





IMPORTANT: As there are different versions of each rig depending on your region, please ensure that you are using the correct instruction set. The part number below should match the part number labeled on your box

TR1604-BLK



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TR1604-BLK PARTS LIST

Part #	Description	QTY	Check
BOX #: TR1604-BLK-P			
PS-1400-R	Profile strip, 1400mm Red	4	
AL-160-1400	Aluminum Profile, 40x160x1400mm	2	
BOX #: TR1604-BLK-P	ART2		
PS-460-R	Profile strip, 460mm Red	2	
AL-40-460	Aluminum Profile, 40x40x460mm	2	
AL-120-780	Aluminum Profile, 40x120x780mm	2	
AL-80-580	Aluminum Aluminum Profile, 40x80x580mm	1	
AL-80-400	Aluminum Aluminum Profile, 40x80x400mm	1	
SM-01	Shifter Mount	1	
SM-02	Shifter Bracket	1	
BOX #: TR1604-BLK-P	ART3		
CC-01	Cable Management Clips	10	
BC-40	Bracket, Corner with Cap, 40x40	11	
BA-160-BLK	Bracket, Anodized corner, 40x160, Black	6	
BA-80-BLK	Bracket, Anodized corner, 40x80, Black	2	
EC-160	End Cap, 40x160	2	
EC-120	End Cap, 40x120	2	
EC-80	End Cap, 40x80	1	
EC-40	End Cap, 40x40	4	
FR-01	Feet, Rubber	6	
LP-160	Logo Plate, TR160	1	
NF-M8	Nut (Flange), M8	2	
NS-M8	T-Nut (Spring), M8	76	
NS-M6	T-Nut (Spring), M6	6	
AL-160-500	Aluminum Profile, 40x160x500mm	2	
SH-M8-16	Screw (Hex), M8x16	44	
SH-M8-20	Screw (Hex), M8x20	20	
SH-M8-20	Screw (Hex), M8x20	30	
SH-M6-20	Screw (Hex), M6x20	6	
BP-120-H	Bracket (Plate), 120, Horizontal	1	
SS-01	Seat Slider (includes separate hardware)	1	
TK-M8	Tool Kit, M8	1	
WF-M8	Washer (Flat), M8	34	
WL-M8	Washer (Lock), M8	34	

* NOTE: Extra hardware may be included as spare parts



Two people needed

Tighten hardware

Leave hardware loose for adjustment

Make Adjustment

Break tab off Corner bracket CB1

Safety glasses needed

Attention / Priority

Reserve for following step

Mirrored Components (Same on both sides)









The handle screws (SL-M8-20 & SL-M8-25) are ratcheted to allow for tightening and loosening when space for rotation is limited. Simply pull the handle out and turn handle into position and push handle back in to engage thread.













It is strongly advised that spring T-Nuts are inserted by sliding from the ends of profiles. Please take careful note of each step of all T-nuts as some are to be installed in anticipation of future steps.







If T-Nuts are skipped, and the ends are no longer accessible, they can be inserted by "rocking" them in from the outer face as shown.

Use the provided allen key to push the T-Nut into position and place the hole to slide into position.

















Stabilizing Feet Option

Part #	Descripti	on QT'	Y Check	
BOX #: TR80-TR	BOX #: TR80-TR160FEET			
SH-M8-25	Screw (Hex), M8x25	8		
WF-M8	Washer (Flat), M8	8		
WL-M8	Washer (Lock), M8	8		
NS-M8	T-Nut (Spring), M8	8		
BF-01	Bracket, Feet Adjustable	4		
FA-01	Feet, Adjustable	4		

* NOTE: Extra hardware may be included as spare parts

TR80-TR160FEET





Seat Slider Assembly



Part #	Description	QTY	Check
BOX #: TR1604-BLK-PAR1	F3		
SS-01	Seat Slider	1	
SH-M8-16	Screw (Hex), M8x16	4	
NL-M8	Nut (Locking), M8	4	
WF-M8	Washer (Flat), M8	4	
WL-M8	Washer (Lock), M8	4	

TR80-SLIDER





Recliner Seat Assembly



SA-06/SA-07/SA-08









GT/Rally Seat Assembly



SA-04/SA-05/SA-09/SA-10









NOTE: Hardware to attach pedals to plate not included. Please use hardware included with your pedal set.

Description	QTY	Check
Screw (Button), M4x16	12	
Screw (Handle) M8x20	8	
Screw (Flat), M8x25	6	
T-Nut (Spring), M8	8	
Nut (Flange), M8	6	
Washer (Flat), M8	20	
Washer (Lock), M8	8	
Wash (Pedal Plate), M8	4	
Pedal Plate, TR80 Top Plate	1	
Pedal Plate, TR160 Side Mount	2	
Pedal Plate, TR160 Face Mount	2	
	Screw (Button), M4x16 Screw (Handle) M8x20 Screw (Flat), M8x25 T-Nut (Spring), M8 Nut (Flange), M8 Washer (Flat), M8 Washer (Lock), M8 Wash (Pedal Plate), M8 Pedal Plate, TR80 Top Plate Pedal Plate, TR160 Side Mount	Screw (Button), M4x1612Screw (Handle) M8x208Screw (Flat), M8x256T-Nut (Spring), M88Nut (Flange), M86Washer (Flat), M820Washer (Lock), M88Wash (Pedal Plate), M84Pedal Plate, TR80 Top Plate1Pedal Plate, TR160 Side Mount2

* NOTE: Extra hardware may be included as spare parts

TR160-PEDALUP3











NOTE: Hardware to attach pedals to plate not included. Please use hardware included with your pedal set.

Part #	Description	QTY	Check
BOX #: TR80-NEWPB			
SF-M8-20	Screw (Flat), M8x20	8	
SL-M8-25	Screw (Handle) M8x25	4	
WF-M8	Washer (Flat), M8	4	
WL-M8	Washer (Lock), M8	4	
NS-M8	T-Nut (Spring), M8	4	
PP-NP-PB	New Pedal Plate, Pedal Bracket	2	
BOX #: TR80-NEWPLAT	Έ		
PP-80-TP	Pedal Plate, TR80 Top Plate	1	
PP-NP-LB	Pedal Plate, L Bracket	2	
SF-M8-20	Screw (Flat), M8x20	10	
NF-M8	Nut (Flange), M8	18	

* NOTE: Extra hardware may be included as spare parts

TR80-NEWPB + TR80-NEWPLATE











NOTE: Hardware to attach pedals to plate not included. Please use hardware included with your pedal set.

Part #	Description	QTY	Check
BOX #: TR80-NEWPI	В		
SF-M8-20	Screw (Flat), M8x20	8	
SL-M8-25	Screw (Handle) M8x25	4	
WF-M8	Washer (Flat), M8	4	
WL-M8	Washer (Lock), M8	4	
NS-M8	T-Nut (Spring), M8	4	
PP-NP-PB	New Pedal Plate, Pedal Bracket	2	
BOX #: TR80-NEWA	L		
PP-HR-AL	Pedal Plate, Aluminum Heel Rest	1	
SF-M8-20	Screw (Flat), M8x20	8	
SF-M8-16	Screw (Flat), M8x16	8	
SH-M6-16	Screw (Hex), M6x16	12	
NS-M8	T-Nut (Spring), M8	8	
NS-M6	T-Nut (Spring), M6	12	
AT-40-480	Aluminum Profile (Threaded), 40x40x480mm	2	
AT-80-480	Aluminum Profile (Threaded), 40x80x480mm	1	
WF-M6	Washer (Flat), M6	12	
WL-M6	Washer (Lock), M6	12	
* NOTE: Extra hardware may be included as spare parts			

* **NOTE:** Extra hardware may be included as spare parts

TR80-NEWPB + TR80-NEWAL











NOTE: Hardware to attach pedals to plate not included. Please use hardware included with your pedal set.

Part #	Description	QTY	Check
BOX #: TR80-INVPED	3		
SH-M8-20	Screw (Hex), M8x20	16	
SL-M8-25	Screw (Handle) M8x25	4	
WF-M8	Washer (Flat), M8	16	
WL-M8	Washer (Lock), M8	16	
NF-M8	Nut (Flange), M8	8	
NS-M8	T-Nut (Spring), M8	12	
PP-IN-BR	Pedal Plate, Inverted, Brackets	2	
PP-IN-FR	Pedal Plate, Inverted, Footrest	1	
PP-IN-SM	Pedal Plate, Inverted, Side Mounts	2	
BOX #: TR80-NEWPL	ATE	1	
PP-80-TP	Pedal Plate, TR80 Top Plate	1	
PP-NP-LB	Pedal Plate, L Bracket	2	
SH-M8-25	Screw (Hex), M8x25	4	
SF-M8-20	Screw (Flat), M8x20	10	
SH-M6-15	Screw (Hex), M6x15	4	
NF-M8	Nut (Flange), M8	14	
WF-M8	Washer (Flat), M8	4	
WL-M8	Washer (Lock), M8	4	

* NOTE: Extra hardware may be included as spare parts

TR80-INVPED3 + TR80-NEWPLATE












TR-One Fanatec Direct Drive Mount

Part #	Description	QTY	Check
BOX #: TR80-NWMA			
SH-M8-25	M8 x 25mm Hex Screw	12	
SF-M8-20	M8 x 20mm Flat Screw	12	
WF-M8	M8 Flat Washer	8	
WL-M8	M8 Lock Washer	8	
NS-M8	M8 Spring T-Nut	8	
WM-TR1-FN	Fanatec Podium/CSL DD Plates (5mm)	4	
WM-TR1-WP	Wheel Mounting Plates	2	
WM-TR1-PP	Side Profile Mounting Plates	2	
AT-120-180	180mm 40 x 120mm Aluminium Profile (Threaded)	2	

* NOTE: Extra hardware may be included as spare parts

TR80-NWMA





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TR-One Universal Direct Drive Mount

Part #	Description	QTY	Check
BOX #: TR80-NWM	Α		
SH-M8-25	Screw (Hex), M8x25	12	
SF-M8-20	Screw (Flat), M8x20	12	
WF-M8	Washer (Flat), M8	8	
WL-M8	Washer (Lock), M8	8	
NS-M8	T-Nut (Spring), M8	8	
WM-TR1-FN	Wheel Mount, TR-ONE, Fanatec Plates	4	
WM-TR1-WP	Wheel Mount, TR-ONE, Wheel Plates	2	
WM-TR1-PP	Wheel Mount, TR-ONE, Profile Plates	2	
AT-120-180	Aluminum Profile (Threaded), 40x120x180mm	2	
BOX #: TR80-NWM	DD		
SH-M8-20	Screw (Hex), M8x20	4	
SH-M8-25	Screw (Hex), M8x25	4	
WF-M8	Washer (Flat), M8	4	
SH-M6-20	Screw (Hex), M6x20	2	
WF-M6	Washer (Flat), M6	2	
WM-DD	Wheel Mount, Direct Drive	1	

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* NOTE: Extra hardware may be included as spare parts

TR80-NWMA + TR80-NWMDD



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TR-One Universal Wheel Deck

Part #	Description	QTY	Check
BOX #: TR80-NWMA			
SH-M8-25	Screw (Hex), M8x25	12	
SF-M8-20	Screw (Flat), M8x20	12	
WF-M8	Washer (Flat), M8	8	
WL-M8	Washer (Lock), M8	8	
NS-M8	T-Nut (Spring), M8	8	
WM-TR1-FN	Wheel Mount, TR-ONE, Fanatec Plates	4	
WM-TR1-WP	Wheel Mount, TR-ONE, Wheel Plates	2	
WM-TR1-PP	Wheel Mount, TR-ONE, Profile Plates	2	
AT-120-180	Aluminum Profile (Threaded), 40x120x180mm	2	
BOX #: TR80-NWM4			
SH-M8-15	Screw (Hex), M8x15	4	
SH-M6-15	Screw (Hex), M6x15	4	
WF-M6	Washer (Flat), M6	4	
WM-WM4	Wheel Mount, TR80-NWM4 Assembly	1	

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* NOTE: Extra hardware may be included as spare parts

TR80-NWMA + TR80-NWM4



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TR-One Simagic M10 Direct Drive Mount

Part #	Description	QTY	Check
BOX #: TR80-NWMA			
SH-M8-25	Screw (Hex), M8x25	12	
SF-M8-20	Screw (Flat), M8x20	12	
WF-M8	Washer (Flat), M8	8	
WL-M8	Washer (Lock), M8	8	
NS-M8	T-Nut (Spring), M8	8	
WM-TR1-FN	Wheel Mount, TR-ONE, Fanatec Plates	4	
WM-TR1-WP	Wheel Mount, TR-ONE, Wheel Plates	2	
WM-TR1-PP	Wheel Mount, TR-ONE, Profile Plates	2	
AT-120-180	Aluminum Profile (Threaded), 40x120x180mm	2	
BOX #: TR80-NWMSM			
SH-M8-16	Screw (Hex), M8x16	4	
SH-M6-16	Screw (Hex), M6x16	4	
WF-M6	Washer (Flat), M6	4	
WM-TR1-SM	Wheel Mount, TR-ONE, Sim Magic Plates	2	

* NOTE: Extra hardware may be included as spare parts

TR80-NWMA + TR80-NWMSM









Universal Wheel Base Plate

Part #	Description	QTY	Check
BOX #: TR80-WMPLATE			
SH-M8-20	Screw (Hex), M8x20	8	
SF-M8-20	Screw (Flat), M8x20	8	
SH-M6-20	Screw (Hex), M6x20	4	
WF-M8	Washer (Flat), M8	8	
WL-M8	Washer (Lock), M8	8	
NF-M8	Nut (Flange), M8	8	
NS-M8	T-Nut (Spring), M8	8	
BC-40	Bracket, Corner with Cap, 40x40	4	
WM-WMP-DP	Wheel Mount, Universal, Deck Plate	1	
WM-WMP-PP	Wheel Mount, Universal, Profile Plates	2	

* NOTE: Extra hardware may be included as spare parts

TR80-WMPLATE







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