**CABLE ASSEMBLY INSTRUCTIONS**

**SOLDER (WITH REDUCER)**

**STEP 1.** All parts of the connector are shown.

**STEP 2.** Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM' S" in catalog.

**STEP 3.** Slide the SHELL and REDUCER onto cable, then fold back braid wire over the REDUCER as shown.

**STEP 4.** Screw the MAIN BODY onto the REDUCER and solder it as shown.

**STEP 5.** Slide the SHELL forward and screw in place on the MAIN BODY.