole and mast arm assembly. The contractor's engineer shall utilize accepted standard engineering principles. If a computer program is utilized, the contractor shall furnish the Engineer with all necessary information, such as formulas and assumptions, to conduct a meaningful review.

The Engineer shall provide written review comments to the contractor. The contractor shall respond to these comments and resubmit the calculations, if required. Fabrication shall not take place until the shop drawings have been approved.

If the contractor utilizes a pre-approved design from ADOT's Approved Product List (APL), submittal of the structural calculations is not required. Shop drawings for APL designs shall be submitted. Drawing numbers for the pre-approved designs found in the APL are available at <https://azdot.gov/business/engineering-and-construction/product-evaluation-program>.

731-2.04 Mast Arms and Tie Rods: of the Standard Specifications is hereby deleted:

731-3.02 Foundations: the sixth paragraph of the Standard Specifications is revised to read:

Signal and lighting pole foundations shall be set flush with the existing or new curb and sidewalk or flush with the finished grade where there is no curb or sidewalk, except in sloped areas they shall be as shown on the plans. The dimensions and locations of foundations shall be as specified on the plans; however, the Engineer may direct that changes be made in locations due to obstructions or other existing conditions. The contractor shall verify top of foundation elevations with the Engineer prior to foundation construction.

731-3.02 Foundations: the tenth paragraph of the Standard Specifications is revised to read:

Anchor bolts and conduit stubs shall be placed and held in proper alignment, position, and height during the placing and vibrating of concrete. All pole foundations shall set for seven days prior to pole installation.

731-3.02 Foundations: of the Standard Specifications is modified to add:

The stations and offsets for traffic signal poles shown on the plans and in the pole/equipment schedule are approximate. The final location of each pole shall be staked in the field by the contractor and approved by the Engineer, to ensure that the edge of pole foundation is immediately adjacent (1-inch maximum) to the back of sidewalk, back of wheelchair ramp, or integrated into the sidewalk ramp design. The intent of these

criteria is to ensure that the pedestrian push button assemblies are accessible to wheelchair-bound pedestrians.

ITEM 7320030 ELECTRICAL CONDUIT (1") (PVC):

ITEM 7320050 ELECTRICAL CONDUIT (2") (PVC):

ITEM 7320055 ELECTRICAL CONDUIT (2") (PVC) (DIRECTIONAL DRILL):

ITEM 7320110 ELECTRICAL CONDUIT (1") (RIGID METAL):

Description:

The work under these items shall consist of installing conduit, including horizontal directional drilling and boring, plowing and trenching in accordance with the details shown on the project plans and in accordance with these specifications.

Materials:

Unless otherwise shown on the project plans, conduit bends, fittings, expansion couplings, sweeps, and other accessories shall be of the same material as the conduit.

Conduit elbows for new or future fiber optic cable shall have a minimum radius of 36 inches. Other conduit elbows shall have a minimum radius of 24 inches.

Polyvinyl Chloride (PVC) conduit shall conform to Subsection 732-2.02 of the specifications. Intermediate Metal Conduit (IMC) is not allowed for ITS applications. Conduit runs which enter pole and cabinet foundations shall consist of PVC.

(A) HDPE Conduit:

The contractor may propose substituting HDPE conduit which meets these specifications in place of direct-buried PVC conduit. The contractor shall obtain written approval from the Engineer prior to procuring and installing substituted HDPE conduit. The cost of providing and installing this substituted material will be paid for at the original bid price of the PVC conduit item.

The plow installation method shall not be used when substituting HDPE conduit in place of PVC conduit unless a steel armored strength member is integrated with the HDPE material to protect the HDPE material from being crushed or disformed during installation.

HDPE conduit shall have a minimum rating of SDR 11. It shall have a cell classification of PE334470C (for black conduit) and PE334470E (for colored conduit) per ASTM 3350: Standard Specification for Polyethylene Pipe and Fittings Materials.

The polyethylene base resin shall meet the density requirement and melt index properties described herein. The density shall not be less than 0.940 and not more than 0.955 g/CM3 in accordance with ASTM D 1505: Standard Test Method for Density of Plastics by the Density-Gradient Technique. The range for the melt index shall be between 0.05 to 0.5g/10 minutes in accordance with ASTM D 1238: Standard Test Method for Melt Flow

Rates of Thermoplastics by Extrusion Plastometer. The HDPE conduit shall have a minimum Flexural Modulus, of 80,000 psi, per ASTM D 790 and a minimum tensile strength at yield of 3,000 psi, per ASTM D-638.

Additives to the base resin shall be included to provide heat stabilization, oxidation prevention and ultraviolet (UV) protection. It shall utilize carbon black in the range of 2 to 3 percent for long term protection against UV degradation. The minimum protection period shall be one year from date of manufacture in unprotected, outdoor storage in accordance with ASTM D 1603: Standard Test Method for Carbon Black in Olefin Plastics.

HDPE conduit and fittings shall comply with ASTM D 2241 and ASTM-F2160-01.

The contractor shall provide the Engineer with manufacturer's certification of analysis and compliance showing that HDPE conduit meets these specifications.

(B) Conduit Warning Tape:

Conduit warning tape shall be a minimum four-mil composite reinforced thermoplastic, with a minimum width of 3 inches and minimum length of 5 feet. Warning tape shall be highly resistant to alkalis, acids, and other destructive agents found in the soil.

Warning tape shall have a continuous printed message warning of the location of underground conduits. The message shall be in permanent ink specifically formulated for prolonged underground use and shall bear the words, "CAUTION - ELECTRIC LINE BURIED BELOW" or "CAUTION – COMMUNICATION CABLE BURIED BELOW" in black letters on a red (electric) or orange (communications) background. Where both electric and communications lines are in a single trench, both tapes, as described above, shall be provided.

(C) Pull Tape:

Pull tape shall be constructed of fiber and shall be low-stretch and moisture-resistant. The tape shall have nominal pull strength of 2,500 pounds. The tape shall include distance markings at intervals not to exceed two feet.

(D) Plugs and Caps:

All plugs or caps used on the ends of occupied and unoccupied conduits, innerducts, and microducts shall be corrosion-proof, removable, reusable, water-tight, and vermin resistant end treatment recommended by the manufacturer to prevent intrusion of water, mud, gravel, rodents, etc. Duct tape or similar material shall not be used for sealing conduit ends.

Construction Requirements:

Conduit shall be installed in accordance with Subsection 732-3.01 of the specifications, except as specified herein.

Open trenching and plow trenching shall be backfilled, compacted and regraded to meet pre-disturbance condition within one day following the installation of the conduit.

(A) Conduit Routing and Underground Obstructions:

Conduit runs shown on the project plans are depicted to indicate the intended path from point to point. The actual pathway shall be staked prior to any excavation and shall be modified as necessary, as approved and directed by the Engineer, to avoid obstacles and obstructions that will prevent ease of installation, obstacles and future maintenance or conformance with appropriate codes and specifications. Final conduit locations shall be documented and submitted to the Engineer in the form of a record drawing.

(B) Conduit Size:

Changes in the size of the conduit shall, prior to construction, be submitted to the Engineer for approval. All changes in conduit size shall be documented by the contractor in the form of a record drawing.

(C) Conduit Bend Radius and Deflection:

Except for factory bends, conduit bends shall have a radius of not less than that specified in the NEC. Conduit shall be bent without crimping or flattening, using the longest radius practicable. Communications conduits shall not deflect more than one inch per foot (1:12) vertically or horizontally, equivalent to a minimum radius of 6 feet.

If the 1:12 rule cannot be achieved, standard factory-made elbows of 11 1/4, 22 1/2, 30 or 45 degrees, with a minimum radius of 24 inches shall be used. 90-degree cumulative turns shall be made of individual elbows with a minimum radius of 36 inches.

(D) Conduit Ends and Connections:

New runs of HDPE conduit shall be continuous from pull box to pull box, except at Engineer approved splicing locations. HDPE conduit shall not be joined to PVC conduit in the length of the run. At pull boxes and/or cabinets where new HDPE is required to transition into new or existing PVC elbows, the contractor shall submit for approval a manufacturer recommended coupling.

When joining segments of HDPE conduit, the contractor shall utilize non-corrosive, sit-tight, water-tight couplings. Heat fusion, electrofusion fittings and mechanical connections shall be permitted if the HDPE conduit and joining device manufactures recommendations are observed and the internal diameter of the HDPE conduit is not reduced. Extrusion welding and hot gas welding to join HDPE conduits is not permitted.

Upon completion of joining HDPE conduit sections and setting the pull boxes, the contractor shall clean the HDPE conduit with compressed air. The contractor shall demonstrate by pulling a cleaning mandrel or ball mandrel, correctly sized for the conduit (80 percent of the HDPE inside diameter), that the conduit was not deformed during installation. If the mandrel passes through the HDPE, the contractor shall install the pull

tape in accordance with Section 732 of the specifications. If the mandrel encounters a deformity in the HDPE conduit, the contractor shall replace the entire segment of HDPE between pull boxes with new HDPE at no additional cost to the Department.

(E) Conduit Expansion Fittings:

Expansion fittings shall be installed in conduit runs which cross an expansion joint in a structure. Approved expansion fittings shall be as shown in the ITS Standard Drawings or the project plans. Conduit encased in a structural member shall be installed in accordance with the National Electrical Code, or as approved by the Engineer.

A minimum of three feet shall separate any expansion coupling on any conduit from the pipe sleeve the conduit enters. Expansion couplings shall be staggered to keep the conduit entering the pipe sleeve as straight as possible.

Where bonding is not continuous, expansion fittings shall be provided with a bonding jumper of #6 AWG conductor. The contractor shall allow enough slack conductor to accommodate the range of expansion supported by the expansion coupling.

Where it is not possible to use expansion fittings, sleeves of sufficient size shall be installed to provide a minimum 1/2-inch clearance between the conduit and the inside wall of the sleeve. The sleeve shall be discontinuous at the expansion joints.

(F) Conduit Depth:

Conduits shall be at a minimum cover depth of 30 inches, or as indicated in the project plans. Backfill compaction shall be in accordance with Subsection 203-5.03 (B) (4) of the specifications.

When conduit in protected and open areas cannot be installed at the minimum depths, it shall be encased in Class B concrete, as defined in Section 1006 of the specifications.

(G) Conduit in Trenches:

Conduit installation methods identified in the project plans as "Plowing" and "Trench" may be completed by a different installation method, if approved in advance by the Engineer as a means of facilitating installation or mitigating potential damage to existing surface and subsurface elements. If approved by the Engineer, the substitution of a different installation method for the original method of installation specified in the project plans shall be paid for at the original method of installation bid price of the conduit item.

Conduit installed by direct plowing shall include a vibratory plow, and conduit feeder tube to displace the soil and install the conduit at the required depth. In locations where pre-ripping is performed the use of a non-vibratory plow is allowed. The Contractor shall use the appropriate plowing equipment based on the field soil conditions and the conduit depth.

Open trenching and plow trenching shall be backfilled, compacted and regraded to meet pre-disturbance condition within a day following the installation of the conduit.

The contractor shall place detectable warning tape in trenches in which new PVC, HDPE, and 7-Way Micro-Duct conduit is placed by plow and trench methods. Warning tape is not required in conduit segments where trenchless methods (e.g., direction drill and bore) are used for installation except direct plow method. Warning tape shall be buried at a depth of 6 to 8 inches below the finished grade, unless otherwise noted on the project plans.

Immediately after conduits are installed, they shall be sealed to prevent the intrusion of water, mud, gravel, vermin, etc. The conduits shall be sealed after mandrelling, tracer wire and/or pull tape, cable and/or fiber, installation. Taping the ends of the conduit shall not be allowed.

All unoccupied conduits on which work is performed shall be sealed with a water-tight, corrosion-proof, removable, reusable, and vermin resistant conduit plug or cap. Prior to use, the conduit plug, or cap shall be submitted to the Engineer for approval.

Occupied conduits on which work is performed shall be sealed with a conduit cap, as approved by the Engineer. The conduit cap must be water-tight, corrosion-proof, removable, and vermin resistant.

All unoccupied innerduct on which work is performed extending beyond the end of the capped conduit shall be sealed with a water-tight, corrosion-proof, removable, reusable, and vermin resistant innerduct plug or cap. Prior to use, the innerduct plug or cap shall be submitted to the Engineer for approval.

Occupied innerduct on which work is performed extending beyond the end of the capped conduit shall be sealed with an innerduct cap, as approved by the Engineer. The innerduct cap must be water-tight, corrosion-proof, removable, and vermin resistant.

A three inch "Y" shall be cut into the face of the curb directly over conduit located under rolled or vertical curbs.

The contractor shall place warning tape in all trenches in which new PVC or trenched HDPE conduit is placed. Warning tape is not required in conduit segments where trenchless methods are used for installation. All warning tape shall be buried at a depth of six to eight inches below the finished grade.

(H) Conduit by Trenchless Methods:

Conduit under existing pavement, curbs and gutters, sidewalks, concrete flatwork, textured or decorative surfaces, and at other specified locations, shall be installed by Horizontal Directional Boring (HDB) or Horizontal Directional Drilling (HDD) methods. Use of either method is allowed, subject to approval of the Engineer.

Conduit installation in areas where trenching would typically be allowed may be installed by trenchless method, if preapproved by the Engineer as a means of facilitating installation or mitigating potential damage to existing surface and subsurface elements.

The proposed bore profile shall be submitted to the Engineer, after the contractor has completed the necessary potholing, and approved prior to beginning the operation at each location.

Directional boring/drilling shall be used to install all conduits along a prescribed path from the surface with minimal impact to the surrounding area. Installation shall be performed in accordance with industry standards and as directed by the Engineer.

The contractor's installation process shall utilize the "walkover" locating system, or other Engineer approved equivalent, for determining the installation profile. The installation equipment shall register the depth, angle, rotation and directional data. At the surface, equipment shall be used to gather the data and relay the information to the equipment operator.

Excavation and backfill of excavated pits shall be in accordance with the requirements of Subsection 203-5.03 (B) (4) of the specifications.

When enlargement of an installation hole is necessary, the hole shall be at least 25 percent larger than the conduit to be installed, unless otherwise specified by the Engineer. Pulling equipment such as grips, pulling eyes, and other attachment hardware external to the conduit will be permitted as long as a wooden dowel is placed inside the conduit to prevent it from collapsing at the point of attachment when pull tension is at its peak. The use of the wooden dowel inside the conduit is not required for the 7-Way Micro-Duct material. A swivel shall be used with all pulling hardware when pulling back the conduit into the installation path. Drilling fluid shall be pumped down the hole to provide lubrication for the conduit as it is pulled in. The pulling tension for installing conduit into the installation path shall not exceed 75 percent of the conduit manufacturer's tensile strength rating in order to prevent the conduit from "necking down" or deforming.

All final installation profiles shall be submitted to the Engineer.

(I) Pull Tape:

The contractor shall install pull tape with a minimum of 2,500 lbs. pulling tension in all new and existing empty conduits and all conduits with new fiber optic cable.

For all conduits that require pull tape, the pull tape shall terminate at the end of the conduit with a minimum of two feet of coiled slack in each pull box. The pull tape traveling through conduit that terminates in a pull box, shall have its wire ends connected together to allow for a continuous locating signal to be used for the entire conduit run.

(J) Conduits Embedded in Concrete Structures or attached to Concrete Structures:

Attachment or embedding conduit in any concrete structure shall require advance approval of the Engineer.

Approved conduit either within an open bridge cell or attached to structures shall be rigid metal conduit (RMC). Where required for esthetic reasons RMC shall be painted to match the color of the existing bridge structure. Painting may require pre-treatment of the RMC and will be done at the direction of the Engineer.

For bridges over 1,000 feet in length, or as indicated on the project plans, intermediate junction boxes should be evenly spaced.

(K) Incorporation of Existing Conduit or Innerduct, Empty or Occupied:

Existing underground conduit to be incorporated into a new system shall be cleaned and blown out with compressed air.

Where cables are to be installed in conduit with existing cables or wires that will remain, the contractor shall disconnect, remove, reinstall, and reconnect the existing cables and wires as determined by the Engineer, to facilitate the installation of the new cable.

Two weeks prior to disconnecting any existing cables, the contractor shall submit a schedule, for approval by the Engineer, with the timeframes of when the existing cables are to be disconnected.

The contractor shall be responsible for any damage to the existing cables or wires caused by this operation. Existing wires and cables shall be considered in good condition unless the contractor demonstrates to the contrary to the Engineer, prior to commencing removal of any cable or conductor from the conduit(s).

No more than one week prior to installation of cable or conductors, all new and existing conduits in which cable or conductors are to be installed shall be cleared/cleaned by pulling through a metal-disc mandrel with a diameter of 90 percent of the conduit inside diameter for PVC conduit, or a ball mandrel with a diameter of 80 percent of the conduit inside diameter for HDPE. The conduit may be brushed or swabbed, if deemed necessary, prior to pulling the mandrel through the conduit.

Where indicated on the project plans, the contractor shall remove and dispose of existing cables and/or conductors in existing conduits. Prior to their removal, all cables and/or conductors to be removed shall be identified and marked at all intermediate pull boxes. These cables and/or conductors shall be cut at all intermediate pull boxes before being removed. Conduits to remain empty for future use shall have a detectable pull tape installed.

Where multiple cables, conductors, pull tape, and/or new innerducts are required to be installed in the same conduit, all the materials shall be installed at the same time.

(L) Conduit Entering Pull Boxes:

Conduit entering pull boxes shall be installed in accordance with the details shown on the project plans and the ITS Standard Drawings.

Conduit ends shall be capped with conduit end cap or plug fittings until wiring or cabling is installed. When end caps or plugs are removed, all new conduit ends in pull boxes shall be provided with an approved conduit end bell, as shown in the ITS Standard Drawings. End bells shall be installed prior to the installation of the conductors or cables. Approved insulated grounding bushings shall be used on steel conduit ends.

(M) Innerduct:

The innerduct shall be continuous and of sufficient length to permit the associated runs to be made without splices between pull boxes.

Pulling equipment such as grips, pulling eyes, and other attachment hardware external to the conduit will be permitted as long as a wooden dowel is placed inside the HDPE innerduct to prevent it from collapsing at the point of attachment when pull tension is at its peak. A swivel shall be used with all pulling hardware when pulling the HDPE innerduct into the conduit. Lubricant shall be used to provide lubrication for the HDPE innerduct as it is pulled in. The pulling tension for installing innerduct into the conduit shall not exceed 75 percent of the HDPE manufacturer's tensile strength rating in order to prevent the innerduct from "necking down" or deforming.

(N) Cathodic Protection:

Prior to any trenching, the contractor shall verify the existence of any cathodic protection in all existing utilities and take all necessary precautions to maintain existing cathodic protection.

Method of Measurement:

Conduit will be measured by the linear foot for each diameter size, regardless of method of installation as follows:

- (1) From center to center of pull boxes.
- (2) From edge of foundation to center of pull box.
- (3) From edge to edge of foundation.
- (4) From end of conduit to center of pull box or foundation.
- (5) From end to end of conduit when no pull boxes are used.

No measurement will be made for conduit or innerduct that is below ground in vertical conduit stub-ups, field equipment cabinets, or node building.

Innerduct used only within the confines of a pull box will not be measured.

Restoring existing surface, landscaping, and all other materials and necessary hardware to complete the installation of conduit will be considered included in the conduit installation.

Basis of Payment:

The accepted quantities of conduit, and innerduct, measured as provided above, will be paid for at the contract unit price per linear foot, which price shall be full compensation for the work, complete in place, including warning tape, excavation, backfill, installing detectable pull tape, connectors, fittings, horizontal directional drilling, horizontal directional boring, removal of spoil, compaction of trenches and directional drilling/boring pits, restoration of the surface to existing condition, including concrete, pavement, decomposed granite and other landscaping items where appropriate, repair of irrigation facilities, locating of existing conduit when new is to be intercepted with existing, and all incidentals necessary to complete the work.

ITEM 7320456 PULL BOX (NO. 4B):

Description:

The work under these items shall consist of furnishing and installing locking lid pull boxes for highway lighting as shown on the project plans and as specified herein.

Materials:

No. 4B pull boxes shall be approximately 13 x 24 x 24 inches and shall conform to the details on Standard Drawing TS 1-12.

The pull boxes shall be made from reinforced concrete. Covers shall be installed and located as shown on the project plans.

Chipped or cracked pull box covers will not be accepted.

Portland cement concrete shall conform to the requirements of Section 1006 for Class S concrete (3,000 PSI). When requested by the Engineer, pull boxes and covers shall be furnished for testing at no additional cost to the Department.

Lids shall be provided with locking devices and the wording "A.D.O.T. ELECTRICAL HIGH VOLTAGE" on the lids. Markings shall be clearly defined and uniform in depth and shall be placed parallel to the long side of the cover. Letters shall be one inch high. The locking mechanism shall consist of a set of jaws which clamp onto the opposing vertical walls of the box and require a deliberately designed tool to engage and disengage. One

locking/unlocking tool shall be provided to ADOT after final acceptance. The locking mechanism shall be secured by two ½" – 13 x 1-½" security bolts. These bolts shall be tightened with a torque wrench to the specifications of the manufacturer. The lid shall have a 1-1/2" x ¼" continuous steel band around the perimeter. The lid shall conform to the requirements of ANSI 77-2010.

The pull box shall be equipped with threaded ferrule loops cast into the base of the box and 12" long galvanized steel arms which attach to the loops.

Construction Requirements:

Pull boxes shall be installed in accordance with the requirements of Section 732 of the specifications.

Excavation and backfill shall be in accordance with the requirements of Subsection 203-5 of the specifications.

The contractor shall contact Steve Koebler at 480-589-8250 prior to ordering pull boxes to determine the pattern used for the security bolts and locking/unlocking tool.

Method of Measurement:

Pull Box (No. 4B) will be measured as a unit for each pull box installed.

Basis of Payment:

The accepted quantities of Pull Box (No. 4B) measured as provided above, will be paid for at the contract unit price per each, which price shall be full compensation for the work, complete in place, including hauling, storage, excavation, backfill, compaction, and surface restoration.

ITEM 7320459 PULL BOX (TRAFFIC RATED):

Description:

The work under this item includes furnishing and installing Traffic Rated Pull Box at locations shown in the Plans.

Materials:

Traffic rated pull box pull boxes shall be approximately 13 x 24 x 24 inches and shall conform to traffic-rated pull box requirements which allow light motorized vehicles and bicycles to cross.

The Traffic Rated Pull Box and steel lid shall meet structural requirements for continuous roadway ASTM C 857 and A-16 loads.

A certificate of compliance, in accordance with Section 106.05 of the ADOT Standard Specifications shall be supplied for structural capabilities and materials used in manufacture.

(A) Covers:

The Traffic Rated Pull Box cover shall have a steel cover rated for A-16 heavy traffic and meet the requirements of ASTM C-857.

Lids shall be provided with locking devices and the wording "A.D.O.T. ELECTRICAL HIGH VOLTAGE" on the lids. Markings shall be clearly defined and uniform in depth and shall be placed parallel to the long side of the cover. Letters shall be one inch high. The locking mechanism shall consist of a set of jaws which clamp onto the opposing vertical walls of the box and require a deliberately designed tool to engage and disengage. One locking/unlocking tool shall be provided to ADOT after final acceptance. The locking mechanism shall be secured by two ½" – 13 x 1-½" security bolts. These bolts shall be tightened with a torque wrench to the specifications of the manufacturer. The lid shall have a 1-1/2" x ¼" continuous steel band around the perimeter. The lid shall conform to the requirements of ANSI 77-2010.

Construction Requirements:

The Traffic Rated Pull Box construction requirements shall be in accordance with these Special Provisions and per Detail M as shown in the project Plans.

Excavation and backfill shall be in accordance with the requirements of Subsection 203-5 of the specifications.

The contractor shall contact Steve Koebler at 480-589-8250 prior to ordering pull boxes to determine the pattern used for the security bolts and locking/unlocking tool.

Prior to wrenching, the contractor shall verify, with utility record drawings, the existence of cathodic protection in all existing utilities and take all possible precautions to maintain existing cathodic protection.

After Blue Staking has been accomplished, the contractor shall mark the proposed pull box location with white paint prior to excavation. Above ground pull box locations shall be marked with tape. The pull box locations must then be approved by the Engineer before installation begins.

When installing the Traffic Rated pull box, and covers, the contractor shall only lift the pull box and covers using the lifting hardware installed for that purpose. The cover shall be oriented such that the lid hinge lies along the side of the pull box with no conduit openings farthest from the roadway.

At locations where the contractor is required to remove an existing pull box and replace it with a new pull box, the contractor shall remove the existing pull box, stone sump, and

bricks and dispose of properly. The contractor shall be responsible for the protection of, and/or extension of lighting and communication circuits where existing.

The contractor shall be responsible for restoring the surrounding surface and landscape conditions back to their original state, including concrete and roadway areas. Where the removal of concrete is required for pull box installation, the contractor shall remove and replace (in kind) the entire concrete slab(s).

Method of Measurement:

Pull Box (Traffic Rated) will be measured as a unit for each pull box and cover installed. Racks and hooks for cable mounting, excavating, backfilling, pentahead sockets, conduit in pull boxes, and area restoration necessary to complete the work will not be measured.

Pull boxes and pull box lids damaged and replaced during construction will not be measured.

Basis of Payment:

The accepted quantities of each Pull Box (Traffic Rated), measured as provided above, will be paid for at the contract unit price, which price shall be full compensation for the work, complete in place.

ITEM 7360113 LUMINAIRE (UNDERDECK):

Description:

The work under this item shall consist of installing Light Emitting Diode (LED) underdeck luminaires in accordance with the details shown on the project plans and in accordance with the requirements of these specifications. The work shall also include submitting shop drawings, and any compliance measurements or organizing and attending meetings necessary for luminaire approval.

The work shall consist of but not limited to the following:

1. Furnish LED underdeck luminaires, including drivers and controls.
2. Install LED underdeck luminaires and level. Check aiming if necessary.
3. Connect all wiring and install electrical connections from luminaire to the nearest pull box, including fusing.
4. Conduct a 100-hour continuous on test and correct any problems during the test.
5. No luminaire shall be ordered until shop drawings are approved by the Engineer.

Materials:

The LED underdeck luminaire housing shall be fabricated from a non-corrosive material and shall provide adequate thermal management to prevent overheating the LED modules and electronic driver. The luminaire shall not depend on fans, pumps or liquids for thermal dissipation. All components shall be of non-corrosive material or have corrosion protection.

The housing shall be completely sealed and meet IP54 or better standards for use in wet locations. The seal shall be maintained throughout the temperature ranges resulting from long term operation of the LED elements and electronic driver.

The fixture, and all components shall have been demonstrated to pass vibration resistance testing per ANSI C136.31.

The LED underdeck luminaire, housing, and all components shall not exceed a weight of 35 pounds.

The LED underdeck luminaire finish shall be gray, natural silver, or as directed by the Engineer.

The housing shall have a NEMA standard decal with black lettering indicating the luminaire type as 15L. The label must be clearly legible when viewed from a distance of 45 feet.

Optical:

LED underdeck luminaire minimum initial lumens shall be 2,900. The LED's shall produce white light with a Correlated Color Temperature (CCT) of 3,000 degrees Kelvin ($\pm 300K$), and a minimum Color Rendering Index (CRI) of 65. The light distribution pattern shall be Illuminating Engineering Society (IES) type 3 or 4. LED modules/arrays shall be IP66 rated at a minimum.

The LED underdeck luminaire shall have a minimum luminaire efficacy of 70 lumens per watt and a minimum Color Rendering Index (CRI) of 70.

Electrical:

The driver shall be rated for operation at 277 volts (480-volt 3-phase power). The driver for each luminaire shall be designed for the characteristics of the entire array of LED modules it is to operate, and it shall provide the proper voltage and current. The electronic driver shall be replaceable.

The fixture shall be designed to operate normally with a line voltage variation of ± 10 percent. The fixture shall have a minimum of 6kv/3kA surge protection per ANSI C136.2.

All electrical conductors and connections shall conform to the requirements of Subsection 732-2.01 of the specifications. Underdeck LED luminaires shall be fused at the nearest pull box per ADOT Standard Drawing TS 1-4.

All components shall have a design life of not less than 100,000 hours.

Construction Requirements:

Mounting:

The LED underdeck luminaire shall mount to a vertical surface using bolts.

Controls:

The LED underdeck luminaire shall support installation of an Electronic Control Module (ECM) for dimming and luminaire performance monitoring.

Standards:

The LED underdeck luminaire and all components shall be rated for operation in ambient temperatures from -40 degrees Celsius to + 50 degrees Celsius (-40°F to 122°F). All components shall be UL listed and comply with applicable ANSI standards.

Warranty:

A warranty must be provided for the full replacement of the luminaire due to any failure for 10 years.

Method of Measurement:

LED underdeck luminaires will be measured as a unit per each luminaire installed.

Basis of Payment:

The accepted quantities of LED underdeck luminaires, measured as provided above, will be paid for at the contract unit price per each, which price shall be full compensation for the work, complete in place, including mounting hardware, electrical wiring, conduit to the nearest pull box, and any other equipment necessary to complete the work.

ITEM 810 EROSION CONTROL AND POLLUTION PREVENTION:

810-2.04 Sand Bags: of the Standard Specifications is revised to read:

810-2.04 Gravel Bags:

The use of sand bags will not be permitted on this project. Wherever sand bags are called out for use on this project, gravel bags shall be used in their place.

Gravel bags, when filled, shall measure approximately 24 inches long by 16 inches wide by 4 inches thick. Bags shall be manufactured from polypropylene, polyethylene, or polyamide woven fabric with the following characteristics:

Fabric/Unit Weight, Minimum	6.3 oz. per sq. yd.
Mullen Burst Strength:, No less than	495 p. s. i.
Puncture Strength:, No less than	135 p. s. i.
Ultraviolet Stability/UV Resistance (at 500 hrs), More than	85%

Material used to fill gravelbag shall be clean and washed decomposed granite (DG) and free of silt/dust or other equivalent clean and washed angular shape aggregate/gravel material as approved by the Engineer. All gravel/aggregate materials shall be cleaned and washed by the manufacturer/producer prior to final delivery to the project site. Gradation requirements for the DG or other equivalent aggregate/gravel material are as follows:

Passing Sieve	Percent
1-1/4-inch	100
3/4-inch	60-80
1/2-inch	45-65
No. 40	5 -20

810-3.04 Sand Bags: of the Standard Specifications is revised to read:

810-3.04 Gravel Bags:

The work shall include furnishing gravel bags, preparing the filled bags and installing the filled gravel bags where shown on the plans or as approved by the Engineer.

Gravel bags in the vicinity of curbs and catch basins shall be installed to 2 inches below the height of the adjacent curb to allow for drainage into the catch basin. When sediment depth behind the gravel bags reaches 3 inches the sediment shall be removed and disposed of in accordance with local, state and federal laws and permit requirements.

Gravel bag features shall remain in service until disturbed areas have been stabilized or as directed by the Engineer.

When the use of a gravel bag feature is discontinued, all materials shall be removed and become the property of the contractor. During removal, all sediment shall be disposed of and the area restored to a finished condition as shown on the plans or as directed by the Engineer.

810-5 Method of Measurement: of the Standard Specifications is modified to add:

Gravel bags will be measured per each filled gravel bag placed into service.

810-5 Basis of Payment: of the Standard Specifications is modified to add:

The accepted quantities of gravel bags, measured as provided above, will be paid for at the contract unit price per each gravel bag, which price shall be full compensation for the work, complete in place, including all excavation; preparation; and furnishing, installing, maintaining, final removal, and disposal of temporary gravel bags, including returning the area to a natural condition, as approved by the Engineer. No separate measurement or payment will be made for removal of sediment, the cost being considered a part of the contract items.

No additional measurement or payment will be made for the maintenance of any erosion control item necessary to keep it in good working order during the entire project period, the cost being considered included in the price of erosion control items.

No additional measurement or payment will be made for cleanup and disposal of the erosion control devices at the end of the project period, the cost being considered included in the price of erosion control items.

(913BKPRT, 02/18/21)

SECTION 913 - BANK PROTECTION: of the Standard Specifications is revised to read:

913-1 Description:

The work under this section shall consist of furnishing all materials and constructing bank protection in accordance with the details shown on the plans and the requirements of the specifications.

Bank protection shall be dumped riprap, grouted riprap, wire tied riprap, riprap in wire baskets or gabions, soil-cement, and other types of bank protection and shall be constructed at the locations and as shown on the plans.

913-2 Materials:

913-2.01 Riprap Bank Protection:

(A) Rock:

Rock shall be sound and durable, free from clay or shale seams, cracks or other structural defects.

The bulk (SSD) specific gravity of the rock shall be a minimum of 2.4 as determined in accordance with the requirements of Arizona Test Method 210.

Rock used to construct dumped riprap shall be angular in shape. Rock used to construct other types of bank protection may be rounded stones or boulders. Rock shall have a least dimension not less than one-third of its greatest dimension and a gradation in reasonable conformity with that shown herein for the various types of bank protection. Control of the gradation will be by visual inspection.

When a source of rock is designated by the Department, it shall be the contractor's responsibility to negotiate for the material, obtain the right-of-way, and pay all royalties and damages.

The acceptability of the rock will be determined by the Engineer by visual inspection and/or testing. If testing is required, suitable samples of rock shall be taken in the presence of the Engineer at least 25 days in advance of its expected use. The approval of some rock fragments from a particular quarry site shall not be construed as constituting the approval of all rock fragments taken from that quarry.

During construction of the bank protection, the contractor shall provide two samples of rock for the intended use. The amount of each sample for dumped riprap and riprap (slope mattress) shall be at least five tons. The amount of each sample for grouted riprap,

wire tied riprap, gabions, and rail bank protection shall be at least 500 pounds. One sample shall be provided at the construction site and may be a part of the finished bank protection. The other sample shall be provided at the quarry. These samples will be used as a frequent reference for judging the gradation of the rock supplied. Any difference of opinion between the Engineer and the contractor shall be resolved by checking the gradation of two random samples of the rock.

Material that is deemed unacceptable by the Engineer shall be replaced with acceptable material at no additional cost to the Department.

(1) Grouted Riprap:

Gradation of the rock for grouted riprap shall be as specified in the Special Provisions or as shown on the plans.

(2) Wire Tied Riprap:

Rock for wire tied riprap shall be well graded with at least 95 percent exceeding the least dimension of the wire mesh opening. The maximum size rock, measured normal to the mat, shall not exceed the mat thickness.

(3) Dumped Riprap:

Gradation of the rock for dumped riprap shall be as shown on the plans or as specified in the Special Provisions.

All equipment, sorting sites, and labor needed to check gradation shall be provided by the contractor at no additional cost to the Department.

(4) Gabions:

Rock for gabions shall be well graded, varying in size from 4 to 8 inches.

(5) Riprap (Slope Mattress):

Rock for slope mattress shall be well graded with 70 percent exceeding three inches. The maximum dimension of a single rock shall not exceed the least dimension of the gabion.

(6) Rail Bank Protection:

Rail bank protection rock shall be well graded, varying in size from 4 to 12 inches.

(C) Metal Items:

(1) Wire Fabric:

Welded wire fabric shall be galvanized and shall conform to the requirements of AASHTO M 336, except that the minimum weight of the zinc coating shall be 0.15 ounces per square foot of actual surface.

Woven wire fabric shall be galvanized and shall conform to the requirements of ASTM A116, except that the minimum weight of the zinc coating shall conform to the requirements of ASTM A641, Class 3.

Wire fabric shall be of the diameter, spacing, pattern, and dimensions shown on the plans. The selvage on each sheet of mesh shall be galvanized steel wire with a minimum diameter 25 percent larger than that used in the body of the mesh.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted to the Engineer.

(2) Miscellaneous Fittings and Hardware:

Miscellaneous fittings and hardware shall be of the type and size provided by the manufacturer of the major item to which they apply and shall be galvanized in accordance with the requirements of AASHTO M 232.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted to the Engineer.

(3) Tie Wires:

Tie wires shall be of good commercial quality and the size shall be as shown on the plans, except that the minimum weight of the zinc coating shall conform to the requirements of ASTM A641, Class 3. The contractor may use approved wire fasteners on gabions, slope mattresses, or wire fabric in lieu of tie wires.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted to the Engineer.

(4) Steel Cable:

Steel cable shall be zinc-coated steel structural wire rope conforming to the requirements of ASTM A475, seven-wire strand, Class A, for the diameter shown on the plans.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted to the Engineer.

(5) Railroad Rail:

Railroad rails may be new or used. If used rails are furnished, they shall be free from rust and equal to at least 95 percent of the original section.

(6) Soil Anchor Stakes:

Soil anchor stakes shall be made of steel and of the length shown on the plans. When not specified to be railroad rails, the following items may be used: crane rails with a weight of at least 40 pounds per linear foot, 2-inch diameter steel pipe conforming to the requirements of ASTM A53, or 3-inch by 3-inch by 3/8-inch structural steel angles conforming to the requirements of ASTM A36. Used rails, pipes or angles may be used provided the material is not rusted or damaged to the extent that the strength of the item is reduced to less than 90 percent of a new item of the same type and size.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted to the Engineer.

(C) Bedding Material:

Bedding material shall consist of granular material having a maximum dimension of 2 inches and shall be free of clay or organic material.

(D) Grout:

Grout shall consist of Portland cement, aggregate, and water. It may also contain supplementary cementitious material. Portland cement, aggregate, water, and supplementary cementitious material shall conform to the requirements of Section 1006 of the specifications. Chemical admixtures may be used and shall conform to the requirements of Subsection 1006-2.04 of the specifications, except no admixtures containing chlorides or nitrates shall be used. Air-entraining admixtures, conforming to the requirements of Subsections 1006-2.04 and 1006-3.01(E) of the specifications, shall be required for grout placed at elevations of 3000 feet or above.

The grout shall meet the requirements shown in table 1:

Table 1			
Minimum Cementitious Material Content: Lbs per CY (See Note 1)	Maximum Water/Cementitious Material Ratio (w/cm): Lb./Lb.	Slump: Inches (See Note 2)	Air Content: Percent (See Note 3)
850	0.60	9 ± 2	0 – 8

Notes:

- (1) A maximum of 25 percent of the cementitious material, by weight, may consist of an approved Class F fly ash, conforming to the requirements of ASTM C618.
- (2) The slump shall be in the appropriate range to permit gravity flow into the interstices with limited spading and brooming. The consistency of the grout shall be as approved by the Engineer.
- (3) For placement of grout at elevations of 3000 feet or above, the air content shall be a minimum of 4 percent and a maximum of 8 percent.

The mix shall consist of fine aggregate; however, the contractor may use No. 8 coarse aggregate in the grout. If No. 8 coarse aggregate is used, the volume shall be a maximum of 35 percent of the total aggregate volume.

For plant-mixed grout, the proportioning, mixing, and placing shall be in accordance with the applicable requirements in Section 1006 of the specifications.

For on-site mixing, grout that has been mixed more than one hour shall not be used.

Retempering of grout will not be permitted.

(E) Bank Protection Fabric:

Fabric shall be supplied in accordance with and conform to the material requirements of Subsections 1014-1 and 1014-5 of the specifications, respectively. Special attention shall be given to the required survivability of the fabric.

The identification, packaging, handling, and storage of the geotextile fabric shall be in accordance with ASTM D4873. Fabric rolls shall be furnished with suitable wrapping for protection against moisture and extended ultraviolet exposure prior to placement. Each roll shall be labeled or tagged to provide product identification sufficient to determine the product type, manufacturer, quantity, lot number, roll number, date of manufacture, shipping date, and the project number and name to which it is assigned. Rolls shall be stored on-site or at another storage location in a manner which protects them from the elements. If stored outdoors, rolls shall be elevated and protected with a waterproof, light colored, opaque cover. At no time, shall the fabric be exposed to sunlight for a period exceeding 14 days.

(F) Sacked Concrete:

Sacked concrete shall be utility concrete conforming to the requirements of Section 922 of the specifications, except that the minimum cement content shall be 376 pounds per

cubic yard; the slump shall be from 3 to 5 inches; and the aggregate shall conform to the gradation requirements shown in table 2 when tested in accordance with the requirements of Arizona Test Method 201:

Table 2	
Sieve Size	Percent Passing
2 inch	100
1/4 inch	45 - 89
No. 200	0 -12

Sacks for sacked concrete riprap shall be made of at least AASHTO M 182, Class 3, burlap and shall be approximately 19-1/2 by 36 inches measured inside the seams when the sack is laid flat, with an approximate capacity of 1-1/4 cubic feet. Sound, reclaimed sacks may be used.

913-2.02 Soil-Cement Bank Protection:

(A) Hydraulic Cement, Fly Ash, and Water:

Hydraulic cement, fly ash, and water shall conform to the requirements of Subsection 1006-2 of the specifications.

(B) Soil-Aggregate:

The source of soil-aggregate materials shall be the responsibility of the contractor. The contractor shall be solely responsible for the construction of the stockpile(s), including monitoring for quality and uniformity of the material placed therein. The soil-aggregate used in the soil-cement mixture shall consist of stones, gravel or other approved inert material of similar characteristics, and shall be clean and free from vegetable matter and other deleterious substances. Soil-cement aggregate shall conform to the gradation requirements shown in table 3 when tested in accordance with Arizona Test Method 201:

Table 3	
Soil-Cement Aggregate	
Sieve Size	Percent Passing
1-1/2 in	98 - 100
No. 4	60 - 90
No. 200	5 - 15

Class 2 ABC may be used in-lieu of aggregate meeting the requirements of the table 3. The contractor may submit a request to use alternate material to the Engineer for review and approval.

The Plasticity Index shall be a maximum of seven when tested in accordance with the requirements of AASHTO T 90.

Clay lumps larger than 1 inch shall be removed.

When soil-aggregates are stored on the ground, the sites for the stockpiles shall be clear of all vegetation and level. The bottom six inch layer of aggregate stored on the ground shall not be disturbed or used.

The debris or waste material resulting from the clearing and preparing of the site shall be disposed of in accordance with Subsection 201-3.02 of the specifications.

(C) Mix Design Requirements for Soil-Cement Bank Protection:

Utilizing soil-aggregate, cementitious material, and water, a mix design conforming to the requirements specified herein shall be formulated and submitted by the contractor to the Engineer for approval prior to incorporating any of the material into the work.

The amount of cement shall be determined by laboratory testing by the contractor in accordance with Arizona Test Method 220. For mix design purposes only, the cement content of the soil-cement mixture shall be determined as the cement content which yields a seven day compressive strength of 1250 psi for the soil-cement mixture.

The percent of cement to be used in the mix shall be calculated to be the weight of cement divided by the total weight of the dry compacted soil-cement.

Included in the mix design data shall be the grade of cement, brand of fly ash, and the source of aggregate. A new mix design shall be submitted for approval any time the contractor requests a change in soil-aggregate source from that given in the approved mix designs.

913-3 Construction Requirements:

913-3.01 Riprap Bank Protection:

Areas on which bank protection is to be constructed shall be cleared, grubbed, and excavated or backfilled in accordance with the requirements of the appropriate sections of Division II to produce a ground surface in reasonable conformance with the lines and grades shown on the plans or established by the Engineer.

Placement through water will not be permitted unless otherwise approved by the Engineer.

Areas which are excavated for installation of rail bank protection shall be backfilled to original ground or to the lines and grades shown on the plans.

(A) Bank Protection Fabric:

When fabric is required, it shall be placed in the manner and at the locations shown on the plans. The surface to receive the fabric shall be free of obstructions, depressions and debris. The fabric shall be loosely laid and not placed in a stretched condition.

The strips shall be placed to provide a minimum 24 inches of overlap for each joint. On horizontal joints, the uphill strip shall overlap the downhill strip. On vertical joints, the upstream strip shall overlap the downstream strip. The fabric shall be protected at all times during construction from extensive exposure to sunlight.

When the maximum size of the rock to be placed on fabric exceeds 18 inches, the fabric shall be protected during the placement of the rock by a layer of bedding material. The bedding material shall be spread uniformly on the fabric to a depth of 4 inches and shall be free of mounds, dips or windrows. Compaction of the bedding material will not be required.

Rock shall be carefully placed on the bedding material and fabric in such a manner as not to damage the fabric. If, in the opinion of the Engineer, the fabric is damaged or displaced to the extent that it cannot function as intended, the contractor shall remove the rock, regrade the area if necessary, and replace the fabric.

(B) Dumped Riprap:

The rock shall be placed to its specified thickness in one operation and in a manner which will produce a reasonably well graded mass with a minimum amount of voids and with the larger rock evenly distributed throughout the mass.

No method of placing the rock that will cause segregation will be allowed. Hand placing or rearranging of individual rock may be necessary to obtain the specified results.

(C) Wire Tied Riprap:

After installation of the lower portion of the wire mesh, rock shall be placed in accordance with the requirements of Subsection 913-3.01(B) of the specifications.

After placement of the rock, the upper portion of the wire mesh shall be placed, laced, and tied in accordance with the details shown on the plans.

(D) Grouted Riprap:

Rock for grouted riprap shall be placed in accordance with the requirements of Subsection 913-3.01(B). The stones shall be thoroughly moistened and any excess of fines shall be sluiced to the underside of the stone blanket before grouting.

The grout may be delivered to the place of final deposit by any means that will ensure uniformity and prevent segregation of the grout. If penetration of grout is not obtained by gravity flow into the interstices, the grout shall be spaded or rodded to completely fill the voids in the stone blanket. Pressure grouting shall not unseat the stones, and during placing by this method, the grout shall be spaded or rodded into the voids.

Penetration of the grout shall be to the depth specified on the plans. When a rough surface is specified, stones shall be brushed until 25 to 50 percent of the depth of the maximum size stone is exposed. For a smooth surface, grout shall fill the interstices to within 1/2 inch of the surface.

Grout shall not be placed when the descending air temperature falls below 40 degrees Fahrenheit nor until the ascending air temperature rises above 35 degrees Fahrenheit. Temperatures shall be taken in the shade away from artificial heat.

Curing of the grout shall be in accordance with the requirements of Subsection 912-3.09 of the specifications.

The contractor may use shotcrete conforming to the requirements of Section 912 of the specifications in lieu of grout.

(E) Slope Mattress Riprap:

The mattress bed shall be excavated to the width, line and grade as shown on the plans. The mattress shall be founded on this bed and laid to the lines and dimensions required.

Excavation for toe or cut-off walls shall be made to the neat lines of the wall.

Mattresses shall be fabricated in such a manner that the sides, ends, lid and diaphragms can be assembled at the construction site into rectangular units of the specified sizes. Mattresses are to be of single unit construction, the base, ends and sides either to be woven into a single unit or one edge of these members connected to the base section of the unit in such a manner that strength and flexibility at the point of connection is at least equal to that of the mesh.

All perimeter edges of the mattresses are to be securely selvaged or bound so that the joints formed by tying the selvages have at least the same strength as the body of the mesh.

Mattresses shall be placed to conform to the details shown on the plans. Stones shall be placed in close contact within the unit so that maximum fill is obtained. The units may be filled by machine with sufficient hand work to accomplish the requirements of this specification.

Broken concrete shall not be used in slope mattresses.

Before the mattress units are filled, the longitudinal and lateral edge surfaces of adjoining units shall be tightly connected by means of wire ties placed every four inches or by a spiral tie having a complete loop every four inches. The lid edges of each unit shall be connected in a similar manner to adjacent units. The slope mattress shall be anchored as shown on the plans. Each anchor stake shall be fastened to the cover mesh with a tie wire.

(F) Gabions:

The gabion bed shall be excavated to the width, line and grade as shown on the plans. The gabions shall be founded on this bed and laid to the lines and dimensions required.

Excavation for toe or cut-off walls shall be made to the neat lines of the wall.

Gabions shall be fabricated in such a manner that the sides, ends, lid and diaphragms can be assembled at the construction site into rectangular units of the specified sizes. Gabions are to be of single unit construction, the base, ends and sides either to be woven into a single unit or one edge of these members connected to the base section of the unit in such a manner that strength and flexibility at the point of connection is at least equal to that of the mesh.

Where the length of the gabion exceeds its horizontal width, the gabion is to be equally divided by diaphragms, of the same mesh type as the body of the gabions, into cells whose length does not exceed the horizontal width. The gabion shall be furnished with the necessary diaphragms secured in proper position on the base section in such a manner that no additional tying at this juncture will be necessary.

All perimeter edges of gabions are to be securely selvaged or bound so that the joints formed by tying the selvages have at least the same strength as the body of the mesh.

Gabions shall be placed to conform to the details shown on the plans. Stones shall be placed in close contact in the unit so that maximum fill is obtained. The units may be filled by machine with sufficient hand work to accomplish requirements of this specification.

The exposed face or faces shall be hand-placed using selected stones to prevent bulging of the gabion cell and to improve appearance. Each cell shall be filled in three lifts.

Two connecting tie wires shall be placed as shown on the plans between each lift in each cell.

Care shall be taken to protect the vertical panels and diaphragms from being bent during filling operations.

The last lift of stones in each cell shall be level with the top of the gabion in order to properly close the lid and provide an even surface for the next course.

All gabion units shall be tied together each to its neighbor along all contacting edges in order to form a continuous connecting structure.

Empty gabions stacked on filled gabions shall be laced to the filled gabion at the front, side and back.

(G) Sacked Concrete Riprap:

The sacks shall be filled with concrete, loosely packed so as to leave room for folding or tying at the top. Approximately one cubic foot of concrete shall be placed in each sack. Immediately after filling, the sacks shall be placed according to the details shown on the plans and lightly trampled to cause them to conform with the earth face and to adjacent sacks in place.

The first two courses shall provide a foundation of double thickness. The first foundation course shall consist of a double row of stretchers laid level and adjacent to each other in a neatly trimmed trench. The trench shall be cut back into the slope a sufficient distance to enable proper subsequent placement of the riprap. The second foundation course shall consist of a row of headers placed directly above the double row of stretchers. The third and remaining courses shall consist of a double row of stretchers and shall be placed in such a manner that joints in succeeding courses are staggered.

All dirt and debris shall be removed from the top of the sacks before the next course is laid thereon. Stretchers shall be placed so that the folded ends will not be adjacent. Headers shall be placed with the folds toward the earth face. Not more than four vertical courses of sacks shall be placed in any tier until initial set has taken place in the first course of any such tier.

When there will not be proper bearing or bond for the concrete because of delays in placing succeeding layers of sacks, a small trench shall be excavated back of the row of sacks already in place, and the trench shall be filled with fresh concrete before the next layer of sacks is laid. The size of the trench and the concrete used for this purpose shall be approved by the Engineer. The Engineer may require header courses at any level to provide additional stability to the riprap.

Sacked concrete riprap shall be cured by being covered with a blanket of wet earth or by being sprinkled with a fine spray of water every two hours during the daytime for a period of four days.

(H) Rail Bank Protection:

Excavation, where required for rock fill, shall be performed in reasonably close conformity to the lines and grades established or shown on the plans.

Rails shall be driven at the locations and to the minimum penetrations shown on the plans. Driving equipment shall be capable of developing sufficient energy to drive the rails to the specified minimum penetration and be approved by the Engineer.

If hard material is encountered during driving before minimum penetration is reached and it has been demonstrated to the satisfaction of the Engineer that additional attempts at driving would result in damage to the rails, the Engineer may order additional work to be performed, such as jetting or drilling, in order that minimum penetration may be obtained or the Engineer may order the minimum penetration to be reduced as required by the conditions encountered.

Wire fabric shall be securely fastened to the rails, placed in the trenches and laid on the slopes. The rock backfill shall then be carefully placed so as not to displace the wire fabric or rails. The wire fabric shall entirely enclose the rock backfill.

The completed rock fill shall be backfilled as necessary and the waste material disposed of as directed by the Engineer.

913-3.02 Soil-Cement Bank Protection:

Soil-cement bank protection construction shall include excavating, backfilling, and grading the wash bed and banks to the lines, grades and cross sections shown on the plans or established by the Engineer; furnishing and mixing aggregate, cement, fly ash and water; and spreading, compacting, and curing the mixture.

The contractor shall investigate for ground water as soon as possible. If there is a need for dewatering, the contractor shall provide to the Engineer for review a comprehensive dewatering plan a minimum of two weeks before construction starts. The dewatering plan shall address any water quality requirements of the Corps of Engineers permit and ADEQ certification. Dewatering activities shall not begin until the Engineer has approved the plan.

The dewatering shall comply with all laws and permit requirements.

If changes to the approved dewatering plan are required, the contractor shall submit a revised plan to the Engineer for approval.

For soil-cement bank protection, the contractor shall be responsible for quality control as necessary to meet the requirements established herein. The contractor shall monitor the complete mix during construction of soil-cement, including the amounts of cement and fly ash used.

(A) Required Contractor Submittals:

Two weeks prior to the start of the soil-cement bank protection construction, the contractor shall submit in writing to the Engineer for approval, the following items:

- (1) The type of spreading and compaction equipment to be used.
- (2) The number and type of watering equipment to be used.
- (3) The method used to keep surfaces continuously moist until subsequent layers of soil-cement are placed.
- (4) The method used to cure permanently exposed surfaces.
- (5) The proposed source of soil-aggregate.
- (6) The proposed source(s) of Portland cement and fly ash (if used).
- (7) The approximate length of soil-cement bank protection or area of soil-cement to be placed each day prior to starting placement and compaction operations, on a daily basis.
- (8) The soil-cement mix design.

Such submittals shall not relieve the contractor of the responsibility for achieving the desired result of constructing sound soil-cement, free from defects, according to the specifications and plans, or as directed by the Engineer. Changes in the source(s) of cement or fly ash will not be permitted without the prior approval of the Engineer.

(B) Preparation of Subgrade:

Before placement of the soil-cement, the area to be treated shall be graded and shaped to the lines and grades as shown on the plans. The subgrade shall be compacted to a minimum of 95 percent of the maximum dry density determined in accordance with Arizona Test Method 225. The subgrade shall be compacted at a moisture content within two percentage points of the optimum moisture content determined in accordance with Arizona Test Method 225.

When the embankment material is composed predominantly of rock such that these compaction control procedures will not indicate the density achieved, the Engineer will determine the amount of compaction required and the adequacy of equipment used in obtaining the required compaction. Immediately prior to placement of the soil-cement mixture, the subgrade within the lines and grades of the plans shall be moistened and any soft or yielding subgrade shall be corrected and made stable before construction proceeds in accordance with requirements of Subsection 203-5.03(A) of the specifications. Any additional subgrade reparations required outside of the lines and grades shown on the plans, as determined by the Engineer, shall be repaired by the contractor and paid for by Force Account.

(C) Mixing Plant:

Aggregate and cementitious materials for the soil-cement shall be proportioned and mixed in a central mixing plant. The mixing plant shall be either of the batch-mixing type using revolving blade, rotary drum mixers, or of the continuous mixing type using a stationary twin shaft pug mill mixer. The aggregate, fly ash, and cement shall be proportioned by weight. The mixing plant shall be designed, coordinated, and operated to produce a soil-cement mixture of the proportions specified within required tolerances.

If the soil-cement temperatures measured at the mixer are 85 degrees Fahrenheit or less, the placing and compaction shall be completed within 1-1/2 hours of the batch time. If soil-cement temperatures measured at the mixer are greater than 85 degrees Fahrenheit but less than 96 degrees Fahrenheit, placing and compaction shall be completed within 1 hour of the batch time. If soil-cement temperatures are 96 degrees Fahrenheit or greater when measured at the mixer, the contractor shall take immediate steps to lower the batch plant mix temperature to 95 degrees Fahrenheit or below, and follow the above time limits as mix temperature dictates, prior to further placement and compaction of soil-cement materials.

The water shall be proportioned by weight or volume and there shall be means by which the Engineer may readily verify the amount of water utilized per batch or the rate of water flow utilized for continuous mixing.

(1) Measuring Devices:

The mixing plant shall record the quantity of the material, shall have a digital readout, and shall provide daily printed record such that the total discharged quantity per hour and the cumulative total quantity are displayed.

Measuring devices shall be calibrated and approved by the Engineer.

Each weight measuring device shall be calibrated to an accuracy of 0.2 percent and shall be inspected and calibrated as often as the Engineer deems necessary to assure their accuracy.

Each volume measuring device shall be calibrated to an accuracy of ± 1.5 percent and shall be inspected and calibrated as often as the Engineer deems necessary to assure their accuracy.

(2) Batch Mixing:

The mixer shall be equipped with a sufficient number of paddles of a type and arrangement to produce a uniformly mixed batch. The mixer shall be equipped with a timing device which will indicate, by a definite audible or visual signal, the expiration of the mixing period. The device shall be accurate to within two seconds. The allowable

tolerance for weight batching of aggregates and cementitious material shall be two percent and 0.5 percent, respectively, for each batch.

The batch mixing plants shall provide sampling facilities which are satisfactory to the Engineer and which allow representative samples of the soil-aggregate mixture prior to the addition of water and cementitious material to be obtained easily and safely. Samples of the soil-aggregate will be taken at this point to determine conformance to the gradation and plasticity requirements listed in Subsection 913-2.02(B) of the specifications.

(3) Continuous Mixing:

Aggregates shall be drawn from the storage facility by a feeder or feeders which will continuously supply the correct amount of soil-aggregate in proportion to the cementitious material.

A control system shall be provided that will automatically close down the plant when material in any storage facility approaches the strike off capacity of the feed gate. The plant will not be permitted to operate unless this automatic control system is in good working condition. The feeder for the soil-aggregate shall be mechanically or electrically driven.

Continuous mix plants shall provide sampling facilities which are satisfactory to the Engineer and which allow representative samples of the soil-aggregate mixture prior to the addition of water and cementitious material to be obtained easily and safely. Samples of the soil-aggregate will be taken at this point to determine conformance to the gradation and plasticity requirements listed in Subsection 913-2.02(B) of the specifications.

(4) Blending of Cement and Fly Ash:

The blending procedure shall be sufficient to provide a uniform, thorough, and consistent blend of cement and fly ash. The blending method and operation shall be approved by the Engineer prior to the commencement of soil-cement production. During blending of the cementitious materials, the percent of fly ash content shall not vary by more than ± 0.5 percent of the content approved by the Engineer.

Weight measuring devices are required at both the cement and fly ash feeds. At the direction of the Engineer, an additional measuring device may also be required when the cement and fly ash are pre-blended at the site. In the production of the soil-cement mixture, the percent of cementitious material shall not vary by more than ± 0.5 percent of the contents approved by the Engineer.

Silos and feeders shall be equipped and operated so as to provide uniform rates of feed and prevent caking. The charge in the batch mixer or rate of feed to the continuous mixer shall not exceed that which will permit complete mixing of all the mix material. Provisions shall be made to allow for ready sampling of the cementitious materials.

(D) Transporting, Spreading, and Compaction:

The soil-cement mixture shall be transported from the mixing plant to the construction site in clean hauling equipment vehicles outfitted with suitable covers to protect the mixture in unfavorable weather.

Spreading of the soil-cement mixture shall be accomplished using equipment that will produce uniform layers of the width and thickness necessary to provide for adequate compaction in conformance with the required dimensions shown on the plans for completed soil-cement layers. Where the soil-cement is to be placed in confined areas, the lifts may be spread by other methods as approved by the Engineer.

The layers of soil-cement shall not exceed 12 inches after compaction, or be less than four inches thick after compaction, unless the contractor can demonstrate the ability to place thicker layers with the equipment being utilized in the control strip. If potholing is performed to allow testing of each lift, the recompacted material used to repair the pothole shall also be tested and meet the requirements of this specification. Each successive layer shall be placed as soon as practicable after the preceding layer is completed, and approved by the Engineer. The maximum depth of compacted soil-cement that shall be placed per day in each location is four feet, unless approved by the Engineer.

Prior to spreading new material on a previously compacted lift which has cured for more than 1-1/2 hours, or if the surface has dried due to temperature and/or wind effects, scarification of the lift shall be performed parallel with the direction of placement using equipment approved by the Engineer. The scarification shall be performed to a depth of at least two inches, spaced between 18 and 24 inches. The Engineer may waive requirements for scarification if compaction is performed by means which provide an appropriate surface for bonding with the subsequent layer.

All construction equipment, including water spray trucks, shall be restricted from entering scarified surface areas during the interim between spreading and compaction operations.

If the surface cannot be scarified, the surface shall have cement grout slurry applied to ensure a proper bonding between lifts. The cement slurry shall have a water/cement ratio between 0.70 and 0.80 and be approved for use by the Engineer prior to placement of any additional soil-cement mixture.

All soil-cement surfaces that will be in contact with succeeding layers of soil-cement shall be kept continuously moist by fog spraying until placement of the subsequent layer, provided that the contractor will not be required to keep such surfaces continuously moist for a period longer than seven days. Mixing and placing shall not proceed when the soil-aggregate or the area on which the soil-cement is to be placed is frozen. Soil-cement shall be mixed and placed when the air is at least 40 degrees Fahrenheit and rising.

(E) Monitoring Moisture Content in the Field:

Control of water content by the contractor in the field shall be accomplished in two ways:

- (1) The moisture-density relationship for the soil-cement mixture shall be determined in accordance with Arizona Test Method 221 on a routine basis, or when any significant gradation shift or rock content change occurs.
- (2) The actual moisture content of the mixture at the time of compaction, or shortly thereafter, shall be determined in accordance with Arizona Test Method 235 to determine if the optimum moisture content as determined by Arizona Test Method 221 is being maintained. The water content in the soil-cement mixture is to be continuously monitored, and the mixing water shall be adjusted at the plant as necessary to achieve the compressive strength and compaction requirements specified herein.

(F) Quality Control Compaction Testing:

Soil-cement shall be uniformly compacted to a minimum of 98 percent of the maximum dry density determined in accordance with Arizona Test Method 221. A running average of five consecutive in place density tests shall not be less than 100 percent of maximum density as monitored by nuclear density tests in accordance with Arizona Test Method 235. Compaction shall be performed within 2 percentage points of the optimum moisture content as determined in accordance with Arizona Test Method 221. Quality control density and moisture tests shall be performed in accordance with Arizona Test Method 235 at a minimum frequency as specified in table 4:

Table 4	
Quality Control Minimum Requirements for Compaction	
Moisture/Density	1 test / 500 sy/lift

(G) Control Strips:

A control strip shall be constructed at the beginning of work on the soil-cement to be compacted. The control strip construction shall be required to establish equipment and procedures required to attain densities for the specified course.

Each control strip, constructed to acceptable density and surface tolerances shall remain in place and become a section of the completed embankment. Once control strip is complete and accepted, production may begin on the same shift for the remainder of project.

Unacceptable control strips shall be corrected or removed and replaced at the contractor's expense. A control strip shall have an area of approximately 100 square yards and shall be of the same depth specified for the construction of the course which it represents.

The materials used in the construction of the control strip shall conform to the specification requirements. They shall be furnished from the same source and shall be of the same type used in the remainder of the course represented by the control strip. The underlying surface upon which a control strip is to be constructed shall have prior approval of the Engineer.

The equipment used in the construction of the control strip shall be approved by the Engineer and shall be of the same type and weight to be used on the remainder of the course represented by the control strip.

Compaction of control strips shall commence immediately after the course has been placed to the specified thickness, and shall be continuous and uniform over the entire surface. Compaction of the control strip shall be continued until no discernable increase in density can be obtained by additional compaction effort.

Upon completion of the compaction, the mean density of the control strip will be determined by averaging the results of ten nuclear density tests taken at randomly selected sites within the control strip.

If the mean density of the control strip is less than 100 percent of the density of laboratory compacted specimens as determined by testing procedures appropriate for the material being placed, the Engineer may order the construction of another control strip.

A new control strip may also be ordered by the Engineer or requested by the contractor when:

- (1) A change in the material or mix design is made.
- (2) A control strip density is not representative of the material being placed.

(H) Power Tampers and Small Vibratory Rollers:

Small vibratory rollers which are capable of operating within 6 inches of a vertical face shall be used for compaction adjacent to the guide banks, next to the utilities and drainage conduit; at transitions to constructed levee protection, and at other areas where larger vibratory rollers cannot maneuver. The amount of rolling and tamping required shall be whatever is necessary for the particular equipment to provide the same degree of compaction as would be attained with larger self-propelled vibratory rollers. Standby replacement equipment shall be available within 1 hour if needed.

(I) Finishing/Trimming:

After compaction, the soil-cement shall be further shaped, if necessary, to the required lines, grades, and cross-sections and rolled to a reasonably smooth surface. Shaping of the face of the soil-cement bank protection shall be conducted daily at the completion of each day's production.

The exposed face of the soil-cement bank protection shall be trimmed to a neat line as shown on the plans. The resulting soil-cement bank protection width shall not be less than 8 feet after trimming unless specified on the plans.

(J) Curing:

Whenever the atmospheric temperatures are expected to drop below 30 degree Fahrenheit, the soil-cement shall be protected from freezing for seven days, after its construction by a covering of straw, earth, or other suitable material approved by the Engineer.

Temporarily exposed surfaces shall be kept moist as previously set forth. Care must be exercised to ensure that no curing material other than water is applied to the soil-cement surface that will be in contact with succeeding layers.

Permanently exposed surfaces shall be kept in a moist condition for seven days, or they may be covered with bituminous curing material, subject to the Engineer's approval. Any damage to the protective covering within seven days shall be repaired to the satisfaction of the Engineer at no additional cost to the Department.

Regardless of the curing material used, the permanently exposed surfaces shall be kept moist until the protective cover is applied. Such protective cover is to be applied as soon as practicable, with a maximum time limit of 24 hours between the finishing of the surface and the application of the protective cover or membrane.

(K) Backfill:

Backfill shall not be placed against the soil-cement until the contractor has achieved the compaction requirement.

(L) Maintenance:

The contractor shall maintain and protect the soil-cement in good condition until all work is completed and accepted. Maintenance shall include immediate repairs of any defects that may occur. This work shall be done at no cost to the Department and repeated as often as necessary. Faulty work shall be replaced for the full depth of the layer. The contractor shall take all necessary precautions to avoid damage to the completed soil-cement by equipment, and to avoid the deposition of raw earth or foreign materials between layers of soil-cement. Where ramps are constructed over soil-cement layers

which are not to grade, all foreign materials and the uppermost one inch of the previously placed soil-cement mixture must be removed prior to continuation of the soil-cement construction.

(M) Construction Joints:

Construction joints are to be provided at the end of each day's work or when work is to be halted for 90 minutes or more. The joints shall be trimmed to a 15 degree minimum skew, transverse construction joint shall be formed by cutting back into the completed work to form a vertical face to the full depth of the previous lift. Before resuming placement of new material, the joints shall be roughened and loose material shall be removed by power broom.

(N) Acceptance of Soil-Cement:

The Engineer will cast, transport, cure, and test specimens in accordance with Arizona Test Method 241 for each 1,500 cubic yards of soil cement placed. Three cylinders will be tested at seven days. The average compressive strength of the three cylinders shall achieve a minimum compressive strength of 750 psi.

Any early strength testing for the purpose of correlating seven day strength results to provide an early indicator of potentially low strength material shall be the responsibility of the contractor.

913-4 Method of Measurement:

Riprap, except gabions and sacked concrete, will be measured by the cubic yard of protection constructed by computing the surface area measured parallel to the protection surface and the total thickness of the riprap measured normal to the protection surface.

Riprap (gabions) will be measured by the cubic yard by computing the volume of the rock-filled wire baskets used.

Riprap (sacked concrete) will be measured by the cubic yard of concrete placed in the completed work. The measurement will be based on mixer volumes.

Rail bank protection will be measured by the linear foot. Measurement will be made from top of rail to top of rail (longest rail where rails of two or more lengths are used) and the distance measured will be from end rail to end rail.

Where two parallel rows of vertical rails are used, the measurement for payment will be the average of the distance along the two rows. Rail bank protection will be measured along the bank protection control line from end rail to end rail.

Soil-cement will be measured per cubic yard of soil-cement furnished and placed per the specified lines, grades, and cross-sections shown on the plans.

913-5 Basis of Payment:

The accepted quantities of riprap and rail bank protection, measured as provided above, will be paid for at the contract unit price per cubic yard or linear foot, which price shall be full compensation for the work, complete in place, including excavation; preparing the ground area; furnishing and installing the rock, filter fabric, bedding material, metal items, concrete, sacks and grout; and backfilling as required.

Materials, labor and equipment necessary to perform additional work such as jetting or drilling, as specified under Subsection 913-3.01(H) of the specifications, will be paid for in accordance with the provisions of Subsection 109.04 of the specifications.

The accepted quantities of soil-cement, measured as provided above, will be paid for at the contract unit price per cubic yard of soil-cement bank protection. Such payment shall constitute full reimbursement for all work necessary to complete the soil-cement bank protection including:

- (1) Surface Preparation;
- (2) Providing and Stockpiling Soil-Aggregate;
- (3) Cementitious Material, Watering, Mixing;
- (4) Placing;
- (5) Compacting;
- (6) Shaping and Finishing;
- (7) Curing;
- (8) Quality Control Testing; and
- (9) Other Incidental Operations.

Any waste and non-compacted soil-cement material not used on the final soil-cement bank protection will not be measured for payment.

Excavation and backfill associated with the soil-cement construction will be measured and paid under the Structural Excavation and Structure Backfill items respectively.

Construction of Gabion Mattress associated with the soil-cement work will be measured and paid under the Riprap (Gabion Mattress) item.

Payment for additional excavation, where determined by the Engineer to remove unsuitable material, per the requirements of Subsection 203-5.03(A) of the specifications, will be made in accordance with the provisions of Subsection 109.04 of the specifications.

Payment for Dewatering will be made on a Force Account basis in accordance with the requirements of Subsection 109.04 of the specifications.

ITEM 9130001 RIPRAP (DUMPED):

Description:

The work under this item consists of furnishing all materials and constructing bank protection in accordance with the details shown on the plans and the requirements of these specifications.

Materials:

A. Rock

Rock shall be sound and durable, free from clay or shale seams, cracks or other structural defects.

The bulk (SSD) specific gravity of the rock shall be a minimum of 2.4 as determined in accordance with the requirements of Arizona Test Method 210.

Rock used to construct dumped riprap shall be angular in shape. Rock shall have a least dimension not less than one-third of its greatest dimension and a gradation in reasonable conformity with that shown herein for the various types of bank protection. Control of the gradation will be by visual inspection.

When a source of rock is designated by the Department, it shall be the contractor's responsibility to negotiate for the material, obtain the right-of-way, and pay all royalties and damages.

The acceptability of the rock will be determined by the Engineer by visual inspection and/or testing. If testing is required, suitable samples of rock shall be taken in the presence of the Engineer at least 25 days in advance of its expected use. The approval of some rock fragments from a particular quarry site shall not be construed as constituting the approval of all rock fragments taken from that quarry.

During construction of the bank protection, the contractor shall provide two samples of rock for the intended use. The amount of each sample for dumped riprap shall be at least five tons. One sample shall be provided at the construction site and may be a part of the finished bank protection. The other sample shall be provided at the quarry. These samples will be used as a frequent reference for judging the gradation of the rock supplied. Any difference of opinion between the Engineer and the contractor shall be resolved by checking the gradation of two random samples of the rock.

Material that is deemed unacceptable by the Engineer shall be replaced with acceptable material at no additional cost to the Department.

The D50 of the rock shall match that of the existing rock on the slope. Gradation of the rock shall be as defined below:

Rock Size	Percent of Gradation Smaller Than
1.6 D ₅₀	100%
1.0 D ₅₀	50%
0.5 D ₅₀	15%

All equipment, sorting sites, and labor needed to check gradation shall be provided by the contractor at no additional cost to the Department.

The surface color of the rock shall match the existing rock on the slope, as determined by the Engineer.

B. Fabric

Fabric shall be supplied in accordance with and conform to the material requirements of Subsections 1014-1 and 1014-5 of the specifications, respectively. Special attention shall be given to the required survivability of the fabric (High Survivability).

The identification, packaging, handling, and storage of the geotextile fabric shall be in accordance with ASTM D4873. Fabric rolls shall be furnished with suitable wrapping for protection against moisture and extended ultraviolet exposure prior to placement. Each roll shall be labeled or tagged to provide product identification sufficient to determine the product type, manufacturer, quantity, lot number, roll number, date of manufacture, shipping date, and the project number and name to which it is assigned. Rolls shall be stored on-site or at another storage location in a manner which protects them from the elements. If stored outdoors, rolls shall be elevated and protected with a waterproof, light colored, opaque cover. At no time, shall the fabric be exposed to sunlight for a period exceeding 14 days.

Construction Requirements:

Areas on which bank protection is to be constructed shall be cleared, grubbed, and excavated or backfilled in accordance with the requirements of the appropriate sections of Division II to produce a ground surface in reasonable conformance with the lines and grades shown on the plans or established by the Engineer.

Placement through water will not be permitted unless otherwise approved by the Engineer.

A. Bank Protection Fabric:

When fabric is required, it shall be placed in the manner and at the locations shown on the plans. The surface to receive the fabric shall be free of obstructions, depressions and debris. The fabric shall be loosely laid and not placed in a stretched condition.

The strips shall be placed to provide a minimum 24 inches of overlap for each joint. On horizontal joints, the uphill strip shall overlap the downhill strip. On vertical joints, the

upstream strip shall overlap the downstream strip. The fabric shall be protected at all times during construction from extensive exposure to sunlight.

When the maximum size of the rock to be placed on fabric exceeds 18 inches, the fabric shall be protected during the placement of the rock by a layer of bedding material. The bedding material shall be spread uniformly on the fabric to a depth of 4 inches and shall be free of mounds, dips or windrows. Compaction of the bedding material will not be required.

Rock shall be carefully placed on the bedding material and fabric in such a manner as not to damage the fabric. If, in the opinion of the Engineer, the fabric is damaged or displaced to the extent that it cannot function as intended, the contractor shall remove the rock, regrade the area if necessary, and replace the fabric.

B. Dumped Riprap:

The rock shall be placed to its specified thickness in one operation and in a manner which will produce a reasonably well graded mass with a minimum amount of voids and with the larger rock evenly distributed throughout the mass.

Thickness of Dumped Riprap shall be equal to 2xD50.

No method of placing the rock that will cause segregation will be allowed. Hand placing or rearranging of individual rock may be necessary to obtain the specified results.

Method of Measurement:

Riprap (Dumped) shall be measured by the cubic yard of protection constructed by computing the surface area measured parallel to the protection surface and the total thickness of the riprap measured normal to the protection surface.

Basis of Payment:

The accepted quantities of Riprap (Dumped), measured as provided above, will be paid for at the contract unit price per cubic yard, which price shall be full compensation for the work, complete in place, including excavation; preparing the ground area; furnishing and installing the rock, filter fabric, bedding material, and backfilling as required.

ITEM 9140153 – RETAINING WALL (SOLDIER PILE):

Description:

The work under this item shall consist of constructing the soldier pile wall in accordance with the project plans and the requirements of the specifications.

Materials:

(a) Drilled Holes

Holes for steel soldier piles shall be drilled into natural foundation materials at the location shown on the plans.

(b) Structural Excavation and Structure Backfill:

Structural excavation and structure backfill shall conform to the requirements of Subsection 203-5 of the specifications.

(c) Concrete Backfill:

Concrete backfill in drilled holes shall be Class 'S' Portland cement concrete and shall have a required 28-day compressive strength of 3000 psi and shall conform to the requirements of Section 1006 of the specifications.

(d) Lean Concrete Backfill

Lean concrete backfill in drilled holes shall be a two-sack slurry cement with not less than 188 pounds of cement per cubic yard and shall conform to the requirements of Subsection 203-5.03 (B) (2) of the specifications except the aggregate shall be commercial-quality sand. The lean concrete backfill shall contain enough water to produce a fluid workable mix that flows and can be pumped without segregation during placement.

(e) Steel Soldier Piles

Furnish steel soldier piles consist of structural steel members that meet the plan requirements and conform to Section 604 of the specifications and to ASTM A572, Grade 50 steel.

Headed studs shall conform to the requirements of ASTM Specification A108, Grades 1015, 1018 or 1020 cold rolled steel ($f_y=50$ ksi). The studs shall be automatically end welded to the flange with complete fusion.

(f) Clean and Paint Soldier Piling

All steel piling surfaces shall be cleaned and painted with two shop coats (primer) in conformance with Section 610 and 1002 of the specifications. Intermediate and top coat need not be applied to the steel piles.

The paint used for the steel piles shall be zinc paint and shall conform to Subsection 1002-2.02 of the specifications.

(g) Timber Lagging

Timber lagging shall be Douglas Fir Grade No. 2 or better and shall be full sawn. Timber shall be preservative-treated timber treated under AWP A U1, Commodity Specification A.

(h) Concrete Structures

Portland cement concrete shall be Class 'S' Portland cement concrete and shall have a required compressive strength of 4000 psi and shall conform to the requirements of Section 1006 of the specifications.

(i) Reinforcement

Reinforcing steel shall comply with the requirements of ASTM Specification A615, Grade 60 and shall be in accordance with Section 605 of the specifications.

(j) Geocomposite Drain

The geocomposite drain shall conform to the requirements of Subsection 203-5 of the specifications.

Construction Requirements:

Prior to fabrication and installation of any piece of the soldier pile wall, the contractor shall prepare shop and working drawings in accordance with the requirements of Subsection 105.03 of the specifications. Shop and working drawings shall show all material data and concrete mix designs used for the soldier pile wall and shall show complete fabrication and erection details including full detailed dimensions and sizes of component parts of the structure and reinforcement bars shop drawings and lists.

The drilled hole excavation shall conform to the requirements of Subsection 609-3.03 & 609-3.04 of the specifications.

Drilled holes shall be accurately located and shall be straight and true. Plumb and align the pile in the drilled hole before placing concrete backfill and lean concrete backfill. Maintain alignment while placing the backfill material. When the piles are plumbed and aligned, the steel piles shall be at least 2 inches clear of the sides of the hole for the full length of the hole to be filled with concrete backfill and lean concrete backfill. Holes that do not provide the clearance around steel piles shall be reamed or enlarged at no additional cost to the Department.

The installation sequence shall be such that no drilled hole is installed adjacent to either an open drilled hole excavation or a drilled hole in which the concrete has less than a 48-

hour cure. Installing the shafts in an alternating sequence or any other sequence that meets these criteria is permissible.

Temporary casings or tremie seals shall be furnished and placed where necessary to control water or to prevent caving of the hole.

Loose materials existing at the bottom of the hole after drilling operations have been completed shall be removed before placing the pile.

Surface water shall not be permitted to enter the hole and all water in the hole shall be removed before placing concrete therein.

Casing, if used in drilling operations, shall be removed from the hole as concrete is placed therein. The bottom of the casing shall be maintained not more than 5 feet nor less than 1 foot below the top of the concrete during casing withdrawal and concrete placing operations. Separation of the concrete during withdrawal operations shall be avoided by hammering or otherwise vibrating the casing. The methods used to withdraw temporary casings shall preclude contamination of the concrete and commingling of the soil and concrete or of any ground water and concrete.

Drilled holes for soldier piles shall not be left open overnight. Concrete for piles shall be placed immediately after the drilling of the hole is complete. The concrete shall be pumped to the bottom of the drilled shaft using a tremie. Once concrete pumping is initiated, the bottom of the tremie should remain below the surface of the concrete to prevent contamination of the concrete by soil inclusions.

If piles with larger diagonal dimensions are substituted for the piles shown on the plans, the contractor shall, at no additional cost to the Department, ream or enlarge the drilled hole to provide a hole diameter at least 4 inches larger than the diagonal dimension of the pile.

Concrete backfill shall encase the steel soldier piles below the bottom of wall as shown on the project plans. At step locations in the bottom of wall, the concrete backfill shall be placed to the bottom of the lower section of wall.

Check the position, the vertical alignment and orientation of the soldier pile immediately after concrete placement. Make corrections as necessary to meet the above tolerances.

Lean concrete backfill shall encase the steel soldier piles above the concrete backfill to the top of the drilled hole/existing grade as shown on the plans.

Lean concrete backfill in the portions of the drilled holes occupied by lagging and in front of the soldier pile flanges shall be removed to install lagging and final concrete facing. Place lagging so that the soldier pile flange overlaps the end of the lagging by at least 3 inches at both ends of the lagging. Wait at least 12 hours after placing concrete before placing lagging.

Excavation and construction of the soldier pile wall shall proceed in lifts from the top down.

Care shall be taken in performing structure excavation for placement of lagging such that a minimal void behind the lagging is required to be backfilled.

At the end of the work shift, lagging shall be in place the full height of the exposed excavation face.

All painted surfaces damaged during shipping or construction operations shall be repaired with materials and to a condition equal to that of the paint coating system specified herein.

Weld headed steel studs to the flanges of the soldier pile in order to connect the concrete wall facing to the soldier pile as shown on the plans. The contractor may attach the studs either before placing the soldier pile in the drilled hole or after excavating in front of the wall. Protect the headed studs from damage until the concrete wall facing is poured. Repair or replace damaged headed studs at no cost to the department.

If studs are welded after excavating in front of the wall, paint shall be completely removed, and the steel flange cleaned and prepared in the area of the stud connection before welding the stud to the flange. The steel flange and headed stud shall be painted in accordance with these specifications.

The contractor shall be responsible for the means and methods used to construct the drilled shafts and place lagging. Any temporary grading, excavation, embankment, aggregate, drainage, sheeting, etc. needed to complete the work shall be included in the price of the Retaining Wall (Soldier Pile).

Method of Measurement:

Retaining Wall (Soldier Pile) will be measured on a square foot basis for the soldier pile wall as measured from the bottom of the concrete facing to the top of wall as shown on the project plans.

Basis of Payment:

The accepted quantities of Retaining Wall (Soldier Pile), measured as provided above, will be paid for at the contract unit price paid per square foot, which price shall be full compensation for the work, complete in place including submittals, temporary grading, excavation, backfill embankment, aggregate, lagging, reinforcing steel, concrete, temporary casing and welding.

(923OJTNGL,06/18/26)

SECTION 923 BLANK: the title and text of the Standard Specifications is revised to read:

SECTION 923 ON-THE-JOB TRAINING WITHOUT GOALS:

923-1 Description:

The contractor may provide On-The-Job training (OJT) aimed at moving minorities, women, and disadvantaged trainees into journeymen in various types of construction trades or job classifications in accordance with 23 CFR Part 230, Part 230.111 and Part 230, Appendix B.

It is the intention of these Special Provisions that training be provided in the construction classifications/crafts rather than for office support positions. Some off-site training is permissible as long as the training is an integral part of an approved training program and does not comprise of a significant part of the overall training.

923-1.01 General:

Training and upgrading of minorities and women toward journeyman status is the primary objective of these Special Provisions. Accordingly, the contractor shall make every effort to enroll minority, women, and disadvantaged trainees (e.g., by conducting systematic and direct recruitment through public and private sources likely to yield minority and women trainees) to the extent that such persons are available within a reasonable area of recruitment. The contractor will be responsible for demonstrating the steps that it has taken in pursuance thereof, prior to a determination as to whether the contractor is in compliance with these Special Provisions. This training commitment is not intended, and shall not be used, to discriminate against any applicant for training, whether a member of a minority group or not.

Where feasible, 25 percent of apprentices or trainees in each occupation shall be in their first year of apprenticeship or training. Trainees shall be distributed among the work classifications on the basis of the contractor's needs and the availability of journeymen in the various classifications within a reasonable area of recruitment. The ratio of apprentices and OJT Trainees to journeymen shall not be greater than permitted by the terms of the approved training program being utilized.

No employee shall be employed as a trainee in a classification in which they have successfully completed a training course leading to journeyman status, or in which they have been employed as a journeyman. The contractor shall satisfy this requirement by including appropriate questions in the employment application or by other suitable means. The contractor shall maintain documentation that shows the employee's work and training history.

923-1.02 Definitions:

Banking-Carryover Hours:

OJT hours completed by a trainee are eligible to be credited to a future project. Banked-Carryover hours will only be credited when the same trainee that completed the excess hours is used on the future project.

Classification/Craft:

Type of occupational category, trade, or job being done by a trainee on a federal-aid funded highway construction project.

Disadvantaged Persons:

A person who meets one of the following:

- (1) Receives, or is a member of a family and/or household, which receives cash payments under a Federal, State, or local income-based public assistance program;
- (2) Is a member of a family and/or household that receives (or has been determined within the 6-month period prior to registration for the program involved to be eligible to receive) Food Stamps/EBT card under the Food Stamp Act of 1977;
- (3) Is a foster child on behalf of whom State or local government payments are made;
- (4) Does not have a high school diploma or GED; or
- (5) Is from a family whose total annual household income is below the federal poverty limits.

Journeyman:

A person who is capable of performing all the duties within a given job classification or craft.

OJT Trainee:

A person who is:

- (1) A minority, woman, or disadvantaged individual enrolled in an approved training program; or
- (2) Any other individual enrolled in an approved training program, whose training hours are, approved by the Department, and can be credited as OJT hours.

Small Business and Workforce Development (SBWD):

SBWD is responsible for oversight of the OJT program, which targets under-represented segments of the U.S. workforce, including minorities, women and disadvantaged individuals. SBWD assesses OJT hour goals on contracts and monitors them to ensure that trainees receive the required number of training hours

923-1.03 Computation of Time:

In computing any period of time described in this OJT special provision, the day from which the period begins to run is not counted, and when the last day of the period is a Saturday, Sunday or Federal or State holiday, the period extends to the next day that is not a Saturday, Sunday, or Federal or State holiday. In circumstances where the Department's offices are closed for all or part of the last day, the period extends to the next day on which Department's offices are open.

923-1.04 OJT Training Programs:

The minimum length and type of training for each classification will be established in the training program selected by the contractor and approved by the Department and FHWA. The Department and FHWA will approve a program if it is reasonably calculated to meet equal employment opportunity obligations and qualifies the average trainee for journeyman status in the classification concerned by the end of the training period as defined in the training program.

The Department recognizes the following OJT Training programs:

- (A) OJT Programs approved by FHWA or the Department of Labor (DOL) prior to the start of the trainee commencing work.
- (B) Registered union or other approved apprenticeship programs registered with the Bureau of Apprenticeship, U.S. DOL, Employment and Training Administration, Bureau of Apprenticeship and Training or the Arizona Apprenticeship Office, Arizona Department of Economic Security programs recognized by the Bureau.

Approval of a training program other than those specified above to be used for the contract must be approved by the Department or FHWA prior to the trainee commencing work on the classification covered by the program. Contractors intending to submit a training program for approval prior to the start of a contract must submit the program as soon as possible after notification of contract award as approval of a training program may take up to four weeks. Several FHWA approved training program templates for specified classifications are available on the SBWD website.

The contractor shall furnish each trainee with a copy of the Training Program the trainee is enrolled in, and other documentation related to the training program. The contractor shall provide training that develops the skills outlined in the training program. Multiple OJT training programs can be used on the project.

All training programs shall be administered in a manner consistent with the equal employment obligations of federal-aid highway construction contracts. The Department

reserves the right to request documentation that the contractor's training program fulfills these obligations.

The trainee will be paid the appropriate trainee Davis-Bacon wage rates for training classifications/crafts on federally-funded projects. The contractor shall compensate trainees not less than the rate outlined in the approved training program for the trainee's level of progress, expressed as a percentage of the journeyman hourly rate specified in the applicable wage determination.

The contractor shall provide for the maintenance of records and furnish/submit required information and reports documenting its performance under these Special Provisions. Such records shall be available at reasonable times and places for inspection or review by the Department and FHWA.

923-1.05 OJT Liaison:

The contractor shall designate an OJT Liaison who shall be responsible for monitoring and administering the contractor's OJT Program and monitoring the trainees' progress. The OJT Liaison may have other responsibilities for the contractor. The OJT Liaison shall serve as the point of contact for the Department regarding information, documentation, and conflict resolution relating to the contractor's OJT program.

923-2 Online Resources:

OJT System Website:

<https://adot.dbesystem.com>

SBWD Website:

<https://azdot.gov/business/small-business-and-workforce-development>

923-3 Requirements:

923-3.01 Documentation:

Documentation related to OJT training can be found on the Department's SBWD website. The contractor shall complete and submit the following information to the Department:

(A) OJT Enrollment and Progression:

(1) OJT Enrollment:

OJT Enrollment information shall be submitted through the Department's online OJT System by the contractor at least 5 days prior to a trainee's start date. OJT Enrollment information shall be completed and includes the trainee's name and address, employment status, gender and ethnicity, training program (s), and classification/craft.

SBWD will review the OJT Enrollment information within 5 days, and if approved, hours will be retroactively credited to the date the OJT Enrollment information is received by SBWD.

To receive OJT credit, apprentice's current apprentice certificate or proof of registration from a union or approved apprenticeship program shall be uploaded into LCPtracker by the contractor within 5 days of the apprentice's start date, in addition to completing the OJT enrollment information in the online OJT System.

If the Arizona Apprenticeship Office Representative's signature is missing from the apprentice certificate, the contractor shall also upload the apprentice's US Department of Labor, Office of Apprenticeship Certificate to LCPtracker. The contractor shall not receive training credit or reimbursement until the certificate is uploaded.

(2) Progression of Training and Change of Status:

Progression of Training-Level Up and Change of Status shall be submitted through the Department's online OJT System each time a trainee advances, progresses to another training level or milestone in his/her training program, or has a change of job classification. Hours will be retroactively credited to the date the information is received.

Hours that exceed the maximum indicated in the program for a certain level will not be credited. Once a level is completed, the trainee should be moved to the next level towards journeymen status.

923-3.02 Training Program Completion:

Once the trainee completes the required number of levels and hours of training for the same classification or craft, or completes an approved training program, the trainee is considered to have completed the training program it is enrolled under. The contractor shall not receive OJT credit for hours exceeding the maximum number of training hours required for completion of the selected training program.

Once a trainee completes a specific training level for a classification or craft, the contractor shall not be permitted to submit that trainee for enrollment or reimbursement at that same level within the same classification or craft, however the same trainee can be enrolled in a different classification or craft.

The contractor shall provide documentation showing the type and length of training satisfactorily completed to each trainee and the Department upon successful completion of a training program.

For an apprenticeship program, the Apprenticeship office will issue a certificate of completion in said craft, a DOL certificate, and a journeyman's card.

923-3.03 Banking-Carryover Hours:

At the completion of the project, the contractor may submit a Banking-Carryover Hours request in the Department's online OJT System, to carryover training hours for a specific

trainee on the project to be used on a future project. Banked hours that are carried over to a project may lower the required number of training hours the contractor is required to complete on that project. The trainee shall be placed on a subsequent project with the intent that the trainee is progressing towards completion of a training program. Banked hours cannot be transferred to other trainees. No additional payment will be paid for banked hours carried over to other projects.

923-3.04 OJT Project Completion and Banked Hours Request:

OJT Completion and Banked Hours documentation shall be submitted within 60 days of completion of training. Any hours to be banked shall be shown on the documentation.

923-4 Method of Measurement:

OJT training hours will be measured by the hour to the nearest half hour.

Measurement of hours will be made as the OJT trainee completes hours on the project. Hours are considered complete if the trainee performs hours on the project, is OJT enrolled, and provides required training by the program.

No measurement for payment will be made for trainee hours in which OJT enrollment information has not been received and approved by the Department.

923-5 Basis of Payment:

The accepted quantities of hours, measured as provided above, will be paid for at a unit price of \$3 per hour for training provided to trainee/apprentice in accordance with an approved training program.

Payment for offsite training may only be made when the contractor does one or more of the following and the trainees are concurrently employed on a federal-aid project;

- (A) Contributes to the cost of the training,
- (B) Provides the instruction to the trainee
- (C) Pays the trainee's wages during the offsite training period.

923-6 Monitoring:

(A) Monthly Reporting:

Contractors shall report monthly hours for each trainee in the online OJT System by the 15th of the month following the month of training hours completed.

(B) Site Visits:

The Department may conduct periodic monitoring site visits to the worksite to review OJT Program compliance, during working hours on the project. The Department will notify the OJT liaison at least 24 hours prior to a site visit if the OJT Liaison is required to be at the site visit. The site reviews may include, among other activities, interview of trainees, the contractor, and its employees. The contractor shall cooperate in the review and make its employees available. The contractor's OJT Liaison shall be reasonably available to meet with Department staff as well as be available to respond to periodic emails and phone calls from the Department to check on the progress of OJT Trainees. The Department will make efforts to ensure minimal disruption to the work and coordinate site visit times with other Department divisions, as applicable (for example, Davis-Bacon interviews).

ITEM 9240119 MISCELLANEOUS WORK (WAYFINDING SIGNAGE):

Description:

The work under this item shall consist of furnishing all materials, labor, equipment, and incidental items required to construct wayfinding signage in accordance with the requirements of these specifications. The work under this item includes coordinating with the City of Bisbee on determining the information that will be placed on the wayfinding signage.

Materials:

Materials shall be as indicated on the project plans.

Construction Requirements:

The construction of the wayfinding signage shall be coordinated with the City of Bisbee.

Method of Measurement:

Wayfinding Signage shall be measured on a per each basis, complete-in-place.

Basis of Payment:

The accepted quantities of Wayfinding Signage, measured as provided for above, will be paid for at the contract unit price, which price shall be full compensation for the work, complete-in-place.

ITEM 9240120 MISCELLANEOUS WORK (BENCHES):

Description:

The work under this item shall consist of furnishing all materials, labor, equipment, and incidental items required to install benches in accordance with the requirements of these specifications. The work under this item includes coordinating with the City of Bisbee on determining the placement of future artwork on the benches.

Materials:

Materials shall be as indicated on the project plans.

Construction Requirements:

The installation of the benches shall be coordinated with the City of Bisbee. Benches shall be installed per manufacturer's specifications.

Method of Measurement:

Benches shall be measured per unit each.

Basis of Payment:

The accepted quantities of Benches, measured as provided for above, will be paid for at the contract unit price, which price shall be full compensation for the work, complete-in-place.

ITEM 9240121 MISCELLANEOUS WORK (BIKE RACK):

Description:

The work under this item shall include furnishing all materials, equipment, and labor to install a bike rack at the locations as shown on the project plans and as specified herein.

Materials:

Bike rack shall be the following, or approved equal:

Model:	Bike Coil Bike Rack
Manufacturer:	Belson
Finish:	Powdercoat
Size:	6'
Color:	TBD
Spec #:	BRBC-10 with BC-IGM(3 per rack)

Construction Requirements:

The bike rack shall be installed per manufacturer's recommendations in the locations shown in the project plans.

Method of Measurement:

Bike Rack shall be measured as a unit for each bike rack installed.

Basis of Payment:

The accepted quantities of Bike Rack measured as provided above, will be paid for at the contract unit price each, which price shall be full compensation for the work, complete in place.

ITEM 9240122 MISCELLANEOUS WORK (TREE STAKING):

Description:

The work under this item shall consist of furnishing all materials, labor, equipment, and incidental items required to provide tree staking in accordance with the requirements of these specifications.

Materials:

Trunk-Stabilization Materials:

Upright Stakes: New pressure treated wood as indicated on Drawings, free of knots, holes, cross grain, and other defects, 2-by-2-inch nominal by length indicated, pointed at one end.

Flexible Ties: Wide rubber or elastic bands or straps of length required to reach stakes.

Guys and Tie Wires: ASTM A 641/A 641M, Class 1, galvanized-steel wire, two-strand, twisted, 0.106 inch in diameter.

Construction Requirements:

Trunk Stabilization by Upright Staking and Tying: Install trunk stabilization as follows unless otherwise indicated:

Upright Staking and Tying: Stake trees of 2- through 5-inch caliper. Stake trees of less than 2-inch caliper only as required to prevent wind tip out. Use a minimum of two stakes of length required to penetrate at least 18 inches below bottom of backfilled excavation and to extend to the dimension indicated on Drawings above grade. Set vertical stakes and space to avoid penetrating root balls or root masses.

Upright Staking and Tying: Stake trees with two stakes for trees up to 12 feet high and 2-1/2 inches or less in caliper; three stakes for trees less than 14 feet high and up to 4 inches in caliper. Space stakes equally around trees.

Support trees with bands of flexible ties at contact points with tree trunk. Allow enough slack to avoid rigid restraint of tree.

Support trees with two strands of tie wire indicated on Drawings. Allow enough slack to avoid rigid restraint of tree.

Method of Measurement:

Tree Staking shall be measured per the unit each.

Basis of Payment:

The accepted quantities of Tree Staking, will be paid for at the contract unit price, which price shall be full compensation for the work, complete-in-place.

(924CQC, 09/17/20)

ITEM 9240170 - CONTRACTOR QUALITY CONTROL:

Description:

The work under this item shall consist of furnishing all personnel, materials, supplies, facilities and equipment necessary to perform all certification of test equipment, sampling, testing, and other control actions. The work shall also include the preparation of linear control charts, Weekly Quality Control Reports, and other reports and records as described in Subsection 106.04(C) of the Specifications.

Method of Measurement:

Contractor quality control will be measured for payment on a lump sum basis as a single unit of work.

Basis of Payment:

(A) General:

The accepted quantities of contractor quality control, measured as provided above, will be paid at the contract lump sum price, which price shall be full compensation for the work, complete, as described and specified herein.

Partial payments under this item will be made in accordance with the following provisions:

- (1) The first partial payment price will be the lesser of 25 percent of the contract lump sum price for contractor quality control, or 1 percent of the original total contract bid amount.
- (2) The remaining portion of the lump sum price will be prorated over the duration of the original contract on a monthly basis, and monthly progress payments will be made.

If adjustments to pay items covered under Contractor Quality Control are approved by supplemental agreement, an equitable adjustment to the lump sum amount for Contractor Quality Control may be made. Any adjustment to Contractor Quality Control shall be included in the supplemental agreement and the adjusted amount, less previous payments, will be prorated equally over the remaining contract period, including any related time extensions.

(B) Delinquent Reports:

Failure of the contractor to submit complete and accurate Weekly Quality Control Reports, current to the most recent Wednesday submittal date, will be grounds for the Engineer to deduct monies from the contractor's progress payment.

For each Weekly Quality Control Report that is not complete and accurate, and not submitted to the Engineer by the Wednesday submittal date specified in Subsection 106.04(C)(6), the Department will deduct \$2,500.00 from the progress payment for the current month.

For each delinquent Weekly Quality Control Report submitted to the Engineer within 10 days, excluding weekends and holidays, of the original Wednesday due date, \$2,000.00 will be returned on the next regular estimate, provided all of the requirements specified herein and in Subsection 106.04(C)(6) have been met, and the report is complete and accurate. No deducted monies will be returned for reports submitted more than 10 days, excluding weekends and holidays, beyond the original Wednesday due date.

All deducted monies which are retained by the Department, as specified above, are liquidated damages.

ITEM 9240181 MISCELLANEOUS WORK (PORTLAND GREEN PREFORMED THERMOPLASTIC) (0.120"):

Description:

The work under this item shall consist of furnishing all materials, preparing the pavement surface and applying green preformed reflectorized pavement markings to the pavement in accordance with the details shown on the project plans and the requirements of the specifications.

Materials:

Portland Green Preformed Thermoplastic shall conform to the requirements of Subsection 705-2 of the Standard Specifications and the requirements of these specifications.

Construction Requirements:

Construction shall be in accordance with the requirements of Subsection 705-3 of the Standard Specifications.

Method of Measurement:

Portland Green Preformed Thermoplastic will be measured by the square yard for the number of square yards acceptably constructed within the limits shown on the plans.

Basis of Payment:

The accepted quantities of Portland Green Preformed Thermoplastic, measured as provided above, will be paid for at the contract unit price, which price shall be full compensation for the work, complete-in-place, including necessary pavement cleaning, primer, sealer application and contrasting border.

(925SRVY, 05/21/26)

SECTION 925 CONSTRUCTION SURVEYING AND LAYOUT:

925-3.01 General: the first paragraph of the Standard Specifications is revised to read:

At the preconstruction meeting, the contractor shall furnish to the Engineer, for approval, the following:

- (A) A schedule of hourly survey services rates and classifications for additional survey work, which shall remain fixed and in effect for the entire duration of the work and shall not be subject to renegotiation; and

- (B) A written outline detailing the method of staking, marking of stakes, grade control for various courses of materials, referencing, structure control, pavement markings, and any other procedures and controls necessary for survey completion. A part of this outline shall also be a schedule which will show the sequencing of the survey and layout work, throughout the course of the contract, listing a percentage of completion for each month.

925-5 **Basis of Payment:** the second and third paragraphs of the Standard Specifications is revised to read:

If additional staking and layout are required as a result of additional work ordered by the Engineer, such work will be paid for in accordance with the provisions of Subsection 109.04 of the specifications.

Payment will be made utilizing the schedule of rates provided per Subsection 925-3.01. No additional payment will be made for overtime hours. Should such additional work require the contractor to pay travel and subsistence costs for the survey party or survey parties utilized, payment for travel and subsistence will be made under the provisions of Subsection 109.04 of the specifications. The Engineer will determine whether the additional work shall be performed by the contractor or by Department forces.

(1001MATL, 06/17/21)

SECTION 1001 MATERIAL SOURCES: of the Standard Specifications is revised to read:

1001-1 **Description:**

The work under this section shall consist of the procuring of borrow, topsoil, subbase and base materials, mineral aggregates for concrete structures, surfacing, and landscape plating, from sources either designated on the project plans or in the Special Provisions or from other sources.

1001-2 **General:**

The contractor shall determine for itself the type of equipment and work required to produce a material meeting the requirements of the specifications.

Sites from which material has been removed shall, upon completion of the work, be left in a neat and presentable condition. Where practicable, borrow pits, gravel pits, and quarry sites shall be located so that they will not be visible from the highway.

The contractor shall provide an environmental analysis, as specified in Subsection 104.12 of the specifications, for any source proposed for use regardless of whether a previously approved environmental analysis exists for the site.

In accordance with Subsection 104.12 of the specifications, the contractor may utilize an existing environmental analysis approved after January 1, 1999, provided that the analysis is updated as necessary to be in compliance with current regulations and with the contractor's planned activities.

It shall be the responsibility of the contractor to conduct any necessary investigations, explorations, and research, on-site and otherwise, before and after submitting the bid proposal, to satisfy itself that the specified quantity and/or quality of material exists in any proposed material source.

The contractor shall not produce material for the project, mobilize crushing equipment or clear a worksite prior to approval of the environmental analysis.

The contractor shall comply with the requirements of the landowner or agency having jurisdiction over the land.

The Department makes no representation regarding quality or quantity of materials in any source.

1001-2.01 Information Available:

The Department maintains a listing of materials sources for which a completed environmental analysis is available and the landowner has allowed the source to be placed on the list. Further information on material sources is available at <https://azdot.gov/business/environmental-planning/material-source-guidance>.

1001-2.02 Material Sources in Floodplains:

Any development of a material source that is determined to be in a flood plain must meet the requirements of the appropriate local, state, and federal agencies, including as applicable, the U.S. Army Corps of Engineers, Section 404 of the Clean Water Act, ADEQ or Tribal 401 Water Quality Certification, and the National or Arizona Pollutant Discharge Elimination System (NPDES/AZPDES).

If the contractor wishes to procure a material source within a floodplain, the contractor or material supplier shall submit a Floodplain Use Permit application to the appropriate floodplain management agency. The contractor shall submit to the Department documentation that the Floodplain Use Permit for the material source was approved and signed by the appropriate agency's Floodplain Administrator. The contractor or material supplier shall comply with all the requirements of the Floodplain Use Permit, including renewal of the Permit as needed or required.

The Department will require an engineering report if the material source is situated in the 100 year floodplain of any stream or watercourse, and located within one mile upstream and two miles downstream of any highway structure or surfaced roadway crossing. The engineering report shall be prepared by a professional engineer with expertise in hydrology, hydraulics, river mechanics, and fluvial geomorphology. The engineering

report shall address the effects of the potential for structural damages following a 100 year flood event.

All other permits required to obtain a material source shall be furnished to the Department upon request.

Surplus material from agency administered flood control management projects may be used as borrow material only if the contractor submits written evidence to the Engineer that the flood control agency project was fully designed and funded.

Material sources in floodplains located on Native American Tribal Lands will be considered for use on an individual analysis. The analysis shall include a review of applicable land use plans, floodplain management plans, environmental plans, applicable laws and regulations pertaining to Native American Tribal Lands, and an engineering analysis of the effects on any highway facility or structure. The contractor shall obtain from the Bureau of Indian Affairs (BIA) and the Native American Tribal Council all permits, licenses, and approvals for the Department to review.

1001-2.03 Protection and Restoration:

The contractor shall comply with the requirements of Subsections 107.11 and 107.12 of the specifications for protecting and restoring the material source. The contractor shall assume full responsibility to protect and rehabilitate the material source to the satisfaction of the Department and in compliance with the requirements of the Federal Land Management Agency (FLMA) having jurisdiction or by the owner of the material source.

1001-3 Proposed Source:

1001-3.01 Approval Requirements:

(A) General:

The contractor shall notify the Engineer prior to or at the preconstruction conference as to the source that it proposes to use.

The contractor acknowledges that all the conditions set forth in this subsection shall be met prior to the source being approved for use.

Other than sampling and testing, the requirements of this subsection shall be completed prior to initiation of any activities that disturb the existing conditions at the proposed source.

Regulatory changes, specification changes, or other reasons may preclude the approval of a materials source. The contractor acknowledges that the Department may refuse to approve a material source even if the Department had approved the source for other projects.

(B) Specific Conditions for Approval:

The use of a source will require written approval by the Engineer. No approval will be given until the contractor has complied with the following conditions:

- (1) The contractor has submitted an environmental analysis, as specified in Subsection 104.12 of the specifications, of the source proposed for use and the Department has reviewed the analysis and satisfied itself that the use of such source will not have an adverse social, economic or environmental impact. The requirements of Subsection 1001-3.01 of the specifications shall be completed prior to initiation of any activities that disturb the existing conditions at the proposed source.
- (2) The contractor has furnished the Engineer with evidence that he has secured the rights to the source, including ingress and egress.

(C) Historical and Cultural Resources:

The archaeological survey report of the proposed material source shall be prepared by the contractor's archaeological consultant and shall conform to the requirements of Subsection 104.12 of the specifications.

In the event that prehistoric or historic structures and prehistoric or historic artifacts are encountered during any activity related to the construction of the material source, the contractor shall immediately cease operations within a 50 foot radius of the discovery location and notify the Engineer. In the event that an unmarked human burial and/or funerary remains are encountered during any activity related to the construction of the material source, the contractor shall immediately cease operations within a 100 foot radius of the discovery location and notify the Engineer. The Engineer will contact the Environmental Planning – Historic Preservation Team so that appropriate notification of the discovery is made per state and federal regulations.

After notifying the Engineer, the contractor shall, within good faith, secure the area and take all reasonable measures to protect the historical and cultural resources. No activity shall resume unless authorized by the Engineer. The Engineer will not authorize resumption of any activity until receiving confirmation from the Environmental Planning – Historic Preservation Team that the contractor may commence work.

If the Department determines that the proposed use will have major adverse impact on cultural or historic resources, the Department will not allow the use of the source.

(D) Permit from Navajo Nation:

For projects located on the Navajo Reservation, the Navajo Nation has adopted a permitting system for any sources, regardless of whether on or off the Navajo reservation, which are to supply material for projects located within its boundaries. No material source will be approved until the contractor submits a copy of the permit from the Navajo Nation allowing materials from the proposed source to be used on the project. For information

concerning the permit, the contractor shall contact the Navajo Nation Historic Preservation Office.

(E) Bureau of Land Management Material Sources:

If the contractor elects to pursue the use of material sources on BLM land under Title 30 Code of Federal Regulations, it is at the contractor's sole risk, and the Department bears no responsibility for any delays or costs associated with the request to use material sources on BLM Land.

The Department will not request or pursue any "free-use permit" under Title 23 Code of Federal Regulations or any other arrangement with BLM on this project.

1001-4 Special Access within Right Of Way:

The contractor may submit a request to the District Engineer to approve special access to a controlled access highway if special access is not shown on the project plans.

The request by the contractor shall be accompanied by an environmental analysis and by documents which specify the point(s) of access, the acquisition of right of way, the manner in which access will be attained, the traffic control plan, and crossovers, along with all other appropriate data which will allow the District Engineer to evaluate its request. If the request is approved, a supplemental agreement shall be entered into.

All costs associated with the special access requested by the contractor shall be borne by the contractor, including, but not limited to, cattle guards, fences, gates and restoration work.

When access is not being utilized, gates shall be closed and locked. Upon completion of all operations, the area within the right of way that has been disturbed shall be restored to the condition existing prior to the contractor's operations.

The decision by the District Engineer to deny a request by the contractor will be considered to be final.

1001-5 Fences and Cattle Guards:

Where the haul roads to material sources cross existing fence lines in areas where there is livestock of any kind, temporary cattle guards shall be installed by the contractor at each crossing.

The livestock operator or owner shall be contacted prior to the beginning of any operations and effective measures shall be taken and means provided by the contractor to prevent livestock from straying.

In operations where conditions will exist that are dangerous to livestock of any kind, temporary cattle guards and fence shall be installed around the pit area by the contractor to protect livestock.

Temporary cattle guards and fence installed by the contractor shall be removed and existing fence disturbed shall be replaced or reconstructed and all fence shall be left in as good condition as it was prior to the beginning of work.

(1003REBAR,12/17/20)

SECTION 1003 REINFORCING STEEL: of the Standard Specifications is revised to read:

1003-1 General Requirements:

Reinforcing steel shall be furnished in the sizes, shapes, and lengths shown on the plans and in conformance with the requirements of the specifications.

Certificates of Compliance conforming to the requirements of Subsection 106.05 of the specifications shall be submitted for epoxy coated reinforcing bars, as well as uncoated reinforcing bars, wire, and welded wire fabric. In addition, for epoxy coated reinforcing bars, Certificates of Compliance shall be submitted from the coating manufacturer and Certificates of Analysis shall be submitted from the coating applicator.

When reinforcing steel is delivered to the project site, the contractor shall furnish the Engineer with a copy of all shipping documents. Each shipping document shall show the sizes, lengths, and weights of the reinforcing steel separately for each structure.

Reinforcing steel shall be free of dirt, oil, paint and grease and shall conform to the requirements of Section 605 of the specifications. Reinforcing steel shall be protected at all times from damage. All reinforcing steel shall be free of dirt, oil, paint and grease. Rust, surface irregularities, or mill scale will not be the cause for rejection, provided the weight, dimensions, cross-sectional area, and tensile properties of a manually wire brushed test specimen are not less than the requirements of the specifications.

1003-2 Reinforcing Bars:

Except when used for wire ties or spirals, steel bars used as reinforcement in concrete shall be deformed and shall conform to the requirements of ASTM A615 for Grade 60 steel. Unless otherwise specified, steel bars meeting the requirements of ASTM A706 may be substituted for ASTM A615 steel bars. When ASTM A706 bars are used, tack welding of the reinforcement will not be permitted unless approved by the Engineer.

Samples of reinforcing bars taken at the supplier's or fabricator's place of business shall be defined as pre-shipment samples, while those samples obtained from stockpile or shipment at the project shall be defined as project samples. A shipment shall be considered any amount of reinforcing bars delivered to a project on any given day, of one transported load.

Reinforcing bars sizes No. 4, No. 5, and No. 6 will be accepted with the submission of a Certificate of Compliance. All other reinforcing bar sizes shall be subject to pre-shipment and project sampling as outlined below.

1003-2.01 Pre-Shipment Sampling:

Prior to shipment of reinforcing bars to the project, the supplier or contractor shall contact Materials Group, Structural Materials Testing Section to obtain a laboratory number referenced to the project number. A random sample shall be taken at the supplier's place of business and delivered to the Structural Materials Testing Section. For bar size No. 14, the sample shall be one piece not less than 42 inches in length, selected at random for each shipment up to 30 tons. For bar size No. 18, the sample shall be one piece not be less than 42 inches in length, selected at random for each shipment up to 50 tons. For all other bar sizes, the sample shall be one piece not less than seven feet in length, selected at random for each shipment up to 20 tons. Samples shall be submitted for each bar size, grade, heat number, and manufacturer in the shipment. The pre-shipment bars that are obtained from the supplier or fabricator must be accompanied by a Certificate of Compliance. The information shown on the certificate must match the bar identification marks. If no Certificate of Compliance is available or the information shown on the certificate is incomplete or inaccurate, the bars will not be accepted for testing.

When the supplier or fabricator makes a shipment to a project, a Certificate of Compliance shall be furnished stating that the material in the shipment is from the same stock as the pre-shipment sample covered by the laboratory number assigned by the Structural Materials Testing Section. Reinforcing bars represented by the pre-shipment sample failing to comply with the specification requirements shall not be used on any project.

1003-2.02 Project Sampling:

The Engineer reserves the right to sample reinforcing bars at any time. Project samples shall consist of one sample bar not less than seven feet in length for all bar sizes. Placement of the reinforcing bars shall not be delayed while the contractor is awaiting test results.

Concrete placement operations shall not begin until satisfactory test results of the project sample bars are obtained.

When the supplier or fabricator makes a shipment to a project from outside the Phoenix or Tucson areas, or not otherwise subjected to pre-shipment sampling, the shipment shall be accompanied by a Certification of Compliance. Before any reinforcing bars from a shipment is to be incorporated into the project work, a project sample shall be taken, tested, and approved by the Structural Materials Testing Section. A project sample shall be taken as soon as practical upon arrival at the job site. A different project sample that is representative of each bar size, grade, heat number, and manufacturer from that shipment will be required. The sampling requirements described for pre-shipment sampling for the Phoenix or Tucson areas shall be used.

1003-3 Wire:

Steel wire used as spirals or ties for reinforcement in concrete shall conform to the requirements of AASHTO M 336. Wire shall be deformed or cold drawn (smooth).

1003-4 Welded Wire Fabric:

Welded wire fabric for concrete reinforcement shall conform to the requirements of AASHTO M 336.

1003-5 Epoxy Coated Reinforcing Bars:

1003-5.01 Steel:

Reinforcing bars shall conform to the requirements of Subsection 1003-2 of the specifications.

Epoxy coated reinforcing bars will be sampled and tested in the same manner as uncoated reinforcing bars. The coating and flexibility of the epoxy coated reinforcing bars will also be tested by the Department for acceptance.

1003-5.02 Epoxy for Coating:

A list of powdered epoxy resins which have passed prequalification tests, as described in ASTM A775, "Epoxy Coated Steel Reinforcing Bars", is maintained on the Department's Approved Products List (APL). The powdered epoxy resins selected by the contractor and furnished by the manufacturer shall be of the same material and quality as the resins listed on the APL, and shall be applied and cured in the same manner used to coat the test bars in the original powder prequalification test. Copies of the most current version of the APL are available on the internet from the ADOT Research Center through its Product Evaluation Program.

Prequalification testing may be performed by the National Bureau of Standards, State laboratories, or qualified private laboratories.

The Certificate of Compliance from the coating manufacturer shall properly identify the batch and/or lot number, material, quantity of batch, date of manufacture, name and address of manufacturer, and a statement that the material is the same composition as the initial sample prequalified for use. The certificate shall also state that production bars and prequalification bars have been identically prepared and applied with epoxy powders.

Patching or repair material, compatible with the coating and inert in concrete shall be made available by the epoxy coating manufacturer. This material shall be suitable to repair areas of the coating which were damaged during fabrication or handling in the field.

1003-5.03 Application of Coating:

The coating applicator's facility shall be subject to approval by the Department. Applications for approval of facilities shall be made to the Department by the coating applicator.

The surface to be coated shall be blast cleaned in accordance with the requirements of the Society for Protective Coatings, Surface Preparation Standard SSPC-SP10, Near White Blast Cleaning.

The powdered epoxy resin coating shall be applied to the cleaned surface as soon as possible after cleaning and before visible oxidation occurs. In no case shall more than eight hours elapse between cleaning and coating.

The protective epoxy coatings shall be applied by the electrostatic spray method or the electrostatic fluidized bed method in accordance with the recommendations of the coating manufacturer. The epoxy coating may be applied before or after fabrication of the reinforcing bars.

The epoxy coating shall be applied as a smooth uniform coat. After curing, the coating thickness shall be in accordance with the requirements of ASTM A775. Coating thickness shall be controlled by taking measurements on a representative number of bars from each production lot. Coating thickness measurements shall be conducted by the method outlined in the Society for Protective Coatings Paint Application Standard SSPC-PA2.

The coating shall be checked visually after cure for continuity. It shall be free from holes, voids, contamination, cracks and damaged areas.

The coating shall not have more than two holidays (pinholes not visible to the naked eye) in any linear foot of the coated item. A holiday detector shall be used, in accordance with the manufacturer's instructions, to check the coating for holidays.

The flexibility of the coating shall be evaluated on a representative number of bars selected from each production lot. The coated bar shall be bent 120 degrees (after rebound) around a six-inch diameter mandrel. The bend shall be done at a uniform rate and may take up to one minute to complete. The test specimens shall be at thermal equilibrium between 68 and 85 degrees F at the time of testing. No cracking of the coating shall be visible to the naked eye on the outside radius of the bent bar.

The contractor shall furnish a Certificate of Analysis from the coating applicator with each shipment of coated steel. In addition to the requirements of Subsection 106.05 of the specifications, the Certificate of Analysis shall state that the coated items and coating material have been tested in accordance with the requirements of this subsection and that the entire lot is in a fully cured condition.

The coating applicator shall be responsible for performing quality control and tests. This will include inspection and testing to determine compliance with the requirements of this

subsection for the coating thickness, continuity of coating, coating cure, and flexibility of coating.

The Department reserves the right to have its authorized representative observe the preparation, coating, and testing of the reinforcing bars. The representative shall have free access to the plant, and any work done when access has been denied will be automatically rejected.

If the representative elects, lengths of coated bars may be taken from the production run on a random basis for test, evaluation, and check purposes by the Department.

1003-5.04 Shop Repair:

Epoxy coated reinforcing bars which do not meet the requirements for coating thickness, continuity of coating, coating cure, or flexibility of coating shall not be repaired.

Reinforcing bars with these defects shall be replaced, or alternately stripped of epoxy coating, recleaned and recoated in accordance with the requirements of this specification.

Coating breaks due to fabrication and handling shall be repaired with patching material if the defective area exceeds 2 percent of the surface area of the bar in a one-foot length and the damaged spot is larger than 1/4 inch by 1/4 inch.

The repair of coating breaks shall be limited to bars on which the total of the defective coating areas does not exceed 5 percent of the surface area of the reinforcing bar. Bars with greater than 5 percent damage shall be replaced, or alternately stripped of epoxy coating, recleaned and recoated in accordance with the requirements of this specification.

1003-6 Prestressing Reinforcing Steel

Prestressing reinforcing steel shall conform to the requirements of Section 602-2.01 of the specifications.

Prestressing steel shall be high-tensile steel wire, high-tensile seven-wire strand or high-tensile alloy bars, as shown in the plans.

High-tensile steel wire shall conform to the requirements of AASHTO M 204.

High-tensile seven-wire strand shall conform to the requirements of AASHTO M 203 for Grade 270. In addition to the 0.5-inch diameter prestressing steel typically shown on the plans, 0.6-inch diameter seven-wire strand may be used for cast-in-place prestressed structures.

High-tensile alloy bars shall conform to the requirements of AASHTO M 275.

All prestressing steel shall be satisfactorily protected from damage by abrasion, moisture, rust, or corrosion and shall be free of dirt, rust, oil, grease, or other deleterious substances.

For every five reels of prestressing steel furnished, one sample not less than six feet long, will be tested by the Engineer. Samples of the furnished reels with the manufacturer's Certificate of Compliance, a mill certificate, and a test report may be shipped directly by the manufacturer to the Engineer.

1003-7 Dowel Bars for Portland Cement Concrete Pavement

Dowel bars shall be round, plain steel bars of the dimensions shown on the plans conforming to the requirements of AASHTO M 254 with Type B coating. The core material shall conform to the requirements of ASTM A615, Grade 60.

Epoxy coated dowel bars shall also conform to the requirements of Subsection 1003-5 of the specifications.

The Contractor shall furnish a Certificate of Compliance that properly identifies the coating material, the number of each batch of coating material used, quantity represented, date of manufacture, name and address of manufacturer, and a statement that the supplied coating material meets the requirements of AASHTO M 254 with Type B coating.

(1005PG, 06/19/25)

SECTION 1005 BITUMINOUS MATERIALS:

1005-3 Bituminous Material Requirements:

1005-3.01 Asphalt Cement: of the Standard Specifications is revised to read:

Asphalt cement shall be a performance grade (PG) asphalt binder conforming to the requirements of AASHTO M 320. Air blown/oxidized asphalt, Polyphosphoric acid (PPA) modification and re-refined/recycled engine oil bottom (REOB) will not be accepted. The pressure aging temperature for all binders, including Terminal Blend rubberized binder and Polymer modified asphalt binder shall be as specified below:

PG Asphalt Binder	Pressure Aging Temperature
PG 70-XX and above	110 °C
PG 64-XX and below	100 °C

If Terminal Blend rubberized binder (XX-XXTR+) is used, it shall conform to the requirements of Table 1005-1 and 1005-1a.

If Polymer modified asphalt binder (XX-XXPM) is used, it shall conform to the requirements of Table 1005-1 and 1005-1b.

If, during asphaltic concrete production, it is determined by testing that asphalt cement fails to meet the requirements for the specified grade, the asphaltic concrete represented by the corresponding test results shall be evaluated for acceptance. Should the asphaltic concrete be allowed to remain in place, the contract unit price for asphaltic concrete will be adjusted by the percentage shown in Table 1005-1. Should the asphalt cement be in reject status, the contractor may, within 25 days of receiving notice of the reject status, supply an engineering analysis of the expected performance of the asphaltic concrete in which the asphalt cement is incorporated. The engineering analysis shall detail any proposed corrective action and the anticipated effect of such corrective action on the performance. Within three working days, the Engineer will determine whether or not to accept the contractor's proposal. If the proposal is rejected, the asphaltic concrete shall be removed and replaced with asphaltic concrete meeting the requirements of the specifications at no additional expense to the Department. If the contractor's proposal is accepted, the asphaltic concrete shall remain in place at the applicable percent of contract unit price allowed, and any necessary corrective action shall be performed at no additional cost to the Department.

1005-3.03 Emulsified Asphalt: the fourth paragraph of the Standard Specifications is revised to read:

Emulsified asphalts shall be homogeneous. If emulsified asphalt has separated, it shall be thoroughly mixed to insure homogeneity. If emulsified asphalt has separated due to freezing, it shall not be used. Emulsified asphalt shall not be used after 30 days from production.

1005-3.04 Emulsified Asphalt (Special Type): of the Standard Specifications is revised to read:

Emulsified asphalt (special type) shall consist of Type SS-1 or CSS-1 diluted with water to provide an asphalt content not less than 26 percent. The water used shall be potable. Potable water obtained from public utility distribution lines will be acceptable. The water used shall be free of injurious amounts of oil, acid, alkali, clay, vegetable matter, silt, or other harmful matter. The material shall not be diluted in the field.

1005-3.07 Other Requirements: the tables 1005-1, 1005-1a, and 1005-1b of the Standard Specifications are revised to read:

TABLE 1005-1 ASPHALT BINDER ADJUSTMENT TABLE			
Test Property	AASHTO Test Method	Test Result	Percent of Contract Unit Price Allowed
Dynamic Shear of Original Binder: $G^*/\sin \delta$, kPa	T 315	≥ 1.00	100
		0.90-0.99	98
		0.70-0.89	95
		< 0.70	88 (1)
Dynamic Shear of RTFO Binder:	T 315	≥ 2.20	100
		2.00-2.19	98

G*/Sin δ , kPa		1.60-1.99 < 1.60	95 88 (1)
Dynamic Shear of PAV Binder: G*Sin δ , kPa	T 315	≤ 5000 5001-5500 5501-7000 7001-8000 > 8000	100 98 95 89 87 (1)
Creep Stiffness of PAV Binder: S, Mpa	T 313	≤ 300 301-330 331-450 451-600 > 600	100 98 95 89 87 (1)
m-value at 60 sec.	T 313	≥ 0.300 0.270-0.299 0.230-0.269 < 0.230	100 98 90 87 (1)

Notes:

- (1) Reject Status: The pay adjustment applies if allowed to remain in place.
- (2) Specified properties in AASHTO M 320 for flash point, viscosity at 135 °C, and mass loss are not considered performance related. Specification deficiencies for these properties shall be cause for a work stoppage until specification properties are met, but will not be cause for a pay adjustment.
- (3) Should the bituminous material be deficient on more than one property, the pay adjustment will be the greatest reduction to the contract unit price specified considering individual test results.
- (4) The information presented in this table does not apply to asphalt cement used for tack coats.

TABLE 1005-1a Terminal Blend rubberized binder (XX-XXTR+)				
Test Property	Test Method	Requirement	Test Result	Percent of Contract Unit Price Allowed
Solubility, %, minimum	ASTM D7553 or ASTM D2042	98	-----	-----
Elastic Recovery @ 10°C, %, minimum	AASHTO T 301	75	75 70 - 74 < 70	100 89 87 (1)
(1) Reject Status: The pay adjustment applies if allowed to remain in place.				

TABLE 1005-1a Terminal Blend rubberized binder (XX-XXTR+)				
Test Property	Test Method	Requirement	Test Result	Percent of Contract Unit Price Allowed
Notes: In case of dispute, ASTM D2042 shall be used to determine the Solubility. The asphalt binder shall contain a minimum of 8 percent crumb rubber and a minimum of 3 percent SBS (styrene-butadiene-styrene) polymer. The crumb rubber shall be derived from processing whole scrap tires or shredded tire materials. The tires from which the crumb rubber is produced shall be taken from automobiles, trucks, or other equipment owned and operated in the United States. The processing shall not produce, as a waste product, casings or other round tire material that can retain moisture when stored or disposed of above ground. Modified binders shall be blended at the source of supply and delivered as a homogenous mixture to the job site. Modified Binders stored at the asphalt concrete mixing plant for more than two weeks or beyond the supplier recommended shelf life, whichever is less, shall be sampled and tested.				

TABLE 1005-1b Polymer Modified Asphalt Binder (XX-XXPM)				
Test Property	Test Method	Requirement	Test Result	Percent of Contract Unit Price Allowed
Solubility, %, minimum	ASTM D7553 or ASTM D2042	98	-----	-----
Elastic Recovery @ 10°C, %, minimum	AASHTO T 301	75	≥ 75 70 – 74 < 70	100 89 87 (1)
(1) Reject Status: The pay adjustment applies if allowed to remain in place.				

TABLE 1005-1b Polymer Modified Asphalt Binder (XX-XXPM)				
Test Property	Test Method	Requirement	Test Result	Percent of Contract Unit Price Allowed
Notes: In case of dispute, ASTM D2042 shall be used to determine the Solubility. Asphalt binder shall contain a minimum of 3 percent SBS (styrene-butadiene-styrene) polymer. Modified binders shall be blended at the source of supply and delivered as a homogenous mixture to the job site. Modified Binders stored at the asphalt concrete mixing plant for more than two weeks or beyond the supplier recommended shelf life, whichever is less, shall be sampled and tested.				

1005-3.07 **Other Requirements:** the table 1005-1c of the Standard Specifications is hereby deleted.

1005-3.07 **Other Requirements:** the table 1005-3 of the Standard Specifications is revised to read:

TABLE 1005-3 EMULSIFIED ASPHALTS							
Tests On Emulsion	Test Method	Requirement					
		RS-1	CRS-1	RS-2	CRS-2	SS-1	CSS-1
Viscosity: Saybolt Furol, seconds, range 77 °F 122 °F	AASHTO T 59	20-100	20-100	50-400	50-400	20-100	20-100
Settlement: 5 days, %, maximum	AASHTO T 59	5	5	5	5	5	5
Sieve: Retained on No. 20, %, maximum	AASHTO T 59 (1)	0.10	0.10	0.10		0.10	0.10
Particle Charge	AASHTO T 59		Pos.		Pos.		Pos. (2)
Demulsibility: 35 mL, 0.02 N calcium chloride %, minimum	AASHTO T 59	60		60			

Classification: Uncoated particles, %, minimum	Arizona Test Method 502				55		
Residue: (3)							
Residue, %, minimum (4)		55	60	63	65	57	57
Notes: (1) Distilled water shall be used. Two percent sodium oleate solution will not be accepted. (2) If the Particle Charge Test result is inconclusive, material having a maximum PH value of 6.7 will be acceptable. (3) Residue will be obtained in accordance with the requirements of Arizona Test Method 504 and shall conform to all the requirements of AASHTO M 320 for PG 64-16, except that for CRS-2 the dynamic shear ($G^*/\sin \delta$) on the original residue shall be a minimum of 1.00 kPa and a maximum of 1.50 kPa. (4) Residue by evaporation may be determined in accordance with the requirements of Arizona Test Method 512; however, in case of dispute, AASHTO T 59 will be used.							

1005-3.07 Other Requirements: the note (2) of Table 1005-3a of the Standard Specifications is revised to read:

(2) Testing shall be performed on residue by distillation. Testing on residue by oven evaporation will not be accepted.

1005-3.07 Other Requirements: the table 1005-5 of the Standard Specifications is revised to read:

TABLE 1005-5					
EMULSIFIED RECYCLING AGENTS					
Tests on Emulsified Recycling Agent	Test Method	Requirement			
		ERA-1	ERA-5	ERA-25	ERA-75
Viscosity: Saybolt Furol, 77 °F, seconds range	AASHTO T 59	15 - 40	15 - 100	15 - 100	15 - 100
Miscibility	AASHTO T 59	Passes	Passes	Passes	Passes
Sieve Test: %, maximum	AASHTO T 59 (1)	0.10	0.10	0.10	0.10

Particle Charge	AASHTO T 59	Positive	Positive	Positive	Positive
Residue: (2) Residue, %, minimum	(3)	60	60	60	60
Notes: (1) Distilled water shall be used. Two percent sodium oleate solution will not be accepted. (2) Residue will be obtained in accordance with the requirements of Arizona Test Method 504 and shall conform to the requirements specified in Table 1005-4. (3) Residue by evaporation may be determined in accordance with the requirements of Arizona Test Method 512; however, in case of dispute, AASHTO T 59 will be used.					

1005-3.07 Other Requirements: the Paving Asphalt row of the table 1005-6 of the Standard Specifications is modified to add:

TABLE 1005-6 OTHER REQUIREMENTS			
Grade of Asphalt Specification Designation	Range of Temperatures for Application by Spraying, °F (Not applicable for Plant Mixing)	Range of Aggregate Temperature s for Plant Mixing, °F	Basis of Conversion, Average Gallons Per Ton at 60 °F
Paving Asphalt	275 - 400	-----	
PG 76-22 PM			231
229			232
PG 70-22 PM			233
230			
PG 64-28 PM			

(1006PCC, 09/21/23)

SECTION 1006 PORTLAND CEMENT CONCRETE:

1006-2.01(A) General: of the Standard Specifications is revised to read:

Cementitious material is defined as an inorganic material or a mixture of inorganic materials that sets and develops strength by chemical reaction with water by formation of hydrates and is capable of doing so under water. In this specification, cementitious materials are defined as hydraulic cement (Portland cement, Portland-pozzolan cement or Portland-limestone cement) and supplementary cementitious materials (fly ash, natural pozzolan, or silica fume).

1006-2.01(B) Hydraulic Cement: the first paragraph of the Standard Specifications is revised to read:

Hydraulic cement shall consist of Portland cement, Portland-pozzolan cement or Portland-limestone cement.

1006-2.01(B) Hydraulic Cement: of the Standard Specifications is modified to add:

Portland-limestone cement shall conform to the requirements of ASTM C595 for blended hydraulic cement with moderate sulfate resistance, Type IL (MS).

1006-2.01(C)(2) Flyash and Natural Pozzolan: of the Standard Specifications is revised to read:

Fly ash and natural pozzolan shall conform to the requirements of ASTM C618 for Class C, F, or N.

TABLE 1006-5 Design Criteria: the column heading of the third column of the Standard Specifications is revised to read:

		Cementitious Material Content: Lbs. per Cu Yd. Minimum - Maximum		

1006-3.02(C) Mix Design Submittal Requirements: the items (16) and (18) of the Standard Specifications are revised to read:

- (16) Volume of each material measured to the nearest hundredth of a cubic foot;
- (18) Total volume measured to the nearest hundredth of a cubic foot;

1006-7.02(A) General: the fifth paragraph of the Standard Specifications is revised to read:

Concrete shall be sampled in accordance with ASTM C172 for acceptance testing of temperature, slump, unit weight and yield (when required) and air content (when required) as well as for fabrication of test cylinders for compressive strength determination at 28 days except that the concrete shall be sampled once during discharge at the middle portion of the batch. ASTM C172 includes sampling from stationary, paving and truck mixers, and from agitating and non-agitating equipment used to transport central-mixed concrete and from continuous mixing equipment as described in Specification ASTM C685/C685M. Sampling shall be at the point of discharge from truck mixers. Sufficient care shall be taken to obtain a representative sample by diverting the entire stream of the concrete to prevent segregation. Samples shall be of sufficient size to perform all the required tests and fabricate the necessary test cylinders but in no case less than 1 cubic foot.

1006-7.02(B) Class S and Class B Concrete: of the Standard Specifications is revised to read:

For Class S concrete with a compressive strength requirement less than 4000 psi, or Class B concrete, a strength test will consist of the average strength of two test cylinders. However, if the compressive strengths of the two test cylinders differ by more than 10 percent from the average of the two, the strength test result shall be the cylinder with the highest compressive strength.

For Class S concrete with a compressive strength requirement equal to or greater than 4000 psi, or Class P concrete, the compressive strength of each sample shall be determined by averaging the results of the three test cylinders. However, if the compressive strength of any one of the three test cylinders differs by more than 10 percent from the average of the three, its result shall be discarded and the compressive strength shall be the average of the remaining two cylinders. Should the individual compressive strength of any two of the three remaining cylinders differ by more than 10 percent from the average of the three, the results will be discarded and the compressive strength shall be the strength of the remaining cylinder.

1006-7.03(A)(3) Consistency: the third paragraph of the Standard Specifications is revised to read:

When the concrete is pumped, samples for consistency will be taken as the concrete leaves the mixer.

TABLE 1006-10 Air Entrainment Requirements: the table of the Standard Specifications is revised to read:

TABLE 1006-10 Air Entrainment Requirements		
Elevation	Air Entrainment Required	Required Air Content by Volume (%)
3000 feet or above	Yes	4 to 7
Below 3000 feet	Contractor's Option	≤ 7

(1014GEOSYN, 07/18/24)

SECTION 1014 GEOSYNTHETICS:

1014-1 General Requirements: of the Standard Specifications is revised to read:

Certificates of Analysis, conforming to the requirements of Subsection 106.05 of the specifications, shall be submitted.

Geosynthetic materials, excluding biaxial geogrid, must be on the DataMine list for geotextiles and geosynthetics on the AASHTO Product Evaluation & Audit Solutions (formerly NTPEP) website. The product line evaluation report from AASHTO Product Evaluation & Audit Solutions (formerly NTPEP) shall be provided to the Engineer prior to use on the project.

Fibers, yarns, and filaments used in the manufacture of geotextile fabric, and the threads used in joining by sewing, shall consist of long-chain synthetic polymers, composed at least 95 percent, by weight, of polyolefins or polyesters. They shall be formed into a stable network such that the filaments or yarns retain their dimensional stability relative to each other, including selvages.

Geosynthetic materials shall be furnished in protective covers capable of protecting the materials from harmful environmental conditions such as ultraviolet rays, abrasion, extreme heat, and water. Storage of the materials shall be in a manner that prevents damage, contamination, or deterioration.

Geotextile fabric shall be resistant to chemical attack, rot, and mildew, and shall have no tears or defects which will adversely alter its physical properties.

All numeric values in the following tables, except for apparent opening size (AOS), represent minimum average roll values (MARV) in the weaker principal direction. Numeric values for (AOS) represent maximum average roll values.

Woven slit film geosynthetics will not be allowed for use in Subsections 1014-5, 1014-6, 1014-7, and 1014-9 of the specifications.

(1015EPOX, 02/16/23)

SECTION 1015 EPOXY MATERIALS: the title and text of the Standard Specifications is revised to read:

SECTION 1015 EPOXY RESIN ADHESIVES:

1015-1 General Requirements:

Certificates of Compliance, conforming to the requirements of Subsection 106.05 of the specifications, shall be submitted to the Engineer by the contractor for any epoxy resin adhesives used on a specific project. Only those epoxy resin adhesives shown on the Department's Approved Products List (APL), or equal, will be allowed for use. Approved products may only be used in accordance with the limitations stated in the manufacturer's instructions, the APL, and the International Code Council Evaluation Service (ICC-ES) evaluation report for the product, if applicable. Copies of the most current version of the APL are available on the internet from the ADOT Research Center, through its Product Evaluation Program.

Epoxy resin adhesives shall be a two-component system that meets the requirements of ASTM C881, shall be furnished in the type, grade, and class specified, and shall meet all the requirements specified herein. For pre-packaged cartridge kits, the epoxy resin adhesive shall meet the requirements of ASTM C881 when mixed according to the manufacturer's instructions, utilizing the manufacturer's mixing nozzle. When a grade or class is not specified, an appropriate grade and class shall be selected for the particular application and approved by the Engineer. Epoxy resin adhesives for patching external concrete shall be gray in color.

All epoxy resin adhesives shall be resistant to the action of weathering, moisture, acids, alkalis, and other environmental factors.

The contractor shall submit product literature and Safety Data Sheets (SDS). The literature shall identify the recommended product use or applications for which it is intended, and the directions for use.

1015-1.01 Packaging, Labeling, and Storing:

Each component of epoxy resin adhesive shall be packaged in containers of size proportional to the amount of that component in the mix so that one container of each component is used in mixing one batch of epoxy resin adhesive.

The containers shall be of such design that all of the contents may be readily removed, and shall be well sealed to prevent leakage. The containers and labeling shall meet U.S. Department of Transportation Hazardous Material Shipping Regulations, and the

containers shall be of a material, or lined with a material, of such character as to resist any action or breakdown by the components.

Each container shall be clearly labeled with the product type and identification code, component designation (A or B), manufacturer's name, date of manufacture, batch or lot number, all directions for use, and such warnings or precautions concerning the contents as may be required by State or Federal Laws and Regulations.

Epoxy resin adhesives shall be stored in accordance with the manufacturer's recommendations at all times. Attention is directed to the characteristic of some epoxy resin components to crystallize or thicken excessively prior to use when stored at temperatures below 35 degrees F. Any material which shows evidence of crystallization or a permanent increase in viscosity or settling of pigments which cannot be readily dispersed with a paddle shall not be used.

1015-1.02 Directions for Use:

Use of epoxy resin adhesives shall be in accordance with the manufacturer's recommendations unless otherwise specified by the Engineer. Use of epoxy resin adhesives shall be allowed for only those uses as shown on the ADOT Approved Products List.

At the time of mixing, the two components of the epoxy resin adhesive shall be at a temperature between 60 and 85 degrees F, unless otherwise specified or approved by the Engineer. Any heating of the epoxy resin components shall be done by application of indirect heat.

Immediately prior to mixing, each component shall be thoroughly mixed with a paddle, unless otherwise specified. Separate paddles shall be used to stir each component.

Immediately prior to use, the components of the epoxy resin adhesive shall be mixed together in the specified ratios according to the manufacturer's recommendations. When mixed, all epoxy resin adhesive shall have a uniform color without streaks. No solvent shall be added to any epoxy resin adhesive.

Surfaces on which the epoxy resin adhesive is to be placed shall be free of rust, paint, grease, asphalt and loose or otherwise deleterious materials. The surface shall be dry unless otherwise allowed according to the manufacturer's recommendations for use. Any overlay or inserted material which is to be bonded to the underlying surface shall be placed before thickening of the epoxy resin adhesive has begun.

When epoxy resin adhesive is used as a binder to make mortar, the components of the epoxy resin adhesive shall be thoroughly mixed together before the sand or fine aggregate is added. The type, gradation, and proportion of sand or fine aggregate added and mixed with the epoxy resin adhesive to make mortar shall be as specified or recommended by the manufacturer. The sand or fine aggregate moisture content shall not be more than 0.5 percent as determined in accordance with AASHTO T 265. All

surfaces against which mortar is to be placed shall be primed with a coat of the epoxy resin adhesive just prior to placing the mortar.

1015-2 Anchoring Adhesives - Steel to Concrete:

Epoxy resin adhesive anchoring systems shall be used for bonding anchors and rebar dowels into hardened concrete or masonry. Applications shall be limited to horizontal and down hole orientations. Epoxy resin adhesives shall not be used in any overhead vertical application, or permanently sustained purely axial tension application.

The anchoring adhesive shall consist of a two component epoxy resin adhesive formula that is packaged in a dual-cylinder cartridge that can automatically combine the constituents in the proper proportions. Manual proportioning of the components shall not be used for anchoring applications. The adhesive shall not be used beyond the expiration date shown on the packaging.

For horizontal applications where flow out of the anchoring hole is a problem, high viscosity or non-sag anchoring adhesives shall be used. Low and medium viscosity anchoring adhesives may be utilized in down holes which open upward. The product shall only be used for the application and limitations for which it was designed according to the manufacturer's product literature. Post-installed anchoring adhesives shall be installed in accordance with the manufacturer's printed installation instructions (MPII). Installation of adhesive anchors shall be performed by personnel trained to install adhesive anchors.

(A) Structural Applications:

Structural applications are defined as those requiring the anchoring adhesive system to develop a minimum tensile and shear strength resistance to an applied load. Post-installed anchoring adhesives shall have been tested in accordance with ICC-ES Acceptance Criteria for Post-Installed Adhesive Anchors in Concrete (AC308), which incorporates the requirements found in ACI 355.4. A current ICC-ES evaluation report for the anchoring adhesive shall be submitted to the Engineer, who will review the conditions of use listed in the report before it is approved for use on a project. The conditions of use include limitations on base material temperature since higher temperatures affect adhesive bond tension and shear load strength. The anchoring adhesive shall only be used for the broad category (un-cracked concrete, cracked concrete, or masonry) for which it has been designated in the ICC-ES report.

Horizontal applications where a component of the applied load will be in sustained tension shall be installed by an individual who has a current ACI/CRSI Adhesive Anchor Installer Certification.

(B) Load Transfer Dowel and Tie-Bar Applications:

Applications for load transfer dowels and tie-bars are defined as those required to transfer load across joints in concrete slabs, walls and other concrete and masonry members. Epoxy resin adhesive shall meet the requirements of ASTM C881 Type IV. The anchors shall be installed, using the anchoring adhesive in the concrete or masonry member in

strict accordance with the manufacturer's instructions. The anchoring adhesive shall only be used for the broad category (un-cracked concrete, cracked concrete, or masonry) for which it has been designated in the manufacturer's product literature.

1015-3 Concrete to Concrete Bonding Adhesives:

(A) General:

The grade of the epoxy resin adhesive system shall match the proposed use as identified in the product literature provided by the manufacturer. The product shall specifically be designed for this application according to the manufacturer's product literature. The pot life of the material shall be determined in accordance with AASHTO T 237, Part I.

(B) Hardened Concrete to Hardened Concrete

Epoxy resin base adhesive to be used for adhering or bonding hardened concrete to hardened concrete and other materials shall conform to the requirements of ASTM C881, Type I for non-load bearing applications and Type IV for load bearing applications.

(C) Hardened Concrete to Fresh Concrete

Epoxy resin base materials to be utilized for adhering or bonding freshly mixed concrete materials to hardened concrete, shall conform to the requirements of ASTM C881, Type II, for non-load bearing applications and Type V for load bearing applications.

1015-4 Epoxy Resin Adhesive for Mortar:

Epoxy resin adhesive to be used for binder in mortar, shall conform to the requirements of ASTM C881, Type I, for non-load bearing applications and Type IV for load bearing applications. The grade of the epoxy resin adhesive system shall match the proposed use as identified in the product literature provided by the manufacturer. The product shall specifically be designed for this application according to the manufacturer's product literature.

When epoxy resin adhesive is used as a binder to make mortar, the components of the epoxy resin adhesive shall be thoroughly mixed together before the sand or fine aggregate is added. The type, gradation, and proportion of sand or fine aggregate added and mixed with the epoxy resin adhesive to make mortar shall be as specified or recommended by the manufacturer. The sand or fine aggregate moisture content shall not be more than 0.5 percent as determined in accordance with AASHTO T 265. All surfaces against which mortar is to be placed shall be primed with a coat of the epoxy resin adhesive just prior to placing the mortar.

1015-5 Epoxy Resin Adhesive for Crack Repair:

Epoxy resin adhesive to be used for crack repair in concrete, shall be furnished as two components which shall be mixed together at or just before the point of injection.

The epoxy resin adhesive shall conform to the requirements of ASTM C881, Type I, for use in non-load bearing applications and Type IV for use in load bearing applications. The grade of the epoxy resin adhesive system shall normally be Grade 1, low viscosity. Grade 2, medium viscosity epoxy adhesive systems may be used in larger width cracks. The product shall specifically be designed for this application according to the manufacturer's product literature.

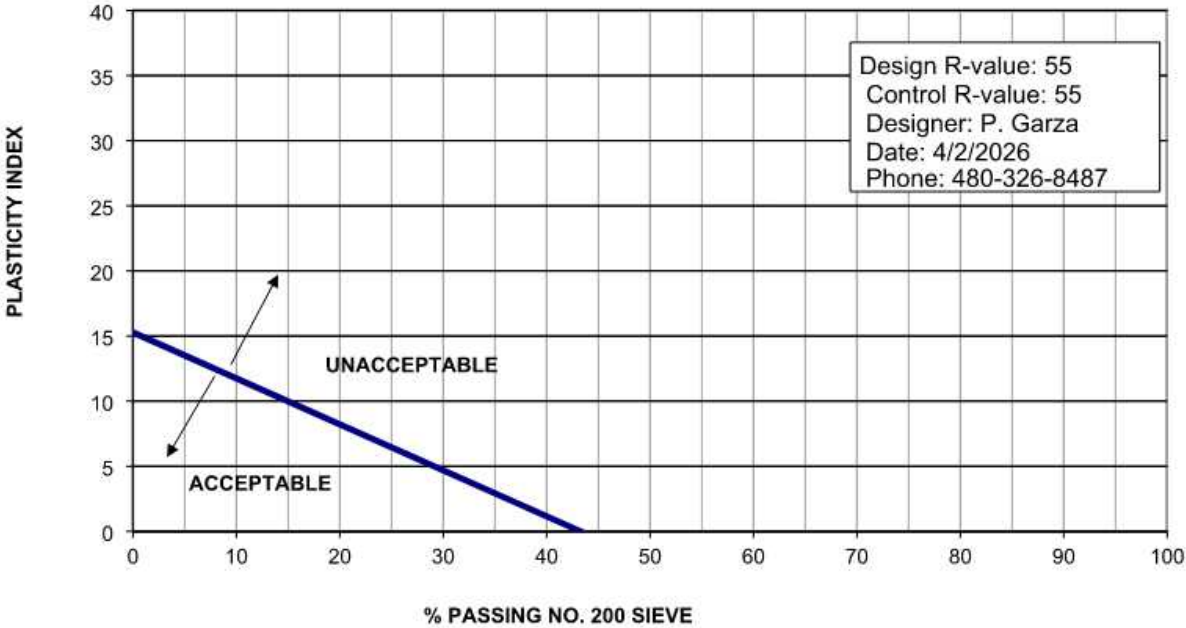
Immediately prior to injection, usually at or near the injection tip, the two components shall be brought together as part of the injection process. The injection equipment and process utilized shall be in accordance with the manufacturer's recommendations. No solvents shall be utilized to thin the material.

Appendix A

Subgrade Acceptance Charts

FIGURE 1 - SUBGRADE ACCEPTANCE CHART

SR 80, Queen Mine Tour - Old Bisbee



**STANDARD FEDERAL EQUAL EMPLOYMENT OPPORTUNITY
CONSTRUCTION CONTRACT SPECIFICATIONS
EXECUTIVE ORDER 11246, July 1, 1978**

(Revised November 3, 1980)

1. As used in these specifications:

a. "Covered area" means the geographical area described in the solicitation from which this contract resulted:

b. "Director" means Director, Office of Federal Contract Compliance Programs, United States Department of Labor, or any person to whom the Director delegates authority:

c. "Employer Identification Number" means the Federal Social Security Number used on the Employer's Quarterly Federal Tax Return, U.S. Treasury Department Form 941.

d. "Minority" includes:

(i) Black (all persons having origins in any of the Black African racial groups not of Hispanic origin):

(ii) Hispanic (all persons of Mexican, Puerto Rican, Cuban, Central or South American or other Spanish Culture or origin, regardless of race):

(iii) Asian and Pacific Islander (all persons having origins in any of the original peoples of the Far East, Southeast Asia, the Indian Subcontinent, or the Pacific Islands); and

(iv) American Indian or Alaskan Native (all persons having origins in any of the original peoples of North America and maintaining identifiable tribal affiliations through membership or participation or community identification).

2. Whenever the Contractor, or any Subcontractor at any tier, subcontracts a portion of the work involving any construction trade, it shall physically include in each subcontract in excess of \$10,000 the provisions of these specifications and the Notice which contains the applicable goals for minority and female participation and which is set forth in the solicitations from which this contract resulted.

3. If the Contractor is participating (pursuant to 41 CFR 60-4.5) in a Hometown Plan approved by the U.S. Department of Labor in the covered area either individually or through an association, its affirmative action obligations on all work in the Plan area (including goals and timetables) shall be in accordance with that Plan for those trades which have unions participating in the Plan. Contractors must be able to demonstrate their participation in and compliance with the provisions of any such Hometown plan. Each Contractor or Subcontractor participating in an approved plan is individually required to comply with its obligations under the EEO clause, and to make a good faith effort to achieve each goal under the Plan in each trade in which it has employees. The overall good faith performance by other Contractors or Subcontractors toward a goal in an approved Plan does not excuse any covered Contractor's or Subcontractor's failure to take good faith efforts to achieve the Plan goals and timetables.

4. The Contractor shall implement the specific affirmative action standards provided in paragraphs 7 a through p of these specifications. The goals set forth in the solicitation from which this contract resulted are expressed as percentages of the total hours of employment and training of minority and female utilization the Contractor should reasonably be able to achieve in each

construction trade in which it has employees in the covered area

5. Neither the provisions of any collective bargaining agreement, nor the failure by a union with whom the Contractor has collective bargaining agreement, to refer either minorities or women shall excuse the Contractor's obligations under these specifications. Executive Order 11246, or the regulations promulgated pursuant thereto.

6. In order for the nonworking training hours of apprentices and trainees to be counted in meeting the goals, such apprentices and trainees must be employed by the Contractor during the training period, and the Contractor must have made a commitment to employ the apprentices and trainees at the completion of their training, subject to the availability of employment opportunities. Trainees must be trained pursuant to training programs approved by the U.S. Department of Labor.

7. The Contractor shall take specific affirmative actions to ensure equal employment opportunity. The evaluation of the Contractor's compliance with these specifications shall be based upon its effort to achieve maximum results from its actions. The Contractor shall document these efforts fully, and shall implement affirmative action steps at least as extensive as the following:

a. Ensure and maintain a working environment free of harassment, intimidation, and coercion at all sites, and in all facilities at which the Contractor's employees are assigned to work. The Contractor where possible, will assign two or more women to each construction project. The Contractor shall specifically ensure that all foremen, superintendents, and other on-site supervisory personnel are aware of and carry out the Contractor's obligation to maintain such a working environment, with specific attention to minority or female individuals working at such site or in such facilities.

b. Establish and maintain a current list of minority and female recruitment sources, provide written notification to minority and female recruitment sources and to community organizations when the Contractor or its unions have employment opportunities available, and maintain a record of the organizations' responses.

c. Maintain a current file of the names, addresses and telephone numbers of each minority and female off-the-street applicant and minority or female referral from a union, a recruitment source or community organization and of what action was taken with respect to each such individual. If such individual was sent to the union hiring hall for referral and was not referred back to the Contractor by the union or, if referred, not employed by the Contractor, this shall be documented in the file with the reason therefor, along with whatever additional actions the Contractor may have taken.

d. Provide immediate written notification to the Director when the union or unions with which the Contractor has a collective bargaining agreement has not referred to the Contractor a minority person or women sent by the Contractor, or when the Contractor has other information that the union referral process has impeded the Contractor's efforts to meet its obligations.

e. Develop on the job training opportunities and/or participate in training programs for the area which expressly include minorities and women, including upgrading programs and apprenticeship and trainee programs relevant to the Contractor's employment needs, especially those programs funded or approved by the Department of Labor. The Contractor shall provide notice of these programs to the sources complied under 7b above.

f. Disseminate the Contractor's EEO policy by providing notice of the policy to unions and training programs and requesting their cooperation in assisting the Contractor in meeting its EEO obligations: by including it in any policy manual and collective bargaining agreement; by publicizing it in the company newspaper, annual report, etc.; by specific review of the policy with all management personnel and with all minority and female employees at least once a year; and by posting the company EEO policy on bulletin boards accessible to all employees at each location where construction work is performed.

g. Review, at least annually the company's EEO policy and affirmative action obligations under these specifications with all employees having any responsibility for hiring, assignment, layoff, termination or other employment decisions including specific review of these items with on site supervisory personnel such as Superintendents, General Foremen, etc., prior to the initiation of construction work at any job site. A written record shall be made and maintained identifying the time and place of these meetings, persons attending, subject matter discussed, and disposition of the subject matter.

h. Disseminate the Contractor's EEO policy externally by including it in any advertising in the news media, specifically including minority and female news media, and providing written notification to and discussing the Contractor's EEO policy with other Contractors and Subcontractors with whom the Contractor does or anticipates doing business.

i. Direct its recruitment efforts, both oral and written to minority, female and community organizations, to schools with minority and female students and to minority and female recruitment and training organizations serving the Contractor's recruitment area and employment needs. Not later than one month prior to the date for the acceptance of applications for apprenticeship or other training by any recruitment source, the Contractor shall send written notification to organizations such as the above, describing the openings, screening procedures, and tests to be used in the selection process.

j. Encourage present minority and female employees to recruit other minority persons and women and, where reasonable, provide after school, summer, and vacation employment to minority and female youth both on the site and in other areas of a Contractor's workforce.

k. Validate all tests and other selection requirements where there is an obligation to do so under 41 CFR Part 60-3.

l. Conduct, at least annually, an inventory and evaluation at least of all minority and

female personnel for promotional opportunities and encourage these employees to seek or to prepare for, through appropriate training, etc., such opportunities.

m. Ensure that seniority practices, job classifications, work assignments and other personnel practices, do not have a discriminatory effect by continually monitoring all personnel and employment related activities to ensure that the EEO policy and the Contractor's obligations under these specifications are being carried out.

n. Ensure that all facilities and company activities are nonsegregated except that separate or single-user toilet and necessary changing facilities shall be provided to assure privacy between the sexes.

o. Document and maintain a record of all solicitations of offers for subcontracts from minority and female construction contractors and suppliers, including circulation of solicitations to minority and female contractor associations and other business associations.

p. Conduct a review, at least annually, of all supervisors' adherence to and performance under the Contractor's EEO policies and affirmative action obligations.

8. Contractors are encouraged to participate in voluntary associations which assist in fulfilling one or more of their affirmative actions obligations (7a through p). The efforts of a contractor association, joint contractor- union, contractor community, or other similar group of which the contractor is a member and participant, may be asserted as fulfilling any one or more of its obligations under 7a through p of these Specifications provided that the contractor actively participates in the group, makes every effort to assure that the group has a positive impact on the employment of minorities and women in the industry, ensures that the concrete benefits of the program are reflected in the Contractor's minority and female workforce participation, makes a good faith effort to meet its individual goals and timetables, and can provide access to documentation which demonstrates the effectiveness of actions taken on behalf of the Contractor. The obligation to comply, however, is the Contractor's and failure of such a group to fulfill an obligation shall not be a defense for the Contractor's noncompliance.

9. A single goal for minorities and a separate single goal for women have been established. The Contractor, however, is required to provide equal employment opportunity and to take affirmative action for all minority groups, both male and female, and all women, both minority and non-minority. Consequently, the Contractor may be in violation of the Executive Order if a particular group is employed in a substantially disparate manner (for example, even though the Contractor has achieved its goals for women generally, the Contractor may be in violation of the Executive Order if a specific minority group of women is under utilized).

10. The Contractor shall not use the goals and timetables or affirmative action standards to discriminate against any person because of race, color, religion, sex, or national origin.

11. The Contractor shall not enter into any Subcontract with any person or firm

debarred from Government Contracts pursuant to Executive Order 11246.

12. The Contractor shall carry out such sanctions and penalties for violation of these specifications and of the Equal Opportunity Clause, including suspension, termination, and cancellation of existing subcontracts as may be imposed or ordered pursuant to Executive Order 11246, as amended, and its implementing regulations, by the Office of Federal Contract Compliance Programs. Any Contractor who fails to carry out such sanctions and penalties shall be in violation of these specifications and Executive Order 11246, as amended.

13. The Contractor, in fulfilling its obligations under these specifications, shall implement specific affirmative action steps at least as extensive as those standards prescribed in paragraph 7 of these specifications, so as to achieve maximum results from its efforts to ensure equal employment opportunity. If the Contractor fails to comply with the requirements of the Executive Order, the implementing regulations, or these specifications, the Director shall proceed in accordance with 41 CFR 60-4.8.

14. The Contractor shall designate a responsible official to monitor all employment related activity to ensure that the company EEO policy is being carried out, to submit reports relating to provisions hereof as may be required by the Government and to keep records. Records shall at least include for each employee the name, address, telephone numbers, construction trade, union affiliation if any, employee identification number when assigned, social security number, race, sex, status (e.g., mechanic, apprentice, trainee, helper, or laborer), dates of changes in status, hours worked per week in the indicated trade, rate of pay, and locations at which the work was performed. Records shall be maintained in an easily understandable and retrievable form; however, to the degree that existing records satisfy this requirement, contractors shall not be required to maintain separate records.

15. Nothing herein provided shall be construed as an imitation upon the application of other laws which establish different standards of compliance or upon the application of requirements for the hiring of local or other area residents (e.g., those under the Public Works Employment Act of 1977 and the Community Development Block Grant Program).

TITLE VI / NON-DISCRIMINATION ASSURANCES

APPENDIX A

During the performance of this contract, the contractor, for itself, its assignees, and successors in interest (hereinafter referred to as the "contractor") agrees as follows:

1. **Compliance with Regulations:** The contractor (hereinafter includes consultants) will comply with the Acts and the Regulations relative to Non-discrimination in Federally-assisted programs of the U.S. Department of Transportation, the *Federal Highway Administration*, as they may be amended from time to time, which are herein incorporated by reference and made a part of this contract.
2. **Non-discrimination:** The contractor, with regard to the work performance by it during the contract, will not discriminate on the grounds of race, color, or national origin in the selection and retention of subcontractors, including procurements of materials and leases of equipment. The contractor will not participate directly or indirectly in the discrimination prohibited by the Acts and the Regulations, including employment practices when the contract covers any activity, project, or program set forth in Appendix B of 49 CFR Part 21.
3. **Solicitations for Subcontracts, Including Procurements of Materials and Equipment:** In all solicitations, either by competitive bidding, or negotiation made by the contractor for work to be performed under a subcontract, including procurements of materials, or leases of equipment, each potential subcontractor or supplier will be notified by the contractor of the contractor's obligations under this contract and the Acts and Regulations relative to Non-discrimination on the grounds of race, color, or national origin.
4. **Information and Reports:** The contractor will provide all information and reports required by the Acts, the Regulations, and directives issued pursuant thereto and will permit access to its books, records, accounts, other sources of information, and its facilities as may be determined by the Recipient or the *Federal Highway Administration* to be pertinent to ascertain compliance with such Acts, Regulations, and instructions. Where any information required of a contractor is in the exclusive possession of another who fails or refuses to furnish the information, the contractor will so certify to the Recipient or the *Federal Highway Administration*, as appropriate, and will set forth what efforts it has made to obtain the information.
5. **Sanctions for Noncompliance:** In the event of a contractor's noncompliance with the Non-discrimination provisions of this contract, the Recipient will impose such contract sanctions as it or the *Federal Highway Administration*, may determine to be appropriate, including, but not limited to:
 - a. withholding payments to the contractor under the contract until the contractor complies; and/or
 - b. cancelling, terminating, or suspending a contract, in whole or in part.
6. **Incorporation of Provisions:** The contractor will include the provisions of paragraphs one through six in every subcontract, including procurements of materials and leases of equipment, unless exempt by the Acts, the Regulations and directives issued pursuant thereto. The contractor will take action with request to any subcontract or procurement as the Recipient or the *Federal Highway Administration* may direct as a means of enforcing such provisions including sanctions for noncompliance. Provided, that if the contractor becomes involved in, or is threatened with litigation by a subcontractor or supplier because of such direction, the contractor may request the Recipient to enter into any litigation to protect the interests of the Recipient. In addition, the contractor may request the United States to enter into the litigation to protect the interests of the United States.

TITLE VI / NON-DISCRIMINATION ASSURANCES

APPENDIX E

During the performance of this contract, the contractor, for itself, its assignees, and successors in interest (hereinafter referred to as the "contractor") agrees to comply with the following non-discrimination statutes and authorities; including but not limited to:

Pertinent Non-Discrimination Authorities:

- Title VI of the Civil Rights Act of 1964 (42 U.S.C. § 2000d *et seq.*, 78 stat. 252), (prohibits discrimination on the basis of race, color, national origin); and 49 CFR Part 21.
- The Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, (42 U.S.C. § 4601), (prohibits unfair treatment of persons displaced or whose property has been acquired because of Federal or Federal-aid programs and projects);
- Federal-Aid Highway Act of 1973, (23 U.S.C. § 324 *et seq.*), (prohibits discrimination on the basis of sex);
- Section 504 of the Rehabilitation Act of 1973, (29 U.S.C. § 794 *et seq.*), as amended, (prohibits discrimination on the basis of disability); and 49 CFR Part 27;
- The Age Discrimination Act of 1975, as amended, (42 U.S.C. § 6101 *et seq.*), (prohibits discrimination on the basis of age);
- Airport and Airway Improvement Act of 1982, (49 USC § 471, Section 47123), as amended, (prohibits discrimination based on race, creed, color, national origin, or sex);
- The Civil Rights Restoration Act of 1987, (PL 100-209), (Broadened the scope, coverage and applicability of Title VI of the Civil Rights Act of 1964, The Age Discrimination Act of 1975 and Section 504 of the Rehabilitation Act of 1973, by expanding the definition of the terms "programs or activities" to include all of the programs or activities of the Federal-aid recipients, sub-recipients and contractors, whether such programs or activities are Federally funded or not);
- Titles II and III of the Americans with Disabilities Act, which prohibit discrimination on the basis of disability in the operation of public entities, public and private transportation systems, places of public accommodation, and certain testing entities (42 U.S.C. §§ 12131-12189) as implemented by Department of Transportation regulations at 49 C.F.R. parts 37 and 38;
- The Federal Aviation Administration's Non-discrimination statute (49 U.S.C. § 47123) (prohibits discrimination on the basis of race, color, national origin, and sex);
- Executive Order 12898, Federal Actions to Address Environmental Justice in Minority Populations and Low-Income Populations, which ensures discrimination against minority populations by discouraging programs, policies, and activities with disproportionately high and adverse human health or environmental effects on minority and low-income populations;
- Executive Order 13166, Improving Access to Services for Persons with Limited English Proficiency, and resulting agency guidance, national origin discrimination includes discrimination because of limited English proficiency (LEP). To ensure compliance with Title VI, you must take reasonable steps to ensure that LEP persons have meaningful access to your programs (70 Fed. Reg. at 74087 to 74100);
- Title IX of the Education Amendments of 1972, as amended, which prohibits you from discriminating because of sex in education programs or activities (20 U.S.C. 1687 *et. seq.*).

NOTICE OF REQUIREMENT FOR AFFIRMATIVE ACTION
TO ENSURE EQUAL EMPLOYMENT OPPORTUNITY
(EXECUTIVE ORDER 11246)

JULY 1, 1978 (Revised November 3, 1980)

(Revised April 15, 1981)

1. The bidder's attention is called to the "Equal Opportunity Clause" and the "Standard Federal Equal Employment Specifications" set forth herein.
2. The goals and timetables for minority and female participation, expressed in percentage terms for the Contractor's aggregate work force in each trade on all construction work in the covered area, are as follows:

	Minority	Female
Tucson and balance of Pima County Cochise, Graham, Greenlee and Santa Cruz Counties	24.1 27.0	6.9 6.9
Phoenix and balance of Maricopa County Apache, Coconino, Gila, Mohave, Navajo, Pinal, Yavapai and Yuma Counties	15.8 19.6	6.9 6.9

These goals are applicable to all the Contractor's construction work (whether or not it is Federal or federally assisted) performed in all areas where he has Federal or federally assisted work.

The Contractor's compliance with the Executive Order and the regulations in 41 CFR Part 60-4 shall be based on its implementation of the Equal Opportunity Clause, specific affirmative action obligations required by the specifications set forth in 41 CFR 60-4.3 (a), and its efforts to meet the goals. The hours of minority and female employment and training must be substantially uniform throughout the length of the contract, and in each trade, and the Contractor shall make a good faith effort to employ minorities and women evenly on each of its projects. The transfer of minority or female employees or trainees from Contractor to Contractor or from project to project for the sole purpose of meeting the Contractor's goals shall be a violation of the contract, the Executive Order and the regulations in 41 CFR Part 60-4. Compliance with the goals will be measured against the total work hours performed.

*** EXECUTIVE ORDER 2009-09 ***
PROHIBITION OF DISCRIMINATION IN STATE CONTRACTS
NONDISCRIMINATION IN EMPLOYMENT BY
GOVERNMENT CONTRACTORS AND SUBCONTRACTORS
(Superseding Executive Order 99-4 and Amending Executive Order 75-5)

[M09-395]

WHEREAS, Executive Order 99-4 was effectuated to assure that persons or entities contracting with the State of Arizona or its political subdivisions comply with the provisions of Title VII of the Civil Rights Act of 1964 (42 U.S.C. § 2000e, et. seq.) and with Arizona's Civil Rights Act (Title 41, Chapter 9, Article 4);

WHEREAS, Executive Order 99-4 correctly states that various religious organizations are exempted from Arizona's Civil Rights Act;

WHEREAS, Executive Order 99-4 does not expressly state the federal and state exemptions for Indian tribes under both the federal and State Civil Rights Acts;

WHEREAS, 42 U.S.C. § 200e(b)(1) exempts tribes from the definition of employer;

WHEREAS, A.R.S. § 41-1461 4 (b)(i) also exempts Indian tribes from the definition of employers to whom the Arizona Civil Rights Act applies;

WHEREAS, Indian tribes across the State have recently begun to experience difficulty contracting with the State, often for money or services to which they are lawfully entitled, as a result of their exclusion from specified exemptions within Executive Order 99-4;

WHEREAS, the Attorney General's Office has in some cases interpreted the existing provisions as requiring tribes to waive rights guaranteed by both federal and State law;

WHEREAS, a modification is necessary to expressly provide that the exemptions found in federal and State law continue in full force and effect;

NOW, THEREFORE, I, Janice K. Brewer, Governor of the State of Arizona, by virtue of the authority vested in me by the Constitution and laws of this State, hereby order and direct as follows:

1. Executive Order 75-5 is hereby amended as follows:

PART I - Non-discrimination in employment by government contractors and subcontractors.

Unless otherwise exempted by federal or state civil rights laws, all government contracting agencies shall include in every government contract hereinafter entered into the following provisions:

During the performance of this contract, the contractor agrees as follows:

- A. The Contractor will not discriminate against any employee or applicant for employment because of race, age, color, religion, sex, or national origin. The contractor will take affirmative action to insure that applicants are employed and that employees are treated during employment without regard to their race, age, color, religion, sex or national origin. Such action shall include, but is not limited to the following: employment, upgrading, demotion or transfer, recruitment or recruitment advertising, layoff or termination, rates of pay or other forms of compensation and selection for training, including apprenticeship. The contractor agrees to post in conspicuous

Arizona Administrative Register / Secretary of State
Governor's Executive Orders/Proclamations

places available to employees and applicants for employment notices to be provided by the contracting officer setting forth the provisions of this non-discrimination clause.

A continued Executive Order No. 75-5 is hereby amended to permit government contractors and subcontractors that are exempted from compliance under Title 41, chapter 9, article 4, Arizona Revised Statutes or 42 U.S.C. § 200e(b)(1), to provide employment preferences consistently with federal and state statutes;

Therefore, Executive Order 75-5 does not apply to Indian tribes. It likewise does not apply to religious organizations with respect to the employment of individuals of a particular religion to perform work connected with the activities of the employer. It also provides that religious organizations may provide employment preferences based upon religion when dealing with a bona fide occupational qualification reasonably necessary to the operation of the religious organization. This is consistent with the provisions of the Civil Rights Act of 1964 (42 U.S.C. 2000e, et seq.). In addition, in the Personal Responsibility and Work Opportunity Reconciliation Act, P.L. 104-193, Congress provided that religious organizations are eligible for the receipt of federal funds on the same basis as other private organizations.

Executive Order No. 75-5 prohibits all other government contractors and subcontractors from discriminating against any employee or applicant for employment because of race, age, color, religion, sex or national origin. Executive Order No. 75-5 further requires all government contractors and subcontractors to take action to insure that applicants are employed and employees are treated during employment without regard to their race, age, color, religion, sex or national origin.

- B. The contractor will in all solicitations or advertisement for employees placed by or on behalf of the contractor state that all qualified applicants will receive consideration for employment without regard of race, age, color, religion, sex or national origin.
- C. The contractor will send to each labor union or representative of workers with which he has a collective bargaining agreement or other contract or understanding a notice to be provided by the agency contracting officer advising the labor union or workers' representative of the contractor's commitments under the Executive Order and shall post copies of the notice in conspicuous places available to employees and applicants for employment.
- D. The contractor will furnish all information and reports required by the contracting agency and will permit access to his books, records, and accounts by the contracting agency and the Civil Rights Division for purposes of investigation to ascertain compliance with such rules, regulations and orders.
- E. In the event of the contractor's noncompliance with the nondiscrimination clauses of the contract or with any such rules, regulations or orders of the Arizona Civil Rights Division said noncompliance will be considered a material breach of the contract and this contract may be cancelled, terminated or suspended, in whole or in part, and the contractor may be declared ineligible for future government contracts until said contractor has been found to be in compliance with the provisions of this order and the rules and regulations of the Arizona Civil Rights Division, and such sanctions may be imposed and remedies invoked as provided in Part II of this order, and the rules and regulations of the Arizona Civil Rights Division.
- F. The contractor will include the provisions of paragraphs A through E in every subcontractor purchase order so that such provisions will be binding upon each subcontractor or vendor. The contractor will take such action with respect to the subcontract or purchase orders the contracting agency may direct as a means of enforcing such provisions, including sanctions for noncompliance, provided, however, that in the event the contractor becomes involved in or is threatened with litigation with a subcontractor or vendor as a result of such direction by the contracting agency, the contractor may request the State of Arizona to enter into such litigation to protect the interest of the State of Arizona.
- G. Each contractor having a contract containing the provisions prescribed in this section shall file and shall cause each of his subcontractors to file compliance reports with the contracting agency or the Civil Rights Division, as may be directed. Compliance reports shall be filed within such times and shall contain such information as the practices, policies, programs and employment policies, programs and employment statistics of the contractor and each subcontract and shall be in form as the Arizona Civil Rights Division may prescribe.
- H. Bidders or prospective contractors or subcontractors shall be required to state whether they have participated in any previous contract subject to the provisions of this order or any preceding similar Executive Order and in such event to submit on behalf of themselves and the proposed subcontractors compliance reports prior to, or as an initial part of negotiation of a contract.
- I. Whenever the contractor or subcontractor has a collective bargaining agreement or other contract or understanding with a labor union or an agency referring workers of providing or supervising apprenticeship or training for

Arizona Administrative Register / Secretary of State
Governor's Executive Orders/Proclamations

such workers, the compliance report shall include such information from such labor unions or agency practices an policies affecting compliance as the contracting agency or Civil Rights Division may prescribe: provided that, to the extent such information is within the exclusive possession of a labor union or an agency referring workers or providing or supervising apprenticeship or training and such labor union or agency shall refuse to furnish such information to the contractor, the contractor shall so certify the contracting agency as part of its compliance report and shall set forth what efforts he has made to obtain such information.

- J. The contracting agency or the Civil Rights Division shall require that the bidder or prospector contractor or sub-contractor shall submit as part of his compliance report a statement in writing signed by an authorized officer or agent on behalf of any labor union or any agency referring workers or providing or supervising apprenticeship or other training with which the bidder or prospective contractor deals with supporting information to the effect that the signer's practices and policies do not discriminate on the grounds of race, color, religion, sex or national origin, and that the signer either will affirmatively cooperate in the implementation of the policy and provisions of this order or that it consents and agrees that recruitment, employment, and the terms and conditions of employment under the proposed contract shall be in accordance with the purpose and provisions of this order. In the event that the union or the agency shall refuse to execute such a statement, the compliance shall so certify and set forth what efforts have been made to secure such a statement and such additional factual material as the contracting agency or the Civil Rights Division may require.

PART II - Enforcement

- A. Each contracting agency shall be primarily responsible for obtaining compliance with this Executive Order with respect to contracts entered into by such agency or its contractors. All contracting agencies shall comply with the rules of the Civil Rights Division in discharging their primary responsibility for securing compliance with the provisions of contracts and otherwise with the terms of this order and the rules and regulations and orders of the Civil Rights Division issued pursuant to this order. They are directed to cooperate with the Civil Rights Division and to furnish the Division such information and assistance as it may require in the performance of the Division's functions under this order. They are further directed to appoint or designate from among the agency personnel compliance officers. It shall be the duty of such officers to first seek compliance with the objective of this order by conference, conciliation, mediation or persuasion.
- B. The Civil Rights Division may investigate the employment practices of any government contractor if subcontractor of initiate such investigation by the appropriate contracting agency or determine whether or not the contractual provisions specified in this order have been violated. Such investigations shall be conducted in accordance with the procedures established by the Civil Rights Division and the investigating agencies shall report to the Civil Rights Division any action taken or recommended. The Civil Rights Division may receive and investigate or cause to be investigated complaints by employees or prospective employees of a government contractor or subcontractor which alleges discrimination contrary to the contractual provisions specified in Part I of this order. If the investigation is conducted for the Civil Rights Division by a contracting agency, that agency shall report to the Civil Rights Division what action has been taken or it's recommendation with regard to such complaint.
- C. The Civil Rights Division shall use its best efforts directly and through contracting agencies, other interested state and local agencies, contractors and all other available instrumentalities to cause any labor union engaged in work under government contracts or any agency referring workers or providing or supervising apprenticeship or training for it in the course of such work or cooperate in the implementation of the purposes of this order.
- D. The Civil Rights Division or any agency, officer or employee in the executive branch of the government designated by rule, regulation or order of the Civil Rights Division may hold such hearings, public or private, as the Division may deem advisable for compliance, enforcement of educational purposes. The Civil Rights Division may hold or cause to be held hearings in accordance with rules and regulations issued by the Civil Rights Division prior to imposing, ordering or recommending the imposition of penalties and sanctions under this order.
- E. No order for debarment of any contractor from further government contracts under this order shall be made without affording the contractor an opportunity for a hearing.
- F. Sanctions and Penalties. In accordance with such rules, regulations or orders as the Civil Rights Division may issue or adopt, the Civil Rights Division or the appropriate contracting agency may publish or cause to be published the names of contractors or unions which it has concluded have complied or have failed to comply with the provisions of this order and with the rules, regulations and orders of the Civil Rights Division.
1. Contracts may be cancelled, in whole or in part, terminated, or suspended absolutely, or continuation of contracts may be conditioned upon a program for future compliance approved by the contracting agency or the Civil Rights Division: provided that any contracting agency shall refrain from entering into further contracts, extensions or

Arizona Administrative Register / Secretary of State
Governor's Executive Orders/Proclamations

other modifications of existing contracts with any noncomplying contractor until such contractor has established and will carry out personnel and employment policies in compliance with the provisions of this order.

2. Under rules and regulations prescribed by the Civil Rights Division, each contracting agency shall make reasonable efforts within a reasonable time limitation to secure compliance with the contract provisions of this order by methods of conference, conciliation, mediation and persuasion before proceedings shall be instituted under this order of before a contract shall be cancelled or terminated in whole or in part under this order for failure of a contractor or subcontractor to comply with the contract provisions of this order.

G. This Executive Order shall become effective immediately of its issuance.

IN WITNESS WHEREOF, I have hereunto set my hand and caused to be affixed the Great Seal of the State of Arizona

Janice K. Brewer
G O V E R N O R

DONE at the Capitol in Phoenix, Arizona this 20th day of October in the year Two Thousand and Nine and of the Independence of the United States of America the Two Hundred and Thirty-fourth.

ATTEST:
Ken Bennett
Secretary of State

"General Decision Number: AZ20260035 05/18/2026

State: Arizona

Construction Types: Highway

Counties: Arizona Counties of
Cochise

Modification Number	Publication Date
0	01/02/2026
1	05/18/2026

ENGI0012-046 12/01/2024

Rates

Fringes

POWER EQUIPMENT OPERATOR: BULLDOZER.....\$ 35.56
18.12

ENGI0012-053 12/01/2024

Rates

Fringes

POWER EQUIPMENT OPERATOR: TRACTOR.....\$ 35.56
18.12

ENGI0012-078 12/01/2024

Rates

Fringes

POWER EQUIPMENT OPERATOR: (CRANE/DERRICKS).....\$ 39.17
18.12

LAB01184-016 06/01/2025

Rates

Fringes

POWER EQUIPMENT OPERATOR: HORIZONTAL DIRECTIONAL

DRILL.....\$ 31.98
9.26

LABO1184-027 06/01/2025

Rates

Fringes

LABORER: GRADE SETTER.....\$ 29.91
9.26

LABO1184-033 06/01/2025

Rates

Fringes

POWER EQUIPMENT OPERATOR: TRENCHER.....\$ 30.88
9.26

LABO1184-047 06/01/2025

Rates

Fringes

TRUCK DRIVER: CONCRETE.....\$ 30.88
9.26

SUAZ2023-020 11/19/2024

Rates

Fringes

TRUCK DRIVER: WATER.....\$ 26.13
7.09

TRUCK DRIVER: SWEEPER.....\$ 20.24
5.48

TRUCK DRIVER: OIL DISTRIBUTOR.....\$ 29.97
9.43

TRUCK DRIVER: DUMP.....\$ 24.50
2.72

TRAFFIC CONTROL.....\$ 19.24
2.58

POWER EQUIPMENT OPERATOR: SCRAPER.....\$ 26.29
5.90

POWER EQUIPMENT OPERATOR: PAVER/SPREADER/FINISH
EQUIPMENT (ASPHALT, AGGREGATE, & CONCRETE).....\$ 31.47
0.00

POWER EQUIPMENT OPERATOR: OILER.....\$ 31.86
12.12

POWER EQUIPMENT OPERATOR: MOTOR GRADER/BLADE.....\$ 30.13
5.81

POWER EQUIPMENT OPERATOR: MILLING MACHINE.....	\$ 29.25
7.45	
POWER EQUIPMENT OPERATOR: MECHANIC.....	\$ 31.86
12.12	
POWER EQUIPMENT OPERATOR: LOADER/FRONT END LOADER...	\$ 25.89
3.94	
POWER EQUIPMENT OPERATOR: GRADE CHECKER.....	\$ 24.58
7.18	
POWER EQUIPMENT OPERATOR: FORKLIFT.....	\$ 30.14
12.57	
POWER EQUIPMENT OPERATOR: FIELD EQUIPMENT SERVICEPERSON.....	\$ 35.44
11.45	
POWER EQUIPMENT OPERATOR: EXCAVATOR/TRACKHOE.....	\$ 31.96
8.33	
POWER EQUIPMENT OPERATOR: DRILL RIG/AUGER.....	\$ 31.64
0.00	
POWER EQUIPMENT OPERATOR: CONCRETE SCREED.....	\$ 26.41
7.64	
POWER EQUIPMENT OPERATOR: CONCRETE PUMP TRUCK.....	\$ 43.11
10.87	
POWER EQUIPMENT OPERATOR: COMPACTOR/ROLLER.....	\$ 22.30
4.14	
POWER EQUIPMENT OPERATOR: BROOM/SWEEPER.....	\$ 24.22
4.77	
POWER EQUIPMENT OPERATOR: BOOM/Crane TRUCK.....	\$ 36.99
12.37	
POWER EQUIPMENT OPERATOR: BOBCAT/SKID STEER/SKID LOADER.....	\$ 29.85
8.78	
POWER EQUIPMENT OPERATOR: BACKHOE/BACKHOE & LOADER COMBO/TRACK BACKHOE.....	\$ 26.16
6.19	
PAINTER: SIGN AND DISPLAY ERECTOR.....	\$ 19.84
4.73	
PAINTER: PAVEMENT MARKING.....	\$ 27.76
6.34	
LABORER: PIPELAYER.....	\$ 26.36
7.09	
LABORER: MASON TENDER.....	\$ 26.48
7.09	
LABORER: LANDSCAPE LABORER.....	\$ 19.44
0.00	
LABORER: GUARDRAIL INSTALLER.....	\$ 19.01
2.99	
LABORER: GENERAL.....	\$ 23.96
2.07	

LABORER: FENCE ERECTOR.....\$ 22.00
4.03
LABORER: CONCRETE SAW (HAND HELD/WALK BEHIND).....\$ 25.22
5.08
LABORER: ASPHALT, INCLUDES RAKER, SHOVELER,
SPREADER AND DISTRIBUTOR.....\$ 23.85
7.97
IRONWORKER.....\$ 32.00
17.54
ELECTRICIAN.....\$ 28.71
7.58
CEMENT MASON/CONCRETE FINISHER.....\$ 26.96
6.45
CARPENTER: FORMWORK CONCRETE.....\$ 29.34
7.09
CARPENTER.....\$ 28.08
12.74

WELDERS - Receive rate prescribed for craft performing
operation to which welding is incidental.

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Note: Executive Order (EO) 13706, Establishing Paid Sick Leave
for Federal Contractors applies to all contracts subject to the
Davis-Bacon Act for which the contract is awarded (and any
solicitation was issued) on or after January 1, 2017. If this
contract is covered by the EO, the contractor must provide
employees with 1 hour of paid sick leave for every 30 hours
they work, up to 56 hours of paid sick leave each year.

Employees must be permitted to use paid sick leave for their
own illness, injury or other health-related needs, including
preventive care; to assist a family member (or person who is
like family to the employee) who is ill, injured, or has other
health-related needs, including preventive care; or for reasons
resulting from, or to assist a family member (or person who is
like family to the employee) who is a victim of, domestic
violence, sexual assault, or stalking. Additional information
on contractor requirements and worker protections under the EO
is available at
<https://www.dol.gov/agencies/whd/government-contracts>.

Note: Executive Order 13658 generally applies to contracts subject
to the Davis-Bacon Act that were awarded on or between January 1,
2015 and January 29, 2022, and that have not been renewed or
extended on or after January 30, 2022. Executive Order 13658 does
not apply to contracts subject only to the Davis-Bacon Related Acts

regardless of when they were awarded. If a contract is subject to Executive Order 13658, the contractor must pay all covered workers at least \$13.65 per hour (or the applicable wage rate listed on this wage determination, if it is higher) for all hours spent performing on the contract from May 11, 2026, through December 31, 2026. The applicable Executive Order minimum wage rate will be adjusted annually. Additional information on contractor requirements and worker protections under Executive Order 13658 is available at www.dol.gov/whd/govcontracts.

Unlisted classifications needed for work not included within the scope of the classifications listed may be added after award only as provided in the labor standards contract clauses (29CFR 5.5 (a) (1) (iii)).

The body of each wage determination lists the classifications and wage rates that have been found to be prevailing for the type(s) of construction and geographic area covered by the wage determination. The classifications are listed in alphabetical order under rate identifiers indicating whether the particular rate is a union rate (current union negotiated rate), a survey rate, a weighted union average rate, a state adopted rate, or a supplemental classification rate.

Union Rate Identifiers

A four-letter identifier beginning with characters other than **☐SU☐**, **☐UAVG☐**, **☐SA☐**, or **☐SC☐** denotes that a union rate was prevailing for that classification in the survey. Example: PLUM0198-005 07/01/2024. PLUM is an identifier of the union whose collectively bargained rate prevailed in the survey for this classification, which in this example would be Plumbers. 0198 indicates the local union number or district council number where applicable, i.e., Plumbers Local 0198. The next number, 005 in the example, is an internal number used in processing the wage determination. The date, 07/01/2024 in the example, is the effective date of the most current negotiated rate.

Union prevailing wage rates are updated to reflect all changes over time that are reported to WHD in the rates in the collective bargaining agreement (CBA) governing the classification.

Union Average Rate Identifiers

The UAVG identifier indicates that no single rate prevailed for

those classifications, but that 100% of the data reported for the classifications reflected union rates. EXAMPLE:

UAVG-OH-0010 01/01/2024. UAVG indicates that the rate is a weighted union average rate. OH indicates the State of Ohio. The next number, 0010 in the example, is an internal number used in producing the wage determination. The date, 01/01/2024 in the example, indicates the date the wage determination was updated to reflect the most current union average rate.

A UAVG rate will be updated once a year, usually in January, to reflect a weighted average of the current rates in the collective bargaining agreements on which the rate is based.

Survey Rate Identifiers

The **◆SU◆** identifier indicates that either a single non-union rate prevailed (as defined in 29 CFR 1.2) for this classification in the survey or that the rate was derived by computing a weighted average rate based on all the rates reported in the survey for that classification. As a weighted average rate includes all rates reported in the survey, it may include both union and non-union rates. Example: SUFL2022-007 6/27/2024. SU indicates the rate is a single non-union prevailing rate or a weighted average of survey data for that classification. FL indicates the State of Florida. 2022 is the year of the survey on which these classifications and rates are based. The next number, 007 in the example, is an internal number used in producing the wage determination. The date, 6/27/2024 in the example, indicates the survey completion date for the classifications and rates under that identifier.

◆SU◆ wage rates typically remain in effect until a new survey is conducted. However, the Wage and Hour Division (WHD) has the discretion to update such rates under 29 CFR 1.6(c)(1).

State Adopted Rate Identifiers

The **◆SA◆** identifier indicates that the classifications and prevailing wage rates set by a state (or local) government were adopted under 29 C.F.R 1.3(g)-(h). Example: SAME2023-007 01/03/2024. SA reflects that the rates are state adopted. ME refers to the State of Maine. 2023 is the year during which the state completed the survey on which the listed classifications and rates are based. The next number, 007 in the example, is an internal number used in producing the wage determination. The date, 01/03/2024 in the example, reflects the date on which the classifications and rates under the **◆SA◆** identifier took effect under state law in the state from which the rates were

adopted.

WAGE DETERMINATION APPEALS PROCESS

1) Has there been an initial decision in the matter? This can be:

- a) a survey underlying a wage determination
- b) an existing published wage determination
- c) an initial WHD letter setting forth a position on a wage determination matter
- d) an initial conformance (additional classification and rate) determination

On survey related matters, initial contact, including requests for summaries of surveys, should be directed to the WHD Branch of Wage Surveys. Requests can be submitted via email to davisbaconinfo@dol.gov or by mail to:

Branch of Wage Surveys
Wage and Hour Division
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210

Regarding any other wage determination matter such as conformance decisions, requests for initial decisions should be directed to the WHD Branch of Construction Wage Determinations. Requests can be submitted via email to BCWD-Office@dol.gov or by mail to:

Branch of Construction Wage Determinations
Wage and Hour Division
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210

2) If an initial decision has been issued, then any interested party (those affected by the action) that disagrees with the decision can request review and reconsideration from the Wage and Hour Administrator (See 29 CFR Part 1.8 and 29 CFR Part 7). Requests for review and reconsideration can be submitted via email to dba.reconsideration@dol.gov or by mail to:

Wage and Hour Administrator
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210

The request should be accompanied by a full statement of the interested party's position and any information (wage payment data, project description, area practice material, etc.) that the requestor considers relevant to the issue.

3) If the decision of the Administrator is not favorable, an interested party may appeal directly to the Administrative

Review Board (formerly the Wage Appeals Board). Write to:
Administrative Review Board
U.S. Department of Labor
200 Constitution Avenue, N.W.
Washington, DC 20210.

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END OF GENERAL DECISION



ARIZONA DEPARTMENT OF TRANSPORTATION
PROJECT DELIVERY AND OPERATIONS DIVISION
CONTRACTS AND SPECIFICATIONS GROUP

BID SCHEDULE

CONTRACT # 2025071

TRACS No.	Project No.	Item	County	District	Gross Length	Net Length	Prepared By:
0000 CH BIS T062101C	BIS-0-(207)T	104818	COCHISE	SOUTHEAST	0		Jalal Kamal

Highway Termini	Location	Work Description
• BENSON-DOUGLAS HIGHWAY (SR 80)	• SR 80 Queen Mine Tour To Old B	• System Enhancement (Safety Improvements)

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
2010020	REMOVAL OF TREES	EACH	8		
2020009	REMOVAL OF STRUCTURAL CONCRETE	CU.YD.	68		
2020020	REMOVAL OF CONCRETE CURB	L.FT.	77		
2020021	REMOVAL OF CONCRETE CURB AND GUTTER	L.FT.	989		
2020025	REMOVAL OF CONCRETE SIDEWALKS, DRIVEWAYS AND SLABS	SQ.FT.	3,135		
2020036	REMOVAL OF ASPHALTIC CONCRETE PAVEMENT	SQ.YD.	730		
2020045	REMOVAL OF RIPRAP	CU.YD.	88		
2020053	REMOVE (PULL BOX)	EACH	5		
2020366	REMOVE LEAD-BASED PAINT MATERIALS	L.SUM	1		
2020370	DISPOSE OF LEAD-BASED PAINT MATERIALS (FORCE ACCOUNT)	L.SUM	1	\$10,000.00	\$10,000.00
2020400	REMOVE AND RELOCATE (LIGHT POLES)	EACH	3		
3030022	AGGREGATE BASE, CLASS 2	CU.YD.	62		
4040125	FOG COAT	TON	1		
4040165	BLOTTER MATERIAL	SQ.YD.	370		

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
4090006	ASPHALTIC CONCRETE (MISCELLANEOUS STRUCTURAL) (SPECIAL MIX)	TON	102		
6070048	FOUNDATION FOR SQUARE TUBE POST	EACH	10		
6070054	SIGN POST (PERFORATED) (2 S)	L.FT.	12		
6070055	SIGN POST (PERFORATED) (2 1/2 S)	L.FT.	33		
6070057	SIGN POST (PERFORATED) (2 1/2 T)	L.FT.	80		
6080005	REGULATORY, WARNING, OR MARKER SIGN PANEL	SQ.FT.	62		
6080110	REMOVE AND REINSTALL SIGN	EACH	8		
6080120	SIGN (REMOVE AND RELOCATE)	EACH	1		
7010025	TEMPORARY IMPACT ATTENUATION DEVICE (IN-LINE ENERGY ABSORBING TERM.)	EACH	1		
7010026	TEMPORARY IMPACT ATTENUATION DEVICE (IN-LINE ENERGY ABSORBING TERM.) (IN USE)	EACH-DAY	78		
7015010	TEMPORARY CONCRETE BARRIER (INSTALLATION AND REMOVAL)	L.FT.	750		
7015052	OBLITERATE PAVEMENT MARKING (STRIPE)	L.FT.	1,860		
7016020	TEMPORARY CONCRETE BARRIER (IN USE)	L.FT.-DAY	58,500		

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
7016030	BARRICADE (TYPE 1, TYPE 2, VERT.PANEL, TUBULAR MARKER)	EACH-DAY	3,900		
7016031	BARRICADE (TYPE 3, HIGH LEVEL FLAG TREE)	EACH-DAY	1,320		
7016033	PORTABLE SIGN STAND (SPRING TYPE)	EACH-DAY	6,210		
7016035	WARNING LIGHT (TYPE A)	EACH-DAY	7,530		
7016037	WARNING LIGHT (TYPE C)	EACH-DAY	3,900		
7016050	TRUCK-MOUNTED ATTENUATOR	EACH-DAY	5		
7016051	TEMPORARY SIGN (LESS THAN 10 S.F.)	EACH-DAY	2,200		
7016052	TEMPORARY SIGN (10 S.F. OR MORE)	EACH-DAY	5,330		
7016061	FLASHING ARROW PANEL	EACH-DAY	10		
7016067	CHANGEABLE MESSAGE BOARD (CONTRACTOR FURNISHED)	EACH-DAY	170		
7016075	FLAGGING SERVICES (CIVILIAN)	HOUR	200		
7016081	FLAGGING SERVICES (DPS)	HOUR	200		
7040005	PAVEMENT MARKING (WHITE EXTRUDED THERMOPLASTIC) (0.090")	L.FT.	2,180		
7040006	PAVEMENT MARKING (YELLOW EXTRUDED THERMOPLASTIC) (0.090")	L.FT.	2,450		

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
7040074	PAVEMENT SYMBOL (EXTRUDED THERMOPLASTIC) (ALKYD) (0.090")	EACH	8		
7050019	PAVEMENT MARKING, PREFORMED, LEGEND, TYPE I	EACH	2		
7050023	PAVEMENT MARKING, PREFORMED, SINGLE ARROW, TYPE I	EACH	4		
7050028	PAVEMENT MARKING, PREFORMED,SYMBOL, TYPE I	EACH	8		
7080201	WATERBORNE-TYPE I PAVEMENT MARKING (PAINTED) (WHITE)	L.FT.	1,700		
7080202	WATERBORNE-TYPE I PAVEMENT MARKING (PAINTED) (YELLOW)	L.FT.	1,720		
7080301	PAINT BULL NOSE	EACH	1		
7310197	BREAKAWAY BASE FOR LIGHTING POLE OR SIGNAL FLASHER	EACH	3		
7310202	POLE FOUNDATION FOR BREAKAWAY BASE (OVER 30')	EACH	3		
7320030	ELECTRICAL CONDUIT (1") (PVC)	L.FT.	30		
7320050	ELECTRICAL CONDUIT (2") (PVC)	L.FT.	40		
7320055	ELECTRICAL CONDUIT (2") (PVC) (DIRECTIONAL DRILL)	L.FT.	60		
7320110	ELECTRICAL CONDUIT (1") (RIGID METAL)	L.FT.	100		

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
7320456	PULL BOX (4B)	EACH	4		
7320459	PULL BOX (TRAFFIC RATED)	EACH	3		
7320500	CONDUCTOR (NO. 12)	L.FT.	790		
7320520	CONDUCTOR (NO. 8)	L.FT.	400		
7320585	CONDUCTOR (INSULATED BOND) (NO. 12)	L.FT.	395		
7320590	CONDUCTOR (INSULATED BOND) (NO. 8)	L.FT.	200		
7360113	LUMINAIRE (UNDERDECK)	EACH	1		
8030103	DECOMPOSED GRANITE	SQ.YD.	262		
8061005	TREE (15 GALLON)	EACH	3		
8061296	SHRUB (ONE GALLON)	EACH	7		
8061298	SHRUB (FIVE GALLON)	EACH	4		
8070001	LANDSCAPING ESTABLISHMENT	L.SUM	1		
8080646	RESET FRAME AND COVER FOR VALVE BOX	EACH	2		
8101014	EROSION CONTROL (WATTLESS) (20")	L.FT.	846		
8101017	EROSION CONTROL (GRAVEL BAGS)	EACH	1		

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
8101030	EROSION CONTROL (CONSTRUCTION ENTRANCE)	SQ.YD.	196		
9010001	MOBILIZATION	L.SUM	1		
9080041	CONCRETE CURB (C-05.10) (TYPE A)	L.FT.	60		
9080042	CONCRETE CURB (DETAIL A)	L.FT.	231		
9080084	CONCRETE CURB AND GUTTER (C-05.10) (TYPE D)	L.FT.	208		
9080085	CONCRETE CURB AND GUTTER (C-05.10) (TYPE D-3)	L.FT.	436		
9080086	CONCRETE CURB AND GUTTER (C-05.10) (TYPE D-3) (H=8")	L.FT.	142		
9080242	CONCRETE SIDEWALK (SHARED USE BATH)	SQ.FT.	8,382		
9080295	CONCRETE SIDEWALK RAMP	SQ.FT.	173		
9080297	CONCRETE SIDEWALK RAMP (DETECTABLE WARNING STRIP)	SQ.FT.	10		
9080301	CONCRETE DRIVEWAY (C-05.20)	SQ.FT.	663		
9130001	RIPRAP (DUMPED)	CU.YD.	435		
9140121	RETAINING WALL (REINFORCED CONCRETE)	SQ.FT.	257		
9140153	RETAINING WALL (SOLDIER PILE)	SQ.FT.	2,720		

BID SCHEDULE

0000 CH BIS T062101C

Item No.	Item Description	Unit	Quantity	Unit Price	Extended Amount
9240119	MISCELLANEOUS WORK (WAYFINDING SIGNAGE)	EACH	1		
9240120	MISCELLANEOUS WORK (BENCH)	EACH	2		
9240121	MISCELLANEOUS WORK (BIKE RACK)	EACH	1		
9240122	MISCELLANEOUS WORK (TREE STAKING)	EACH	3		
9240170	CONTRACTOR QUALITY CONTROL	L.SUM	1		
9240181	MISCELLANEOUS WORK (PORTLAND GREEN PREFORMED THERMOPLASTIC) (0.120")	SQ.YD.	40		
9250001	CONSTRUCTION SURVEYING AND LAYOUT	L.SUM	1		

BID TOTAL :

PROPOSAL

TO THE ARIZONA DEPARTMENT OF TRANSPORTATION:

Gentlemen:

The following Proposal is made for constructing project

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

in the State of Arizona.

The following Proposal is made on behalf of _____

_____ and no others.

(NAME OF COMPANY, FIRM, OR CORPORATION)

The undersigned hereby certifies that (s)he has been duly authorized to submit a proposal on behalf of the company, firm, or corporation mentioned above; and further certifies, pursuant to Subsection 112(c) of Title 23, United States Code and Title 44, Chapter 10, Article 1 of the Arizona Revised Statutes, that neither (s)he nor anyone associated with the company, firm, or corporation mentioned above has, either directly or indirectly, entered into any agreement, participated in any collusion, or otherwise taken any action in restraint of free competitive bidding in connection with such project and furthermore that no member or employee of the Arizona Department of Transportation is personally or financially interested, directly or indirectly, in the Proposal, or in any purchase or sale of any materials or supplies for the work to which it relates, or in any portion of the profits thereof.

The undersigned certifies that the approved Plans, Standard Specifications, Special Provisions and forms of Contract and Bond authorized by the Arizona Department of Transportation and constituting essential parts of this proposal, have been carefully examined, and also that the site of the work has been personally inspected. The undersigned declares that the amount and nature of the work to be done is understood and that at no time will misunderstanding of the Plans, Specifications, Special Provisions, or conditions to be overcome, be plead. On the basis of Plans, Specifications, Special Provisions, and the forms of Contract and Bond proposed for use, the undersigned proposes to furnish all the necessary equipment, materials, machinery, tools, apparatus, and other means of construction, and labor to do all the work in the manner specified, and to accept, as full compensation therefor, the sum of the various products obtained by multiplying each unit price, herein bid for the work or materials, by the quantity thereof actually incorporated in the complete project, as determined by the State Engineer. The undersigned understands that the quantities mentioned herein are approximate only and are subject to increase or decrease and hereby proposes to perform all quantities of work as either increased or decreased, in accordance with the provisions of the Specifications, at the unit price bid in the Bidding Schedule.

The undersigned further proposes to perform all extra work that may be required on the basis provided in the Specifications and to give such work personal attention and to secure economical performance.

The undersigned further proposes to execute the Contract Agreement and furnish satisfactory Bond within ten calendar days from the date of Notice of Award, time being of the essence. The undersigned further proposes to begin work as specified in the contract attached hereto, and to complete the work on or before expiration of the contract time as defined in the Specifications, and maintain at all times a Payment Bond and a Performance Bond, approved by the State Engineer, in an amount equal to one hundred (100) percent of the total bid. These bonds shall serve not only to guarantee the completion of the work on the part of the undersigned, but also to guarantee the excellence of both workmanship and material and the payment of all obligations incurred, until the work is finally accepted and the provisions of the Plans, Standard Specifications and Special Provisions fulfilled.

12-5901 R03/11

Proposal
Sheet 1 of 2

The undersigned hereby agrees to provide an electronic Proposal Guaranty in the amount and character named in the Advertisement for Bids. The Proposal Guaranty is submitted as a guaranty of the good faith of the bidder, and that the bidder will enter into written contract, as provided, to do the work, if successful in securing the award thereof, and it is hereby agreed that if at any time other than as provided in the Proposal there should be failure on the part of the undersigned to execute the Contract and furnish satisfactory Bond as herein provided, the State of Arizona, in either of such events, shall be entitled and is hereby given the right to retain the said Proposal Guaranty as liquidated damages.

If by a Corporation:

(Seal)

Corporate Name: _____

Corporate Mailing Address: _____ Zip Code: _____

Incorporated under the laws of the State of: _____

By (Signature): _____ Date: _____

President: _____

Secretary: _____

Treasurer: _____

If by a Firm or Partnership:

Firm or Partnership Mailing Name: _____

Firm or Partnership Address: _____

By (Signature): _____ Date: _____

Name and Address of Each Member: _____

If by an Individual:

Signature: _____ Date: _____

Mailing Address: _____

ARIZONA DEPARTMENT OF TRANSPORTATION
SURETY (BID) BOND
(Penalty of this bond must not be less than 10% of the bid amount)

KNOW ALL MEN BY THESE PRESENTS, THAT _____

as Principal, hereinafter called the Principal, and _____

_____ a corporation duly organized under the laws of the state of _____ hereinafter called the Surety, holding a certificate of authority to transact surety business in this State issued by the Director of the Department of Insurance, are held and firmly bound unto the Arizona Department of Transportation, as Obligee, hereinafter called the Obligee, in the sum of Ten Percent (10%) of the amount of the bid of Principal, submitted by Principal to the Arizona Department of Transportation for the work described below, for the payment of which sum well and truly to be made, the said Principal and the said Surety bind ourselves, our heirs, executors, administrators, successors, and assigns, jointly and severally, firmly by these presents.

WHEREAS, the Principal is herewith submitting its proposal for TRACS/Project No.

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

NOW THEREFORE, if the Obligee, acting by and through its Transportation board, shall accept the proposal of the Principal and the Principal shall enter into contract with the Obligee in accordance with the terms of such proposal, and give such bonds and certificates of insurance as may be specified in the contract documents with good and sufficient surety for the faithful performance of such contract and for the prompt payment of labor and material furnished in the prosecution thereof, or in the event of the failure of the Principal to enter into such contract and give such bonds and certificates of insurance, if the Principal shall pay to the Obligee the difference not to exceed the penalty of the bond between the amount specified in the proposal and such larger amount for which the obligee may in good faith contract with another party to perform the work covered by the proposal then this obligation is void. Otherwise it remains in full force and effect.

IN WITNESS WHEREOF, we hereunto set our hands and seals:

Principal

Surety

By

By Attorney-in-Fact

Title

Address Attorney-in-Fact

Subscribed and sworn before me
this _____ day of _____, 20 _____.

My Commission expires: _____

**CERTIFICATION WITH REGARD TO THE PERFORMANCE OF
PREVIOUS CONTRACTS OR SUBCONTRACTS SUBJECT TO THE
EQUAL OPPORTUNITY CLAUSE AND THE FILING OF REQUIRED REPORTS
APRIL, 1969**

The bidder _____, proposed subcontractor _____, hereby certifies that it has _____, has not _____, participated in a previous contract or subcontract subject to the equal opportunity clause, as required by Executive Orders 10925, 11114, or 11246, and that it has _____, has not _____, filed with the Joint Reporting committee, the Director of the Office of Federal Contract Compliance, a Federal Government contracting or administering agency or the former President's Committee on Equal Employment Opportunity, all reports due under the applicable filing requirements.

(Company)

By: _____

(Title)

Date: _____

Note: The above certification is required by the Equal Employment Opportunity Regulations of the Secretary of Labor (41 CFR 60-1.7b (1),) and must be submitted by bidders and proposed subcontractors only in connection with contracts and subcontracts which are subject to the equal opportunity clause. Contracts and subcontracts which are exempt from the equal opportunity clause are set forth in 41 CFR 60-1.5 (Generally only contracts or subcontracts of \$10,000 or under are exempt.)

Currently, Standard Form 100 (EEO-1) is the only report required by the Executive Orders or their implementing regulations.

Information concerning Standard Form 100 (EEO-1) is available from:

Joint Reporting Committee
P.O. Box 19100
Washington, D.C. 20036-9100

Proposed prime contractors and subcontractors who have participated in a previous contract or subcontract subject to the Executive Orders and have not filed the required reports should note that 41 CFR 60-1.7(b)(1) prevents the award of contracts and subcontracts unless such contractor submits a report covering the delinquent period or such other period specified by the Federal Highway Administration or by the Director, Office of Federal Contract Compliance, U.S. Department of Labor.

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

R7/03

**CERTIFICATION WITH RESPECT TO THE
RECEIPT OF ADDENDA**

In the submission of a bid and by the signing of the Proposal, this will certify that the following numbered addenda issued on this project have been brought to my personal attention and furthermore that I understand and agree that those will be made a part of the Contract.

Addendum No. _____, _____, _____, _____, _____

PRINT NAME OF CONTRACTOR

SIGNATURE

TITLE

DATE

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

ARIZONA DEPARTMENT OF TRANSPORTATION
PARTICIPATION IN BOYCOTT OF ISRAEL CERTIFICATION FORM

Unless and until the District Court's injunction in Jordahl is stayed or lifted, the Anti-Israel Boycott Provision (A.R.S. § 35-393.01(A)) is unenforceable and the State will take no action to enforce it. This attachment (Participation in Boycott of Israel) is no longer a mandatory part of the offer. Offers will not be evaluated based on whether this certification has been completed.

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

This Certification is required in response to legislation enacted to prohibit the State from contracting with companies currently engaged in a boycott of Israel. To ensure compliance with A.R.S. §35-393.01, this form must be completed and returned with the bid. The bidder understands that this response will become public record and may be subject to public inspection.

As defined by A.R.S. §35-393.01:

1. "Boycott" means engaging in a refusal to deal, terminating business activities or performing other actions that are intended to limit commercial relations with Israel or with persons or entities doing business in Israel or in territories controlled by Israel, if those actions are taken either:
 - (a) In compliance with or adherence to calls for a boycott of Israel other than those boycotts to which 50 United States Code section 4607(c) applies.
 - (b) In a manner that discriminates on the basis of nationality, national origin or religion and that is not based on a valid business reason.
2. "Company" means a sole proprietorship, organization, association, corporation, partnership, joint venture, limited partnership, limited liability partnership, Limited Liability Company or other entity or business association, and includes a wholly owned subsidiary, majority-owned subsidiary, parent company or affiliate.
3. "Direct holdings" means all publicly traded securities of a company that are held directly by the state treasurer or a retirement system in an actively managed account or fund in which the retirement system owns all shares or interests.
4. "Indirect holdings" means all securities of a company that are held in an account or fund, including a mutual fund, that is managed by one or more persons who are not employed by the state treasurer or a retirement system, if the state treasurer or retirement system owns shares or interests either:
 - (a) Together with other investors that are not subject to this section.
 - (b) That are held in an index fund.
5. "Public entity" means this State, a political subdivision of this STATE or an agency, board, commission or department of this state or a political subdivision of this state.
6. "Public fund" means the state treasurer or a retirement system.
7. "Restricted companies" means companies that boycott Israel.
8. "Retirement system" means a retirement plan or system that is established by or pursuant to title 38.

All Bidders must select one of the following:

_____The bidder does not participate in, and agrees not to participate in during the term of the contract a boycott of Israel in accordance with A.R.S. §35-393.01.

The bidder **does** participate in a boycott of Israel as defined by A.R.S. §35-393.01.

By submitting this response, the bidder agrees to indemnify and hold the State, its agents and employees, harmless from any claims or causes of action relating to the State's action based upon reliance on the above representations, including the payment of all costs and attorney fees incurred by the State in defending such an action.

_____ Company Name			_____ Signature of Person Authorized to Sign
_____ Address			_____ Printed Name
_____ City	_____ State	_____ Zip	_____ Title

ARIZONA DEPARTMENT OF TRANSPORTATION
Forced Labor of Ethnic Uyghurs Ban Certification Form

Forced Labor of Ethnic Uyghurs Ban

Please note that if any of the following apply to the Contractor, then the bidder shall select the "Exempt Contractor" option below:

- Contractor is a sole proprietorship;
- Contractor has fewer than ten (10) employees; OR
- Contractor is a non-profit organization.

0000 CH BIS T062101C BIS-0(207)T
BENSON-DOUGLAS HIGHWAY (SR 80)
(SR 80; QUEEN MINE TOUR-OLD BISBEE)

Pursuant to A.R.S. § 35-394, written certification is required to show that the company entering into a contract with a public entity does not use the forced labor, or use any contractors, subcontractors or suppliers that use the forced labor or any goods or services produced by the forced labor, of ethnic Uyghurs in the People's Republic of China.

Under A.R.S. §35-394:

1. "Company" means an organization, association, corporation, partnership, joint venture, limited partnership, limited liability partnership, limited liability company or other entity or business association, including a wholly owned subsidiary, majority-owned subsidiary, parent company or affiliate, that engages in for-profit activity and that has ten or more full-time employees.
2. "Public entity" means this State, a political subdivision of this State or an agency, board, commission or department of this State or a political subdivision of this State.

In compliance with A.R.S. §§ 35-394 et seq., all bidders must select one of the following:

☐	The bidder <u>does not</u> use, and agrees not to use during the term of the contract, any of the following: • Forced labor of ethnic Uyghurs in the People's Republic of China; • Any goods or services produced by the forced labor of ethnic Uyghurs in the People's Republic of China; or • Any Contractors, Subcontractors, or suppliers that use the forced labor or any goods or services produced by the forced labor of ethnic Uyghurs in the People's Republic of China.
☐	The bidder <u>does</u> participate in use of Forced Uyghurs Labor as described in A.R.S. § 35-394.
☐	Exempt Contractor. Select all statements that applies to this Contractor: ☐ Contractor is a sole proprietorship; ☐ Contractor has fewer than ten (10) employees; and/or ☐ Contractor is a non-profit organization.

Company Name

Signature of Person Authorized to Sign

Address

Printed Name

City State Zip

Title