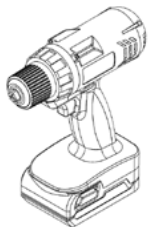
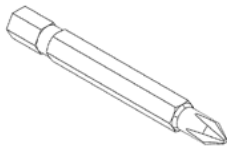


Foundation Base Kit Installation Guide

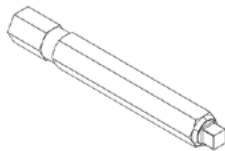




DRILL



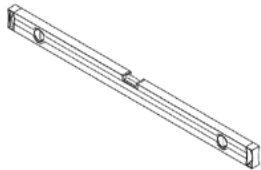
PHILLIPS HEAD DRIVER



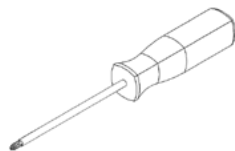
SQUARE HEAD DRIVER



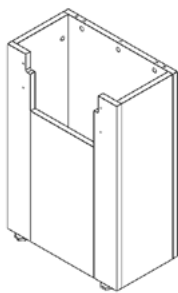
ALLEN/HEX KEY



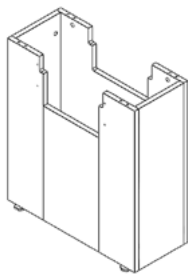
LEVEL



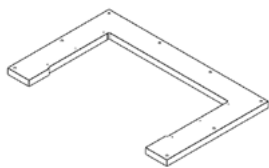
PHILLIPS SCREW DRIVER



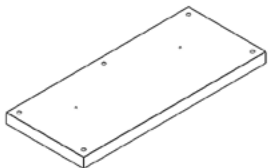
END BASE COLUMN



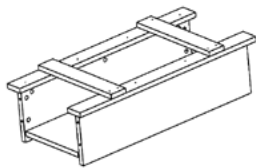
MID BASE COLUMN



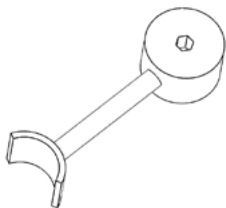
END BASE TOP PLATE



MID BASE TOP PLATE



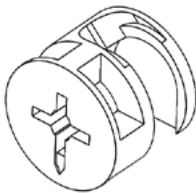
TROUGH ASSEMBLY



ZIPBOLT SURFACE CONNECTOR



PHILLIPS HEAD COMBI DOWEL



PHILLIPS HEAD CAM

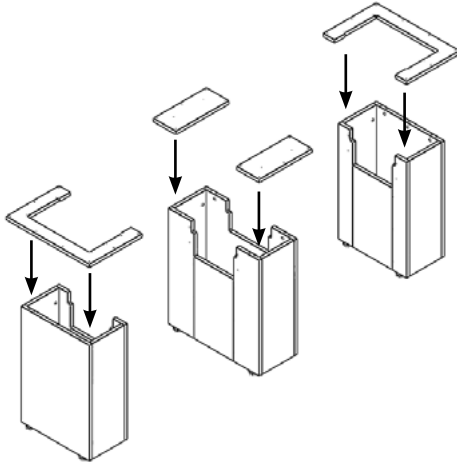


#10 X 1" PHILLIPS PAN HEAD

FIG 1.1 (TOP PLATE ATTACHMENT)

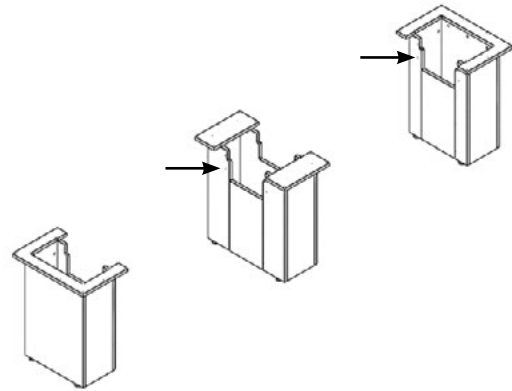
Attach the End Base and Mid Base Top Plates to the End Base and Mid Base Columns using Phillips Head Combi Dowels and Phillips Head Cams.

Note: Manually install Phillips Head Combi Dowels and Phillips Head Cams with a screwdriver. Do not use a drill.

**FIG 1.2 (BASE COLUMN PLACEMENT)**

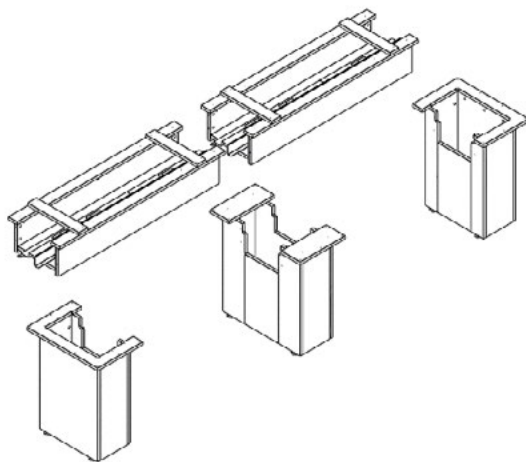
Place column bases roughly trough length apart. Install Phillips Head Combi Dowels to the End Base and Mid Base Columns.

Note: Manually install Phillips Head Combi Dowels with a screwdriver. Do not use a drill.

**FIG 1.3 (TROUGH ASSEMBLY CONNECTION)**

Connect Trough Assemblies to the End Base and Mid Base Columns using Phillips Head Combi Dowels and Phillips Head Cams.

Note: Manually install Phillips Head Combi Dowels and Phillips Head Cams with a screwdriver. Do not use a drill.

**FIG 1.4 (TABLE LEVELING)**

Once all Trough Assemblies are installed, the table should reflect Fig 1.4 (shown below). Level the table using the provided levelers located on the End and Mid Base Columns. Remove shipping cleats at this time.

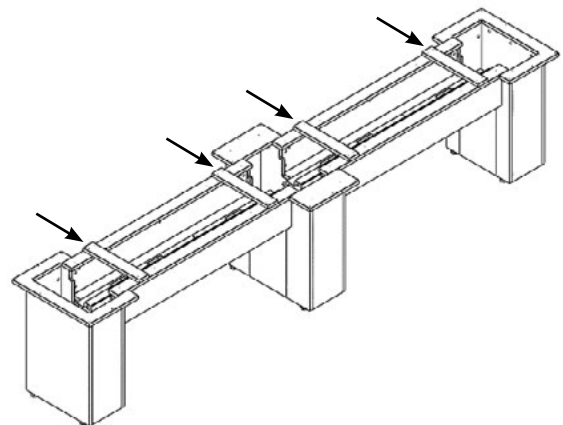


FIG 2.1 (MULTI-PIECE TOP ASSEMBLY)

For applications with a mid base, attach the power between the troughs (across the Mid Base Column) with a Wire Jumper, then install the Mid Base Power Cover over the Wire Jumper.

Note: Zipbolt Surface Connector(s) must be installed before attaching the final top assembly to the table base.

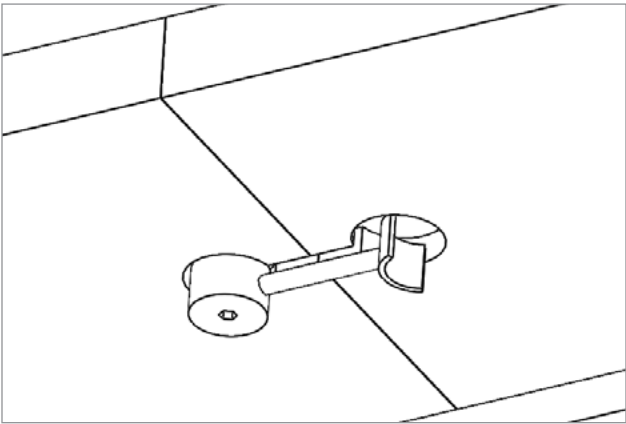


FIG 2.2 (TOP ATTACHMENT)

Confirm table assembly is level and in its final location, then attach the top to the table base using #10 x 1" Phillips Pan Head screws.

