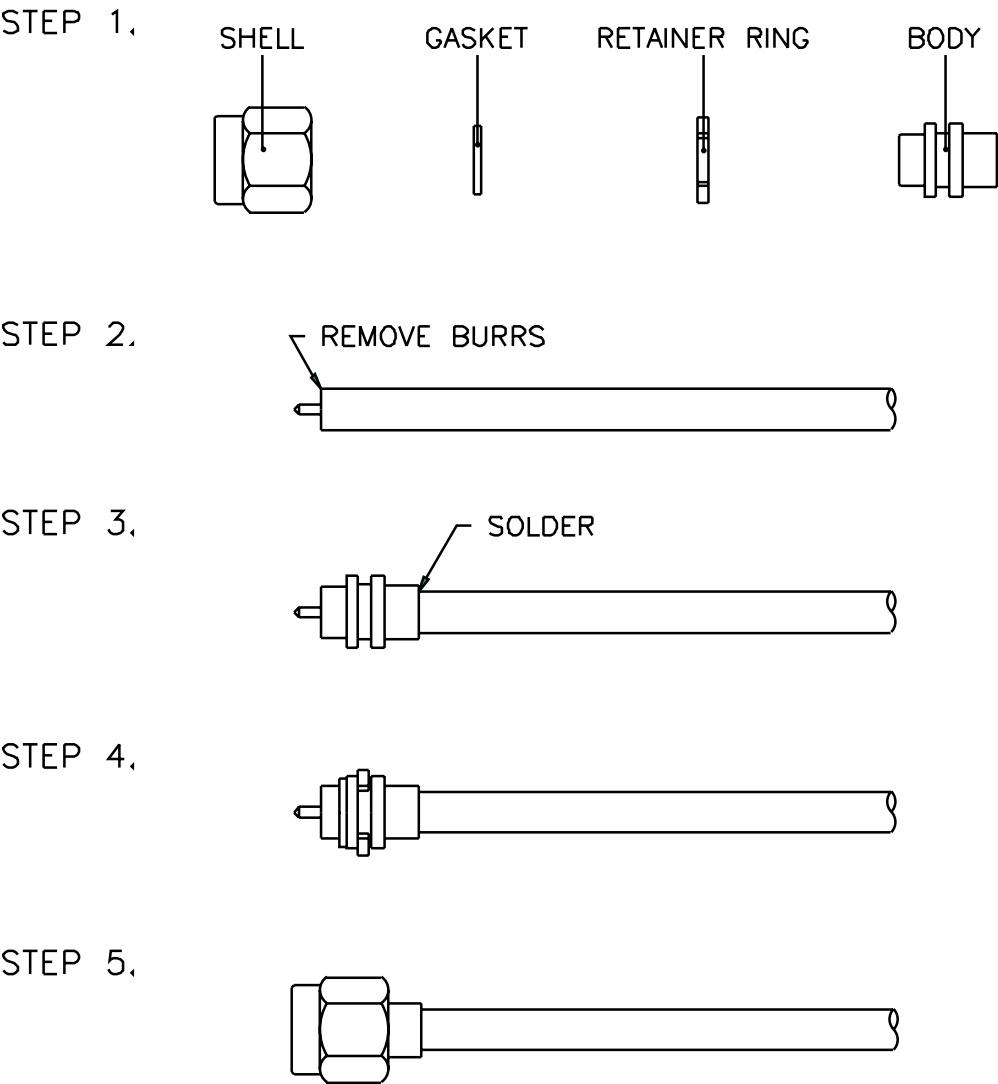


# CABLE ASSEMBLY INSTRUCTIONS

## SOLDER (SEMI-RIGID)



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Solder the BODY to cable as shown. (Avoid excessive heat which may distort dielectric).
- STEP 4. Place the RETAINER RING in the groove of BODY, and put the GASKET in the position as shown.
- STEP 5. Compress the BODY assembly and assemble the SHELL as shown.