CABLE ASSEMBLY INSTRUCTIONS

SOLDER (SEMI-RIGID)

STEP 1. All parts of the connector are shown.

STEP 2. Strip the inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM’S” in catalog.

STEP 3. Solder the BODY to cable as shown. (Avoid excessive heat which may distort dielectric).

STEP 4. Place the RETAINER RING in the groove of BODY, and put the GASKET in the position as shown.

STEP 5. Compress the BODY assembly and assemble the SHELL as shown.