

TECHNICAL SERVICE BULLETIN

Vacuum Breaker Port on GPRO Model V25 Series Pumps

SUBJECT

Made it possible to install a vacuum breaker kit on the GPRO model V25 series pumps.

MODELS AFFECTED

All GPRO model V25 series pumps.

TOOLS NEEDED

3/8" End wrench
9/16" End wrench
11/16" End wrench
1/4" Allen wrench

ACTION

Effective March 1, 2022 all GPRO V25 series fuel pumps are equipped with a threaded port near the pump outlet to allow for the install of GPI vacuum breaker kit, part number 504500-03.

Vacuum Breaker Kit Installation Steps.

1. Remove the threaded plug located just below the pump outlet.
2. Using the 11/16" wrench to attach the provided street elbow to the pump housing.

3. Using the 9/16" wrench attach the flare adapter to the street elbow.
4. Remove one of the plugs from the side of the tank adapter.
5. Using the 9/16" wrench attach the flare adapter to the tank adapter.
6. Using the 3/8" wrench attach the hose to the flare adapters.

If you have questions, please call GPI® customer service at 800-835-0113.

