CABLE ASSEMBLY INSTRUCTIONS

CRIMP

STEP 1. All parts of the connector are shown.

STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM’S" in catalog.

STEP 3. Slide the HEX NUT and FERRULE onto cable. Then insert the BARREL into braid and dielectric, and slide the FERRULE over braid and crimp it as shown.

STEP 4. Slide the REAR INSULATOR against the BARREL. Then insert inner conductor into the CONTACT PIN and solder it as shown.

STEP 5. Slide the FRONT INSULATOR against the REAR INSULATOR.

STEP 6. Insert cable and parts into the MAIN BODY, then screw the HEX NUT until it is tight.