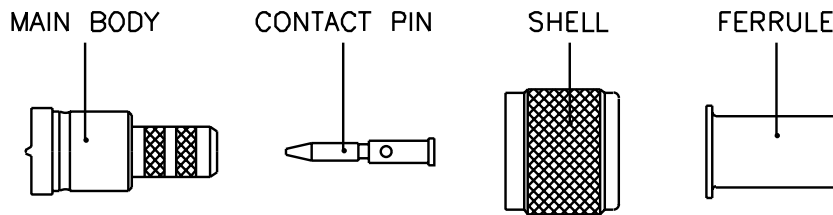


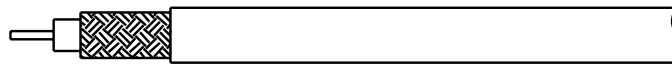
## CABLE ASSEMBLY INSTRUCTIONS

### CRIMP - CRIMP

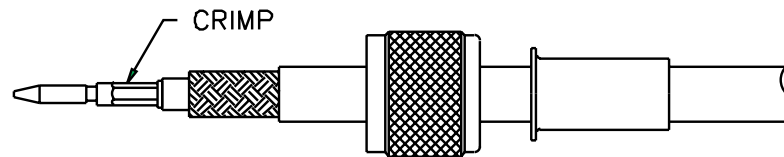
STEP 1.



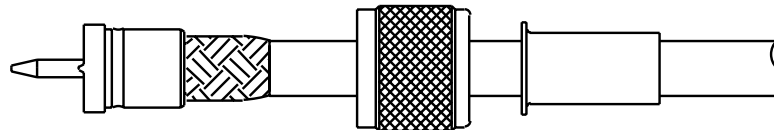
STEP 2.



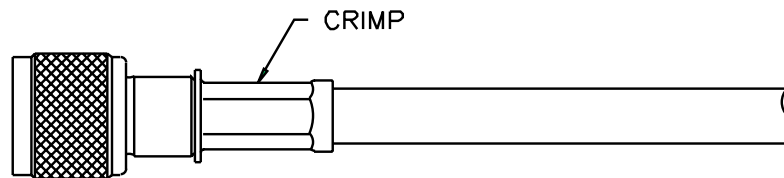
STEP 3.



STEP 4.



STEP 5.



- STEP 1. All parts of the connector are shown. A crimp tool is necessary to complete the connection.
- STEP 2. Strip the cable inner conductor, dielectric, braid, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Insert inner conductor into the CONTACT PIN, crimp it with the crimp tool as shown. Then slide the FERRULE and SHELL onto cable one by one.
- STEP 4. Insert the MAIN BODY under braid and dielectric.
- STEP 5. Slide the SHELL until it is against the MAIN BODY, then slide the FERRULE over braid, crimp it with the crimp tool as shown.