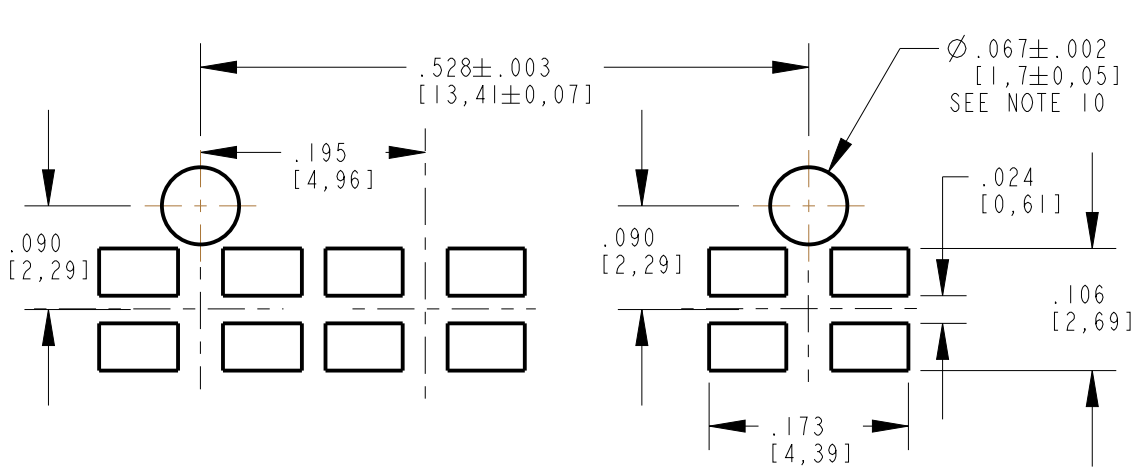
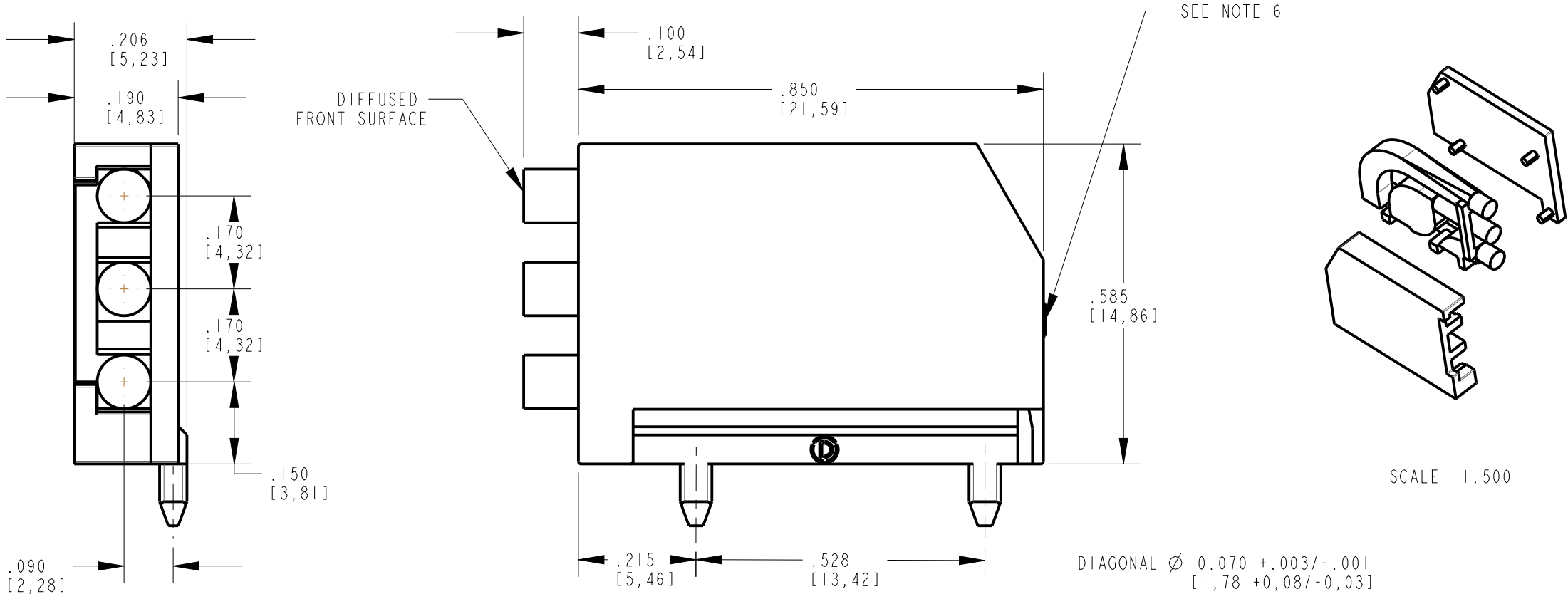


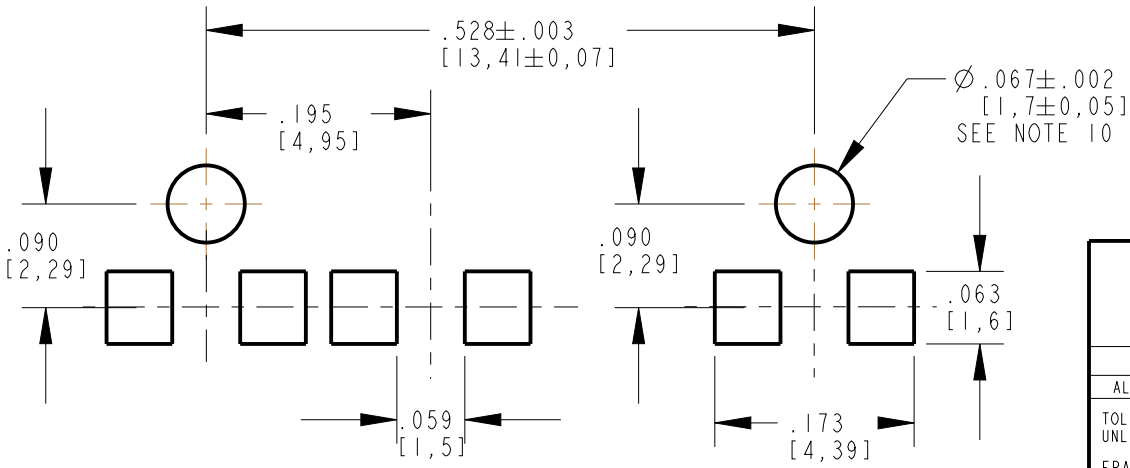
- NOTES:
- 1. UNLESS OTHERWISE SPECIFIED, ALL SURFACES ON LIGHT PIPE MUST HAVE FINISH OF SPE-SPI #1 TO #2.
 - 2. COMPONENTS MOLDED FROM RAW MATERIALS THAT MEET THE UL94V-0 FLAMMABILITY CLASS.
 - 3. UNLESS OTHERWISE SPECIFIED, SINK MARKS & KNOCKOUT MARKS NOT TO EXCEED .005 RECESSED.
 - 4. FLASH NOT TO EXCEED .005.
 - 5. NO BUBBLES IN LIGHTPATH GREATER THAN .005.
 - 6. GATE VESTIGE +.015/- .010 FROM SURFACE.
 - 7. MARKING FOR CAVITY IDENTIFICATION NOT TO EXCEED .003, RAISED OR LOWERED NOT TO EXCEED .005.
 - 8 . DIALIGHT P/N: 515-1064-804F

- 9. PACKAGE IN ANTISTATIC BAG 25 PCS/BAG
- 10. FOR HIGH INSERTION FORCE PRESS FIT (30-50 LBS), USE MOUNTING HOLE SIZE $\varnothing .064 \pm .002$ ". THIS MAY REQUIRE USE OF PLASTIC INSERTION TOOL.


REV	ECN NO	REVISIONS	DRN	CKD	APP	DATE
A		NEW RELEASE	KLJ	N.O.	MS	9-28-07
B		REMOVED ".0.050 SQUARE", " $\varnothing .070 + .003 / - .001$ " WAS " $\varnothing .069 + .002 / - .000$ ", " $.067 \pm .002$ " WAS " $.064 \pm .002$ " ADDED NOTES 2 AND 10.	KLJ			2-27-08
C		UPDATED TOLERANCE ON NOTE 6 WAS $\pm .010$	WFB	JTD	NO	9-26-12



REFERENCE SOLDERPAD/HOLE LAYOUT FOR BI-COLOR LEDs
LED P/N 597-77XX-507F



REFERENCE SOLDERPAD/HOLE LAYOUT FOR SINGLE-COLOR LEDs
P/N 597-3XXI-507F

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SCALE: 2.000	DRAWING NUMBER C-17543	REV C
ALL DIM'S IN: INCHES (MM)		
TOLERANCES: UNLESS OTHERWISE SPECIFIED	TITLE LIGHT PIPE WITH SHIELD ASSEMBLY (RoHS COMPLIANT)	
FRACTIONS: ±1/64 DECIMALS (.XX): ±.01 DECIMALS (.XXX): ±.005 DECIMALS (.XXXX): ±.0005 ANGLES: ±1°		
FINISH: -	MATERIAL	
FSCM 83330	 Dialight	1501 ROUTE 34 SOUTH FARMINGDALE, NJ 07727