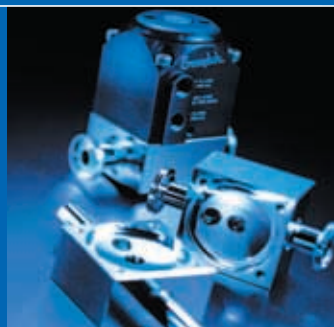
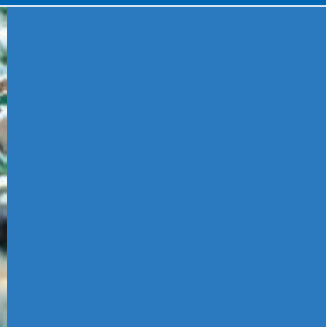
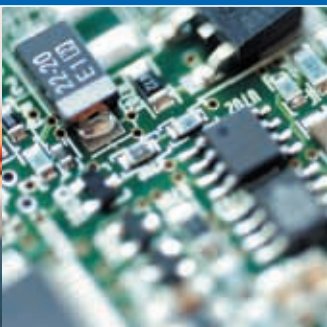




PARFIX™ Cyanoacrylate Adhesives



Cyanoacrylate Adhesives

| Product PARFIX | Item Number | Packing | Application | Color | Gap Fill | Category | Viscosity, cps | Cure Speed |
|-------------------|----------------|---------|-------------------------------------|-------|----------|---------------------------------------|-------------------|--------------------------------------|
| 3380 | 33801 | 1 oz | Industrial Parts | Black | .005" | Toughened Ethyl | 200 | Fixture - 60 sec. Full - 24 hours |
| | 33802 | 2 oz | | | | | | |
| | 33806 | 1 lb | | | | | | |
| | 33800 | 44 lbs | | | | | | |
| 3382 | 33821 | 1 oz | Wire Tacking | Clear | .008" | Modified Ethyl | 5000 | Fixture - 25 sec. Full - 24 hours |
| | 33822 | 2 oz | | | | | | |
| | 33826 | 1 lb | | | | | | |
| | 33820 | 44 lbs | | | | | | |
| 3401 | 34011 | 1 oz | General Purpose | Clear | .005" | Surface Insensitive Ethyl | 110 | Fixture - 12 sec. Full - 24 hours |
| | 34012 | 2 oz | | | | | | |
| | 34018 | 8 oz | | | | | | |
| | 34016 | 1 lb | | | | | | |
| | 34017 | 4.4 lbs | | | | | | |
| | 34010 | 44 lbs | | | | | | |
| 3403 | 34031 | 1 oz | Critical, Cosmetic Parts | Clear | .008" | Alkoxy-Ethyl low odor/low bloom | 1,000 | Fixture - 40 sec. Full - 24 hours |
| | 34032 | 2 oz | | | | | | |
| | 34038 | 8 oz | | | | | | |
| | 34036 | 1 lb | | | | | | |
| | 34037 | 4.4 lbs | | | | | | |
| | 34030 | 44 lbs | | | | | | |
| 3404 | 34041 | 1 oz | Rubber and Plastic Parts | Clear | .005" | Modified Ethyl | 80 | Fixture - 30 sec. Full - 24 hours |
| | 34042 | 2 oz | | | | | | |
| | 34048 | 8 oz | | | | | | |
| | 34046 | 1 lb | | | | | | |
| | 34047 | 4.4 lbs | | | | | | |
| | 34040 | 44 lbs | | | | | | |
| 3406 | 34061 | 1 oz | Wicking Grade | Clear | .003" | Surface Insensitive Ethyl | 20 | Fixture - 12 sec. Full - 24 hours |
| | 34062 | 2 oz | | | | | | |
| | 34068 | 8 oz | | | | | | |
| | 34066 | 1 lb | | | | | | |
| | 34067 | 4.4 lbs | | | | | | |
| | 34060 | 44 lbs | | | | | | |
| 3408 | 34081 | 1 oz | Wicking Grade | Clear | .002" | Alkoxy-Ethyl Low odor/Low bloom | 5 | Fixture - 40 sec. Full - 24 hours |
| | 34082 | 2 oz | | | | | | |
| | 34088 | 8 oz | | | | | | |
| | 34086 | 1 lb | | | | | | |
| | 34087 | 4.4 lbs | | | | | | |
| | 34080 | 44 lbs | | | | | | |
| 3409 | 34093 | 3 gm | General Purpose Industrial | Clear | .010" | Ethyl Cyanoacrylate | Gel | Fixture - 70 sec. Full - 24 hours |
| | 34091 | 20 gm | | | | | | |
| | 34096 | 300 gm | | | | | | |
| | 34090 | 44 lbs | | | | | | |
| 3410 | 34101 | 1 oz | Industrial Parts Manufacturing | Black | .008" | Rubber Toughened Ethyl | 3,500 | Fixture - 85 sec. Full - 24 hours |
| | 34102 | 2 oz | | | | | | |
| | 34106 | 1 lb | | | | | | |
| | 34107 | 4.4 lb | | | | | | |
| 3411 | 34111 | 1 oz | High Impact and Shock Resistance | Clear | .009" | Rubber Toughened Ethyl | 5,000 | Fixture - 28 sec. Full - 24 hours |
| | 34112 | 2 oz | | | | | | |
| | 34118 | 8 oz | | | | | | |
| | 34116 | 1 lb | | | | | | |
| | 34117 | 4.4 lbs | | | | | | |
| | 34110 | 44 lbs | | | | | | |
| 3412 | 34121 | 1 oz | General Purpose Bonding | Clear | .002" | General Purpose Ethyl | 3 | Fixture - 12 sec. Full - 24 hours |
| | 34122 | 2 oz | | | | | | |
| | 34126 | 1 lb | | | | | | |
| | 34120 | 44 lbs | | | | | | |

Cure Speed varies with substrates

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PARSON ADHESIVES, INC.

Cyanoacrylate Adhesives

| Product PARFIX | Item Number | Packing | Application | Color | Gap Fill | Category | Viscosity, cps | Cure Speed |
|-------------------|----------------------------------------------------|---------------------------------------------------|-----------------------------------|-------|----------|------------------------------|-------------------|--------------------------------------|
| 3414 | 34141 34142 34148 34146 34147 34140 | 1 oz 2 oz 8 oz 1 lb 4.4 lbs 44 lbs | Plastic Parts | Clear | .006" | Modified Ethyl | 110 | Fixture - 20 sec. Full - 24 hours |
| 3415 | 34151 34156 34150 | 1 oz 1 lb 44 lbs | Metal Parts | Clear | .008" | Methyl Cyanoacrylate | 3,600 | Fixture - 28 sec. Full - 24 hours |
| 3416 | 34161 34162 34166 34167 34160 | 1 oz 2 oz 1 lb 4.4 lbs 44 lbs | Plastic Parts | Clear | .008" | Modified Ethyl | 1,500 | Fixture - 30 sec. Full - 24 hours |
| 3417 | 34171 34172 34176 34170 | 1 oz 2 oz 1 lb 44 lbs | General Purpose Bonding | Clear | .002" | Ethyl Cyanoacrylate | 3 | Fixture - 20 sec. Full - 24 hours |
| 3420 | 34201 34202 34206 34200 | 1 oz 2 oz 1 lb 44 lbs | Plastic Parts | Clear | .002" | Ethyl Cyanoacrylate | 2 | Fixture - 20 sec. Full - 24 hours |
| 3422 | 34221 34222 34228 34226 34227 34220 | 1 oz 2 oz 8 oz 1 lb 4.4 lbs 44 lbs | Plastic Parts | Clear | .008" | Ethyl Cyanoacrylate | 3,200 | Fixture - 20 sec. Full - 24 hours |
| 3426 | 34263 34261 34266 34260 | 3 gm 20 gm 300 gm 44 lbs | High Performance Industrial | Black | .010" | Rubber Toughened Ethyl | Gel | Fixture - 20 sec. Full - 24 hours |
| 3430 | 34301 34302 34306 34300 | 1 oz 2 oz 1 lb 44 lbs | Metal Parts | Clear | .005" | Methyl Cyanoacrylate | 80 | Fixture - 28 sec. Full - 24 hours |
| 3431 | 34311 34312 34316 | 1 oz 2 oz 1 lb | General Purpose | Clear | .005" | Modified Ethyl | 1000 | Fixture - 14 sec. Full - 24 hours |
| 3444 | 34441 34442 34446 34440 | 1 oz 2 oz 1 lb 44 lb | Wire Tacking | Clear | .007" | High Temperature Ethyl | 700 | Fixture - 28 sec. Full - 24 hours |
| 3454 | 34543 34541 34546 34540 | 3 gm 20 gm 300 gm 44 lb | Wide variety of surfaces | Clear | 0.10" | Surface Insensitive Ethyl | Gel | Fixture - 15 sec. Full - 24 hours |

Cure Speed varies with substrates

Cyanoacrylate Adhesives

| Product PARFIX | Item Number | Packing | Application | Color | Gap Fill | Category | Viscosity, cps | Cure Speed |
|----------------|-------------------------------------------|------------------------------------------|------------------------------------|-------|----------|---------------------------------------|----------------|---------------------------------------|
| 3460 | 34601 34606 34600 | 1 oz 1 lb 44 lb | Low odor/Low bloom | Clear | .004" | Alkoxy-Ethyl Cyanoacrylate | 45 | Fixture - 50 sec. Full - 24 hours |
| 3480 | 34801 34802 34806 34807 34800 | 1 oz 2 oz 1 lb 4.4 lb 44 lbs | Industrial Parts Manufacturing | Black | .006" | Toughened Ethyl | 300 | Fixture - 80 sec. Full - 24 hours |
| 3493 | 34931 34936 34930 | 1 oz 2 oz 44 lb | Low Viscosity Metal Bonder | Clear | .002" | Methyl Cyanoacrylate | 2 | Fixture - 20 sec. Full - 24 hours |
| 3495 | 34951 34952 34956 34950 | 1 oz 2 oz 1 lb 44 lb | General Purpose Industrial | Clear | .004" | Ethyl Cyanoacrylate | 45 | Fixture - 20 sec. Full - 24 hours |
| 3496 | 34961 34966 34960 | 1 oz 1 lb 44 lbs | Rubber and Metal Parts | Clear | .006" | Methyl Cyanoacrylate | 125 | Fixture - 25 sec. Full - 24 hours |
| 3498 | 34981 34986 34987 | 1 oz 1 lb 4.4 lbs | High Temperature Resistance | Clear | .007" | Modified Ethyl | 500 | Fixture - 45 sec. Full - 24 hours |
| 3499 | 34991 34996 | 20 gm 300 gm | High Temperature Resistance Gel | Clear | .010" | Modified Ethyl | Gel | Fixture - 70 sec. Full - 24 hours |
| 3203 | 32021 32026 32037 | 1 oz 1 lb 4.4 lbs | High Temperature Resistance | Clear | .005" | Modified Ethyl | 375 | Fixture - 30 sec. Full - 24 hours |
| 3204 | 32041 32046 32047 | 1 oz 1 lb 4.4 lbs | High Temperature Resistance | Clear | .008" | Modified Ethyl | 4,000 | Fixture - 30 sec. Full - 24 hours |
| 3205 | 32051 32056 | 20 gm 300 gm | High Temperature Resistance | Clear | .010" | Modified Surface Insensitive Ethyl | Gel | Fixture - 30 sec. Full - 24 hours |
| 3210 | 32101 32106 32107 | 1 oz 1 lb 4.4 lbs | High Temperature Resistance | Black | .005" | Rubber Toughened Ethyl | 160 | Fixture - 100 sec. Full - 24 hours |
| 3211 | 32111 32116 32117 | 1 oz 1 lb 4.4 lbs | High Temperature Resistance | Black | .007" | Rubber Toughened Ethyl | 2,500 | Fixture - 200 sec. Full - 24 hours |
| 3212 | 32121 32126 | 20 gm 300 gm | High Temperature Resistance | Black | .008" | Rubber Toughened Ethyl | 11,000 | Fixture - 345 sec. Full - 24 hours |
| 3471 | 34711 34716 34717 34710 | 1 oz 1 lb 4.4 lbs 44 lb | Variety of surfaces | Clear | .007" | Surface Insensitive Ethyl | 600 | Fixture - 10 sec. Full - 24 hours |

Cure Speed varies with substrates

Surface Preparation

Parson offers complete line of Accelerators, Primers and De-Bonder for Cyanoacrylate adhesives. PARFIX accelerators are designed to increase the cure speed and gap-filling capabilities of cyanoacrylate adhesives. The surface properties of some materials are acidic or contain very low moisture content which slow down the curing of cyanoacrylate adhesives.

PARFIX accelerator is formulated to harden CA in ten seconds or less and it also helps to cure excess CA that oozes out of joints during assembly. PARFIX accelerator can be applied to one surface and CA to the opposite surface. When brought together, they will bond instantly.

PARFIX primers are formulated to insure cure on inactive surfaces and increase the adhesion on low energy surfaces.

PROPERTIES TABLE

| Product PARFIX | Part Number | Packing | Color | Viscosity, cps | On Part Life | Dry Time | Application |
|----------------|-------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-------------|----------------|--------------|-------------|---------------------------------------|
| 3712 | 10252 10254 10259 10250 | 2 oz bottle 4 oz bottle 1 gallon 55 gallon | Clear/amber | 1 | 1 min. | < 30 sec. | All Cyanoacrylate Adhesives |
| 1155 | 11552 11554 11447 11551 11555 11553 11550 | 2 oz bottle 4 oz bottle 12 oz Aerosol 16 oz bottle 1 gallon 5 gallon 55 gallon | Clear/amber | 0.5 | 1 min. | < 30 sec. | All Cyanoacrylate Adhesives |
| 3793 | 37932 37934 37939 | 2 oz bottle 4 oz bottle 1 gallon | Light amber | 3 | <2 hrs. | < 10 min. | Primer for Cyanoacrylate Adhesives |
| 3109 | 31092 31094 31099 | 2 oz bottle 4 oz bottle 1 gallon | Clear/amber | 3 | 1 min. | < 5 sec. | All Cyanoacrylate Adhesives |
| 1144 | 11442 11446 11441 11445 | 2 oz bottle 6 oz Aerosol 1 gallon can 5 gallon drum | Amber | 2 | 7 days | 30 -70 sec. | All Cyanoacrylate Adhesives |
| 1122 | 11221 11222 11229 | 1 oz bottle 2 oz bottle 1 gallon | Clear/amber | 1 | ----- | < 30 sec. | De-Bonder for Cyanoacrylate Adhesives |
| 3770 | 37702 37704 | 2 oz bottle 4 oz bottle | Clear/amber | 1 | 2 hrs. | < 30 sec. | Primer for Cyanoacrylate Adhesives |



PARSON is one of the leading manufacturer of high quality cyanoacrylate adhesives for wide variety of industrial assembly applications. Parfix range of cyanoacrylate adhesives are triple distilled to provide the highest industrial strength with consistent performance for every assembly applications. Parfix cyanoacrylate adhesives are available from 3 gram tube to 200 kg drum packing. We also offer extensive private label services with no minimum quantity requirements.

PARSON also manufactures following engineering and structural adhesives:

- **SONLOK Anaerobic Adhesives**
- **PARTITE Methacrylate & Structural Acrylic Adhesives**
- **PARLITE UV Curable Adhesives**
- **PARBOND Epoxy & Polyurethane Adhesives**
- **PARSEAL Impregnation Sealant**

We supply these adhesives to wide variety of industries such as the Automotive, Aerospace, Railway, Marine, Electronics, Sporting Goods, Oil & Gas, Sign & Display, Medical Device, Printing & Graphics, Furniture, Construction, Transmission & Engine Products and General Assembly. PARSON has more than 1,200 customers in 43 different countries around the world.

- **ISO 9001 : 2000 Certified Company**
- **DVGW Certified Company**
- **ROHS Compliance**
- **SGS Certified**



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