CABLE ASSEMBLY INSTRUCTIONS

SOLDER (SEMI-RIGID)

STEP 1. All parts of the connector are shown.

STEP 2. Strip the inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.

STEP 3. Slide the INSULATOR onto inner conductor against the jacket. Then insert inner conductor into the CONTACT PIN and solder it as shown.

STEP 4. Slide the SOLDER NUT onto cable.

STEP 5. Insert cable and parts into the MAIN BODY, then screw the SOLDER NUT until it is tight and solder it as shown.