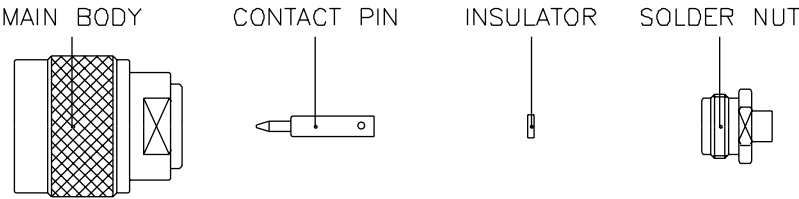


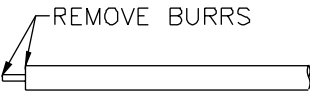
# CABLE ASSEMBLY INSTRUCTIONS

## SOLDER (SEMI-RIGID)

STEP 1.



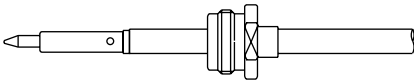
STEP 2.



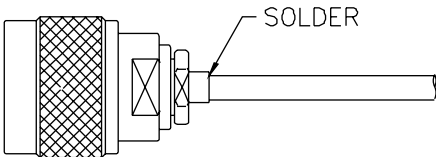
STEP 3.



STEP 4.



STEP 5.



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the INSULATOR onto inner conductor against the jacket. Then insert inner conductor into the CONTACT PIN and solder it as shown.
- STEP 4. Slide the SOLDER NUT onto cable.
- STEP 5. Insert cable and parts into the MAIN BODY, then screw the SOLDER NUT until it is tight and solder it as shown.