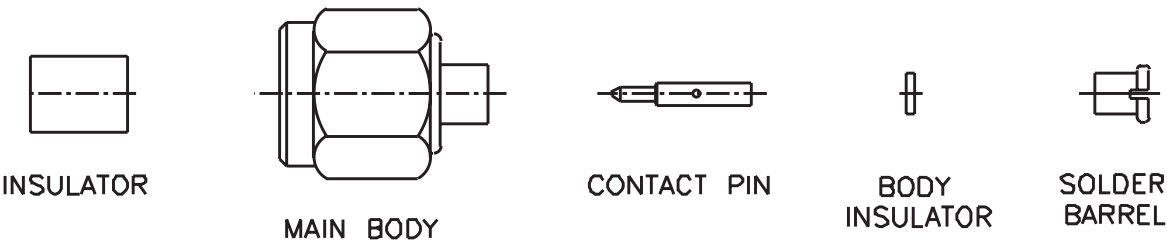


CABLE ASSEMBLY INSTRUCTIONS

CABLE ASSEMBLY INSTRUCTIONS

SOLDER (.047 SEMI-RIGID)



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip cable as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Insert SOLDER BARREL, BODY INSULATOR and center CONTACT PIN onto cable.
- STEP 4. Assemble cable into connector body and solder barrel onto main connector body. (Avoid excessive heat which may distort dielectric).
- STEP 5. Press the INSULATOR into the MAIN BODY until it stops.