

FiberWeld Permanent Repair Cast J-B Weld Company LLC

Version No: **9.30.4.7**Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: **06/24/2021**Print Date: **06/24/2021**S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name FiberWeld Permanent Repair Cast		
Synonyms 38236 (FiberWeld Permanent Repair Cast)		
Other means of identification	Not Available	

Recommended use of the chemical and restrictions on use

Relevant identified uses	l Repair

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Registered company name	J-B Weld Company LLC	
Address	400 CMH Road Sulphur Springs TX 75482 United States	
Telephone	903-885-7696	
Fax	903-885-5911	
Website	WWW.JBWeld.com	
Email	info@JBWeld.com	

Emergency phone number

Association / Organisation	InfoTrac	
Emergency telephone numbers	Transportation Emergencies: 800-535-5053 or (24 hours)	
Other emergency telephone numbers	Poison Control Centers: Medical Emergencies 800-222-1222 (24 hours)	

SECTION 2 Hazard(s) identification

Classification of the substance or mixture

Classification	Respiratory Sensitizer Category 1, Specific target organ toxicity - repeated exposure Category 2, Acute Toxicity (Inhalation) Category 4, Skin
	Corrosion/Irritation Category 2, Skin Sensitizer Category 1

Label elements

Hazard pictogram(s)





Signal word	Dange
-------------	-------

Hazard statement(s)

Tidada diatomoni(o)					
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.				
H373	May cause damage to organs through prolonged or repeated exposure. (Respiratory system) (Inhalation)				
H332	Harmful if inhaled.				
H315	Causes skin irritation.				
H317	May cause an allergic skin reaction.				

Hazard(s) not otherwise classified

Not Applicable

Supplementary statement(s)

Not Applicable

Version No: 9.30.4.7 Page 2 of 12 Issue Date: 06/24/2021

FiberWeld Permanent Repair Cast

Print Date: 06/24/2021

Precautionary statement(s) Prevention

P260	Do not breathe dust/fume.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves and protective clothing.
P285	In case of inadequate ventilation wear respiratory protection.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.			
P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER or doctor/physician.			
P362 Take off contaminated clothing and wash before reuse.			
P302+P352 IF ON SKIN: Wash with plenty of water and soap.			
P312	Call a POISON CENTER or doctor/physician if you feel unwell.		
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.		

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
67815-87-6	20-30	MDI/ propylene glycol/ ethylenediamine, propoxylated
101-68-8	5-10	4.4'-diphenylmethane diisocyanate (MDI)
9016-87-9	1-5	polymeric diphenylmethane diisocyanate
26447-40-5	0.1-1	diphenylmethane diisocyanate (MDI) mixed isomers
136855-71-5	0.1-1	N.N-dibenzylidene polyoxypropylene diamine
112-80-1	0.1-1	oleic acid
1317-61-9	0.1-1	C.I. Pigment Black 11
65997-17-3	50-80	glass fibre - from continuous filament

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

D		- 4	£:4	-:-	
Descri	ption	OΤ	TIFST	aıa	measures

Description of first aid measures				
Eye Contact	If this product comes in contact with the eyes: Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.			
Skin Contact	 ▶ Gently brush or vacuum off adherent fibres. ▶ Wash affected areas thoroughly with water (and soap if available). ▶ Seek medical attention if irritation exists and persists. For thermal burns: ▶ Decontaminate area around burn. ▶ Consider the use of cold packs and topical antibiotics. For first-degree burns (affecting top layer of skin) ▶ Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. ▶ Use compresses if running water is not available. ▶ Cover with sterile non-adhesive bandage or clean cloth. ▶ Do NOT apply butter or ointments; this may cause infection. ▶ Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. For second-degree burns (affecting top two layers of skin) ▶ Cool the burn by immerse in cold running water for 10-15 minutes. ▶ Use compresses if running water is not available. ▶ Do NOT apply ice as this may lower body temperature and cause further damage. ▶ Do NOT break blisters or apply butter or ointments; this may cause infection. ▶ Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort): ▶ Lay the person flat. ▶ Elevate feet about 12 inches. 			

Version No: 9.30.4.7 Page 3 of 12 Issue Date: 06/24/2021 Print Date: 06/24/2021

FiberWeld Permanent Repair Cast

Elevate burn area above heart level, if possible. Cover the person with coat or blanket. Seek medical assistance. For third-degree burns Seek immediate medical or emergency assistance In the mean time: Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. Separate burned toes and fingers with dry, sterile dressings. Do not soak burn in water or apply ointments or butter; this may cause infection. To prevent shock see above. For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. Have a person with a facial burn sit up. Check pulse and breathing to monitor for shock until emergency help arrives. If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor. Inhalation Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted. If dust is inhaled, remove from contaminated area. ▶ Encourage patient to blow nose to ensure clear breathing passages. Ask patient to rinse mouth with water but to not drink water. Seek immediate medical attention. Immediately give a glass of water.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For sub-chronic and chronic exposures to isocvanates:

Ingestion

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.

First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

- Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- ▶ There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity. [Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

SECTION 5 Fire-fighting measures

Extinguishing media

- Figure 3 Small quantities of water in contact with hot liquid may react violently with generation of a large volume of rapidly expanding hot sticky semi-solid foam.
- Presents additional hazard when fire fighting in a confined space.
- Foam.
- Dry chemical powder.

Special hazards arising from the substrate or mixture

Fire Incompatibility Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Special protective equipment and precautions for fire-fighters			
Fire Fighting	 Alert Fire Department and tell them location and nature of hazard. Wear breathing apparatus plus protective gloves. 		
Fire/Explosion Hazard	-CombustibleModerate fire hazard when exposed to heat or flame. Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) isocyanates hydrogen cyanide and minor amounts of		

Version No: **9.30.4.7** Page **4** of **12** Issue Date: **06/24/2021**

FiberWeld Permanent Repair Cast

Print Date: 06/24/2021

nitrogen oxides (NOx)
hydrogen fluoride
metal oxides
other pyrolysis products typical of burning organic material.
May emit corrosive fumes.

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	Clean up all spills immediately. Avoid all personal contact, including inhalation.
Major Spills	For isocyanate spills of less than 40 litres (2 m2): Evacuate area from everybody not dealing with the emergency, keep them upwind and prevent further access, remove ignition sources and, if inside building, ventilate area as well as possible. Notify supervision and others as necessary. Avoid contamination with water, alkalies and detergent solutions. Material reacts with water and generates gas, pressurises containers with even drum rupture resulting. Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling | The use of ceramic fibres in the work place should be reviewed in the context of frequency of use and potential for exposure. | In circumstances where the respiratory standards or excursion limits are approached, work areas should be designated by the use of ropes or other similar barriers and appropriate signs be utilised, where possible. | Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) | Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. | Consider storage under inert gas. | Store in original containers. | Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	Polyethylene or polypropylene container. Check all containers are clearly labelled and free from leaks.
Storage incompatibility	 Avoid storage and reaction with hydrofluoric or phosphoric acids and concentrated alkalis. Metals and their oxides or salts may react violently with chlorine trifluoride and bromine trifluoride. These trifluorides are hypergolic oxidisers. Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water. A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	Not Available	Not Available	0.02 ppm / 0.2 mg/m3	Not Available
US NIOSH Recommended Exposure Limits (RELs)	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.005 ppm / 0.05 mg/m3	Not Available	0.020 (10-minute) ppm / 0.2 (10-minute) mg/m3	Not Available
US ACGIH Threshold Limit Values (TLV)	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.005 ppm	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
4,4'-diphenylmethane diisocyanate (MDI)	0.45 mg/m3	Not Available	Not Available

 Version No: 9.30.4.7
 Page 5 of 12
 Issue Date: 06/24/2021

 Print Date: 06/24/2021
 Print Date: 06/24/2021

FiberWeld Permanent Repair Cast

Ingredient	TEEL-1	TEEL-2	TEEL-3
4,4'-diphenylmethane diisocyanate (MDI)	29 mg/m3	40 mg/m3	240 mg/m3
polymeric diphenylmethane diisocyanate	0.15 mg/m3	3.6 mg/m3	22 mg/m3
diphenylmethane diisocyanate (MDI) mixed isomers	29 mg/m3	40 mg/m3	240 mg/m3
oleic acid	220 mg/m3	2,400 mg/m3	15,000 mg/m3
C.I. Pigment Black 11	21 mg/m3	230 mg/m3	1,400 mg/m3
glass fibre - from continuous filament	15 mg/m3	170 mg/m3	990 mg/m3

Ingredient	Original IDLH	Revised IDLH
MDI/ propylene glycol/ ethylenediamine, propoxylated	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3	Not Available
polymeric diphenylmethane diisocyanate	Not Available	Not Available
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available	Not Available
N,N-dibenzylidene polyoxypropylene diamine	Not Available	Not Available
oleic acid	Not Available	Not Available
C.I. Pigment Black 11	Not Available	Not Available
glass fibre - from continuous filament	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit	
MDI/ propylene glycol/ ethylenediamine, propoxylated	E	≤ 0.1 ppm	
polymeric diphenylmethane diisocyanate	E	≤ 0.1 ppm	
diphenylmethane diisocyanate (MDI) mixed isomers	Е	≤ 0.1 ppm	
N,N-dibenzylidene polyoxypropylene diamine	E	≤ 0.1 ppm	
C.I. Pigment Black 11	E	≤ 0.01 mg/m³	
glass fibre - from continuous filament	E	≤ 0.01 mg/m³	
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the		

Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

▶ Where possible

- Provide good ventilation (either forced or natural)
- Where possible, enclose sources of dust and provide dust extraction at the source.
- Restrict access to work areas involved in handling man-made mineral fibres and ensure that adequate training, in the handling of such materials, has been provided.
- If measured respirable fibre is less than the recommended occupational exposure level, wear approved dust respirator Class P1 (half-face).
- Use a Class P2 or P3 respirator (full-face), where exposure is above the recommended occupational exposure level
- ▶ Use an approved respirator if power tools without dust extraction or containment are used.

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.

Personal protection

Appropriate engineering

controls











Eye and face protection

- ► Safety glasses with side shields.
- ► Chemical goggles.

Skin protection

See Hand protection below

NOTE:

Hands/feet protection

The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact.

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves.
- Protective gloves and overalls should be worn as specified in the appropriate national standard.

 Version No: 9.30.4.7
 Page 6 of 12
 Issue Date: 06/24/2021

 Print Date: 06/24/2021
 Print Date: 06/24/2021

FiberWeld Permanent Repair Cast

	Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. • polychloroprene.
Body protection	See Other protection below
Other protection	 Personnel involved in the installation of unbonded ceramic materials should wear disposable coveralls, or long-sleeve loose fitting clothing, gloves and suitable respirator. Such equipment should also be used by personnel employed in removing materials which have not become embrittled. Disposable coveralls or long sleeve, loose fitting protective clothing, e.g. overalls (launder clothing separately from other clothing). When working above head height, use head covering.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

- · Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- · Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- · Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- · Where protection from nuisance levels of dusts are desired, use type N95 (US) or type P1 (EN143) dust masks. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU)
- · Use approved positive flow mask if significant quantities of dust becomes airborne.
- Try to avoid creating dust conditions.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties			
Appearance	Moisture sensitive. Black Solid		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	 Unstable in the presence of incompatible materials. Product is considered stable. Extremely high temperatures.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

 Version No: 9.30.4.7
 Page 7 of 12
 Issue Date: 06/24/2021

 Print Date: 06/24/2021
 Print Date: 06/24/2021

FiberWeld Permanent Repair Cast

Inhalation of dusts, generated by the material, during the course of normal handling, may be harmful. The material is not thought to produce respiratory irritation (as classified by EC Directives using animal models). Nevertheless inhalation of dusts, or fumes, especially for prolonged periods, may produce respiratory discomfort and occasionally, distress. The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and Inhaled pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia Loose and granular forms produce more dust than preforms (batts) but handling of batts results in fibre dislodgement and dusting. Nose and throat irritation may be transitory. Effects on lungs are significantly enhanced in the presence of respirable particles. The material is not thought to produce adverse health effects following ingestion (as classified by EC Directives using animal models). Ingestion Nevertheless, adverse systemic effects have been produced following exposure of animals by at least one other route and good hygiene practice requires that exposure be kept to a minimum. Skin contact is not thought to produce harmful health effects (as classified under EC Directives using animal models). Systemic harm, however, has been identified following exposure of animals by at least one other route and the material may still produce health damage following entry through wounds, lesions or abrasions Skin Contact Man-made mineral fibres may produce mild skin reaction with itching or redness of the skin. This is due to the physical and not from the chemical nature of the substance. Open cuts, abraded or irritated skin should not be exposed to this material Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eve may cause transient discomfort Eye characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result. Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population. Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population. Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI Chronic doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach. There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment. Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia. TOXICITY IRRITATION FiberWeld Permanent Repair Cast Not Available Not Available TOXICITY IRRITATION MDI/ propylene glycol/ dermal (rat) LD50: >9400 mg/kg[2] Not Available ethylenediamine propoxylated Inhalation(Rat) LC50; 0.31 mg/L4h^[2] TOXICITY IRRITATION Dermal (rabbit) LD50: >6200 mg/kg^[2] Dermal Sensitiser * 4,4'-diphenylmethane Inhalation(Rat) LC50; 0.368 mg/L4h^[1] Eye: no adverse effect observed (not irritating)[1]diisocyanate (MDI) Oral(Rat) LD50; >2000 mg/kg^[1] Skin (rabbit): 500 mg /24 hours Skin: adverse effect observed (irritating)[1] TOXICITY IRRITATION Dermal (rabbit) LD50: >9400 mg/kg^[2] Eye (rabbit): 100 mg - mild polymeric diphenylmethane diisocyanate Inhalation(Rat) LC50; 0.49 mg/L4h^[2] Oral(Rat) LD50; 43000 mg/kg^[2] TOXICITY IRRITATION Dermal (rabbit) LD50: >6200 mg/kg^[2] Dermal Sensitiser * diphenylmethane diisocyanate (MDI) mixed isomers Inhalation(Rat) LC50; 0.369 mg/l4h^[2] Skin (rabbit): 500 mg /24 hours Oral(Rat) LD50; >2000 mg/kg[2] TOXICITY IRRITATION N,N-dibenzylidene polyoxypropylene diamine Not Available Not Available TOXICITY IRRITATION

oleic acid

Oral(Rat) LD50; 25000 mg/kg^[2]

Skin (human):15 mg/3d-I- moderate

Skin (rabbit):500 mg mild

 Version No: 9.30.4.7
 Page 8 of 12
 Issue Date: 06/24/2021

 Print Date: 06/24/2021
 Print Date: 06/24/2021

FiberWeld Permanent Repair Cast

TOXICITY IRRITATION C.I. Pigment Black 11 Not Available Oral(Rat) LD50; >2000 mg/kg[1] TOXICITY IRRITATION glass fibre - from continuous filament Not Available Oral(Rat) LD50; >2000 mg/kg^[1] 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise Leaend: specified data extracted from RTECS - Register of Toxic Effect of chemical Substances Oral (Rat) LD50: 5000 mg/kg * (OECD 423) Skin : Moderate MDI/ PROPYLENE GLYCOL/ Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to being oxidized in the air. They then form complex ETHYLENEDIAMINE, mixtures of oxidation products. **PROPOXYLATED** Animal testing reveals that whole the pure, non-oxidised surfactant is non-sensitizing, many of the oxidation products are sensitisers. 4,4'-DIPHENYLMETHANE Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate DIISOCYANATE (MDI) **POLYMERIC DIPHENYLMETHANE** DIISOCYANATE Polyunsaturated fats (PUFAs) protect against heart disease by providing more membrane fluidity than monounsaturated fats (MUFAs), but they are more vulnerable to being oxidized and therefore rancid Foods containing monounsaturated fats reduce low-density lipoprotein (LDL) cholesterol, while possibly increasing high-density lipoprotein (HDL) cholesterol. **OLEIC ACID** Levels of oleic, and other monounsaturated fatty acids in red blood cell membranes were positively associated with breast cancer risk, The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. **C.I. PIGMENT BLACK 11** No data of toxicological significance identified in literature search. There is little evidence for acute toxicity after inhalation of MMMF. Glasswool administered by inhalation produced little pulmonary fibrosis in **GLASS FIBRE - FROM** experimental animals [IARC Monograph 43] The dust has been associated with skin irritation due to the mechanical action of the fibres **CONTINUOUS FILAMENT** [CHEMINFO, Sax, ILO ENCYCLOPAEDIA]. Filaments are manufactured to definite fibre diameters; cannot split along their length rather they break across and form small particles not needles [FARIMA]. NOTE: Carcinogenic by RTECS criteria (rat inhalation studies) FiberWeld Permanent Repair Cast & MDI/ PROPYLENE GLYCOL/ ETHYLENEDIAMINE. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic PROPOXYLATED & potential of the allergen and period of exposure often determine the severity of symptoms. 4.4'-DIPHENYLMETHANE Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. **DIISOCYANATE (MDI) &** Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T POLYMERIC lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. DIPHENYLMETHANE The following information refers to contact allergens as a group and may not be specific to this product. **DIISOCYANATE &** Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact DIPHENYLMETHANE eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. DIISOCYANATE (MDI) MIXED ISOMERS MDI/ PROPYLENE GLYCOL/ ETHYLENEDIAMINE, PROPOXYLATED & 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & **POLYMERIC** Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition **DIPHENYLMETHANE** known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. **DIISOCYANATE & DIPHENYLMETHANE** DIISOCYANATE (MDI) MIXED ISOMERS & C.I. PIGMENT BLACK 11 MDI/ PROPYLENE GLYCOL/ ETHYLENEDIAMINE. PROPOXYLATED & 4.4'-DIPHENYLMETHANE **DIISOCYANATE (MDI) &** Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of **POLYMERIC** consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, DIPHENYLMETHANE anxiety, depression and paranoia. **DIISOCYANATE &** DIPHENYLMETHANE DIISOCYANATE (MDI) MIXED ISOMERS 4,4'-DIPHENYLMETHANE **DIISOCYANATE (MDI) &** POLYMERIC The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce **DIPHENYLMETHANE DIISOCYANATE &** Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory **DIPHENYLMETHANE** effect. DIISOCYANATE (MDI) MIXED **ISOMERS**

Version No: **9.30.4.7** Page **9** of **12** Issue Date: **06/24/2021**

FiberWeld Permanent Repair Cast

Print Date: 06/24/2021

4,4'-DIPHENYLMETHANE
DIISOCYANATE (MDI) &
POLYMERIC
DIPHENYLMETHANE
DIISOCYANATE &
DIPHENYLMETHANE
DIISOCYANATE (MDI) MIXED
ISOMERS & GLASS FIBRE
FROM CONTINUOUS
FILAMENT

The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.

DIPHENYLMETHANE
DIISOCYANATE (MDI) MIXED
ISOMERS &
N,N-DIBENZYLIDENE
POLYOXYPROPYLENE
DIAMINE & C.I. PIGMENT
BLACK 11

No significant acute toxicological data identified in literature search.

Acute Toxicity	✓	Carcinogenicity	×
Skin Irritation/Corrosion	✓	Reproductivity	×
Serious Eye Damage/Irritation	×	STOT - Single Exposure	×
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	~
Mutagenicity	X	Aspiration Hazard	×

Legend:

X - Data either not available or does not fill the criteria for classification

Data available to make classification

SECTION 12 Ecological information

Toxicity

berWeld Permanent Repair	Endpoint	Test Duration (hr)	Species	Value	Sour	ce	
Cast	Not Available	Not Available	Not Available	Not Available		vailable	
MDI/ propylene glycol/	Endpoint	Test Duration (hr)	Species	Value	Sour	ce	
ethylenediamine, propoxylated	Not Available	Not Available	Not Available	Not Available	Not A	vailable	
	Endpoint	Test Duration (hr)	Species		Value	Source	
	EC50	72h	Algae or other aquatic pla	nts	>1640mg/l	2	
4,4'-diphenylmethane	LC50	96h	Fish		>1000mg/l	2	
diisocyanate (MDI)	NOEC(ECx)	504h	Crustacea		>=10mg/l	2	
	BCF	672h	Fish		61-150	7	
	1 20.	, 0, 2,1	1,161		01.100		
polymeric diphenylmethane	Endpoint	Test Duration (hr)	Species	Value	Sour	ce	
diisocyanate	Not Available	Not Available	Not Available	Not Available	Not A	vailable	
	Endpoint	Test Duration (hr)	Species		Value	Source	
phenylmethane diisocyanate	LC50	96h	Fish		>=1000mg/l	1	
(MDI) mixed isomers	NOEC(ECx)	504h	Crustacea		>=10mg/l	1	
	EC50	96h	96h Algae or other aquatic plants 33		3230mg/l	0mg/l 1	
N,N-dibenzylidene	Endpoint	Test Duration (hr)	Species	Value	Sour	ce	
N,N-dibenzylidene polyoxypropylene diamine	Endpoint Not Available	Test Duration (hr) Not Available	Species Not Available	Value Not Available		vailable	
polyoxypropylene diamine	Not Available	Not Available	Not Available			vailable	
· · · · · · · · · · · · · · · · · · ·	·		· ·	Not Available	Not A	vailable	
polyoxypropylene diamine	Not Available Endpoint	Not Available Test Duration (hr)	Not Available Species	Not Available Value	Not A	vailable	
polyoxypropylene diamine	Not Available Endpoint	Not Available Test Duration (hr)	Not Available Species	Not Available Value	Not A	vailable	
polyoxypropylene diamine oleic acid	Not Available Endpoint Not Available	Not Available Test Duration (hr) Not Available	Not Available Species Not Available	Not Available Value Not Available	Sour Not A	vailable ce vailable	
polyoxypropylene diamine	Not Available Endpoint Not Available Endpoint	Test Duration (hr) Not Available Test Duration (hr)	Not Available Species Not Available Species	Not Available Value Not Available	Sour Not A	vailable ce vailable Source	

Version No: **9.30.4.7** Page **10** of **12** Issue Date: **06/24/2021**

FiberWeld Permanent Repair Cast

Print Date: 06/24/2021

glass fibre - from continuous	
filament	

Endpoint	Test Duration (hr)	Species	Value	Source
NOEC(ECx)	72h	Algae or other aquatic plants	>=1000mg/l	2
EC50	72h	Algae or other aquatic plants	>1000mg/l	2
LC50	96h	Fish	>1000mg/l	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

for polyisocyanates:

Polyisocyanates are not readily biodegradable. However, due to other elimination mechanisms (hydrolysis, adsorption), long retention times in water are not to be expected. For Isocyanate Monomers:

Environmental Fate: Isocyanates, (di- and polyfunctional isocyanates), are commonly used to make various polymers, such as polyurethanes. Polyurethanes find significant application in the manufacture of rigid and flexible foams.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)
oleic acid	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)
diphenylmethane diisocyanate (MDI) mixed isomers	LOW (BCF = 15)
oleic acid	LOW (LogKOW = 7.7294)

Mobility in soil

Ingredient	Mobility
4,4'-diphenylmethane diisocyanate (MDI)	LOW (KOC = 376200)
oleic acid	LOW (KOC = 11670)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible.
- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- It may be necessary to collect all wash water for treatment before disposal.

SECTION 14 Transport information

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Transport in bulk in accordance with MARFOL Annex V and the IMSBC Code		
Product name	Group	
MDI/ propylene glycol/ ethylenediamine, propoxylated	Not Available	
4,4'-diphenylmethane diisocyanate (MDI)	Not Available	
polymeric diphenylmethane diisocyanate	Not Available	
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available	
N,N-dibenzylidene polyoxypropylene diamine	Not Available	
oleic acid	Not Available	
C.I. Pigment Black 11	Not Available	

Version No: **9.30.4.7** Page **11** of **12** Issue Date: **06/24/2021**

FiberWeld Permanent Repair Cast

Print Date: 06/24/2021

Product name	Group
glass fibre - from continuous filament	Not Available

Transport in bulk in accordance with the ICG Code

Product name	Ship Type	
MDI/ propylene glycol/ ethylenediamine, propoxylated	Not Available	
4,4'-diphenylmethane diisocyanate (MDI)	Not Available	
polymeric diphenylmethane diisocyanate	Not Available	
diphenylmethane diisocyanate (MDI) mixed isomers	Not Available	
N,N-dibenzylidene polyoxypropylene diamine	Not Available	
oleic acid	Not Available	
C.I. Pigment Black 11	Not Available	
glass fibre - from continuous filament	Not Available	

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

MDI/ propylene glycol/ ethylenediamine, propoxylated is found on the following regulatory lists

US List of Active Substances Exempt from the TSCA Inventory Notifications (Active-Inactive) Rule

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

4,4'-diphenylmethane diisocyanate (MDI) is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC

US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants

US ACGIH Threshold Limit Values (TLV)

US Clean Air Act - Hazardous Air Pollutants

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List

US NIOSH Recommended Exposure Limits (RELs)

US OSHA Permissible Exposure Limits (PELs) Table Z-1

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

US TSCA New Chemical Exposure Limits (NCEL)

$polymeric\ diphenylmethane\ diisocyanate\ is\ found\ on\ the\ following\ regulatory\ lists$

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

US DOE Temporary Emergency Exposure Limits (TEELs)

US ATSDR Minimal Risk Levels for Hazardous Substances (MRLs)

US EPCRA Section 313 Chemical List

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

diphenylmethane diisocyanate (MDI) mixed isomers is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US EPCRA Section 313 Chemical List

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory US TSCA Chemical Substance Inventory - Interim List of Active Substances

N,N-dibenzylidene polyoxypropylene diamine is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

oleic acid is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

C.I. Pigment Black 11 is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

glass fibre - from continuous filament is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US TSCA Chemical Substance Inventory - Interim List of Active Substances

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories

occion of 1772 hazard categories	
Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No

Version No: **9.30.4.7** Page **12** of **12** Issue Date: **06/24/2021**

FiberWeld Permanent Repair Cast

Print Date: 06/24/2021

Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	No
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
4,4'-diphenylmethane diisocyanate (MDI)	5000	2270

State Regulations

US. California Proposition 65

None Reported

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	No (N,N-dibenzylidene polyoxypropylene diamine)
Canada - DSL	No (N,N-dibenzylidene polyoxypropylene diamine)
Canada - NDSL	No (MDI/ propylene glycol/ ethylenediamine, propoxylated; 4.4'-diphenylmethane diisocyanate (MDI); polymeric diphenylmethane diisocyanate; diphenylmethane diisocyanate (MDI) mixed isomers; oleic acid; C.I. Pigment Black 11; glass fibre - from continuous filament)
China - IECSC	No (N,N-dibenzylidene polyoxypropylene diamine)
Europe - EINEC / ELINCS / NLP	No (MDI/ propylene glycol/ ethylenediamine, propoxylated; polymeric diphenylmethane diisocyanate; N,N-dibenzylidene polyoxypropylene diamine)
Japan - ENCS	No (MDI/ propylene glycol/ ethylenediamine, propoxylated; N,N-dibenzylidene polyoxypropylene diamine; glass fibre - from continuous filament
Korea - KECI	No (N,N-dibenzylidene polyoxypropylene diamine)
New Zealand - NZIoC	Yes
Philippines - PICCS	No (MDI/ propylene glycol/ ethylenediamine, propoxylated; N,N-dibenzylidene polyoxypropylene diamine)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (MDI/ propylene glycol/ ethylenediamine, propoxylated; N,N-dibenzylidene polyoxypropylene diamine)
Vietnam - NCI	No (N,N-dibenzylidene polyoxypropylene diamine)
Russia - FBEPH	No (MDI/ propylene glycol/ ethylenediamine, propoxylated; N,N-dibenzylidene polyoxypropylene diamine)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 Other information

Revision Date	06/24/2021
Initial Date	07/18/2020

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.