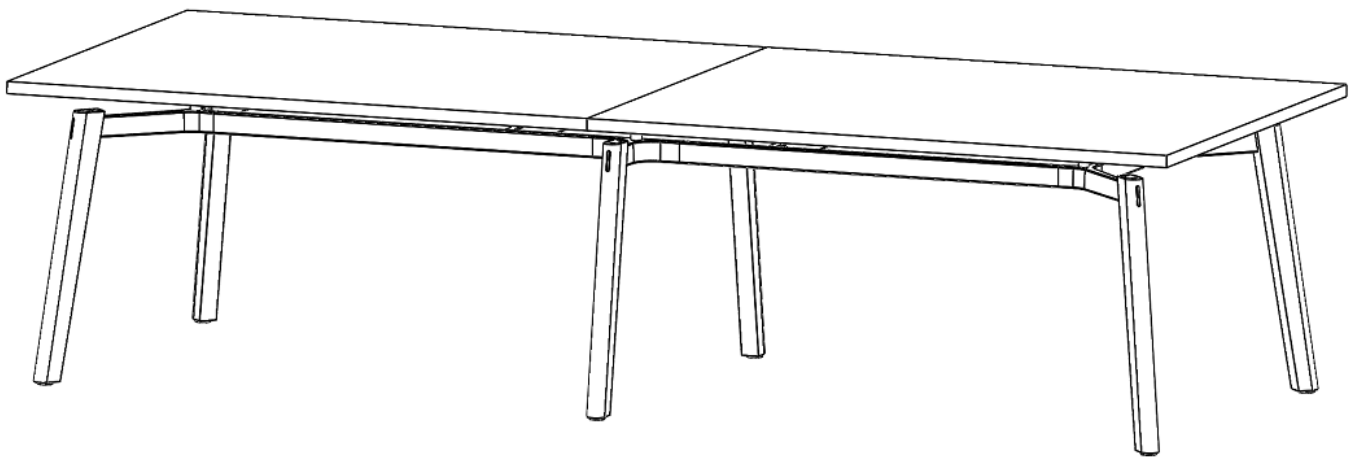


ENWORK

Ligouri

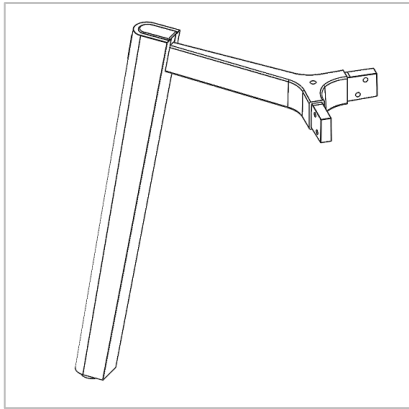
Conference & X-Base, and Accessories



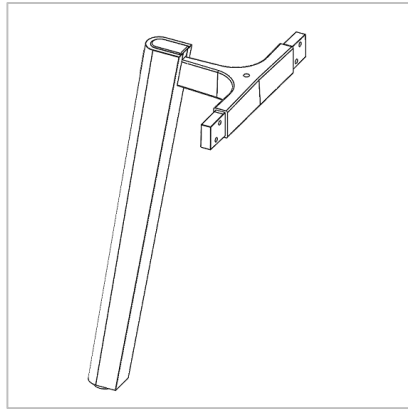
Installation Instructions

TI0060

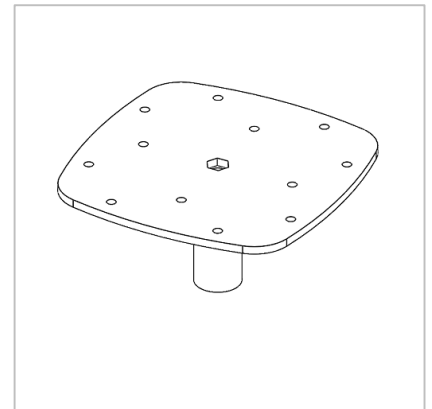
1) Parts and Fasteners Included



Corner Leg Assembly (4x)

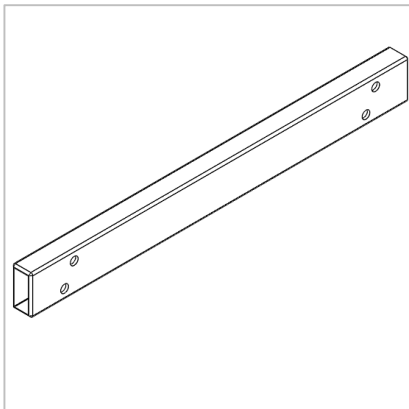


Mid-Leg Assembly (0x, 2x, or 4x)



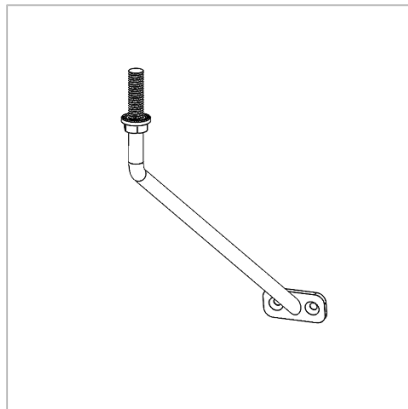
Standoff (4x, 6x, 8x, or 10x)

LNM-2001-T



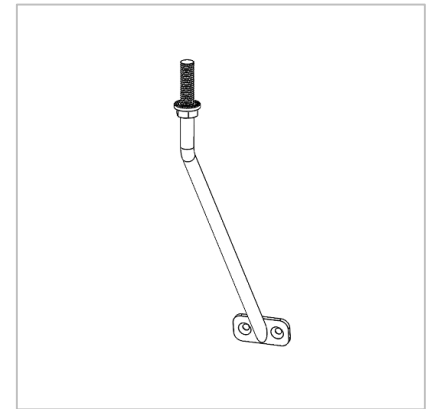
Cross Brace (2x)

LNA-2005-x



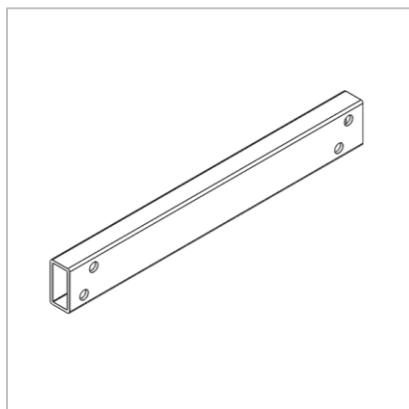
Corner Strut (0x or 4x)

LNM-2008-C



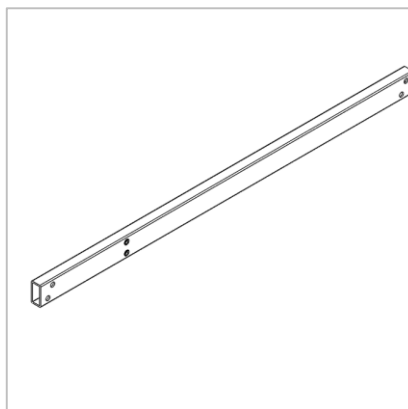
Mid-Leg Strut (0x, 2x, or 4x)

LNM-2008-M



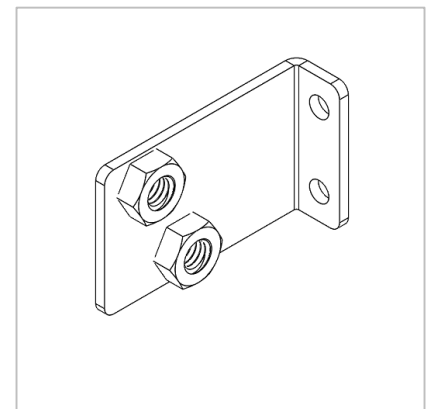
Tube for Depth (2x)

LNA-2001-x



Tube for Width (2x, 4x, or 6x)

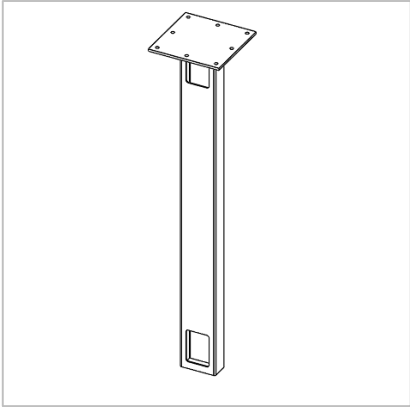
LNA-2001-x



Cross Brace Attachment Bracket (4x)

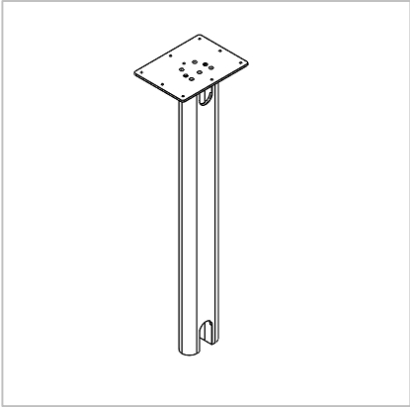
LNM-1029

1) Parts and Fasteners Included



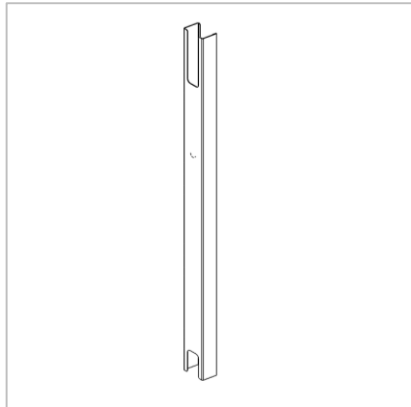
Steel Power/Data Column
(Option)

LNPDTx



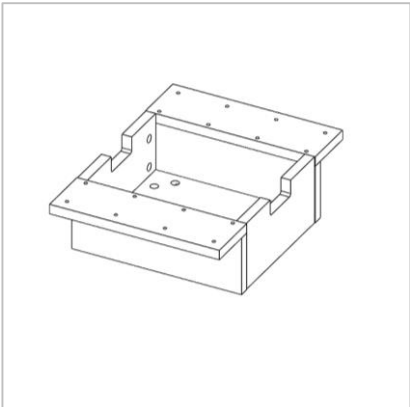
Wood Power/Data Column
(Option)

LNPDLxR



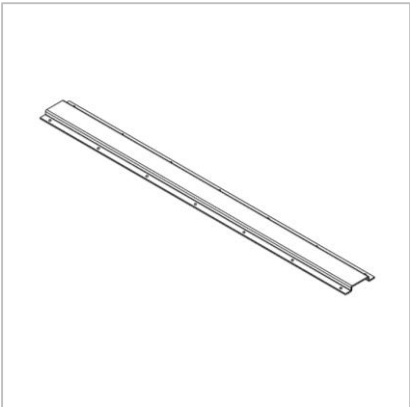
Wire Chase (Option)

LNPDCx



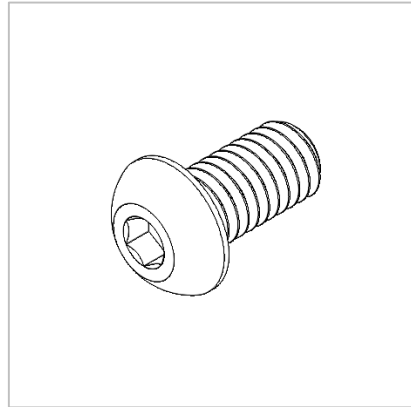
Trough (Option)

LNPDTx

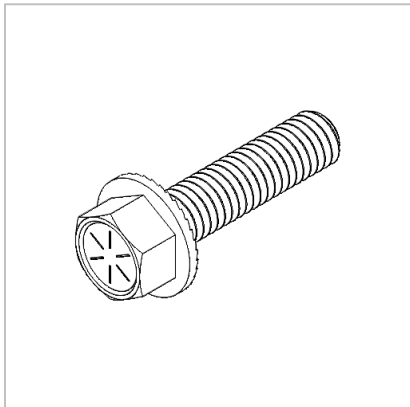


Embedded Brace (2x, 4x, or 6x)

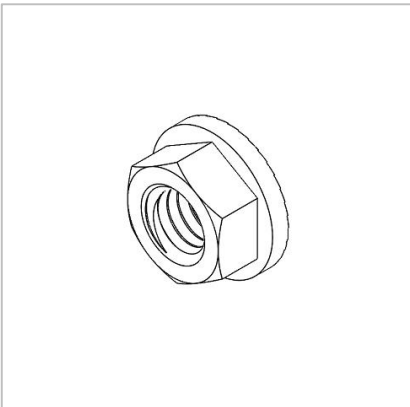
NZBRACEx



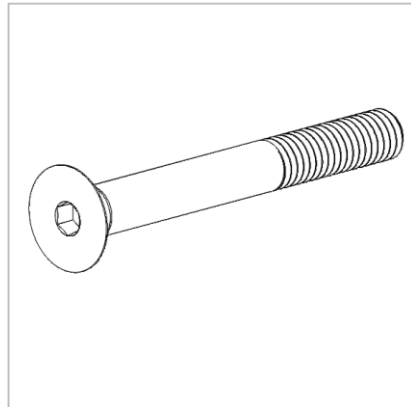
3/8-16 x 0.75 Button Head
Socket Cap Screw (16x, 32x,
or 40x)



3/8-16 x 1.50 Serrated Flange
Head Bolt (4x, 6x, or 8x)

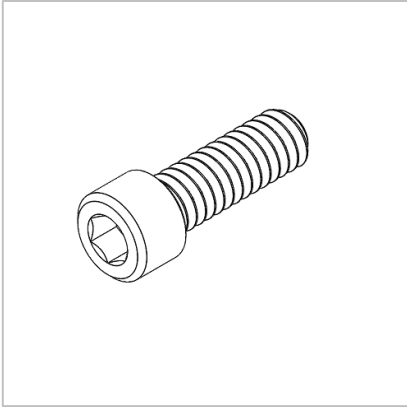


3/8-16 Serrated Flange Nut
(4x, 6x, or 8x)

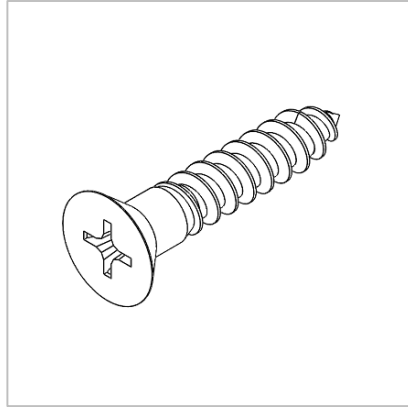


3/8-16 x 3.25 Flat Head
Socket Cap Screw (2x)

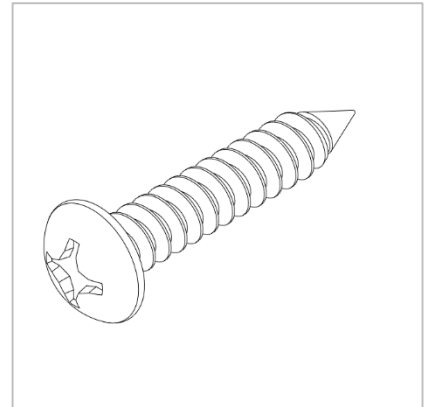
1) Parts and Fasteners Included



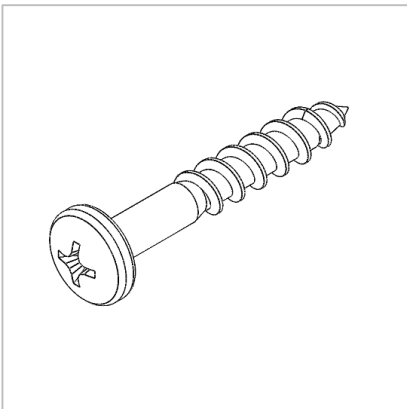
1/4-20 x 0.75 Socket Head Cap
Screw (8x)



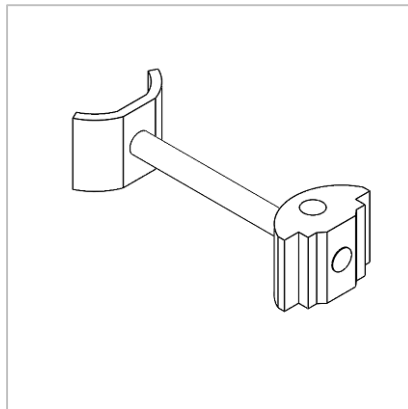
#10 x 1.00 Phillips Flat Head
Wood Screw (8x, 12x, or 16x)



#10 x 1.00 Pan Head Phillips
Wood Screw

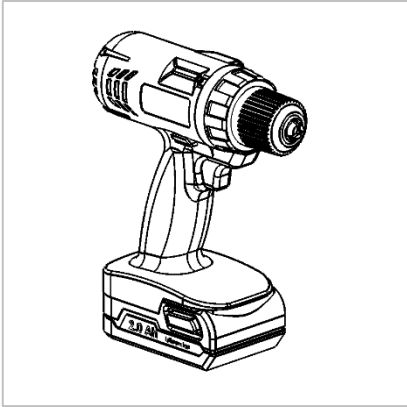


#10 x 1.50 Pan Head Phillips
Wood Screw

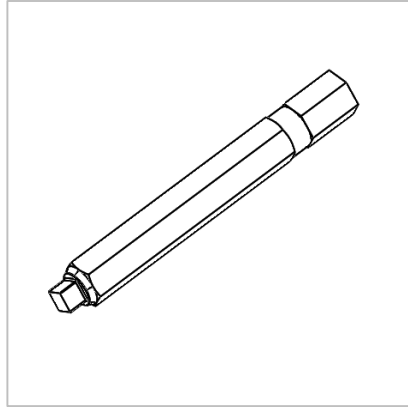


Zipbolt Tight Joint (4x or 6x)

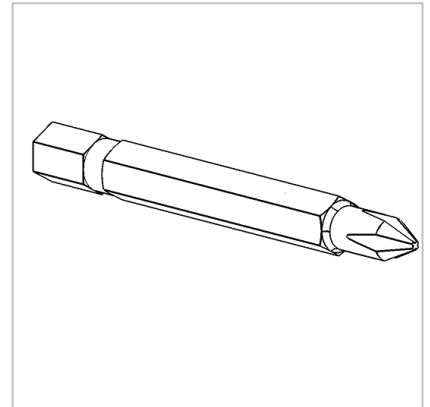
2) Tools and Supplies Required



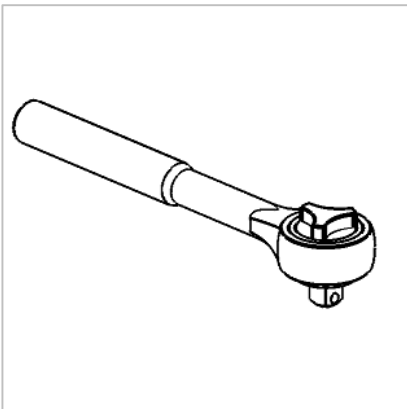
Drill



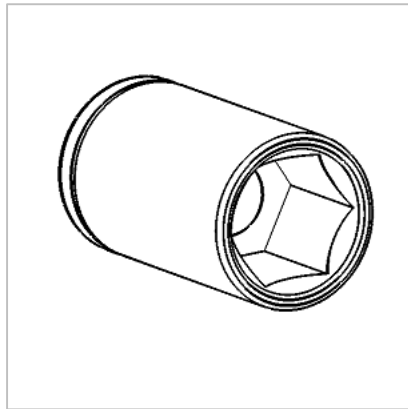
#2 Square Drive Bit



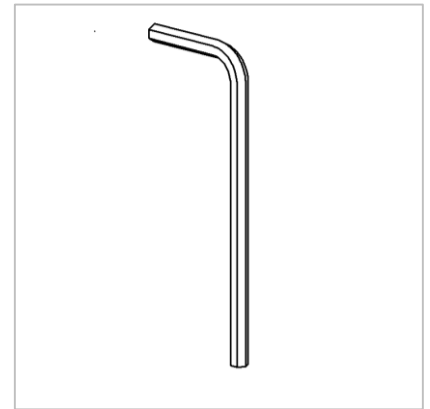
#2 Phillips Drive Bit



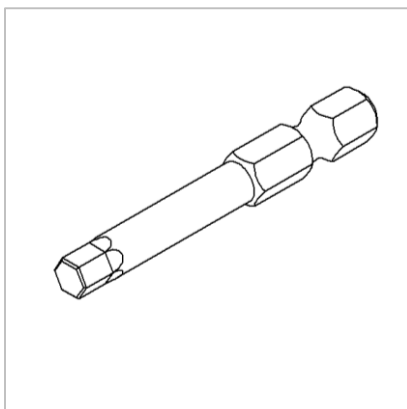
Socket Wrench



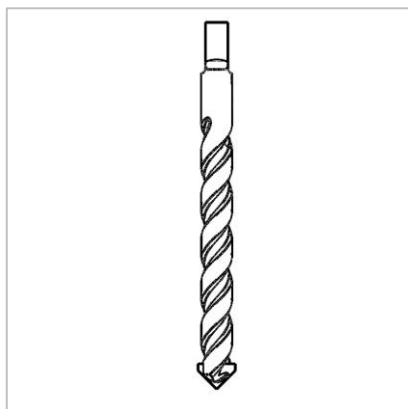
9/16" Deep Socket



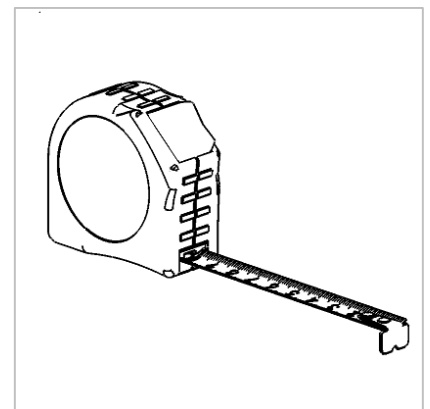
7/32" Hex Bit Socket or Allen Key



3/16" Hex Bit

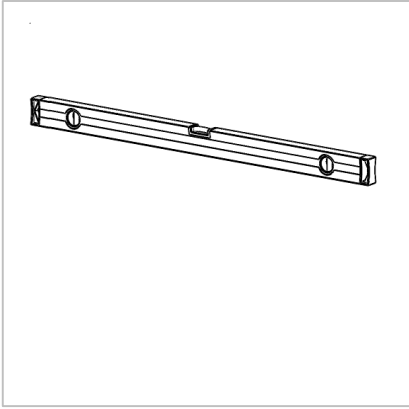


1/8" Drill Bit



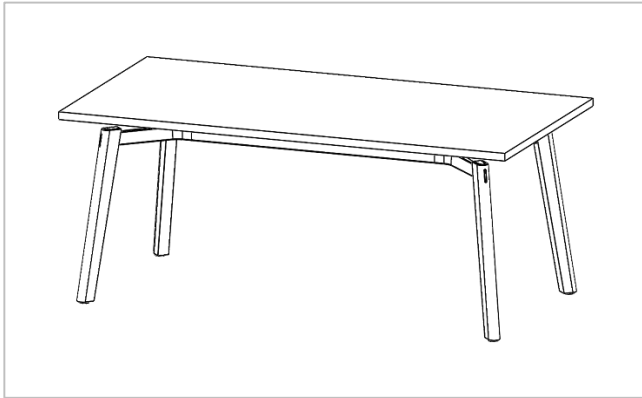
Tape Measure

2) Tools and Supplies Required

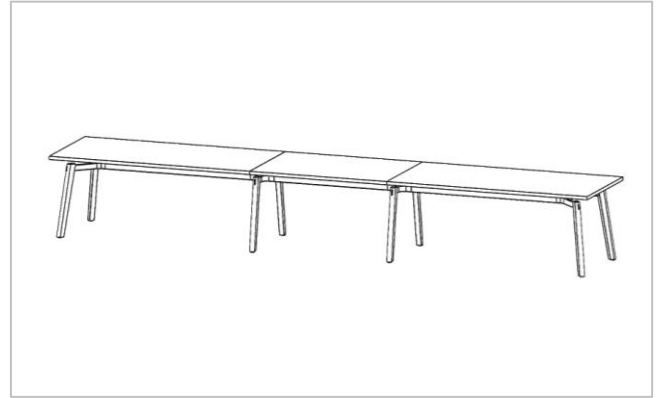


Level

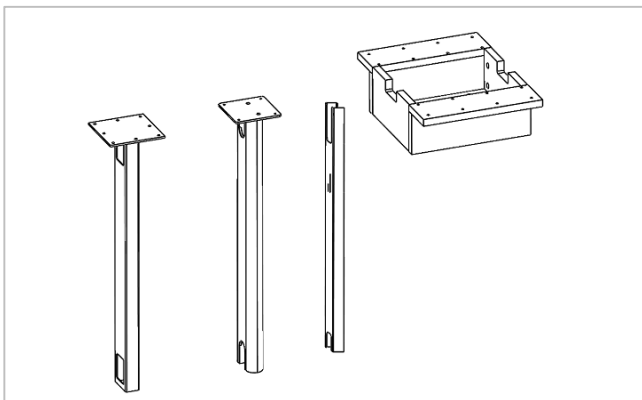
3) Assembly: Overview



One-Piece Table (Pages 6-8)



Multi-Piece Table (Pages 9-14)



Accessories

- Trough (Page 15 Figure 6.1)
- Wire Chase (Page 15 Figure 6.2)
- Wood Power/Data Column (Pages 15-16)
- Steel Power/Data Column (Pages 15-16)

4) Assembly: One-Piece Table

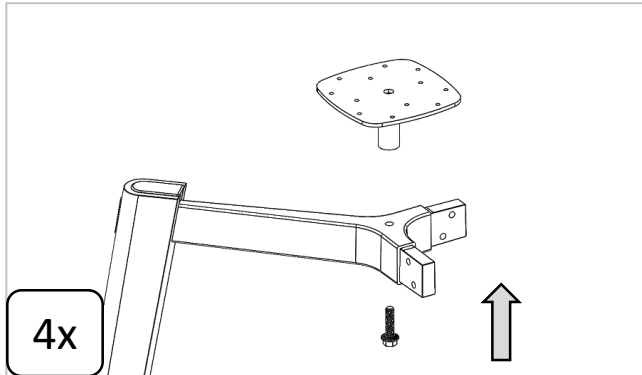


Figure 4.1

1. Attach the Standoff to each Leg Assembly using the 3/8-16 x 1.50 Serrated Flange Head Bolt.

Note: Finger tighten for now.

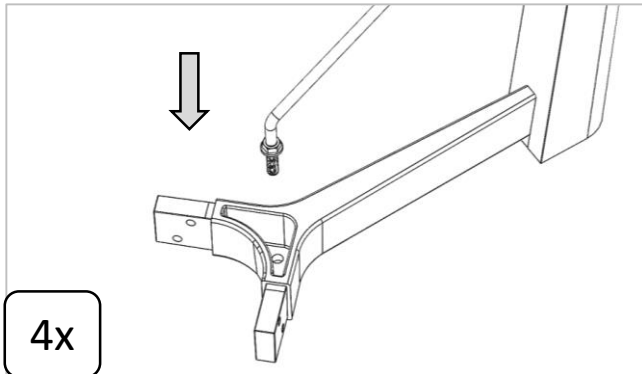


Figure 4.2

2. For Standing Height Tables, or when using for Glass or Quartz Tops, thread the 3/8-16 Serrated Flange Nut onto the Strut and insert it into the hole in the casting from below, making sure the nut touches the bottom of the casting.

Note: The Mid-Leg Assembly will use the Mid-Leg Strut.

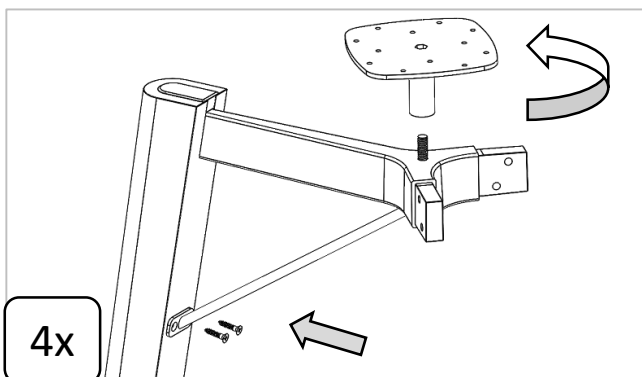


Figure 4.3

3. Spin the Standoff over the threaded portion of the Strut until snug and attach the Strut to the wood leg using the #10 x 1.00 Phillips Flat Head Wood Screws.

Note: Pre-drill the holes in the wood leg prior to screwing the Strut in.

4) Assembly: One-Piece Table

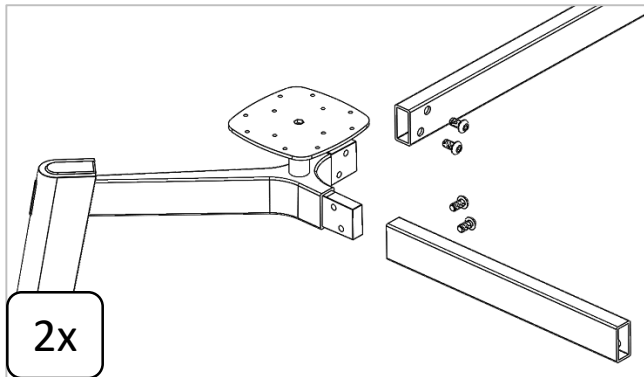


Figure 4.4

4. Attach a Tube (depth) and Tube (width) to the Corner Leg Assembly using the 3/8-16 x 0.75 Button Head Socket Cap Screws.

Note: Finger tighten for now.

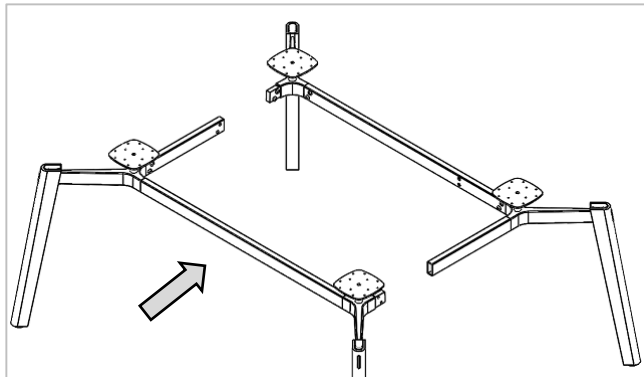


Figure 4.5

5. Connect all the Tubes and Corner Leg Assemblies together and fully tighten all the 3/8-16 x 0.75 Button Head Socket Cap Screws.

Note: Make sure seams between the Tubes and Corner Castings are flush and tight.

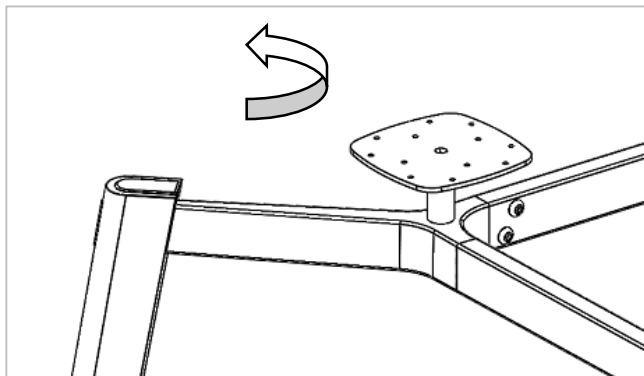


Figure 4.6

6. Reorient all the Standoffs to the desired position and then fully tighten. For legs with Struts, adjust the 3/8-16 Serrated Flange Nut to a proper height that will allow the Standoff to be tightened in a desired orientation.

4) Assembly: One-Piece Table

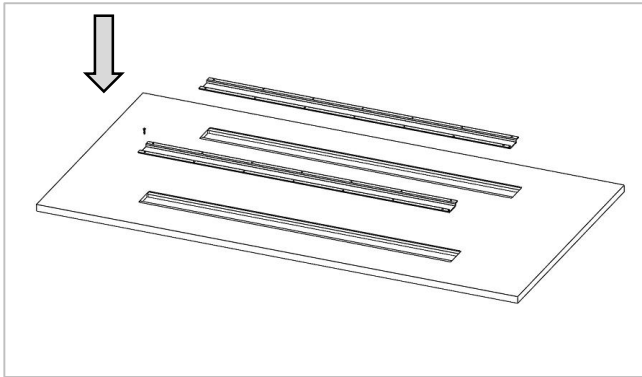


Figure 4.7

7. On a non-marring surface, attach the Embedded Braces to the routings in the bottom of the Top using the #10 x 1.00 Pan Head Phillips Wood Screws.

Note: Some table sizes may not require Embedded Braces.

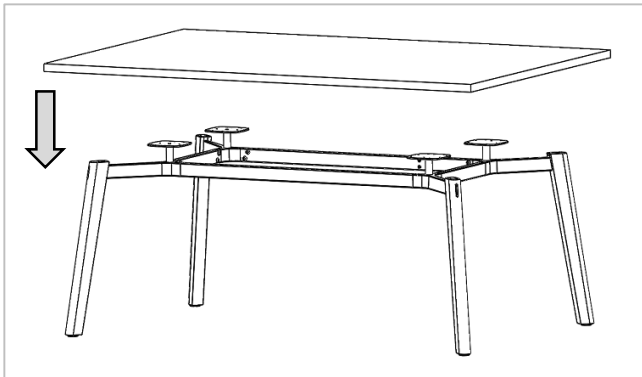


Figure 4.8

8. Center the Top on the assembled base and attach using the #10 x 1.00 Pan Head Phillips Wood Screws.

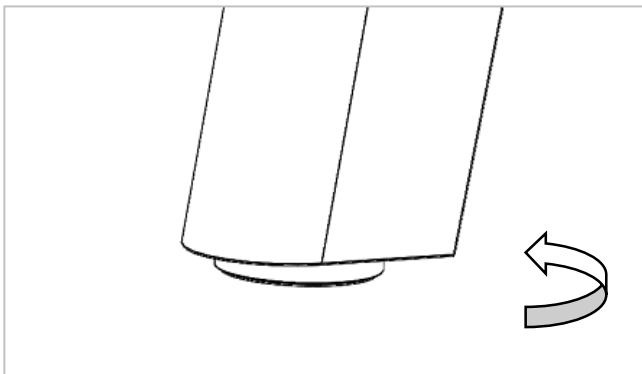


Figure 4.9

9. Level the Table using the glides in the bottom of each leg.

5) Assembly: Multi-Piece Table

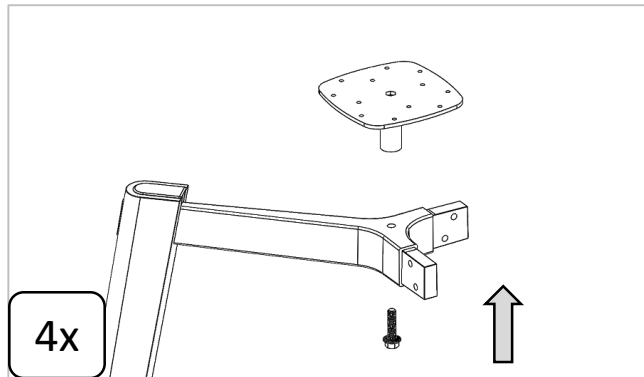


Figure 5.1

1. Attach the Standoff to each Leg Assembly using the 3/8-16 x 1.50 Serrated Flange Head Bolt.

Note: Finger tighten for now.

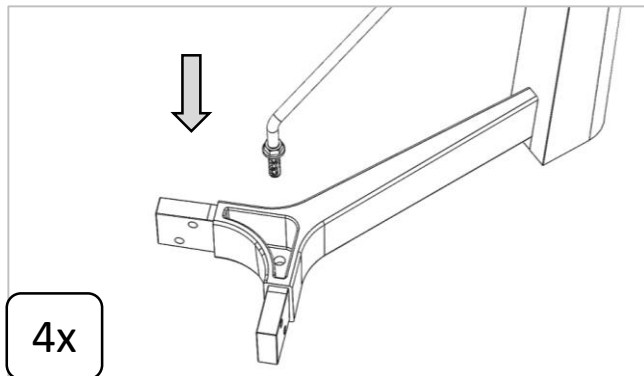


Figure 5.2

2. For Standing Height Tables, or when using for Glass or Quartz Tops, thread the 3/8-16 Serrated Flange Nut onto the Strut and insert it into the hole in the casting from below, making sure the nut touches the bottom of the casting.

Note: The Mid-Leg Assembly will use the Mid-Leg Strut.

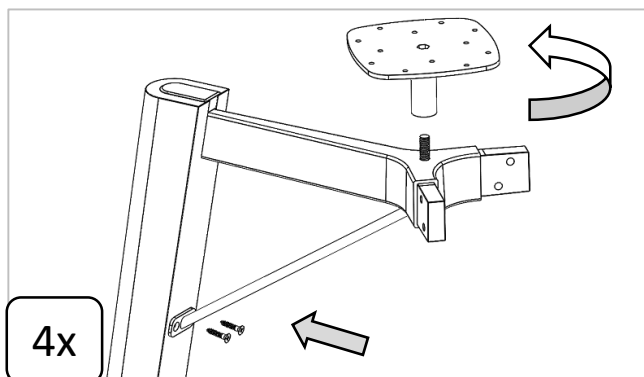


Figure 5.3

3. Spin the Standoff over the threaded portion of the Strut until snug and attach the Strut to the wood leg using the #10 x 1.00 Phillips Flat Head Wood Screws.

Note: Pre-drill the holes in the wood leg prior to screwing the Strut in.

5) Assembly: Multi-Piece Table

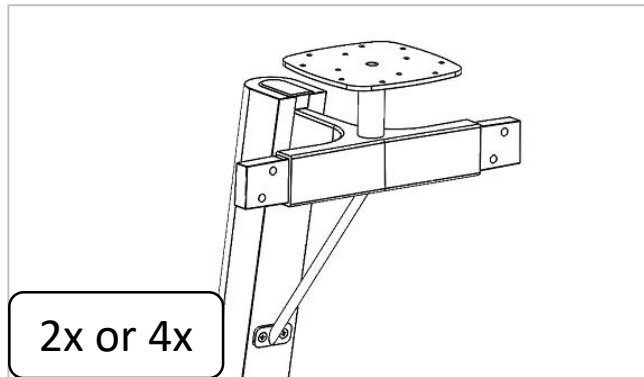


Figure 5.4

4. Repeat Steps from Figure 5.1 to 5.3 using the the Mid-Leg Assembly.

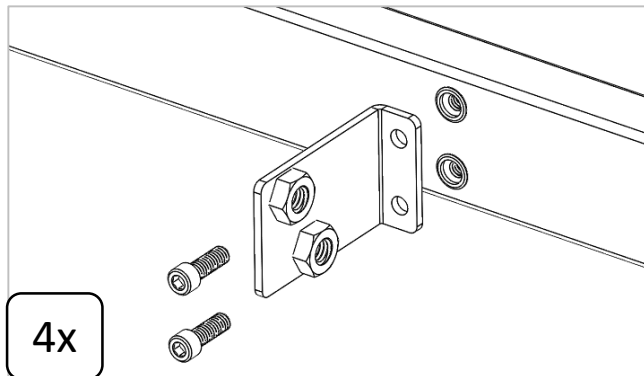


Figure 5.5

5. Attach a Cross Brace Support Bracket to the Tubes (width) that have riv nuts using the $\frac{1}{4}$ -20 x 0.75 Socket Head Cap Screws.

Note: Position the brackets in the same orientation on each tube.

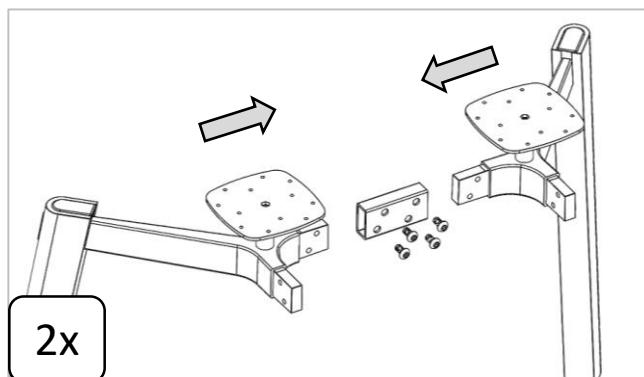


Figure 5.6

6. Attach the Corner Leg Assemblies to a Tube (depth) using the $\frac{3}{8}$ -16 x 0.75 Button Head Socket Cap Screws.

Note: Finger tighten for now.

5) Assembly: Multi-Piece Table

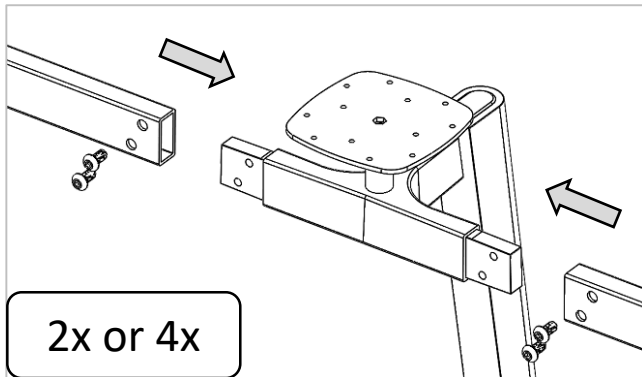


Figure 5.7

7. Attach Tubes (width) to the Mid Leg Assembly using the 3/8-16 x 0.75 Button Head Socket Cap Screws.

Note: Finger tighten for now.

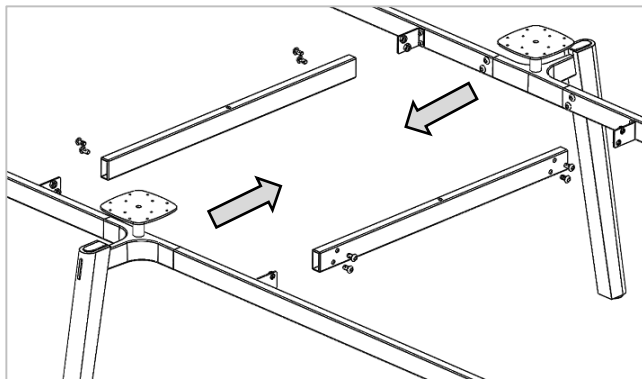


Figure 5.8

8. Using the assemblies from Figure 5.7, attach them to the Cross Brace Tube using the 3/8-16 x 0.75 Button Head Socket Cap Screws.

Note: Depending how you attached the Cross Brace Support Bracket in Step 5, the fasteners may be facing towards the center or towards the ends of the Table. Confirm orientation before securing.

Finger tighten for now.

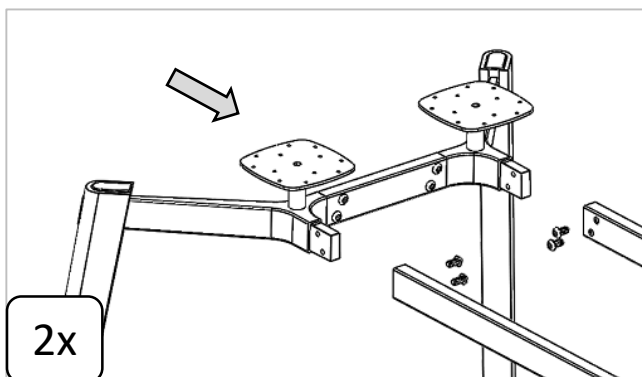


Figure 5.9

9. Attach the end assemblies from Figure 5.6 to the Tubes (width) using the 3/8-16 x 0.75 Button Head Socket Cap Screws.

Note: Finger tighten for now.

5) Assembly: Multi-Piece Table

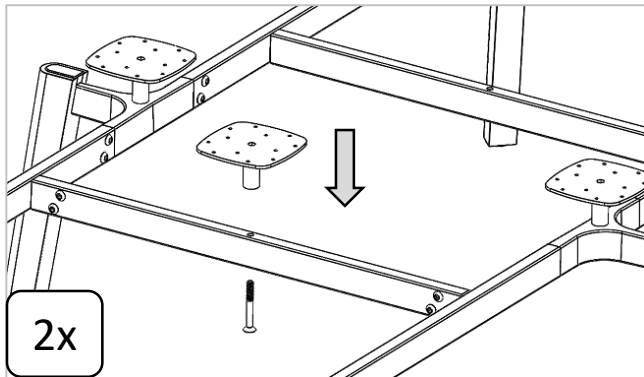


Figure 5.10

10. Attach the Standoff to the Cross Brace tube using the 3/8-16 x 3.25 Flat Head Socket Cap Screw.

Note: Some Table sizes do not receive these extra Standoffs on the Cross Brace. A hole in the center of the tube is an indicator whether it needs one or not.

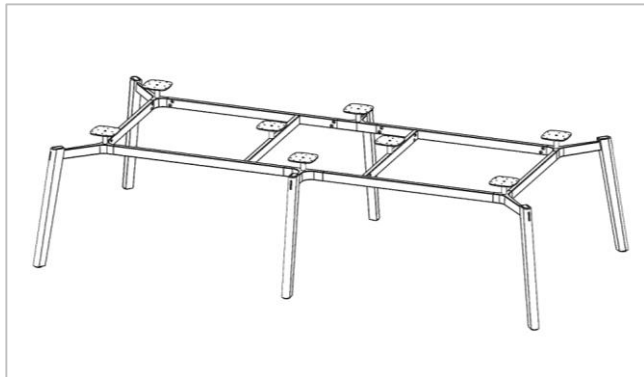


Figure 5.11

11. Fully tighten all the 3/8-16 x 0.75 Button Head Socket Cap Screws.

Note: Make sure seams between the Tubes and Leg Castings are flush and tight.

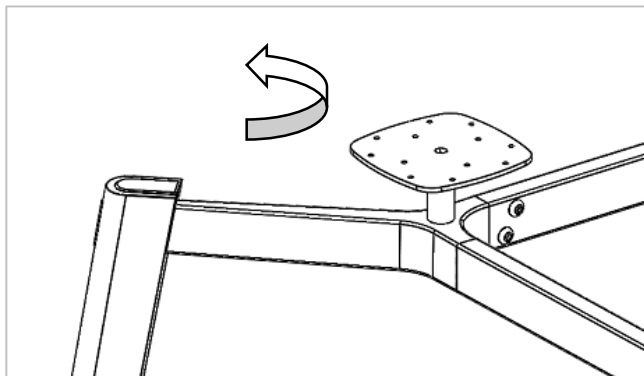
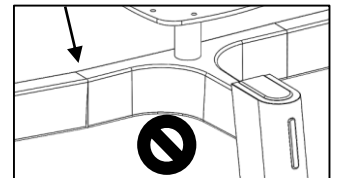
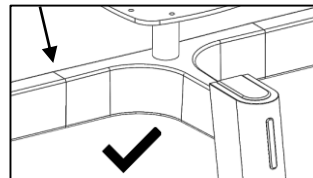


Figure 5.12

12. Reorient all the Standoffs to the desired position and then fully tighten. For legs with Struts, adjust the 3/8-16 Serrated Flange Nut to a proper height that will allow the Standoff to be tightened in a desired orientation.

5) Assembly: Multi-Piece Table

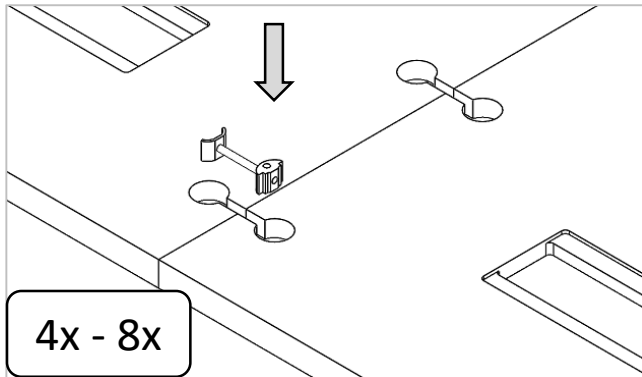


Figure 5.13

13. On a non-marring surface, connect your Top pieces together using the Zipbolt Tight Joint connector.

Note: Make sure pieces are flush and aligned before fully tightening the Zipbolt.

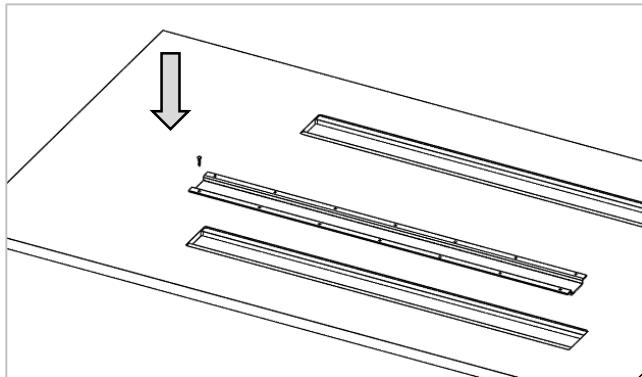


Figure 5.14

14. On a non-marring surface, attach the Embedded Braces to the routings in the bottom of the Top using the #10 x 1.00 Pan Head Phillips Wood Screws.

Note: Some table sizes may not require Embedded Braces.

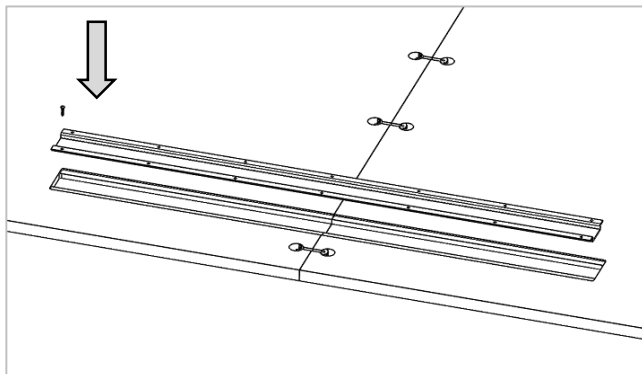


Figure 5.15

15. In some instances, an Embedded Brace will go across the Top seams. Follow Steps 13 and 14 in order.

5) Assembly: Multi-Piece Table

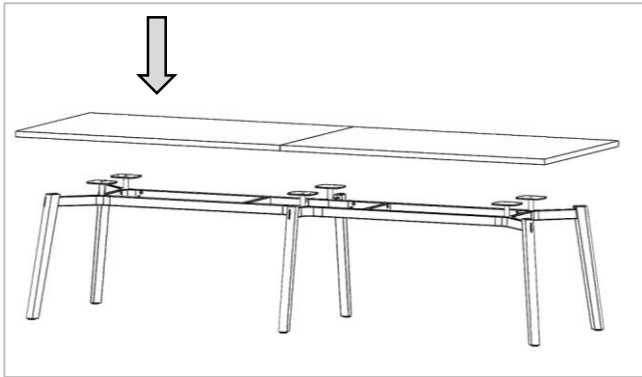


Figure 5.16

16. Center the Top on the assembled base and attach using the #10 x 1.00 Pan Head Phillips Wood Screws.

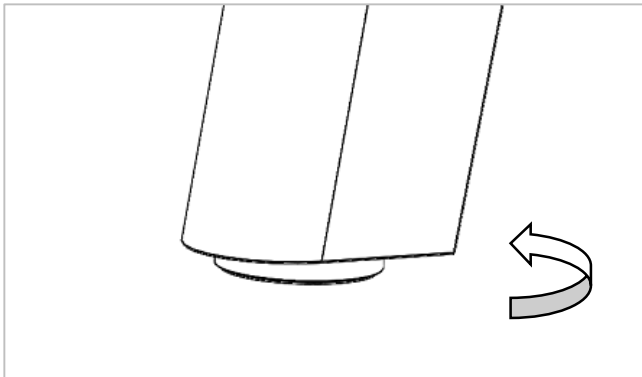


Figure 5.17

17. Level the Table using the glides in the bottom of each leg.

6) Assembly:

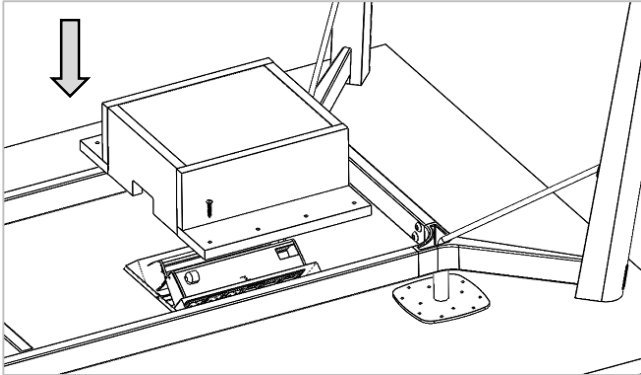


Figure 6.1 (shown upside down for clarity)

1. For the Trough option, attach the Trough to the underside of the Top, centered over the power unit, using the #10 x 1.50 Pan Head Phillips Wood Screws.

Note: Make sure the cord is exiting out the notch in the desired direction.

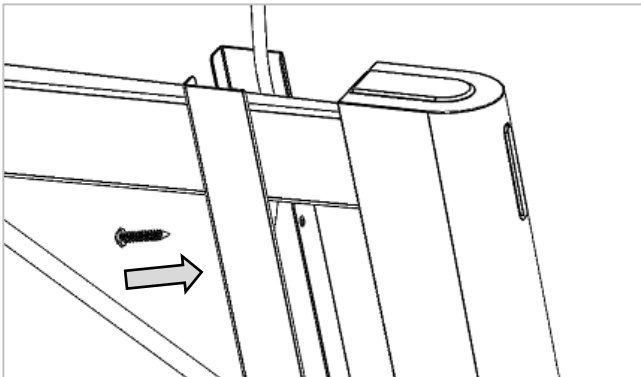


Figure 6.2

2. For the Wire Chase option, route all your cords into the Wire Chase and then center it onto the wood leg securing it with the #10 x 1.00 Pan Head Phillips Wood Screws.

Note: For legs with Struts, bend the knockout inwards for the strut in the Wire Chase

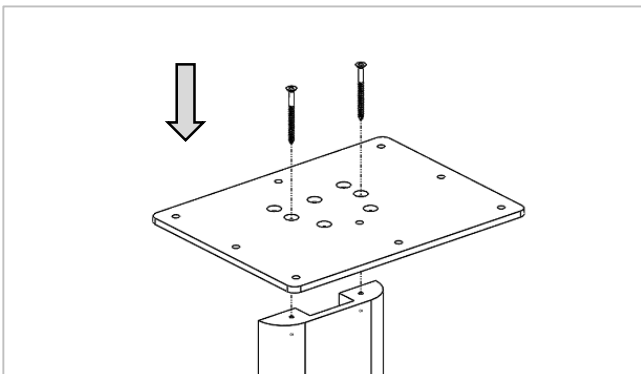
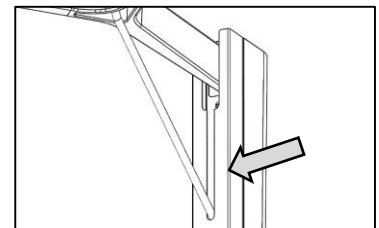
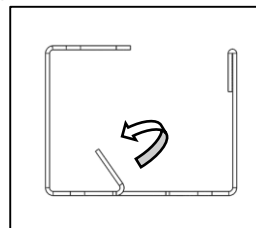


Figure 6.3

3. For the Wood Power/Data Column option, first attach the top plate to the one half with pilot holes using the #6 x 1.625 Flat Head Square Drive Screws.

Note: Use the second set of holes in the top plate as shown in Figure 6.3

6) Assembly:

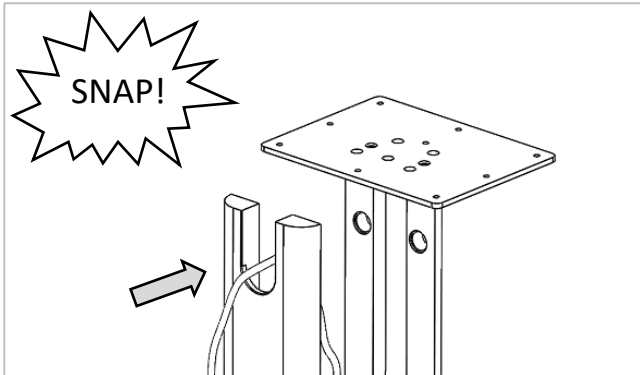


Figure 6.4

4. Second, lay the cords into the routing in-between both wood halves and snap pieces together.

Note: Make sure you do not pinch cords. To remove, insert a screwdriver into the opening and pry open.

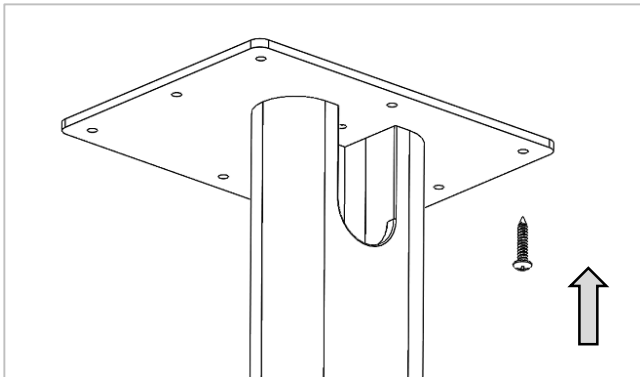


Figure 6.5

5. Secure the Wood Power/Data Column to the underside of the Top in the desired location using the #10 x 1.00 Pan Head Phillips Wood Screws.

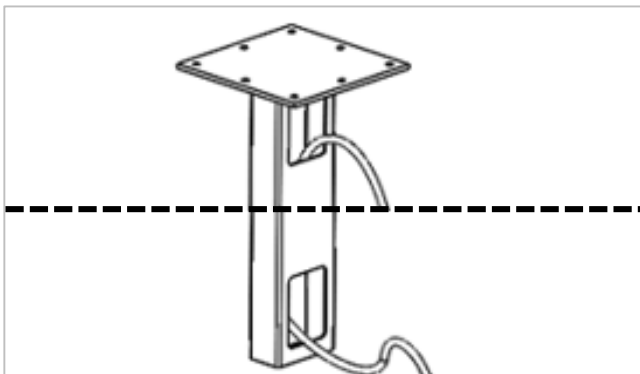


Figure 6.6

6. For the Steel Power/Data Column option, route the cords through the top opening and out the bottom opening.

6) Assembly:

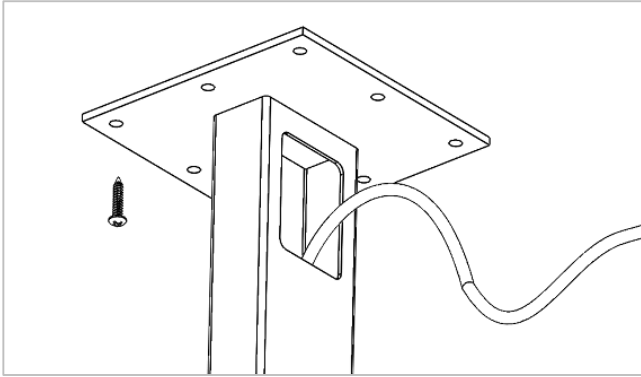


Figure 6.7

7. Secure the Steel Power/Data Column to the underside of the Top in the desired location using the #10 x 1.00 Pan Head Phillips Wood Screws.

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Specifications subject to change without notice.