CABLE ASSEMBLY INSTRUCTIONS

SOLDER (SEMI-RIGID)

STEP 1.

STEP 2.

STEP 3.

STEP 4.

STEP 1. All parts of the connector are shown.

STEP 2. Strip the inner conductor, dielectric, and jacket as per “RECOMMENDED CABLE STRIPPING DIM’S” in catalog.

STEP 3. Insert inner conductor into the CONTACT PIN and solder it as shown.

STEP 4. Solder the MAIN BODY to cable as shown (Avoid excessive heat which may distort dielectric). Then press the INSULATOR into the MAIN BODY until it stops.