CABLE ASSEMBLY INSTRUCTIONS

CRIMP – CRIMP

STEP 1. All parts of the connector are shown. A crimp tool is necessary to complete the connection.

STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per “RECOMMENDED CABLE STRIPPING DIM’S” in catalog.

STEP 3. Insert inner conductor into the CONTACT PIN, crimp it with the crimp tool as shown. Then slide the FERRULE and SHELL onto cable one by one.

STEP 4. Insert the MAIN BODY under braid and dielectric.

STEP 5. Slide the SHELL until it is against the MAIN BODY, then slide the FERRULE over braid, crimp it with the crimp tool as shown.