CABLE ASSEMBLY INSTRUCTIONS

SOLDER (.047 SEMI-RIGID)

STEP 1. All parts of the connector are shown.

STEP 2. Strip cable as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.

STEP 3. Insert SOLDER BARREL, BODY INSULATOR and center CONTACT PIN onto cable.

STEP 4. Assemble cable into connector body and solder barrel onto main connector body. (Avoid excessive heat which may distort dielectric).

STEP 5. Press the INSULATOR into the MAIN BODY until it stops.