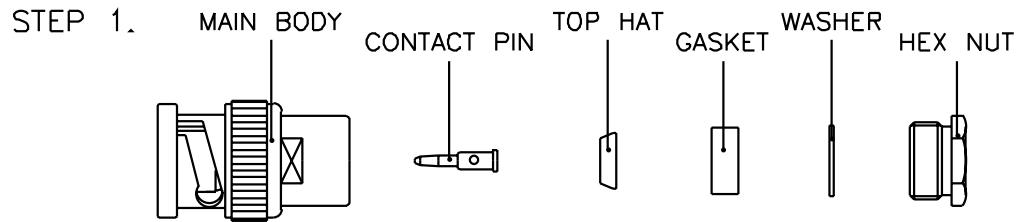
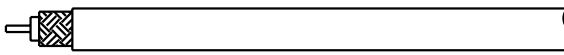


## CABLE ASSEMBLY INSTRUCTIONS

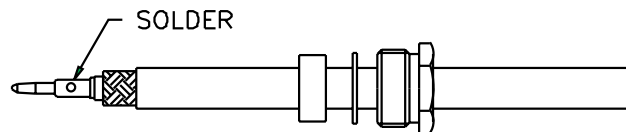
### CLAMP – SOLDER



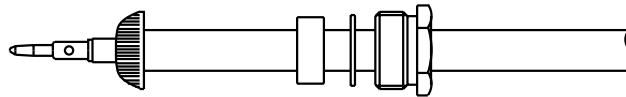
STEP 2.



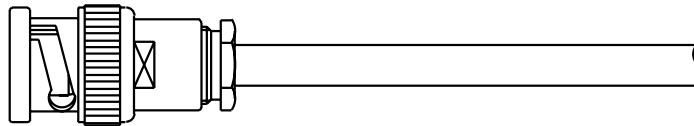
STEP 3.



STEP 4.



STEP 5.



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the cable inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Insert inner conductor into the CONTACT PIN and solder it as shown. Then slide the HEX NUT, WASHER, and GASKET onto cable one by one.
- STEP 4. Place the TOP HAT over braid and push back against cable jacket. Fold back braid wire as shown.
- STEP 5. Insert cable and parts into the MAIN BODY, then screw the HEX NUT until it is tightened.