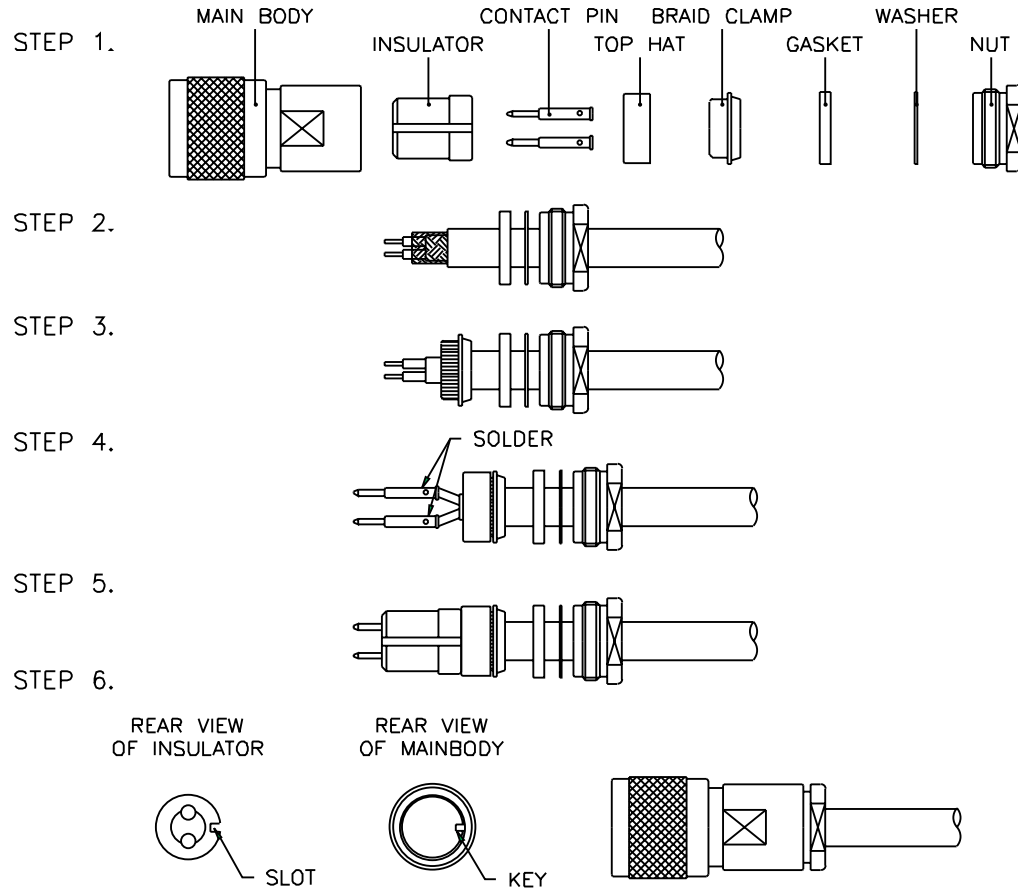


CABLE ASSEMBLY INSTRUCTIONS

CLAMP



- STEP 1. All parts of the connector are shown.
- STEP 2. Strip the cable inner conductor, dielectric, and jacket as per "RECOMMENDED CABLE STRIPPING DIM'S" in catalog. Then slide the NUT, WASHER, and GASKET onto cable.
- STEP 3. Place the BRAID CLAMP over braid and push back against cable jacket. Fold back braid wire as shown.
- STEP 4. Slide the TOP HAT against the BRAID CLAMP. Then insert inner conductor into the CONTACT PINs and solder them.
- STEP 5. Insert the CONTACT PINs into the INSULATOR until the INSULATOR is against the TOP HAT.
- STEP 6. Insert cable and parts into the MAIN BODY, aligning slot of the INSULATOR with key in the MAIN BODY. Then screw the NUT until it is tight.