



Plastic Bonder™ Black - Part A

J-B Weld Company LLC

Version No: 9.12

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

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S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	Plastic Bonder™ Black - Part A
Synonyms	50139A PlasticBonder Black - Part A
Other means of identification	UFI:FNUF-G4VH-S003-E75Q, S4UF-F4R4-X004-F5P8

Recommended use of the chemical and restrictions on use

Relevant identified uses	Use manufacturers directions
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

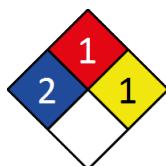
Registered company name	J-B Weld Company LLC
Address	400 CMH Road TX 75482 United States
Telephone	903-885-7696
Fax	Not Available
Website	WWW.JBWeld.com
Email	info@JBWeld.com

Emergency phone number

Association / Organisation	InfoTrac
Emergency telephone numbers	Transportation Emergencies: 800-535-5053 or (24 hours)
Other emergency telephone numbers	Poison Control Centers: Medical Emergencies 800-222-1222 (24 hours)

SECTION 2 Hazard(s) identification



Classification of the substance or mixture



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1A, Serious Eye Damage/Eye Irritation Category 2A, Acute Toxicity (Inhalation) Category 4, Sensitisation (Respiratory) Category 1, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Repeated Exposure Category 2
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Label elements

Hazard pictogram(s)	 
Signal word	Danger

Hazard statement(s)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.

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H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated exposure. (Respiratory system) (Inhalation)

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P260	Do not breathe mist/vapours/spray.
P271	Use only outdoors or in a well-ventilated area.
P284	[In case of inadequate ventilation] wear respiratory protection.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.

Precautionary statement(s) Response

P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P332+P313	If skin irritation occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
101-68-8	30-40	<u>4,4'-diphenylmethane diisocyanate (MDI)</u>
103837-35-0*	10-20	<u>tripropylene glycol/ diphenylmethane diisocyanate polymer</u>
1318-02-1	10-20	<u>zeolites</u>
14807-96-6*	10-20	<u>Talc</u>
68611-44-9	1-5	<u>silica amorphous</u>
108-32-7	1-5	<u>propylene carbonate</u>

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin or hair contact occurs:</p> <ul style="list-style-type: none"> ▶ Quickly but gently, wipe material off skin with a dry, clean cloth. ▶ Immediately remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor.

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	<p>For thermal burns:</p> <ul style="list-style-type: none"> Decontaminate area around burn. Consider the use of cold packs and topical antibiotics. <p>For first-degree burns (affecting top layer of skin)</p> <ul style="list-style-type: none"> Hold burned skin under cool (not cold) running water or immerse in cool water until pain subsides. Use compresses if running water is not available. Cover with sterile non-adhesive bandage or clean cloth. Do NOT apply butter or ointments; this may cause infection. Give over-the counter pain relievers if pain increases or swelling, redness, fever occur. <p>For second-degree burns (affecting top two layers of skin)</p> <ul style="list-style-type: none"> Cool the burn by immerse in cold running water for 10-15 minutes. Use compresses if running water is not available. Do NOT apply ice as this may lower body temperature and cause further damage. Do NOT break blisters or apply butter or ointments; this may cause infection. Protect burn by cover loosely with sterile, nonstick bandage and secure in place with gauze or tape. <p>To prevent shock: (unless the person has a head, neck, or leg injury, or it would cause discomfort):</p> <ul style="list-style-type: none"> Lay the person flat. Elevate feet about 12 inches. Elevate burn area above heart level, if possible. Cover the person with coat or blanket. Seek medical assistance. <p>For third-degree burns Seek immediate medical or emergency assistance.</p> <p>In the mean time:</p> <ul style="list-style-type: none"> Protect burn area cover loosely with sterile, nonstick bandage or, for large areas, a sheet or other material that will not leave lint in wound. Separate burned toes and fingers with dry, sterile dressings. Do not soak burn in water or apply ointments or butter; this may cause infection. To prevent shock see above. For an airway burn, do not place pillow under the person's head when the person is lying down. This can close the airway. Have a person with a facial burn sit up. Check pulse and breathing to monitor for shock until emergency help arrives.
Inhalation	<ul style="list-style-type: none"> If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay. <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>
Ingestion	<ul style="list-style-type: none"> IF SWALLOWED, REFER FOR MEDICAL ATTENTION, WHERE POSSIBLE, WITHOUT DELAY. For advice, contact a Poisons Information Centre or a doctor. Urgent hospital treatment is likely to be needed. In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. <p>Where medical attention is not immediately available or where the patient is more than 15 minutes from a hospital or unless instructed otherwise:</p> <ul style="list-style-type: none"> INDUCE vomiting with fingers down the back of the throat, ONLY IF CONSCIOUS. Lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. <p>NOTE: Wear a protective glove when inducing vomiting by mechanical means.</p>

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For sub-chronic and chronic exposures to isocyanates:

- This material may be a potent pulmonary sensitiser which causes bronchospasm even in patients without prior airway hyperreactivity.
- Clinical symptoms of exposure involve mucosal irritation of respiratory and gastrointestinal tracts.
- Conjunctival irritation, skin inflammation (erythema, pain vesiculation) and gastrointestinal disturbances occur soon after exposure.
- Pulmonary symptoms include cough, burning, substernal pain and dyspnoea.
- Some cross-sensitivity occurs between different isocyanates.
- Noncardiogenic pulmonary oedema and bronchospasm are the most serious consequences of exposure. Markedly symptomatic patients should receive oxygen, ventilatory support and an intravenous line.
- Treatment for asthma includes inhaled sympathomimetics (epinephrine [adrenalin], terbutaline) and steroids.
- Activated charcoal (1 g/kg) and a cathartic (sorbitol, magnesium citrate) may be useful for ingestion.
- Mydriatics, systemic analgesics and topical antibiotics (Sulamyd) may be used for corneal abrasions.
- There is no effective therapy for sensitised workers.

[Ellenhorn and Barceloux; Medical Toxicology]

NOTE: Isocyanates cause airway restriction in naive individuals with the degree of response dependant on the concentration and duration of exposure. They induce smooth muscle contraction which leads to bronchoconstrictive episodes. Acute changes in lung function, such as decreased FEV1, may not represent sensitivity.

[Karol & Jin, Frontiers in Molecular Toxicology, pp 56-61, 1992]

Personnel who work with isocyanates, isocyanate prepolymers or polyisocyanates should have a pre-placement medical examination and periodic examinations thereafter, including a pulmonary function test. Anyone with a medical history of chronic respiratory disease, asthmatic or bronchial attacks, indications of allergic responses, recurrent eczema or sensitisation conditions of the skin should not handle or work with isocyanates. Anyone who develops chronic respiratory distress when working with isocyanates should be removed from exposure and examined by a physician. Further exposure must be avoided if a sensitivity to isocyanates or polyisocyanates has developed.

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SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul style="list-style-type: none"> ▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ When silica dust is dispersed in air, firefighters should wear inhalation protection as hazardous substances from the fire may be adsorbed on the silica particles. ▶ When heated to extreme temperatures, (>1700 deg.C) amorphous silica can fuse. ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. <p>Combustion products include: carbon dioxide (CO₂) hydrogen cyanide isocyanates and minor amounts of nitrogen oxides (NO_x) silicon dioxide (SiO₂) other pyrolysis products typical of burning organic material. May emit corrosive fumes. When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately.
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Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<p>Product is moisture sensitive; handle under a dry, inert gas. Nitrogen with less than 5 ppm each of moisture and oxygen is recommended</p> <ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<p>Consider storage under inert gas. for commercial quantities of isocyanates: · Isocyanates should be stored in adequately banded areas. Nothing else should be kept within the same bunding.</p> <ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>The substance may be or contains a 'metalloid' The following elements are considered to be metalloids; boron, silicon, germanium, arsenic, antimony, tellurium and (possibly) polonium The electronegativities and ionisation energies of the metalloids are between those of the metals and nonmetals, so the metalloids exhibit characteristics of both classes. The reactivity of the metalloids depends on the element with which they are reacting. Silicas:</p> <ul style="list-style-type: none"> ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace)

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- industrial materials) and other fluorine-containing compounds
- ▶ may react with fluorine, chlorates
- ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate
- ▶ may react vigorously when heated with alkali carbonates.
- ▶ Avoid strong acids, bases.
- Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water.
- ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol.
- ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate (MDI)	Not Available	Not Available	0.02 ppm / 0.2 mg/m3	Not Available
US NIOSH Recommended Exposure Limits (RELs)	4,4'-diphenylmethane diisocyanate (MDI)	Methylene bisphenyl isocyanate	0.005 ppm / 0.05 mg/m3	Not Available	0.020 (10-minute) ppm / 0.2 (10-minute) mg/m3	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	zeolites	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	zeolites	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	zeolites	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	zeolites	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	zeolites	Particulates not otherwise regulated	Not Available	Not Available	Not Available	See Appendix D
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Talc	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Talc	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Talc (containing asbestos)	Not Available	Not Available	Not Available	Use asbestos limit
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Soapstone	20 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Talc (not containing asbestos)	20 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	Talc	Talc (containing no asbestos and less than 1% quartz) - respirable	2 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	silica amorphous	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	silica amorphous	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	silica amorphous	Amorphous, including natural diatomaceous earth	80 (%SiO2) mg/m3 / 20 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	silica amorphous	Silica, amorphous	6 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
4,4'-diphenylmethane diisocyanate (MDI)	0.45 mg/m3	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	29 mg/m3	40 mg/m3	240 mg/m3
zeolites	30 mg/m3	330 mg/m3	2,000 mg/m3
zeolites	30 mg/m3	330 mg/m3	2,000 mg/m3
silica amorphous	18 mg/m3	200 mg/m3	1,200 mg/m3
silica amorphous	18 mg/m3	100 mg/m3	630 mg/m3
silica amorphous	120 mg/m3	1,300 mg/m3	7,900 mg/m3
silica amorphous	45 mg/m3	500 mg/m3	3,000 mg/m3

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Ingredient	TEEL-1	TEEL-2	TEEL-3
silica amorphous	18 mg/m3	740 mg/m3	4,500 mg/m3
propylene carbonate	34 mg/m3	370 mg/m3	2,200 mg/m3


Ingredient	Original IDLH	Revised IDLH
4,4'-diphenylmethane diisocyanate (MDI)	75 mg/m3	Not Available
tripropylene glycol/diphenylmethane diisocyanate polymer	Not Available	Not Available
zeolites	Not Available	Not Available
Talc	1,000 mg/m3	Not Available
silica amorphous	3,000 mg/m3	Not Available
propylene carbonate	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
tripropylene glycol/diphenylmethane diisocyanate polymer	E	≤ 0.1 ppm
propylene carbonate	E	≤ 0.1 ppm

Notes: Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with side shields. ▸ Chemical goggles.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <ul style="list-style-type: none"> ▸ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▸ Protective gloves and overalls should be worn as specified in the appropriate national standard.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent] ▸ Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. ▸ Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. ▸ Overalls. ▸ P.V.C apron.

Type A-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used
- In certain circumstances, personal protection of the individual employee is necessary. Personal protective devices should be regarded as being supplementary to substitution and engineering control and should not be used in preference to them as they do nothing to eliminate the hazard.
- However, in some situations, minimising exposure to isocyanates by enclosure and ventilation is not possible, and occupational exposure standards may be exceeded, particularly during on-site mixing of paints, spray-painting, foaming and maintenance of machine and ventilation systems. In these situations, air-line respirators or self-contained breathing apparatus complying with the appropriate national standard must be used.
- Organic vapour respirators with particulate pre-filters and powered, air-purifying respirators are NOT suitable.
- Personal protective equipment must be appropriately selected, individually fitted and workers trained in their correct use and maintenance. Personal protective equipment must be

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regularly checked and maintained to ensure that the worker is being protected.

- ▶ Air- line respirators or self-contained breathing apparatus complying with the appropriate national standard should be used during the clean-up of spills and the repair or clean-up of contaminated equipment and similar situations which cause emergency exposures to hazardous atmospheric concentrations of isocyanate.

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Off-White Liquid		
Physical state	Liquid	Relative density (Water = 1)	1.29
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Reacts	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Presence of elevated temperatures.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material can cause respiratory irritation in some persons. The body's response to such irritation can cause further lung damage. There is strong evidence to suggest that this material can cause, if inhaled once, serious, irreversible damage of organs. The material has NOT been classified by EC Directives or other classification systems as 'harmful by inhalation'. This is because of the lack of corroborating animal or human evidence.</p> <p>Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be harmful.</p> <p>The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia.</p>
Ingestion	<p>Strong evidence exists that exposure to the material may cause irreversible damage (other than cancer, mutations and birth defects) following a single exposure by swallowing.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p> <p>Accidental ingestion of the material may be seriously damaging to the health of the individual; animal experiments indicate that ingestion of less than 40 gram may be fatal.</p>

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Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>There is strong evidence to suggest that this material, on a single contact with skin, can cause serious, irreversible damage of organs.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.</p>												
Eye	<p>This material may produce eye irritation in some persons and produce eye damage 24 hours or more after instillation. Moderate inflammation may be expected with redness; conjunctivitis may occur with prolonged exposure.</p>												
Chronic	<p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Long-term exposure to respiratory irritants may result in airways disease, involving difficulty breathing and related whole-body problems.</p> <p>Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>There is sufficient evidence to suggest that this material directly causes cancer in humans.</p> <p>Amorphous silicas generally are less hazardous than crystalline silicas, but the former can be converted to the latter on heating and subsequent cooling. Inhalation of dusts containing crystalline silicas may lead to silicosis, a disabling lung disease that may take years to develop.</p> <p>Soluble silicates do not exhibit sensitizing potential. Testing in bacterial and animal experiments have not shown any evidence of them causing mutations or birth defects.</p> <p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</p> <p>The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach.</p>												
Plastic Bonder™ Black - Part A	<table> <tr> <th data-bbox="389 869 935 896">TOXICITY</th><th data-bbox="935 869 1485 896">IRRITATION</th></tr> <tr> <td data-bbox="389 896 935 931">Not Available</td><td data-bbox="935 896 1485 931">Not Available</td></tr> </table>	TOXICITY	IRRITATION	Not Available	Not Available								
TOXICITY	IRRITATION												
Not Available	Not Available												
4,4'-diphenylmethane diisocyanate (MDI)	<table> <tr> <th data-bbox="389 976 683 1003">TOXICITY</th><th data-bbox="683 976 1485 1003">IRRITATION</th></tr> <tr> <td data-bbox="389 1003 683 1066">Dermal (rabbit) LD50: >6200 mg/kg^[2]</td><td data-bbox="683 1003 1485 1066">Eye: no adverse effect observed (not irritating)^[1]</td></tr> <tr> <td data-bbox="389 1066 683 1128">Inhalation(Rat) LC50: 0.368 mg/L4h^[1]</td><td data-bbox="683 1066 1485 1128">Skin (rabbit): 500 mg /24 hours Dermal Sensitiser *Respiratory Sensitiser (g.pig) [* = Bayer CCINFO 2133615]</td></tr> <tr> <td data-bbox="389 1128 683 1164">Oral (Mouse) LD50: 2200 mg/kg^[2]</td><td data-bbox="683 1128 1485 1164">Skin: adverse effect observed (irritating)^[1]</td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >6200 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]	Inhalation(Rat) LC50: 0.368 mg/L4h ^[1]	Skin (rabbit): 500 mg /24 hours Dermal Sensitiser *Respiratory Sensitiser (g.pig) [* = Bayer CCINFO 2133615]	Oral (Mouse) LD50: 2200 mg/kg ^[2]	Skin: adverse effect observed (irritating) ^[1]				
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tripropylene glycol/diphenylmethane diisocyanate polymer	<table> <tr> <th data-bbox="389 1209 935 1236">TOXICITY</th><th data-bbox="935 1209 1485 1236">IRRITATION</th></tr> <tr> <td data-bbox="389 1236 935 1272">Not Available</td><td data-bbox="935 1236 1485 1272">Not Available</td></tr> </table>	TOXICITY	IRRITATION	Not Available	Not Available								
TOXICITY	IRRITATION												
Not Available	Not Available												
zeolites	<table> <tr> <th data-bbox="389 1321 1177 1348">TOXICITY</th><th data-bbox="1177 1321 1485 1348">IRRITATION</th></tr> <tr> <td data-bbox="389 1348 1177 1388">Dermal (rabbit) LD50: >2000 mg/kg^[2]</td><td data-bbox="1177 1348 1485 1388">Not Available</td></tr> <tr> <td data-bbox="389 1388 1177 1429">Inhalation(Rat) LC50: >0.5 mg/L4h^[2]</td><td data-bbox="1177 1388 1485 1429"></td></tr> <tr> <td data-bbox="389 1429 1177 1464">Oral (Rat) LD50: >2000 mg/kg^[1]</td><td data-bbox="1177 1429 1485 1464"></td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Not Available	Inhalation(Rat) LC50: >0.5 mg/L4h ^[2]		Oral (Rat) LD50: >2000 mg/kg ^[1]					
TOXICITY	IRRITATION												
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Talc	<table> <tr> <th data-bbox="389 1505 858 1532">TOXICITY</th><th data-bbox="858 1505 1485 1532">IRRITATION</th></tr> <tr> <td data-bbox="389 1532 858 1572">dermal (rat) LD50: >2000 mg/kg^[1]</td><td data-bbox="858 1532 1485 1572">Eye: no adverse effect observed (not irritating)^[1]</td></tr> <tr> <td data-bbox="389 1572 858 1612">Inhalation(Rat) LC50: >2.1 mg/L4h^[1]</td><td data-bbox="858 1572 1485 1612">Skin: no adverse effect observed (not irritating)^[1]</td></tr> <tr> <td data-bbox="389 1612 858 1648">Oral (Rat) LD50: >5000 mg/kg^[1]</td><td data-bbox="858 1612 1485 1648"></td></tr> </table>	TOXICITY	IRRITATION	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	Inhalation(Rat) LC50: >2.1 mg/L4h ^[1]	Skin: no adverse effect observed (not irritating) ^[1]	Oral (Rat) LD50: >5000 mg/kg ^[1]					
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silica amorphous	<table> <tr> <th data-bbox="389 1688 906 1715">TOXICITY</th><th data-bbox="906 1688 1485 1715">IRRITATION</th></tr> <tr> <td data-bbox="389 1715 906 1756">dermal (rat) LD50: >2000 mg/kg^[1]</td><td data-bbox="906 1715 1485 1756">Eye (rabbit): non-irritating ** [Grace]</td></tr> <tr> <td data-bbox="389 1756 906 1796">Inhalation(Rat) LC50: >0.09<0.84 mg/L4h^[1]</td><td data-bbox="906 1756 1485 1796">Eye: no adverse effect observed (not irritating)^[1]</td></tr> <tr> <td data-bbox="389 1796 906 1836">Oral (Rat) LD50: >1000 mg/kg^[1]</td><td data-bbox="906 1796 1485 1836">Skin (rabbit): non-irritating *</td></tr> <tr> <td data-bbox="389 1836 906 1872"></td><td data-bbox="906 1836 1485 1872">Skin: no adverse effect observed (not irritating)^[1]</td></tr> </table>	TOXICITY	IRRITATION	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rabbit): non-irritating ** [Grace]	Inhalation(Rat) LC50: >0.09<0.84 mg/L4h ^[1]	Eye: no adverse effect observed (not irritating) ^[1]	Oral (Rat) LD50: >1000 mg/kg ^[1]	Skin (rabbit): non-irritating *		Skin: no adverse effect observed (not irritating) ^[1]		
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propylene carbonate	<table> <tr> <th data-bbox="389 1921 880 1948">TOXICITY</th><th data-bbox="880 1921 1485 1948">IRRITATION</th></tr> <tr> <td data-bbox="389 1948 880 1989">Dermal (rabbit) LD50: >=2000 mg/kg^[1]</td><td data-bbox="880 1948 1485 1989">Eye (rabbit): 60 mg - moderate</td></tr> <tr> <td data-bbox="389 1989 880 2029">Oral (Rat) LD50: >5000 mg/kg^[1]</td><td data-bbox="880 1989 1485 2029">Eye: adverse effect observed (irritating)^[1]</td></tr> <tr> <td data-bbox="389 2029 880 2069"></td><td data-bbox="880 2029 1485 2069">Skin (human): 100 mg/3d-I moderate</td></tr> <tr> <td data-bbox="389 2069 880 2110"></td><td data-bbox="880 2069 1485 2110">Skin (rabbit): 500 mg moderate</td></tr> <tr> <td data-bbox="389 2110 880 2136"></td><td data-bbox="880 2110 1485 2136">Skin: no adverse effect observed (not irritating)^[1]</td></tr> </table>	TOXICITY	IRRITATION	Dermal (rabbit) LD50: >=2000 mg/kg ^[1]	Eye (rabbit): 60 mg - moderate	Oral (Rat) LD50: >5000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]		Skin (human): 100 mg/3d-I moderate		Skin (rabbit): 500 mg moderate		Skin: no adverse effect observed (not irritating) ^[1]
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Dermal (rabbit) LD50: >=2000 mg/kg ^[1]	Eye (rabbit): 60 mg - moderate												
Oral (Rat) LD50: >5000 mg/kg ^[1]	Eye: adverse effect observed (irritating) ^[1]												
	Skin (human): 100 mg/3d-I moderate												
	Skin (rabbit): 500 mg moderate												
	Skin: no adverse effect observed (not irritating) ^[1]												

Plastic Bonder™ Black - Part A

Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI)	Inhalation (human) TCLo: 0.13 ppm/30 mins Eye (rabbit): 0.10 mg moderate Aromatic and aliphatic diisocyanates may cause airway toxicity and skin sensitization. Monomers and prepolymers exhibit similar respiratory effect.		
tripropylene glycol/diphenylmethane diisocyanate polymer	No significant acute toxicological data identified in literature search.		
ZEOLITES	Inhalation (-) LC50: >18.3 mg/l/1hr for sodium aluminosilicate, zeolite A: Skin (rabbit): non-irritating Eye (rabbit): slight [Grace]		
SILICA AMORPHOUS	Reports indicate high/prolonged exposures to amorphous silicas induced lung fibrosis in experimental animals; in some experiments these effects were reversible. [PATTYS]		
PROPYLENE CARBONATE	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin. for propylene carbonate: Numerous adequate and reliable acute toxicity tests are available on propylene carbonate. Oral and dermal tests meet OECD and EPA test guidelines.		
Plastic Bonder™ Black - Part A & 4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & tripropylene glycol/diphenylmethane diisocyanate polymer	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema.		
Plastic Bonder™ Black - Part A & SILICA AMORPHOUS	For silica amorphous: Derived No Adverse Effects Level (NOAEL) in the range of 1000 mg/kg/d. In humans, synthetic amorphous silica (SAS) is essentially non-toxic by mouth, skin or eyes, and by inhalation. Epidemiology studies show little evidence of adverse health effects due to SAS.		
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & SILICA AMORPHOUS	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing.		
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & tripropylene glycol/diphenylmethane diisocyanate polymer	Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.		
4,4'-DIPHENYLMETHANE DIISOCYANATE (MDI) & PROPYLENE CARBONATE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.		
Acute Toxicity	✓	Carcinogenicity	✗
Skin Irritation/Corrosion	✓	Reproductivity	✗
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Plastic Bonder™ Black - Part A	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
4,4'-diphenylmethane diisocyanate (MDI)	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	672h	Fish	61-150	7
	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	95.24-134.37mg/l	Not Available
	NOEC(ECx)	504h	Crustacea	>=10mg/l	2
tripropylene glycol/ diphenylmethane diisocyanate polymer	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available

Plastic Bonder™ Black - Part A

zeolites	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>1000mg/l	2
	EC50	48h	Crustacea	100-1800mg/l	1
	EC50	96h	Algae or other aquatic plants	18mg/l	1
	ErC50	72h	Algae or other aquatic plants	18mg/l	1
	LC50	96h	Fish	1000mg/l	1
	EC10(ECx)	96h	Algae or other aquatic plants	4.9mg/l	1
Talc	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
	LC50	96h	Fish	89581.016mg/l	2
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
silica amorphous	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	14.1mg/l	2
	EC50	48h	Crustacea	>86mg/l	2
	EC50	96h	Algae or other aquatic plants	217.576mg/l	2
	LC50	96h	Fish	1033.016mg/l	2
	EC0(ECx)	24h	Crustacea	>=10000mg/l	1
propylene carbonate	Endpoint	Test Duration (hr)	Species	Value	Source
	NOEC(ECx)	72h	Algae or other aquatic plants	900mg/l	1
	EC50	72h	Algae or other aquatic plants	>900mg/l	1
	EC50	48h	Crustacea	>1000mg/l	1
	LC50	96h	Fish	1000mg/l	1
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

For Amorphous Silica: Amorphous silica is chemically and biologically inert. It is not biodegradable.

For Silica:

Environmental Fate: Most documentation on the fate of silica in the environment concerns dissolved silica, in the aquatic environment, regardless of origin, (man-made or natural), or structure, (crystalline or amorphous).

Terrestrial Fate: Silicon makes up 25.7% of the Earth's crust, by weight, and is the second most abundant element, being exceeded only by oxygen.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
4,4'-diphenylmethane diisocyanate (MDI)	LOW (Half-life = 1 days)	LOW (Half-life = 0.24 days)
silica amorphous	LOW	LOW
propylene carbonate	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
4,4'-diphenylmethane diisocyanate (MDI)	LOW (BCF = 15)
silica amorphous	LOW (LogKOW = 0.5294)
propylene carbonate	LOW (LogKOW = -0.41)

Mobility in soil

Ingredient	Mobility
4,4'-diphenylmethane diisocyanate (MDI)	LOW (KOC = 376200)
silica amorphous	LOW (KOC = 23.74)
propylene carbonate	LOW (KOC = 14.85)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	► Containers may still present a chemical hazard/ danger when empty.
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Plastic Bonder™ Black - Part A

- ▶ Return to supplier for reuse/ recycling if possible.
- Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.
- ▶ **DO NOT allow wash water from cleaning or process equipment to enter drains.**
 - ▶ It may be necessary to collect all wash water for treatment before disposal.
 - ▶ **DO NOT recycle spilled material.**
 - ▶ Consult State Land Waste Management Authority for disposal.

SECTION 14 Transport information

Shipping container and transport vehicle placarding and labeling may vary from the below information. Products that are regulated for transport will be packaged and marked as Dangerous Goods in Limited Quantities according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
tripropylene glycol/ diphenylmethane diisocyanate polymer	Not Available
zeolites	Not Available
Talc	Not Available
silica amorphous	Not Available
propylene carbonate	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
4,4'-diphenylmethane diisocyanate (MDI)	Not Available
tripropylene glycol/ diphenylmethane diisocyanate polymer	Not Available
zeolites	Not Available
Talc	Not Available
silica amorphous	Not Available
propylene carbonate	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

4,4'-diphenylmethane diisocyanate (MDI) is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
 US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants
 US - Massachusetts - Right To Know Listed Chemicals
 US Clean Air Act - Hazardous Air Pollutants
 US DOE Temporary Emergency Exposure Limits (TEELs)
 US EPA Integrated Risk Information System (IRIS)

US EPCRA Section 313 Chemical List
 US NIOSH Recommended Exposure Limits (RELs)
 US OSHA Permissible Exposure Limits (PELs) Table Z-1
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
 US TSCA New Chemical Exposure Limits (NCEL)

tripropylene glycol/ diphenylmethane diisocyanate polymer is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

zeolites is found on the following regulatory lists

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
 International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
 US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5
 US DOE Temporary Emergency Exposure Limits (TEELs)

US NIOSH Recommended Exposure Limits (RELs)
 US OSHA Permissible Exposure Limits (PELs) Table Z-1
 US OSHA Permissible Exposure Limits (PELs) Table Z-3
 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Talc is found on the following regulatory lists

Plastic Bonder™ Black - Part A

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5

silica amorphous is found on the following regulatory lists

Chemical Footprint Project - Chemicals of High Concern List
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)
US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5
US - California - Biomonitoring - Priority Chemicals
US - California Proposition 65 - Carcinogens
US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List
US - Massachusetts - Right To Know Listed Chemicals

propylene carbonate is found on the following regulatory lists

US DOE Temporary Emergency Exposure Limits (TEELs)
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US - Massachusetts - Right To Know Listed Chemicals
US NIOSH Carcinogen List
US NIOSH Recommended Exposure Limits (RELs)
US OSHA Permissible Exposure Limits (PELs) Table Z-1
US OSHA Permissible Exposure Limits (PELs) Table Z-3
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US DOE Temporary Emergency Exposure Limits (TEELs)
US NIOSH Carcinogen List
US NIOSH Recommended Exposure Limits (RELs)
US OSHA Carcinogens Listing
US OSHA Permissible Exposure Limits (PELs) Table Z-1
US OSHA Permissible Exposure Limits (PELs) Table Z-3
US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

Federal Regulations

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Section 311/312 hazard categories


Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	No
Acute toxicity (any route of exposure)	Yes
Reproductive toxicity	No
Skin Corrosion or Irritation	Yes
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

Name	Reportable Quantity in Pounds (lb)	Reportable Quantity in kg
4,4'-diphenylmethane diisocyanate (MDI)	5000	2270

State Regulations

US. California Proposition 65

 **WARNING:** This product can expose you to chemicals including **silica amorphous**, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

National Inventory Status

National Inventory	Status
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Plastic Bonder™ Black - Part A

National Inventory	Status
Australia - AIC / Australia Non-Industrial Use	Yes
Canada - DSL	No (tripropylene glycol/ diphenylmethane diisocyanate polymer)
Canada - NDSL	No (4,4'-diphenylmethane diisocyanate (MDI); Talc; propylene carbonate)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (tripropylene glycol/ diphenylmethane diisocyanate polymer)
Japan - ENCS	No (tripropylene glycol/ diphenylmethane diisocyanate polymer; zeolites)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (tripropylene glycol/ diphenylmethane diisocyanate polymer)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (tripropylene glycol/ diphenylmethane diisocyanate polymer)
Vietnam - NCI	Yes
Russia - FBEPH	No (tripropylene glycol/ diphenylmethane diisocyanate polymer)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	08/22/2023
Initial Date	09/14/2020

SDS Version Summary

Version	Date of Update	Sections Updated
8.12	08/21/2023	Hazards identification - Classification, Composition / information on ingredients - Ingredients, Identification of the substance / mixture and of the company / undertaking - Synonyms, Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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Plastic Bonder™ Black Syringe - Part B

J-B Weld Company LLC

Version No: 6.10

Safety Data Sheet according to OSHA HazCom Standard (2012) requirements

Issue Date: 08/22/2023

Print Date: 08/22/2023

S.GHS.USA.EN

SECTION 1 Identification

Product Identifier

Product name	Plastic Bonder™ Black Syringe - Part B
Synonyms	50139 Plastic Bonder Black - Part B
Other means of identification	UFI:CNUF-G4VH-S003-E75W

Recommended use of the chemical and restrictions on use

Relevant identified uses	Use according to manufacturer's directions.
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Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

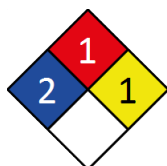
Registered company name	J-B Weld Company LLC
Address	400 CMH Road TX 75482 United States
Telephone	903-885-7696
Fax	903-885-5911
Website	WWW.JBWeld.com
Email	info@JBWeld.com

Emergency phone number

Association / Organisation	InfoTrac
Emergency telephone numbers	Transportation Emergencies: 800-535-5053 or (24 hours)
Other emergency telephone numbers	Poison Control Centers: Medical Emergencies 800-222-1222 (24 hours)

SECTION 2 Hazard(s) identification

Classification of the substance or mixture



Note: The hazard category numbers found in GHS classification in section 2 of this SDSs are NOT to be used to fill in the NFPA 704 diamond. Blue = Health Red = Fire Yellow = Reactivity White = Special (Oxidizer or water reactive substances)

Classification	Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Sensitisation (Respiratory) Category 1, Carcinogenicity Category 2, Reproductive Toxicity Category 2, Specific Target Organ Toxicity - Repeated Exposure Category 2
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Label elements

Hazard pictogram(s)	
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Signal word	Danger
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Hazard statement(s)

H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

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H351	Suspected of causing cancer.
H361	Suspected of damaging fertility or the unborn child.
H373	May cause damage to organs through prolonged or repeated exposure. (Respiratory system) (Inhalation)

Hazard(s) not otherwise classified

Not Applicable

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe mist/vapours/spray.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P284	[In case of inadequate ventilation] wear respiratory protection.
P202	Do not handle until all safety precautions have been read and understood.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing must not be allowed out of the workplace.

Precautionary statement(s) Response

P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313	IF exposed or concerned: Get medical advice/ attention.
P342+P311	If experiencing respiratory symptoms: Call a POISON CENTER/doctor/physician/first aider.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P314	Get medical advice/attention if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.
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SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
14807-96-6*	20-30	<u>Talc</u>
1333-86-4	<1	<u>carbon black</u>
110-85-0	<1	<u>piperazine</u>
280-57-9	<1	<u>triethylenediamine</u>
25791-96-2	<1	<u>polypropylene glycol glyceryl ether</u>
9082-00-2	20-30	<u>glycerol, ethoxylated, propoxylated</u>
71011-26-2	5-10	<u>tallow dimethylbenzylammonium chloride/ hectorite</u>
59675-67-1	1-5	<u>MDI-glycerol, propoxylated, ethoxylated</u>

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4 First-aid measures

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> Immediately remove all contaminated clothing, including footwear. Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.

Continued...

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Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. <p>Following uptake by inhalation, move person to an area free from risk of further exposure. Oxygen or artificial respiration should be administered as needed. Asthmatic-type symptoms may develop and may be immediate or delayed up to several hours. Treatment is essentially symptomatic. A physician should be consulted.</p>
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

Most important symptoms and effects, both acute and delayed

See Section 11

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Fire-fighting measures

Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Special protective equipment and precautions for fire-fighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Department and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. <p>Combustion products include: carbon dioxide (CO₂) aldehydes isocyanates and minor amounts of hydrogen cyanide nitrogen oxides (NO_x) other pyrolysis products typical of burning organic material. May emit corrosive fumes.</p> <p>When heated at high temperatures many isocyanates decompose rapidly generating a vapour which pressurises containers, possibly to the point of rupture. Release of toxic and/or flammable isocyanate vapours may then occur</p>

SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Remove all ignition sources. ▶ Clean up all spills immediately.
Major Spills	<ul style="list-style-type: none"> ▶ Liquid Isocyanates and high isocyanate vapour concentrations will penetrate seals on self contained breathing apparatus - SCBA should be used inside encapsulating suit where this exposure may occur. <p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed.

Conditions for safe storage, including any incompatibilities

Continued...

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Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>Secondary amines form salts with strong acids and can be oxidized to the corresponding nitron using hydrogen peroxide, catalyzed by selenium dioxide</p> <p>Silicas:</p> <ul style="list-style-type: none"> ▶ react with hydrofluoric acid to produce silicon tetrafluoride gas ▶ react with xenon hexafluoride to produce explosive xenon trioxide ▶ reacts exothermically with oxygen difluoride, and explosively with chlorine trifluoride (these halogenated materials are not commonplace industrial materials) and other fluorine-containing compounds ▶ may react with fluorine, chlorates ▶ are incompatible with strong oxidisers, manganese trioxide, chlorine trioxide, strong alkalis, metal oxides, concentrated orthophosphoric acid, vinyl acetate ▶ may react vigorously when heated with alkali carbonates. <p>Avoid reaction with water, alcohols and detergent solutions. Isocyanates are electrophiles, and as such they are reactive toward a variety of nucleophiles including alcohols, amines, and even water.</p> <ul style="list-style-type: none"> ▶ A range of exothermic decomposition energies for isocyanates is given as 20-30 kJ/mol. ▶ The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment.

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Talc	Particulates Not Otherwise Regulated (PNOR)- Respirable fraction	5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	Talc	Particulates Not Otherwise Regulated (PNOR)- Total dust	15 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Talc (containing asbestos)	Not Available	Not Available	Not Available	Use asbestos limit
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Soapstone	20 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	Talc	Silicates (less than 1% crystalline silica): Talc (not containing asbestos)	20 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	Talc	Talc (containing no asbestos and less than 1% quartz) - respirable	2 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-1	carbon black	Carbon black	3.5 mg/m3	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	carbon black	Inert or Nuisance Dust: Total Dust	15 mg/m3 / 50 mppcf	Not Available	Not Available	Not Available
US OSHA Permissible Exposure Limits (PELs) Table Z-3	carbon black	Inert or Nuisance Dust: Respirable fraction	5 mg/m3 / 15 mppcf	Not Available	Not Available	Not Available
US NIOSH Recommended Exposure Limits (RELs)	carbon black	Carbon black	3.5 mg/m3	Not Available	Not Available	Ca; TWA 0.1 mg PAHs/m3 [Carbon black in presence of polycyclic aromatic hydrocarbons (PAHs)] See Appendix A See Appendix C

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
carbon black	9 mg/m3	99 mg/m3	590 mg/m3
piperazine	0.09 ppm	8.9 ppm	54 ppm
triethylenediamine	5.1 mg/m3	56 mg/m3	340 mg/m3
glycerol, ethoxylated, propoxylated	30 mg/m3	330 mg/m3	2,000 mg/m3

Ingredient	Original IDLH	Revised IDLH
Talc	1,000 mg/m3	Not Available
carbon black	1,750 mg/m3	Not Available
piperazine	Not Available	Not Available
triethylenediamine	Not Available	Not Available
polypropylene glycol glyceryl ether	Not Available	Not Available
glycerol, ethoxylated, propoxylated	Not Available	Not Available
tallow dimethylbenzylammonium chloride/ hectorite	Not Available	Not Available


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Ingredient	Original IDLH	Revised IDLH
MDI-glycerol, propoxylated. ethoxylated	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
piperazine	E	≤ 0.01 mg/m ³
triethylenediamine	E	≤ 0.01 mg/m ³
tallow dimethylbenzylammonium chloride/ hectorite	E	≤ 0.01 mg/m ³
MDI-glycerol, propoxylated. ethoxylated	E	≤ 0.1 ppm
Notes:	Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.	

Exposure controls

Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
Individual protection measures, such as personal protective equipment	
Eye and face protection	<ul style="list-style-type: none"> ▸ Safety glasses with side shields. ▸ Chemical goggles.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <ul style="list-style-type: none"> ▸ Isocyanate resistant materials include Teflon, Viton, nitrile rubber and some PVA gloves. ▸ Protective gloves and overalls should be worn as specified in the appropriate national standard.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▸ Overalls. ▸ P.V.C apron.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Black Liquid		
Physical state	Liquid	Relative density (Water = 1)	1.1-1.5
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature (°C)	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available

Continued...

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Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>The vapour/mist may be highly irritating to the upper respiratory tract and lungs; the response may be severe enough to produce bronchitis and pulmonary oedema. Possible neurological symptoms arising from isocyanate exposure include headache, insomnia, euphoria, ataxia, anxiety neurosis, depression and paranoia.</p>
Ingestion	<p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p>
Skin Contact	<p>This material can cause inflammation of the skin on contact in some persons.</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Non-ionic surfactants cause less irritation than other surfactants as they have less ability to denature protein in the skin.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream, through, for example, cuts, abrasions or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>This material can cause eye irritation and damage in some persons.</p> <p>Non-ionic surfactants can cause numbing of the cornea, which masks discomfort normally caused by other agents and leads to corneal injury.</p> <p>Irritation varies depending on the duration of contact, the nature and concentration of the surfactant.</p>
Chronic	<p>There has been concern that this material can cause cancer or mutations, but there is not enough data to make an assessment.</p> <p>Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems.</p> <p>Inhaling this product is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Skin contact with the material is more likely to cause a sensitisation reaction in some persons compared to the general population.</p> <p>Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.</p> <p>This material can cause serious damage if one is exposed to it for long periods. It can be assumed that it contains a substance which can produce severe defects.</p> <p>Ample evidence from experiments exists that there is a suspicion this material directly reduces fertility.</p> <p>Based on experience with animal studies, exposure to the material may result in toxic effects to the development of the foetus, at levels which do not cause significant toxic effects to the mother.</p> <p>Secondary amines may react with nitrites to form potentially carcinogenic N-nitrosamines.</p> <p>Crystalline silicas activate the inflammatory response of white blood cells after they injure the lung epithelium. Chronic exposure to crystalline silicas reduces lung capacity and predisposes to chest infections.</p> <p>Persons with a history of asthma or other respiratory problems or are known to be sensitised, should not be engaged in any work involving the handling of isocyanates.</p> <p>The chemistry of reaction of isocyanates, as evidenced by MDI, in biological milieu is such that in the event of a true exposure of small MDI doses to the mouth, reactions will commence at once with biological macromolecules in the buccal region and will continue along the digestive tract prior to reaching the stomach.</p> <p>Prolonged or repeated skin contact may cause degreasing, followed by drying, cracking and skin inflammation.</p>

Plastic Bonder™ Black Syringe - Part B	TOXICITY		IRRITATION	
	Not Available		Not Available	
Talc	TOXICITY		IRRITATION	
	dermal (rat) LD50: >2000 mg/kg ^[1]		Eye: no adverse effect observed (not irritating) ^[1]	
	Inhalation(Rat) LC50: >2.1 mg/4h ^[1]		Skin: no adverse effect observed (not irritating) ^[1]	
	Oral (Rat) LD50: >5000 mg/kg ^[1]			

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carbon black	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
piperazine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 4000 mg/kg ^[2]	Eye (rabbit): 0.25 mg/24h SEVERE Nil reported
	Oral (Rat) LD50: 1900 mg/kg ^[2]	Eye (rabbit): 0.75 mg SEVERE
triethylenediamine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[1]	Eye (rabbit): 25 mg - moderate
	Inhalation(Rat) LC50: >5.05 mg/4h ^[1]	Eye: adverse effect observed (irritating) ^[1]
	Oral (Rat) LD50: 1700 mg/kg ^[2]	Skin (rabbit): 25 mg (open)-mild
polypropylene glycol glyceryl ether	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Inhalation(Rat) LC50: >50 mg/L4h ^[2]	Eye: non-irritant *
	Oral (Rat) LD50: >2000 mg/kg ^[1]	Skin (rabbit): 500 mg (open)-mild
glycerol, ethoxylated, propoxylated	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Not Available
	Oral (Rat) LD50: >10000 mg/kg ^[2]	
tallow dimethylbenzylammonium chloride/ hectorite	TOXICITY	IRRITATION
	Oral (Rat) LD50: >20000 mg/kg ^[2]	Non-irritant (skin)
MDI-glycerol, propoxylated, ethoxylated	TOXICITY	IRRITATION
	Oral (Rat) LD50: >2000 mg/kg ^[2]	Not Available
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances	

CARBON BLACK	Inhalation (rat) TCLo: 50 mg/m ³ /6h/90D-I Nil reported No significant acute toxicological data identified in literature search. WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.
PIPERAZINE	for hexahydrate [RTECS No.: TM 0850000] for piperazine: Exposure to piperazine and its salts has clearly been demonstrated to cause asthma in occupational settings. No NOAEL can be estimated for respiratory sensitisation (asthma). Although the LD50 levels indicate a relatively low level of oral acute toxicity (LD50 1-5 g/kg bw), signs of neurotoxicity may appear in humans after exposure to lower doses. Ethyleneamines are very reactive and can cause chemical burns, skin rashes and asthma-like symptoms. It is readily absorbed through the skin and may cause eye blindness and irreparable damage. The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation, and result in damage to the lung including reduced lung function. NOTE: Substance has been shown to be mutagenic in at least one assay, or belongs to a family of chemicals producing damage or change to cellular DNA.
TRIETHYLENEDIAMINE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
POLYPROPYLENE GLYCOL GLYCERYL ETHER	Data for Niox Polyol L-56 Data for Niox Polyol LG-168 * BASF Multtranol 9175 SDS
TALLOW DIMETHYLBENZYLAMMONIUM CHLORIDE/ HECTORITE	For organoclay Acute toxicity: Organoclay compounds are not expected to be absorbed significantly by mouth or through the skin. They are not irritating to the skin and cause only minimal eye irritation in humans.
MDI-GLYCEROL, PROPOXYLATED, ETHOXYLATED	* SDS Araldite AW 8680 Isocyanate vapours are irritating to the airways and can cause their inflammation, with wheezing, gasping, severe distress, even loss of consciousness and fluid in the lungs. Nervous system symptoms that may occur include headache, sleep disturbance, euphoria, inco-ordination, anxiety, depression and paranoia.

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Plastic Bonder™ Black Syringe - Part B & PIPERAZINE & TRIETHYLENEDIAMINE & MDI-GLYCEROL, PROPOXYLATED, ETHOXYLATED	Allergic reactions involving the respiratory tract are usually due to interactions between IgE antibodies and allergens and occur rapidly. Allergic potential of the allergen and period of exposure often determine the severity of symptoms. Attention should be paid to atopic diathesis, characterised by increased susceptibility to nasal inflammation, asthma and eczema. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure. The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema.
PIPERAZINE & TRIETHYLENEDIAMINE & MDI-GLYCEROL, PROPOXYLATED, ETHOXYLATED	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound.
PIPERAZINE & TRIETHYLENEDIAMINE & POLYPROPYLENE GLYCOL GLYCERYL ETHER	The material may cause skin irritation after prolonged or repeated exposure and may produce on contact skin redness, swelling, the production of vesicles, scaling and thickening of the skin.
GLYCEROL, ETHOXYLATED, PROPOXYLATED & MDI-GLYCEROL, PROPOXYLATED, ETHOXYLATED	Polyethers (such as ethoxylated surfactants and polyethylene glycols) are highly susceptible to being oxidized in the air. They then form complex mixtures of oxidation products. Animal testing reveals that whole the pure, non-oxidised surfactant is non-sensitizing, many of the oxidation products are sensitisers.

Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✗	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
 ✓ – Data available to make classification

SECTION 12 Ecological information

Toxicity

Plastic Bonder™ Black Syringe - Part B	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Talc	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	96h	Algae or other aquatic plants	7202.7mg/l	2
	LC50	96h	Fish	89581.016mg/l	2
	NOEC(ECx)	720h	Algae or other aquatic plants	918.089mg/l	2
carbon black	Endpoint	Test Duration (hr)	Species	Value	Source
	EC50	72h	Algae or other aquatic plants	>0.2mg/l	2
	EC50	48h	Crustacea	33.076-41.968mg/l	4
	LC50	96h	Fish	>100mg/l	2
	NOEC(ECx)	24h	Crustacea	3200mg/l	1
piperazine	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<0.3-0.9	7
	EC50	72h	Algae or other aquatic plants	153.1mg/l	2
	EC50	48h	Crustacea	21mg/l	2
	LC50	96h	Fish	>100mg/l	2
	NOEC(ECx)	Not Available	Fish	>1mg/l	2
triethylenediamine	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	<1.3	7
	EC50	72h	Algae or other aquatic plants	110mg/l	2
	EC50	48h	Crustacea	92mg/l	Not Available
	LC50	96h	Fish	1730mg/l	Not Available
	EC50(ECx)	48h	Crustacea	92mg/l	Not Available
polypropylene glycol glyceryl ether	Endpoint	Test Duration (hr)	Species	Value	Source
	BCF	1008h	Fish	0.2-2.2	7

Continued...

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	EC50	72h	Algae or other aquatic plants	>100mg/l	2
	EC50	48h	Crustacea	>100mg/l	2
	LC50	96h	Fish	>1000mg/l	2
	NOEC(ECx)	504h	Crustacea	>=10mg/l	2
glycerol, ethoxylated, propoxylated	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
tallow dimethylbenzylammonium chloride/ hectorite	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
MDI-glycerol, propoxylated. ethoxylated	Endpoint	Test Duration (hr)	Species	Value	Source
	Not Available	Not Available	Not Available	Not Available	Not Available
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

For Surfactants: Kow cannot be easily determined due to hydrophilic/hydrophobic properties of the molecules in surfactants. BCF value: 1-350.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
piperazine	LOW	LOW
triethylenediamine	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
piperazine	LOW (BCF = 3.9)
triethylenediamine	LOW (BCF = 13)
polypropylene glycol glyceryl ether	LOW (BCF = 7)

Mobility in soil

Ingredient	Mobility
piperazine	LOW (KOC = 52.71)
triethylenediamine	LOW (KOC = 95.14)

SECTION 13 Disposal considerations

Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none">Containers may still present a chemical hazard/ danger when empty.Return to supplier for reuse/ recycling if possible. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. <ul style="list-style-type: none">DO NOT allow wash water from cleaning or process equipment to enter drains.It may be necessary to collect all wash water for treatment before disposal.DO NOT recycle spilled material.Consult State Land Waste Management Authority for disposal.
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SECTION 14 Transport information

Shipping container and transport vehicle placarding and labeling may vary from the below information. Products that are regulated for transport will be packaged and marked as Dangerous Goods in Limited Quantities according to US DOT, IATA and IMDG regulations. In case of reshipment, it is the responsibility of the shipper to determine the appropriate labels and markings in accordance with applicable transport regulations.

Land transport (DOT): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS
Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS
Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code
Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
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Product name	Group
Talc	Not Available
carbon black	Not Available
piperazine	Not Available
triethylenediamine	Not Available
polypropylene glycol glyceryl ether	Not Available
glycerol, ethoxylated, propoxylated	Not Available
tallow dimethylbenzylammonium chloride/ Hectorite	Not Available
MDI-glycerol, propoxylated. ethoxylated	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
Talc	Not Available
carbon black	Not Available
piperazine	Not Available
triethylenediamine	Not Available
polypropylene glycol glyceryl ether	Not Available
glycerol, ethoxylated, propoxylated	Not Available
tallow dimethylbenzylammonium chloride/ Hectorite	Not Available
MDI-glycerol, propoxylated. ethoxylated	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

Talc is found on the following regulatory lists Chemical Footprint Project - Chemicals of High Concern List International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS) US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5	US - Massachusetts - Right To Know Listed Chemicals US NIOSH Carcinogen List US NIOSH Recommended Exposure Limits (RELs) US OSHA Permissible Exposure Limits (PELs) Table Z-1 US OSHA Permissible Exposure Limits (PELs) Table Z-3 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
carbon black is found on the following regulatory lists Chemical Footprint Project - Chemicals of High Concern List International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Group 2B: Possibly carcinogenic to humans International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS) US - Alaska Air Quality Control - Concentrations Triggering an Air Quality Episode for Air Pollutants Other Than PM-2.5 US - California Proposition 65 - Carcinogens US - California Safe Drinking Water and Toxic Enforcement Act of 1986 - Proposition 65 List	US - Massachusetts - Right To Know Listed Chemicals US DOE Temporary Emergency Exposure Limits (TEELs) US NIOSH Carcinogen List US NIOSH Recommended Exposure Limits (RELs) US OSHA Permissible Exposure Limits (PELs) Table Z-1 US OSHA Permissible Exposure Limits (PELs) Table Z-3 US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
piperazine is found on the following regulatory lists US - Massachusetts - Right To Know Listed Chemicals US DOE Temporary Emergency Exposure Limits (TEELs)	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
triethylenediamine is found on the following regulatory lists US DOE Temporary Emergency Exposure Limits (TEELs)	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
polypropylene glycol glyceryl ether is found on the following regulatory lists US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants US EPCRA Section 313 Chemical List	US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory
glycerol, ethoxylated, propoxylated is found on the following regulatory lists US - California Hazardous Air Pollutants Identified as Toxic Air Contaminants US DOE Temporary Emergency Exposure Limits (TEELs)	US EPCRA Section 313 Chemical List US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

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tallow dimethylbenzylammonium chloride/ hectorite is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory

MDI-glycerol, propoxylated. ethoxylated is found on the following regulatory lists

US Toxic Substances Control Act (TSCA) - Chemical Substance Inventory


Federal Regulations**Superfund Amendments and Reauthorization Act of 1986 (SARA)****Section 311/312 hazard categories**

Flammable (Gases, Aerosols, Liquids, or Solids)	No
Gas under pressure	No
Explosive	No
Self-heating	No
Pyrophoric (Liquid or Solid)	No
Pyrophoric Gas	No
Corrosive to metal	No
Oxidizer (Liquid, Solid or Gas)	No
Organic Peroxide	No
Self-reactive	No
In contact with water emits flammable gas	No
Combustible Dust	No
Carcinogenicity	Yes
Acute toxicity (any route of exposure)	No
Reproductive toxicity	Yes
Skin Corrosion or Irritation	No
Respiratory or Skin Sensitization	Yes
Serious eye damage or eye irritation	Yes
Specific target organ toxicity (single or repeated exposure)	Yes
Aspiration Hazard	No
Germ cell mutagenicity	No
Simple Asphyxiant	No
Hazards Not Otherwise Classified	No

US. EPA CERCLA Hazardous Substances and Reportable Quantities (40 CFR 302.4)

None Reported

State Regulations**US. California Proposition 65**

 **WARNING:** This product can expose you to chemicals including **carbon black**, which is known to the State of California to cause cancer. For more information, go to www.P65Warnings.ca.gov.

National Inventory Status

National Inventory	Status
Australia - AIIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (Talc; carbon black; piperazine; triethylenediamine; polypropylene glycol glyceryl ether; glycerol, ethoxylated, propoxylated; tallow dimethylbenzylammonium chloride/ hectorite; MDI-glycerol, propoxylated. ethoxylated)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	No (glycerol, ethoxylated, propoxylated; MDI-glycerol, propoxylated. ethoxylated)
Japan - ENCS	No (glycerol, ethoxylated, propoxylated; tallow dimethylbenzylammonium chloride/ hectorite; MDI-glycerol, propoxylated. ethoxylated)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	No (MDI-glycerol, propoxylated. ethoxylated)
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (polypropylene glycol glyceryl ether; MDI-glycerol, propoxylated. ethoxylated)
Vietnam - NCI	Yes
Russia - FBEPH	No (tallow dimethylbenzylammonium chloride/ hectorite; MDI-glycerol, propoxylated. ethoxylated)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Plastic Bonder™ Black Syringe - Part B

Revision Date	08/22/2023
Initial Date	09/20/2020

SDS Version Summary

Version	Date of Update	Sections Updated
5.10	08/21/2023	Toxicological information - Acute Health (eye), Toxicological information - Chronic Health, Hazards identification - Classification, First Aid measures - First Aid (eye), Exposure controls / personal protection - Personal Protection (hands/feet), Identification of the substance / mixture and of the company / undertaking - Synonyms, Name

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

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