CABLE ASSEMBLY INSTRUCTIONS

CLAMP

STEP 1. All parts of the connector are shown.

STEP 2. Strip the cable inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM’S" in catalog. Then slide the NUT, WASHER, and GASKET onto cable.

STEP 3. Place the BRAID CLAMP over braid and push back against cable jacket. Fold back braid wire as shown.

STEP 4. Slide the TOP HAT against the BRAID CLAMP. Then insert inner conductor into the CONTACT PINs and solder them.

STEP 5. Insert the CONTACT PINs into the INSULATOR until the INSULATOR is against the TOP HAT.

STEP 6. Insert cable and parts into the MAIN BODY, aligning slot of the INSULATOR with key in the MAIN BODY. Then screw the NUT until it is tight.