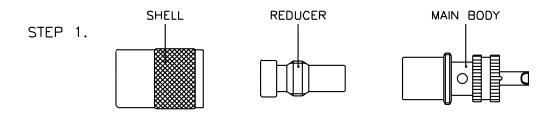
## **CABLE ASSEMBLY INSTRUCTIONS**

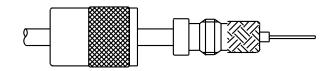
## **SOLDER (WITH REDUCER)**



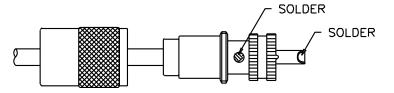
STEP 2.



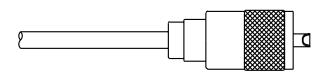
STEP 3.



STEP 4.



STEP 5.



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the SHELL and REDUCER onto cable, then fold back braid wire over the REDUCER as shown.
- STEP 4. Screw the MAIN BODY onto the REDUCER and solder it as shown.
- STEP 5. Slide the SHELL forward and screw in place on the MAIN BODY.