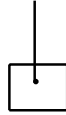


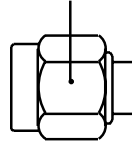
CABLE ASSEMBLY INSTRUCTIONS**SOLDER (SEMI-RIGID)**

STEP 1.

INSULATOR



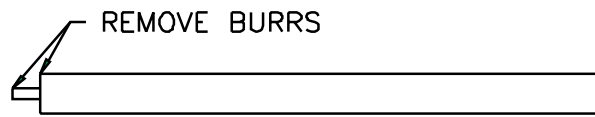
MAIN BODY



CONTACT PIN



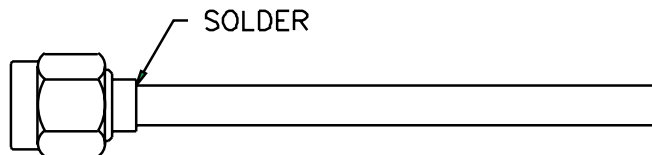
STEP 2.



STEP 3.



STEP 4.



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Insert inner conductor into the CONTACT PIN and solder it as shown.
- STEP 4. Solder the MAIN BODY to cable as shown (Avoid excessive heat which may distort dielectric). Then press the INSULATOR into the MAIN BODY until it stops.