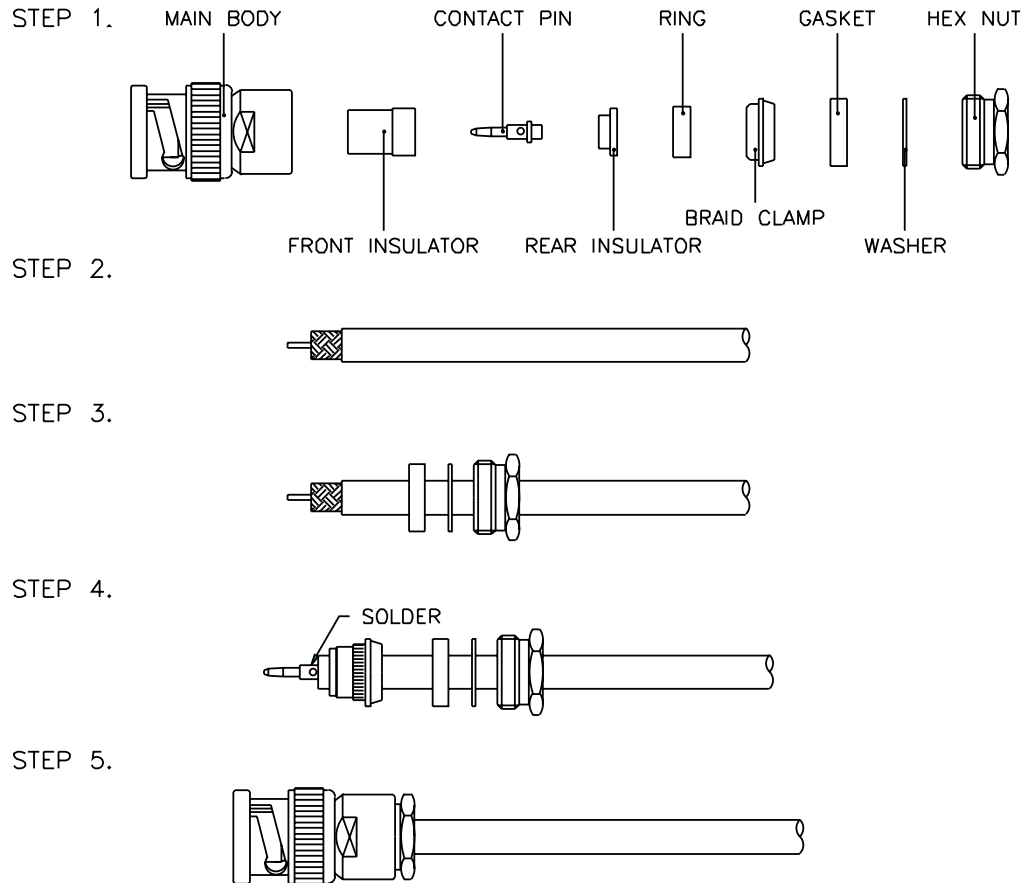


CABLE ASSEMBLY INSTRUCTIONS

CLAMP – SOLDER



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the cable inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog.
- STEP 3. Slide the HEX NUT, WASHER, and GASKET onto cable one by one.
- STEP 4. Place the BRAID CLAMP over braid and push back against cable jacket. Fold back braid wire as shown, and slide the RING and REAR INSULATOR against the BRAID CLAMP. Then insert inner conductor into the CONTACT PIN and solder it.
- STEP 5. Insert cable and parts into the MAIN BODY, then screw the HEX NUT until it is tightened.