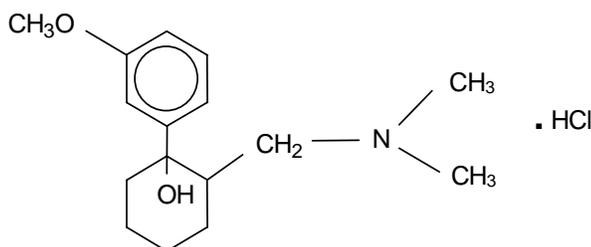


## TRADENAME ER™ (TRAMADOL HYDROCHLORIDE) EXTENDED- RELEASE TABLETS

### DESCRIPTION

TRADENAME ER (tramadol hydrochloride) is a centrally acting synthetic analgesic in an extended-release formulation. The chemical name is (±) cis-2-[(dimethylamino)methyl]-1-(3-methoxyphenyl) cyclohexanol hydrochloride. Its structural formula is:

**Figure 1**



The molecular weight of tramadol HCl is 299.8. It is a white, bitter, crystalline and odorless powder that is readily soluble in water and ethanol. TRADENAME ER tablets contain 100, 200 or 300 mg of tramadol HCl in an extended-release formulation. The tablets are white in color and contain the inactive ingredients ethylcellulose, dibutyl sebacate, polyvinyl pyrrolidone, sodium stearyl fumarate, colloidal silicon dioxide, and polyvinyl alcohol.

### CLINICAL PHARMACOLOGY

#### Mechanism of Action

TRADENAME ER is a centrally acting synthetic opioid analgesic. Although its mode of action is not completely understood, from animal tests, at least two complementary mechanisms appear applicable: binding of parent and M1 metabolite to  $\mu$ -opioid receptors and weak inhibition of reuptake of norepinephrine and serotonin.

Opioid activity is due to both low affinity binding of the parent compound and higher affinity binding of the O-demethylated metabolite M1 to  $\mu$ -opioid receptors. In animal models, M1 is up to 6 times more potent than tramadol in producing analgesia and 200 times more potent in  $\mu$ -opioid binding. Tramadol-induced analgesia is only partially antagonized by the opiate antagonist naloxone in several animal tests. The relative contribution of both tramadol and M1 to human analgesia is dependent upon the plasma concentrations of each compound.

Tramadol has been shown to inhibit reuptake of norepinephrine and serotonin *in vitro*, as have some other opioid analgesics. These mechanisms may contribute independently to the overall analgesic profile of tramadol. The relationship between exposure of tramadol and M1 and efficacy has not been evaluated in the TRADENAME ER clinical studies.

Apart from analgesia, tramadol administration may produce a constellation of symptoms (including dizziness, somnolence, nausea, constipation, sweating and pruritus) similar to that of other opioids. In contrast to morphine, tramadol has not been shown to cause histamine release. At therapeutic doses, tramadol has no effect on heart rate, left-ventricular function or cardiac index. Orthostatic hypotension has been observed.

### **Pharmacokinetics**

The analgesic activity of tramadol is due to both parent drug and the M1 metabolite. TRADENAME ER is administered as a racemate and both the [-] and [+] forms of both tramadol and M1 are detected in the circulation.

The pharmacokinetics of TRADENAME ER are approximately dose-proportional over a 100-400 mg dose range in healthy subjects. The observed tramadol AUC values for the 400-mg dose were 26% higher than predicted based on the AUC values for the 200-mg dose. The clinical significance of this finding has not been studied and is not known.

### ***Absorption***

In healthy subjects, the bioavailability of a TRADENAME ER 200 mg tablet relative to a 50 mg every six hours dosing regimen of the immediate-release dosage form (ULTRAM) was approximately 85-90%. Consistent with the extended-release nature of the formulation, there is a lag time in drug absorption following TRADENAME ER administration. The mean peak plasma concentrations of tramadol and M1 after administration of TRADENAME ER tablets to healthy volunteers are attained at about 12 h and 15 h, respectively, after dosing (See Table 1 and Figure 2). Following

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administration of the TRADENAME ER, steady-state plasma concentrations of both tramadol and M1 are achieved within four days with once daily dosing.

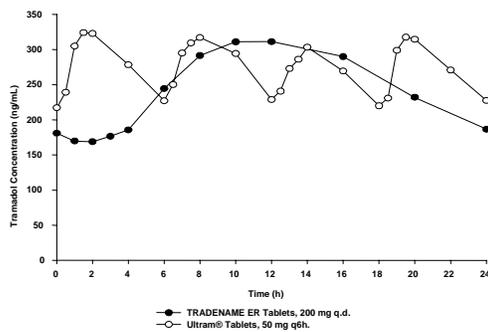
The mean (%CV) pharmacokinetic parameter values for TRADENAME ER 200 mg administered once daily and tramadol HCl immediate-release (ULTRAM) 50 mg administered every six hours are provided in Table 1.

**Table 1. Mean (%CV) Steady-State Pharmacokinetic Parameter Values (n=32)**

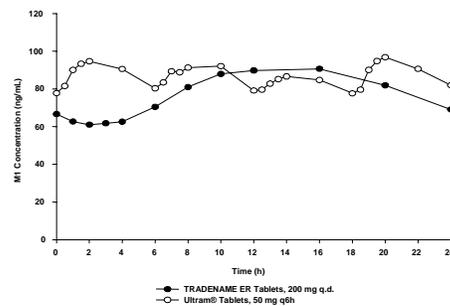
Pharmacokinetic Parameter	Tramadol		M1 Metabolite	
	TRADENAME ER 200-mg Tablet Once-Daily	ULTRAM 50-mg Tablet Every 6 Hours	TRADENAME ER 200-mg Tablet Once-Daily	ULTRAM 50-mg Tablet Every 6 Hours
AUC <sub>0-24</sub> (ng·h/mL)	5975 (34)	6613 (27)	1890 (25)	2095 (26)
C <sub>max</sub> (ng/mL)	335 (35)	383 (21)	95 (24)	104 (24)
C <sub>min</sub> (ng/mL)	187 (37)	228 (32)	69 (30)	82 (27)
T <sub>max</sub> (h)	12 (27)	1.5 (42)	15 (27)	1.9 (57)
% Fluctuation	61 (57)	59 (35)	34 (72)	26 (47)

AUC<sub>0-24</sub>: Area Under the Curve in a 24-hour dosing interval; C<sub>max</sub>: Peak Concentration in a 24-hour dosing interval; C<sub>min</sub>: Trough Concentration in a 24-hour dosing interval; T<sub>max</sub>: Time to Peak Concentration

**Figure 2: Mean Steady-State Tramadol (a) and M1 (b) Plasma Concentrations on Day 8 Post Dose after Administration of 200 mg TRADENAME ER Once-Daily and 50 mg ULTRAM Every 6 Hours.**



a. Tramadol



b. M1

**Food Effects**

After a single dose administration of 200 mg TRADENAME ER tablet with a high fat meal, the  $C_{max}$  and  $AUC_{0-\infty}$  of tramadol decreased 28% and 16%, respectively, compared to fasting conditions. Mean  $T_{max}$  was increased by 3 hr (from 14 hr under fasting conditions to 17 hr under fed conditions). While TRADENAME ER may be taken without regard to food, it is recommended that it be taken in a consistent manner.

### ***Distribution***

The volume of distribution of tramadol was 2.6 and 2.9 liters/kg in male and female subjects, respectively, following a 100-mg intravenous dose. The binding of tramadol to human plasma proteins is approximately 20% and binding also appears to be independent of concentration up to 10  $\mu\text{g/mL}$ . Saturation of plasma protein binding occurs only at concentrations outside the clinically relevant range.

### ***Metabolism***

Tramadol is extensively metabolized after oral administration. The major metabolic pathways appear to be N – (mediated by CYP3A4 and CYP2B6) and O – (mediated by CYP2D6) demethylation and glucuronidation or sulfation in the liver. One metabolite (O-desmethyl tramadol, denoted M1) is pharmacologically active in animal models. Formation of M1 is dependent on CYP2D6 and as such is subject to inhibition, which may affect the therapeutic response (see **PRECAUTIONS - Drug Interactions**).

### ***Elimination***

Tramadol is eliminated primarily through metabolism by the liver and the metabolites are eliminated primarily by the kidneys. Approximately 30% of the dose is excreted in the urine as unchanged drug, whereas 60% of the dose is excreted as metabolites. The remainder is excreted either as unidentified or as unextractable metabolites. The mean terminal plasma elimination half-lives of racemic tramadol and racemic M1 after administration of TRADENAME ER are approximately 7.9 and 8.8 hours, respectively.

## **Special Populations**

### ***Renal***

Impaired renal function results in a decreased rate and extent of excretion of tramadol and its active metabolite, M1. The pharmacokinetics of tramadol were studied in patients with mild or moderate renal impairment after receiving multiple doses of TRADENAME ER 100 mg. There is no consistent trend observed for tramadol exposure related to renal function in patients with mild ( $CL_{cr}$ : 50-80 mL/min) or moderate ( $CL_{cr}$ : 30-50 mL/min) renal impairment in comparison to patients with normal renal function. However,

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exposure of M1 increased 20-40% with increased severity of the renal impairment (from normal to mild and moderate). TRADENAME ER has not been studied in patients with severe renal impairment ( $CL_{cr} < 30$  mL/min). The limited availability of dose strengths of TRADENAME ER does not permit the dosing flexibility required for safe use in patients with severe renal impairment. Therefore, TRADENAME ER should not be used in patients with severe renal impairment (see **WARNINGS, Use in Renal and Hepatic Disease** and **DOSAGE AND ADMINISTRATION**). The total amount of tramadol and M1 removed during a 4-hour dialysis period is less than 7% of the administered dose.

### *Hepatic*

Pharmacokinetics of tramadol was studied in patients with mild or moderate hepatic impairment after receiving multiple doses of TRADENAME ER 100 mg. The exposure of (+)- and (-)-tramadol was similar in mild and moderate hepatic impairment patients in comparison to patients with normal hepatic function. However, exposure of (+)- and (-)-M1 decreased ~50% with increased severity of the hepatic impairment (from normal to mild and moderate). The pharmacokinetics of tramadol after the administration of TRADENAME ER has not been studied in patients with severe hepatic impairment. After the administration of tramadol immediate-release tablets to patients with advanced cirrhosis of the liver, tramadol area under the plasma concentration time curve was larger and the tramadol and M1 half-lives were longer than subjects with normal hepatic function. The limited availability of dose strengths of TRADENAME ER does not permit the dosing flexibility required for safe use in patients with severe hepatic impairment. Therefore, TRADENAME ER should not be used in patients with severe hepatic impairment (see **WARNINGS, Use in Renal and Hepatic Disease** and **DOSAGE AND ADMINISTRATION**).

### *Geriatric*

The effect of age on the absorption of tramadol from TRADENAME ER in patients over the age of 65 years has not been studied and is unknown (see **PRECAUTIONS** and **DOSAGE AND ADMINISTRATION**).

### *Gender*

Based on pooled multiple-dose pharmacokinetics studies for TRADENAME ER in 166 healthy subjects (111 males and 55 females), the dose-normalized AUC values for tramadol were somewhat higher in females than in males. There was a considerable degree of overlap in values between male and female groups. Dosage adjustment based on gender is not recommended.

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## Drug Interactions

The formation of the active metabolite, M1, is mediated by CYP2D6. Approximately 7% of the population has reduced activity of the CYP2D6 isoenzyme of cytochrome P-450. Based on a population PK analysis of Phase I studies with immediate-release tablets in healthy subjects, concentrations of tramadol were approximately 20% higher in "poor metabolizers" versus "extensive metabolizers," while M1 concentrations were 40% lower. *In vitro* drug interaction studies in human liver microsomes indicate that inhibitors of CYP2D6 (fluoxetine, norfluoxetine, amitriptyline, and quinidine) inhibit the metabolism of tramadol to various degrees, suggesting that concomitant administration of these compounds could result in increases in tramadol concentrations and decreased concentrations of M1. The full pharmacological impact of these alterations in terms of either efficacy or safety is unknown.

Tramadol is also metabolized by CYP3A4. Administration of CYP3A4 inhibitors, such as ketoconazole and erythromycin, or inducers, such as rifampin and St. John's Wort, with TRADENAME ER may affect the metabolism of tramadol leading to altered tramadol exposure (see **PRECAUTIONS, Drug Interactions**).

### *Quinidine*

Tramadol is metabolized to M1 by CYP2D6. A study was conducted to examine the effect of quinidine, a selective inhibitor of CYP2D6, on the pharmacokinetics of tramadol by administering 200 mg quinidine two hours before the administration of TRADENAME ER 100 mg. The results demonstrated that the exposure of tramadol increased 50-60% and the exposure of M1 decreased 50-60% (see **PRECAUTIONS, Drug Interactions**). *In vitro* drug interaction studies in human liver microsomes indicate that tramadol has no effect on quinidine metabolism.

### *Carbamazepine*

Carbamazepine, a CYP3A4 inducer, increases tramadol metabolism. Patients taking carbamazepine may have a significantly reduced analgesic effect of tramadol. Because of the seizure risk associated with tramadol, concomitant administration of TRADENAME ER and carbamazepine is not recommended (see **PRECAUTIONS, Drug Interactions**).

### *Cimetidine*

Concomitant administration of tramadol immediate-release tablets with cimetidine does not result in clinically significant changes in tramadol pharmacokinetics. No alteration of the TRADENAME ER dosage regimen with cimetidine is recommended.

## **CLINICAL STUDIES**

TRADENAME ER was studied in patients with chronic, moderate to moderately severe pain due to osteoarthritis and/or low back pain in four 12-week, randomized, double-blind, placebo-controlled trials. To qualify for inclusion into these studies, patients were required to have moderate to moderately severe pain as defined by a pain intensity score of  $\geq 40$  mm, off previous medications, on a 0 – 100 mm visual analog scale (VAS).

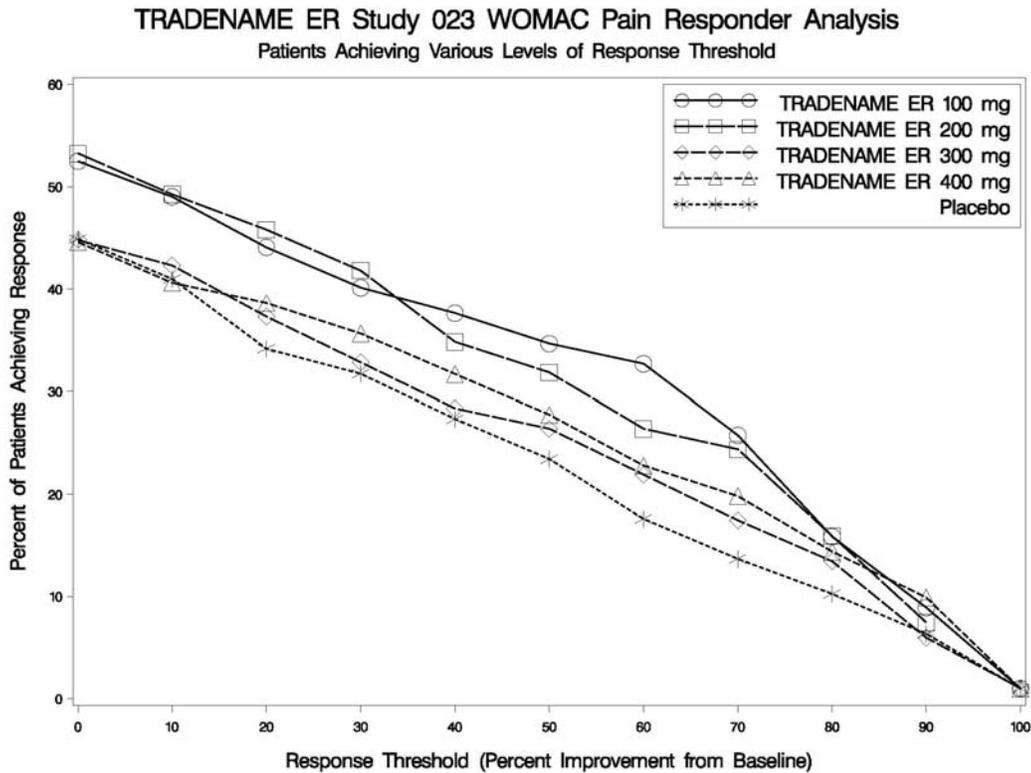
Adequate evidence of efficacy was demonstrated in the following two studies:

In one 12-week randomized, double-blind, placebo-controlled study, patients with moderate to moderately severe pain due to osteoarthritis of the knee and/or hip were administered doses from 100 mg to 400 mg daily. Treatment was initiated at 100 mg QD for four days then increased by 100 mg per day increments every five days to the randomized fixed dose.

Pain, as assessed by the WOMAC Pain subscale, was measured at 1, 2, 3, 6, 9, and 12 weeks and change from baseline assessed. A responder analysis based on the percent change in WOMAC Pain subscale demonstrated a statistically significant improvement in pain for the 100 mg and 200 mg treatment groups compared to placebo (see Figure 3).

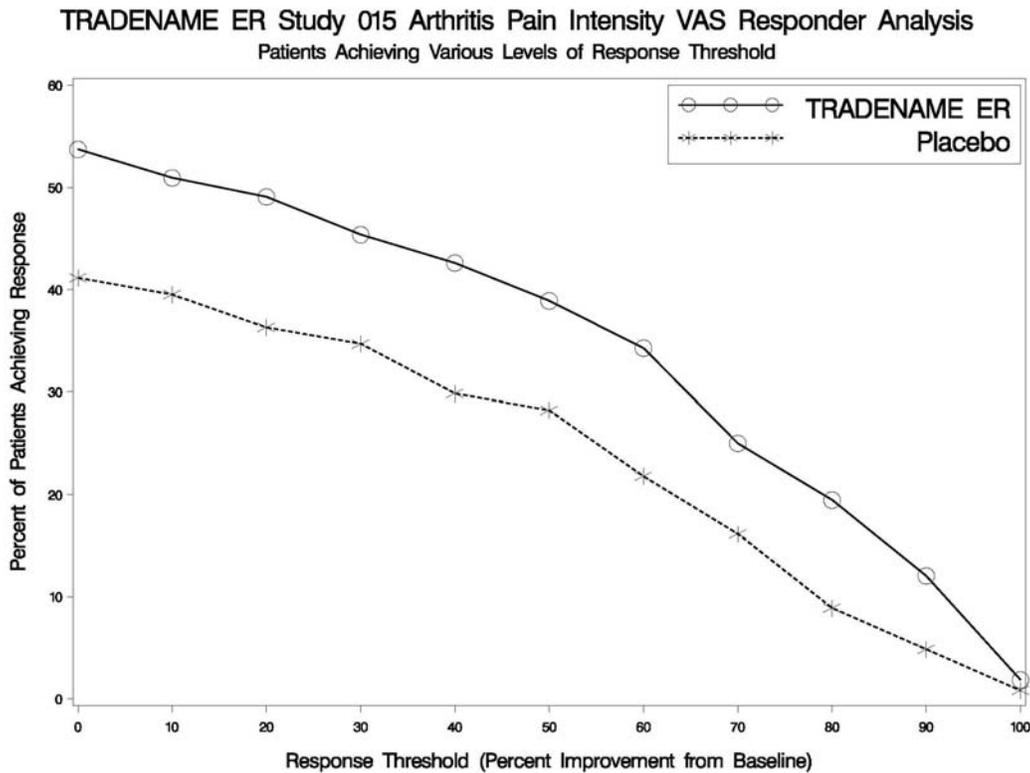
Figure 3

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In one 12-week randomized, double-blind, placebo-controlled flexible-dosing trial of TRADENAME ER in patients with osteoarthritis of the knee, an average daily TRADENAME ER dose of approximately 270 mg/day demonstrated a statistically significant decrease in the mean VAS score, and a statistically significant difference in the responder rate, based on the percent change from baseline in the VAS score, measured at 1, 2, 4, 8, and 12 weeks, between patients receiving TRADENAME ER and placebo (see Figure 4).

Figure 4.



## INDICATIONS AND USAGE

TRADENAME ER is indicated for the management of moderate to moderately severe chronic pain in adults who require around-the-clock treatment of their pain for an extended period of time.

## CONTRAINDICATIONS

TRADENAME ER should not be administered to patients who have previously demonstrated hypersensitivity to tramadol, any other component of this product or opioids. TRADENAME ER is contraindicated in any situation where opioids are contraindicated, including acute intoxication with any of the following: alcohol, hypnotics, narcotics, centrally acting analgesics, opioids or psychotropic drugs. TRADENAME ER may worsen central nervous system and respiratory depression in these patients.

## **WARNINGS**

### **Seizure Risk**

**Seizures have been reported in patients receiving tramadol within the recommended dosage range. Spontaneous post-marketing reports indicate that seizure risk is increased with doses of tramadol above the recommended range. Concomitant use of tramadol increases the seizure risk in patients taking:**

- **Selective serotonin re-uptake inhibitors (SSRI antidepressants or anorectics),**
- **Tricyclic antidepressants (TCAs), and other tricyclic compounds (e.g., cyclobenzaprine, promethazine, etc.), or**
- **Other opioids.**

**Administration of tramadol may enhance the seizure risk in patients taking:**

- **MAO inhibitors (see also WARNINGS - *Use with MAO Inhibitors*),**
- **Neuroleptics, or**
- **Other drugs that reduce the seizure threshold.**

**Risk of convulsions may also increase in patients with epilepsy, those with a history of seizures, or in patients with a recognized risk for seizure (such as head trauma, metabolic disorders, alcohol and drug withdrawal, CNS infections). In tramadol overdose, naloxone administration may increase the risk of seizure.**

### **Suicide Risk**

- **Do not prescribe TRADENAME ER for patients who are suicidal or addiction-prone.**
- **Prescribe TRADENAME ER with caution for patients taking tranquilizers or antidepressant drugs and patients who use alcohol in excess.**
- **Tell your patients not to exceed the recommended dose and to limit their intake of alcohol.**

Tramadol products in excessive doses, either alone or in combination with other CNS depressants, including alcohol, are a major cause of drug-related deaths. Fatalities within the first hour of overdosage are not uncommon. Tramadol should not be taken in doses higher than those recommended by the physician. The judicious prescribing of tramadol is essential to the safe use of this drug. With patients who are depressed or suicidal, consideration should be given to the use of non-narcotic analgesics. Patients should be cautioned about the concomitant use of tramadol products and alcohol because of potentially serious CNS-additive effects of these agents. Because of its added depressant effects, tramadol should be prescribed with caution for those patients whose medical condition requires the concomitant administration of sedatives, tranquilizers, muscle relaxants, antidepressants, or other CNS-depressant drugs. Patients should be advised of the additive depressant effects of these combinations.

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Many of the tramadol-related deaths have occurred in patients with previous histories of emotional disturbances or suicidal ideation or attempts as well as histories of misuse of tranquilizers, alcohol, and other CNS-active drugs. Some deaths have occurred as a consequence of the accidental ingestion of excessive quantities of tramadol alone or in combination with other drugs. Patients taking tramadol should be warned not to exceed the dose recommended by their physician.

### **Anaphylactoid Reactions**

Serious and rarely fatal anaphylactoid reactions have been reported in patients receiving therapy with tramadol. When these events do occur it is often following the first dose. Other reported allergic reactions include pruritus, hives, bronchospasm, angioedema, toxic epidermal necrolysis and Stevens-Johnson syndrome. Patients with a history of anaphylactoid reactions to codeine and other opioids may be at increased risk and therefore should not receive TRADENAME ER (see **CONTRAINDICATIONS**).

### **Respiratory Depression**

Administer TRADENAME ER cautiously in patients at risk for respiratory depression. In these patients alternative non-opioid analgesics should be considered. When large doses of tramadol are administered with anesthetic medications or alcohol, respiratory depression may result. Respiratory depression should be treated as an overdose. If naloxone is to be administered, use cautiously because it may precipitate seizures (see **WARNINGS Seizure Risk and OVERDOSAGE**).

### **Interaction With Central Nervous System (CNS) Depressants**

TRADENAME ER should be used with caution and in reduced dosages when administered to patients receiving CNS depressants such as alcohol, opioids, anesthetic agents, narcotics, phenothiazines, tranquilizers or sedative hypnotics. TRADENAME ER increases the risk of CNS and respiratory depression in these patients.

### **Increased Intracranial Pressure or Head Trauma**

TRADENAME ER should be used with caution in patients with increased intracranial pressure or head injury. The respiratory depressant effects of opioids include carbon dioxide retention and secondary elevation of cerebrospinal fluid pressure, and may be markedly exaggerated in these patients. Additionally, pupillary changes (miosis) from

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tramadol may obscure the existence, extent, or course of intracranial pathology. Clinicians should also maintain a high index of suspicion for adverse drug reaction when evaluating altered mental status in these patients if they are receiving TRADENAME ER. (See **WARNINGS - Respiratory Depression.**)

### **Use in Ambulatory Patients**

TRADENAME ER may impair the mental and or physical abilities required for the performance of potentially hazardous tasks such as driving a car or operating machinery. The patient using this drug should be cautioned accordingly.

### **Use With MAO Inhibitors and Serotonin Re-uptake Inhibitors**

Use TRADENAME ER with great caution in patients taking monoamine oxidase inhibitors. Animal studies have shown increased deaths with combined administration. Concomitant use of TRADENAME ER with MAO inhibitors or SSRIs increases the risk of adverse events, including seizure and serotonin syndrome.

### **Withdrawal**

Withdrawal symptoms may occur if TRADENAME ER is discontinued abruptly. These symptoms may include: anxiety, sweating, insomnia, rigors, pain, nausea, tremors, diarrhea, upper respiratory symptoms, piloerection, and rarely hallucinations. Clinical experience suggests that withdrawal symptoms may be reduced by tapering TRADENAME ER.

### **Misuse, Abuse and Diversion of Opioids**

Tramadol is an opioid agonist of the morphine-type. Such drugs are sought by drug abusers and people with addiction disorders and are subject to criminal diversion.

Tramadol can be abused in a manner similar to other opioid agonists, legal or illicit. This should be considered when prescribing or dispensing TRADENAME ER in situations where the physician or pharmacist is concerned about an increased risk of misuse, abuse, or diversion.

TRADENAME ER could be abused by crushing, chewing, snorting, or injecting the dissolved product. These practices will result in the uncontrolled delivery of the opioid and pose a significant risk to the abuser that could result in overdose and death (see **WARNINGS** and **DRUG ABUSE AND ADDICTION**).

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Concerns about abuse, addiction, and diversion should not prevent the proper management of pain. The development of addiction to opioid analgesics in properly managed patients with pain has been reported to be rare. However, data are not available to establish the true incidence of addiction in chronic pain patients.

Healthcare professionals should contact their State Professional Licensing Board, or State Controlled Substances Authority for information on how to prevent and detect abuse or diversion of this product.

### **Interactions with Alcohol and Drugs of Abuse**

Tramadol may be expected to have additive effects when used in conjunction with alcohol, other opioids, or illicit drugs that cause central nervous system depression.

## **DRUG ABUSE AND ADDICTION**

**TRADENAME ER® is a mu-agonist opioid. Tramadol, like other opioids used in analgesia, can be abused and is subject to criminal diversion.**

Drug addiction is characterized by compulsive use, use for non-medical purposes, and continued use despite harm or risk of harm. Drug addiction is a treatable disease, utilizing a multi-disciplinary approach, but relapse is common.

“Drug-seeking” behavior is very common in addicts and drug abusers. Drug-seeking tactics include emergency calls or visits near the end of office hours, refusal to undergo appropriate examination, testing or referral, repeated “loss” of prescriptions, tampering with prescriptions and reluctance to provide prior medical records or contact information for other treating physician(s). “Doctor shopping” to obtain additional prescriptions is common among drug abusers and people suffering from untreated addiction.

Abuse and addiction are separate and distinct from physical dependence and tolerance. Physicians should be aware that addiction may not be accompanied by concurrent tolerance and symptoms of physical dependence in all addicts. In addition, abuse of opioids can occur in the absence of true addiction and is characterized by misuse for non-medical purposes, often in combination with other psychoactive substances. TRADENAME ER, like other opioids, may be diverted for non-medical use. Careful record-keeping of prescribing information, including quantity, frequency, and renewal requests is strongly advised.

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Proper assessment of the patient, proper prescribing practices, periodic re-evaluation of therapy, and proper dispensing and storage are appropriate measures that help to limit abuse of opioid drugs.

TRADENAME ER is intended for oral use only. The crushed tablet poses a hazard of overdose and death. This risk is increased with concurrent abuse of alcohol and other substances. With parenteral abuse, the tablet excipients can be expected to result in local tissue necrosis, infection, pulmonary granulomas, and increased risk of endocarditis and valvular heart injury. Parenteral drug abuse is commonly associated with transmission of infectious diseases such as hepatitis and HIV.

### **Risk of Overdosage**

Serious potential consequences of overdosage with TRADENAME ER are central nervous system depression, respiratory depression and death. In treating an overdose, primary attention should be given to maintaining adequate ventilation along with general supportive treatment (see **OVERDOSAGE**).

### **Use in Renal and Hepatic Disease**

Impaired renal function results in a decreased rate and extent of excretion of tramadol and its active metabolite, M1. TRADENAME ER has not been studied in patients with severe renal impairment ( $CL_{Cr} < 30$  mL/min). The limited availability of dose strengths and once daily dosing of TRADENAME ER do not permit the dosing flexibility required for safe use in patients with severe renal impairment. Therefore, TRADENAME ER should not be used in patients with severe renal impairment (see **CLINICAL PHARMACOLOGY** and **DOSAGE AND ADMINISTRATION**). Metabolism of tramadol and M1 is reduced in patients with advanced cirrhosis of the liver. The pharmacokinetics of TRADENAME ER has not been studied in patients with severe hepatic impairment. The limited availability of dose strengths and once daily dosing of TRADENAME ER do not permit the dosing flexibility required for safe use in patients with severe hepatic impairment. Therefore, TRADENAME ER should not be used in patients with severe hepatic impairment (see **CLINICAL PHARMACOLOGY** and **DOSAGE AND ADMINISTRATION**).

### **PRECAUTIONS**

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## Acute Abdominal Condition

The administration of TRADENAME ER may complicate the clinical assessment of patients with acute abdominal conditions.

## INFORMATION FOR PATIENTS

- Patients should be informed that TRADENAME ER may impair mental or physical abilities required for the performance of potentially hazardous tasks such as driving a car or operating machinery.
- Patients should be informed that TRADENAME ER should not be taken with alcohol containing beverages.
- Patients should be informed that TRADENAME ER should be used with caution when taking medications such as tranquilizers, hypnotics or other opiate containing analgesics.
- Female patients should be instructed to inform the prescriber if they are pregnant, think they might become pregnant, or are trying to become pregnant (see PRECAUTIONS, Labor and Delivery).
- Patients should be educated regarding the single-dose and 24-hour dosing regimen, as exceeding these recommendations can result in respiratory depression, seizures or death.

## Use in Drug and Alcohol Addiction

TRADENAME ER is an opioid with no approved use in the management of addictive disorders. Its proper usage in individuals with drug or alcohol dependence, either active or in remission, is for the management of pain requiring opioid analgesia.

## Drug Interactions

### *Use With Carbamazepine*

Patients taking **carbamazepine**, a CYP3A4 inducer, may have a significantly reduced analgesic effect of tramadol. Because carbamazepine increases tramadol metabolism and because of the seizure risk associated with tramadol, concomitant administration of TRADENAME ER and carbamazepine is not recommended.

### *Use With Quinidine*

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Coadministration of **quinidine** with TRADENAME ER resulted in a 50-60% increase in tramadol exposure and a 50-60% decrease in M1 exposure (see **CLINICAL PHARMACOLOGY, Drug Interactions**). The clinical consequences of these findings are unknown.

#### *Use With MAO Inhibitors*

Interactions with **MAO Inhibitors**, due to interference with detoxification mechanisms, have been reported for some centrally acting drugs (see **WARNINGS, Use With MAO Inhibitors and Serotoninc Re-uptake Inhibitors**)

#### *Use With Digoxin and Warfarin*

Post-marketing surveillance of tramadol has revealed rare reports of digoxin toxicity and alteration of warfarin effect, including elevation of prothrombin times.

#### *Potential for Other Drugs to Affect Tramadol*

In vitro drug interaction studies in human liver microsomes indicate that concomitant administration with inhibitors of CYP2D6 such as fluoxetine, paroxetine, and amitriptyline could result in some inhibition of the metabolism of tramadol.

Administration of CYP3A4 inhibitors, such as ketoconazole and erythromycin, or inducers, such as rifampin and St. John's Wort, with TRADENAME ER may affect the metabolism of tramadol leading to altered tramadol exposure.

#### *Potential for Tramadol to Affect Other Drugs*

In vitro drug interaction studies in human liver microsomes indicate that tramadol has no effect on quinidine metabolism. In vitro studies indicate that tramadol is unlikely to inhibit the CYP3A4-mediated metabolism of other drugs when administered concomitantly at therapeutic doses. Tramadol is a mild inducer of selected drug metabolism pathways measured in animals.

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## **CARCINOGENESIS, MUTAGENESIS, IMPAIRMENT OF FERTILITY**

No carcinogenic effect of tramadol was observed in p53(+/-)-heterozygous mice at oral doses up to 150 mg/kg/day (approximately 2-fold maximum daily human dose [MDHD] of 400 mg/day for a 60 kg adult based on body surface conversion) for 26 weeks and in rats at oral doses up to 75 mg/kg/day for males and 100 mg/kg/day for females (approximately 2-fold MDHD) for two years. However, the excessive decrease in body weight gain observed in the rat study might have reduced their sensitivity to any potential carcinogenic effect of the drug.

Tramadol was not mutagenic in the following assays: a bacterial reverse mutation assay using *Salmonella* and *E. coli*, a mouse lymphoma assay (in the absence of metabolic activation), and a bone marrow micronucleus test in mice. Mutagenic results occurred in the presence of metabolic activation in the mouse lymphoma assay. Overall, the weight of evidence from these tests indicates that tramadol does not pose a genotoxic risk to humans.

No effects on fertility were observed for tramadol at oral dose levels up to 50 mg/kg/day in male and female rats (approximately equivalent to MDHD).

### **Pregnancy**

#### ***Teratogenic Effects: Pregnancy Category C***

Tramadol was not teratogenic at oral dose levels up to 50 mg/kg/day (approximately equivalent to MDHD) in rats and 100 mg/kg (approximately 5-fold MDHD) in rabbits during organogenesis. However, embryo-fetal lethality, reductions in fetal weight and skeletal ossification, and increased supernumerary ribs were observed at a maternal toxic dose of 140 mg/kg in mice (approximately 2-fold MDHD), 80 mg/kg in rats (2-fold MDHD) or 300 mg/kg in rabbits (approximately 15-fold MDHD),

### **Non-teratogenic Effects**

Tramadol caused a reduction in neonatal body weight and survival at an oral dose of 80 mg/kg (approximately 2-fold MDHD) when rats were treated during late gestation throughout lactation period.

There are no adequate and well-controlled studies in pregnant women. TRADENAME ER should be used during pregnancy only if the potential benefit justifies the potential risk to the fetus. Neonatal seizures, neonatal withdrawal syndrome, fetal death and still

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birth have been reported during post-marketing reports with tramadol HCl immediate-release products.

### **Labor and Delivery**

TRADENAME ER should not be used in pregnant women prior to or during labor unless the potential benefits outweigh the risks. Safe use in pregnancy has not been established. Chronic use during pregnancy may lead to physical dependence and post-partum withdrawal symptoms in the newborn (see **DRUG ABUSE AND DEPENDENCE**). Tramadol has been shown to cross the placenta. The mean ratio of serum tramadol in the umbilical veins compared to maternal veins was 0.83 for 40 women treated with tramadol HCl during labor.

The effect of TRADENAME ER, if any, on the later growth, development, and functional maturation of the child is unknown.

### **Nursing Mothers**

TRADENAME ER is not recommended for obstetrical preoperative medication or for post-delivery analgesia in nursing mothers because its safety in infants and newborns has not been studied. Following a single IV 100-mg dose of tramadol, the cumulative excretion in breast milk within sixteen hours postdose was 100 µg of tramadol (0.1% of the maternal dose) and 27 µg of M1.

### **Pediatric Use**

The safety and efficacy of TRADENAME ER in patients under 18 years of age have not been established. The use of TRADENAME ER in the pediatric population is not recommended.

### **Geriatric Use**

Nine-hundred-one elderly (65 years of age or older) subjects were exposed to TRADENAME ER in clinical trials. Of those subjects, 156 were 75 years of age and older. In general, higher incidence rates of adverse events were observed for patients older than 65 years of age compared with patients 65 years and younger, particularly for the following adverse events: constipation, fatigue, weakness, postural hypotension and dyspepsia. For this reason, TRADENAME ER should be used with great caution in patients older than 75 years of age (see **CLINICAL PHARMACOLOGY** and **DOSAGE AND ADMINISTRATION**).

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## ADVERSE REACTIONS

TRADENAME ER was administered to a total of 3108 patients during studies conducted in the U.S. These included four double-blind studies in patients with osteoarthritis and/or chronic low back pain and one open-label study in patients with chronic non-malignant pain. A total of 901 patients were 65 years or older. Adverse events increased with dose from 100 mg to 400 mg in the two pooled, twelve-week, randomized, double-blind, placebo-controlled studies in patients with chronic non-malignant pain.(see Table 3).

**Table 3: Incidence (%) of patients with adverse event rates  $\geq$  5% from two 12-week placebo-controlled studies in patients with moderate to moderately severe chronic pain by dose.**

MedDRA Preferred Term	TRADENAME ER				Placebo
	100 mg (N=403) n (%)	200 mg (N=400) n (%)	300 mg (N=400) n (%)	400 mg (N=202) n (%)	(N=406) n (%)
Dizziness (not vertigo)	64 (15.9)	81 (20.3)	90 (22.5)	57 (28.2)	28 ( 6.9)
Nausea	61 (15.1)	90 (22.5)	102 (25.5)	53 (26.2)	32 ( 7.9)
Constipation	49 (12.2)	68 (17.0)	85 (21.3)	60 (29.7)	17 ( 4.2)
Somnolence	33 ( 8.2)	45 (11.3)	29 ( 7.3)	41 (20.3)	7 ( 1.7)
Flushing	31 ( 7.7)	40 (10.0)	35 ( 8.8)	32 (15.8)	18 ( 4.4)
Pruritus	25 ( 6.2)	34 ( 8.5)	30 ( 7.5)	24 (11.9)	4 ( 1.0)
Vomiting	20 ( 5.0)	29 ( 7.3)	34 ( 8.5)	19 ( 9.4)	11 ( 2.7)
Insomnia	26 ( 6.5)	32 ( 8.0)	36 ( 9.0)	22 (10.9)	13 ( 3.2)
Asthenia	14 ( 3.5)	24 ( 6.0)	26 ( 6.5)	13 ( 6.4)	7 ( 1.7)
Postural hypotension	7 ( 1.7)	17 ( 4.3)	8 ( 2.0)	11 ( 5.4)	9 ( 2.2)
Sweating increased	6 ( 1.5)	8 ( 2.0)	15 ( 3.8)	13 ( 6.4)	1 ( 0.2)
Weakness	3 ( 0.7)	8 ( 2.0)	14 ( 3.5)	9 ( 4.5)	5 ( 1.2)
Rigors	3 ( 0.7)	2 ( 0.5)	9 ( 2.3)	7 ( 3.5)	1 ( 0.2)
Anorexia	3 (0.7)	7 (1.8)	21 (5.3)	12 (5.9)	1 ( 0.2)
Influenza like illness	1 ( 0.2)	6 ( 1.5)	7 ( 1.8)	4 ( 2.0)	2 ( 0.5)

### Adverse events with incidence rates of 1.0% to <5.0%

*Eye disorders:* vision blurred

*Gastrointestinal disorders:* abdominal pain upper, dyspepsia, abdominal pain, sore throat

*General disorders:* weakness, pain, feeling hot, influenza like illness, fall, rigors, lethargy, pyrexia, chest pain

*Infections and infestations:* nasopharyngitis, upper respiratory tract infection, sinusitis, influenza, gastroenteritis viral, urinary tract infection, bronchitis

*Investigations:* blood creatine phosphokinase increased

*Metabolism and nutrition disorders:* appetite decreased, weight decreased, anorexia

*Musculoskeletal, connective tissue and bone disorders:* arthralgia, back pain, pain in limb, neck pain

*Nervous system disorders:* tremor, paraesthesia, hypoaesthesia

*Psychiatric disorders:* nervousness, anxiety, depression, restlessness

*Respiratory, thoracic and mediastinal disorders:* rhinorrhoea, nasal congestion, dyspnoea, sinus congestion, cough, sneezing

*Skin and subcutaneous tissue disorders:* sweating increased, dermatitis

*Vascular disorders:* postural hypotension, hot flashes, vasodilatation

**Adverse events with incidence rates <1.0%**

*Cardiac disorders:* palpitations, myocardial infarction

*Ear and labyrinth disorders:* tinnitus

*Gastrointestinal disorders:* flatulence, constipation aggravated, toothache, pancreatitis

*General disorders:* feeling jittery, oedema lower limb, shivering, joint swelling, malaise, drug withdrawal syndrome, peripheral swelling

*Hepato-biliary disorders:* cholelithiasis, cholecystitis

*Infections and infestations:* appendicitis, cellulitis, ear infection, gastroenteritis, pneumonia, urinary tract infection, viral infection

*Injury and poisoning:* joint sprain, muscle injury

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*Investigations:* heart rate increased, liver function tests abnormal, blood pressure increased, alanine aminotransferase, aspartate aminotransferase increased, blood glucose increased, weight decreased

*Musculoskeletal, connective tissue and bone disorders:* joint stiffness, myalgia, muscle cramps, muscle spasms, muscle twitching, osteoarthritis aggravated

*Nervous system disorders:* migraine, syncope, disturbance in attention, dizziness aggravated, vertigo, sedation

*Psychiatric disorders:* irritability, libido decreased, euphoric mood, sleep disorder, agitation, disorientation, abnormal dreams

*Renal and urinary disorders:* difficulty in micturition, urinary frequency, urinary retention, dysuria, haematuria

*Respiratory, thoracic and mediastinal disorders:* yawning

*Skin and subcutaneous tissue disorders:* contusion, clamminess, night sweats, urticaria, piloerection

*Vascular disorders:* hypertension aggravated, hypertension, peripheral ischaemia

## **OVERDOSAGE**

Acute overdosage with tramadol can be manifested by respiratory depression, somnolence progressing to stupor or coma, skeletal muscle flaccidity, cold and clammy skin, constricted pupils, bradycardia, hypotension, and death.

Deaths due to overdose have been reported with abuse and misuse of tramadol, by ingesting, inhaling, or injecting the crushed tablets. Review of case reports has indicated that the risk of fatal overdose is further increased when tramadol is abused concurrently with alcohol or other CNS depressants, including other opioids.

In the treatment of tramadol overdosage, primary attention should be given to the re-establishment of a patent airway and institution of assisted or controlled ventilation. Supportive measures (including oxygen and vasopressors) should be employed in the

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management of circulatory shock and pulmonary edema accompanying overdose as indicated. Cardiac arrest or arrhythmias may require cardiac massage or defibrillation.

While naloxone will reverse some, but not all, symptoms caused by overdosage with tramadol, the risk of seizures is also increased with naloxone administration. In animals convulsions following the administration of toxic doses of TRADENAME ER could be suppressed with barbiturates or benzodiazepines but were increased with naloxone. Naloxone administration did not change the lethality of an overdose in mice. Hemodialysis is not expected to be helpful in an overdose because it removes less than 7% of the administered dose in a 4-hour dialysis period.

## DOSAGE AND ADMINISTRATION

TRADENAME ER should not be used in patients with:

- creatinine clearance less than 30 mL/min,
- severe hepatic impairment (Child-Pugh Class C)

(See **WARNINGS, Use in Renal and Hepatic Disease**).

### Adults (18 years of age and over)

TRADENAME ER should be initiated at a dose of 100 mg once daily and titrated up as necessary by 100-mg increments every five days to relief of pain and depending upon tolerability. TRADENAME ER should not be administered at a dose **exceeding 300 mg per day**.

### Individualization of Dose

Good pain management practice dictates that the dose be individualized according to patient need using the lowest beneficial dose. Start at the lowest possible dose and titrate upward as tolerated to achieve an adequate effect. Clinical studies of TRADENAME ER have not demonstrated a clinical benefit at a total daily dose exceeding 300 mg.

In general, dosing of an elderly patient (over 65 years of age) should be initiated cautiously, usually starting at the low end of the dosing range, reflecting the greater frequency of decreased hepatic, renal or cardiac function and of concomitant disease or other drug therapy. TRADENAME ER should be administered with even greater caution in patients over 75 years, due to the greater frequency of adverse events seen in this population.

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## HOW SUPPLIED

TRADENAME ER (tramadol hydrochloride) Extended-release tablets are supplied in a number of package and dose strength forms:

100-mg, round, white tablets, imprinted with “B” on one side and “100” on the other side in black ink

Bottle of 90 tablets – NDC ###

Bottle of 500 tablets – NDC ###

100 tablets, 10 x 10 single-dose units in a blister pack – NDC ###

200-mg, round, white tablets, imprinted with “B” on one side and “200” on the other side in black ink

Bottle of 90 tablets – NDC ###

Bottle of 500 tablets – NDC ###

100 tablets, 10 x 10 single-dose units in a blister pack – NDC ###

300-mg, round, white tablets, imprinted with “B” on one side and “300” on the other side in black ink

Bottle of 90 tablets – NDC ###

Bottle of 500 tablets – NDC ###

100 tablets, 10 x 10 single-dose units in a blister pack – NDC ###

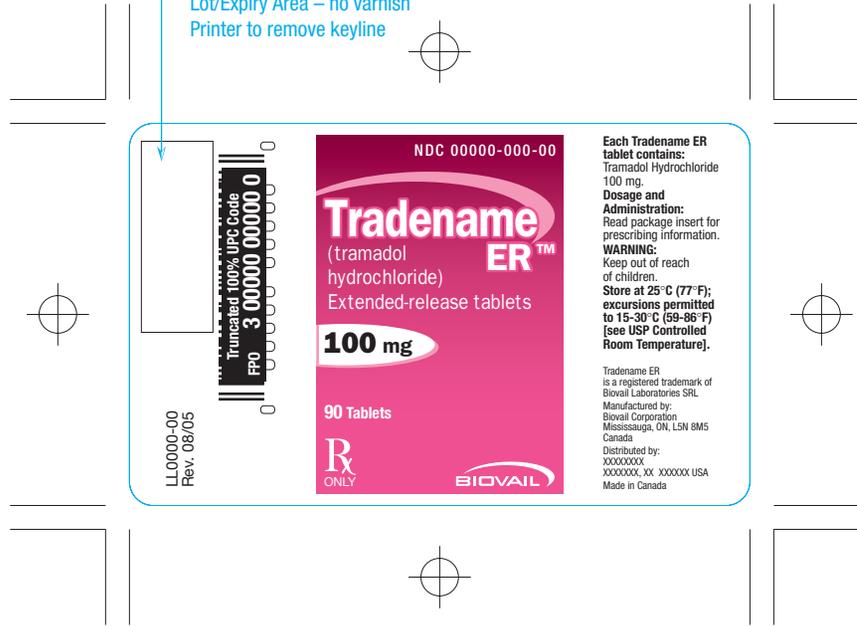
### Physician Samples

Bottles of 4 tablets of 100-mg TRADENAME ER extended-release tablets.

Store at 25°C (77°F); excursions permitted to 15-30°C (59 - 86°F).

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10 mm x 25 mm minimum size  
Lot/Expiry Area – no varnish  
Printer to remove keyline

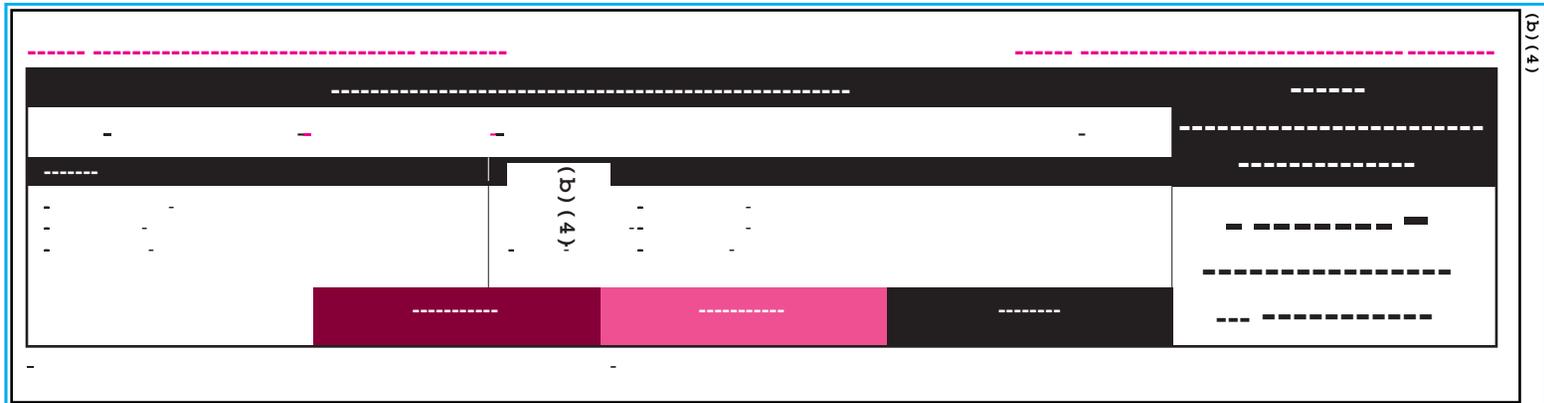


APPROVALS

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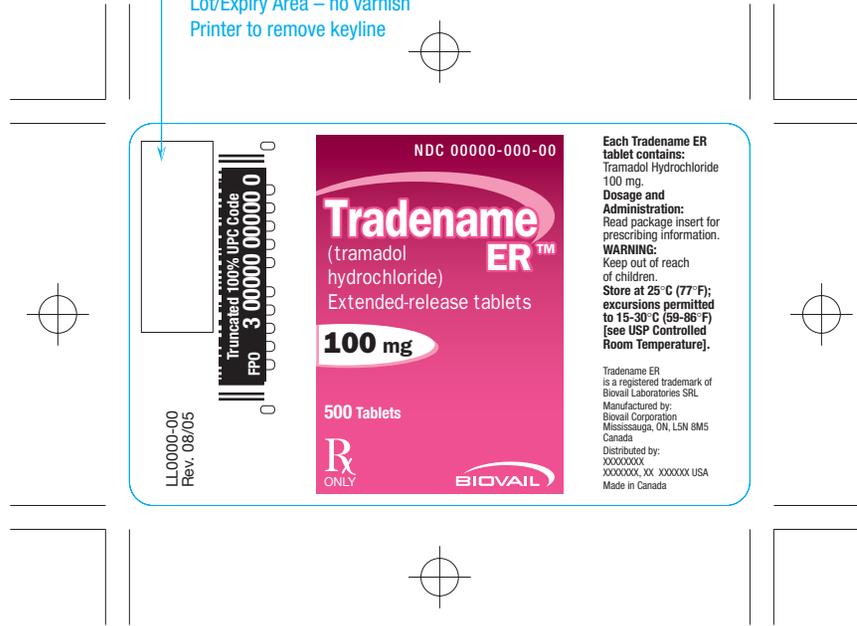
PROOFREADING

REGULATORY



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Printer to remove keyline

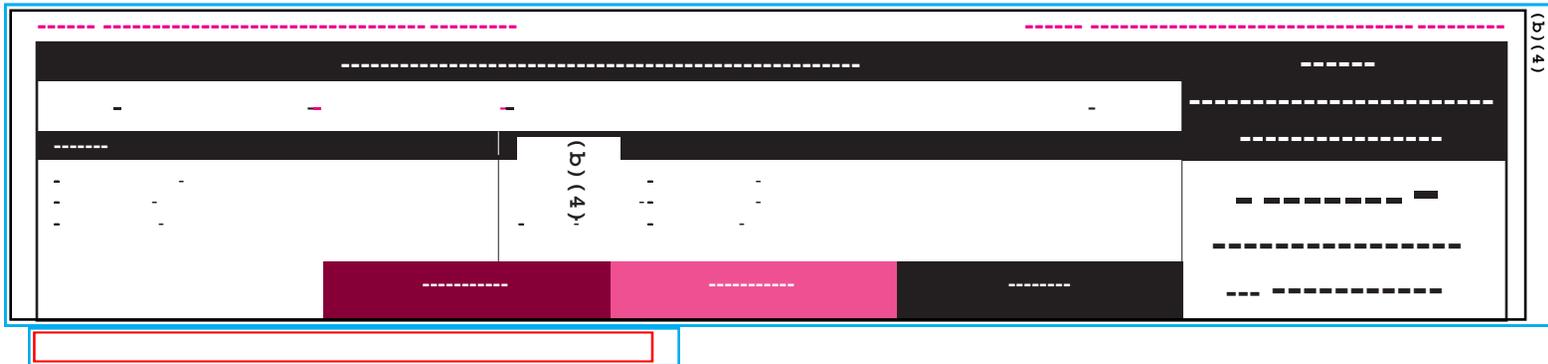


APPROVALS

FUNCTIONAL

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REGULATORY



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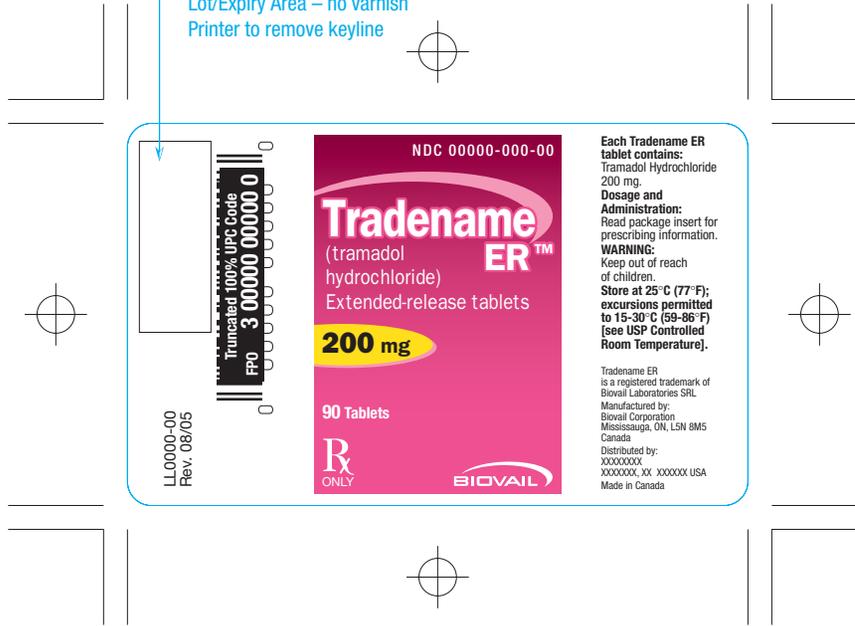


APPROVALS

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- \_\_\_\_\_ PROOFREADING
- \_\_\_\_\_ REGULATORY



10 mm x 25 mm minimum size  
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APPROVALS

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FUNCTIONAL

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PROOFREADING

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REGULATORY



<p>Tradename ER is a registered trademark of Biovail Laboratories SRL          Manufactured by: Biovail Corporation          Mississauga, ON, L5N 8M5          Canada          Distributed by: XXXXXXXX          XXXXXXXX, XX XXXXXX USA          Made in Canada</p>	 <p>NDC 00000-000-00</p> <p><b>Tradename ER™</b>          (tramadol hydrochloride)</p> <p><b>100 mg</b> Extended-release tablets</p> <p>4 Tablets</p> <p>Rx ONLY</p> <p>CLINICAL EVALUATION PACKAGE</p> <p>BIOVAIL</p>	<p><b>Each Tradename ER tablet contains:</b>          Tramadol Hydrochloride 100 mg.</p> <p><b>Dosage and Administration:</b>          Read package insert for prescribing information.</p> <p><b>WARNING:</b>          Keep out of reach of children.</p> <p><b>Store at 25°C (77°F); excursions permitted to 15-30°C (59-86°F) [see USP Controlled Room Temperature].</b></p>
<p>LL0000-00          Rev. 08/05</p>		

200%

100%

Lot/Expiry Area – no varnish  
 Printer to remove keyline

<p>Tradename ER is a registered trademark of Biovail Laboratories SRL          Manufactured by: Biovail Corporation          Mississauga, ON, L5N 8M5          Canada          Distributed by: XXXXXXXX          XXXXXXXX, XX XXXXXX USA          Made in Canada</p> <p>LL0000-00          Rev. 08/05</p>	 <p>NDC 00000-000-00</p> <p><b>Tradename ER™</b>          (tramadol hydrochloride)</p> <p><b>100 mg</b> Extended-release tablets</p> <p>4 Tablets</p> <p>Rx ONLY</p> <p>CLINICAL EVALUATION PACKAGE</p> <p>BIOVAIL</p>	<p><b>Each Tradename ER tablet contains:</b>          Tramadol Hydrochloride 100 mg.</p> <p><b>Dosage and Administration:</b>          Read package insert for prescribing information.</p> <p><b>WARNING:</b>          Keep out of reach of children.</p> <p><b>Store at 25°C (77°F); excursions permitted to 15-30°C (59-86°F) [see USP Controlled Room Temperature].</b></p>
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APPROVALS

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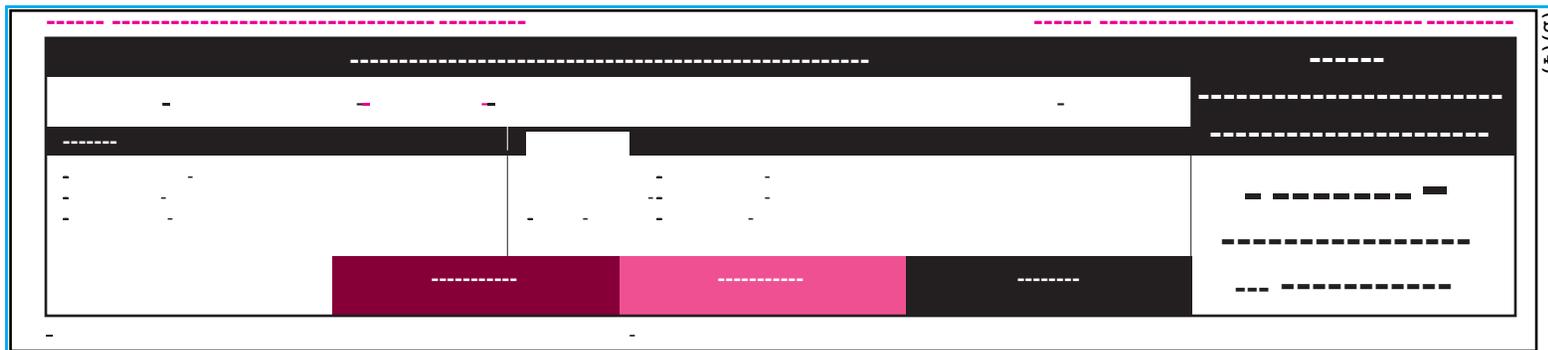
FUNCTIONAL

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PROOFREADING

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REGULATORY



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128 CODE

BIOVAIL

Rx ONLY

100 Tablets

100 mg

Tradenname ER™  
(tramadol hydrochloride)  
Extended-release tablets

00-000-00000 JDN

**Each Tradenname ER tablet contains:**  
Tramadol Hydrochloride 100 mg.

**Dosage and Administration:**  
Read package insert for prescribing information.

**WARNING:**  
Keep out of reach of children.

**Store at 25°C (77°F); excursions permitted to 15-30°C (59-86°F) [see USP Controlled Room Temperature].**

Tradenname ER is a registered trademark of Biovail Laboratories SRL.

Manufactured by:  
Biovail Corporation  
Mississauga, ON, L5N 8M5  
Canada

Distributed by:  
XXXXXXXXXX  
XXXXXXXXXX, XX XXXXXXX USA  
Made in Canada

LL0000-00  
Rev. 08/05

NDC 00000-000-00

Tradenname ER™  
(tramadol hydrochloride)  
Extended-release tablets

100 mg

100  
Tablets

Rx ONLY

BIOVAIL

NDC 00000-000-00

Tradenname ER™  
(tramadol hydrochloride)  
Extended-release tablets

100 mg

100  
Tablets

Rx ONLY

BIOVAIL



NDC 00000-000-00

Tradenname ER™  
(tramadol hydrochloride)  
Extended-release tablets

100 mg

100  
Tablets

Rx ONLY

BIOVAIL

128 CODE

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APPROVALS

FUNCTIONAL

PROOFREADING

REGULATORY





