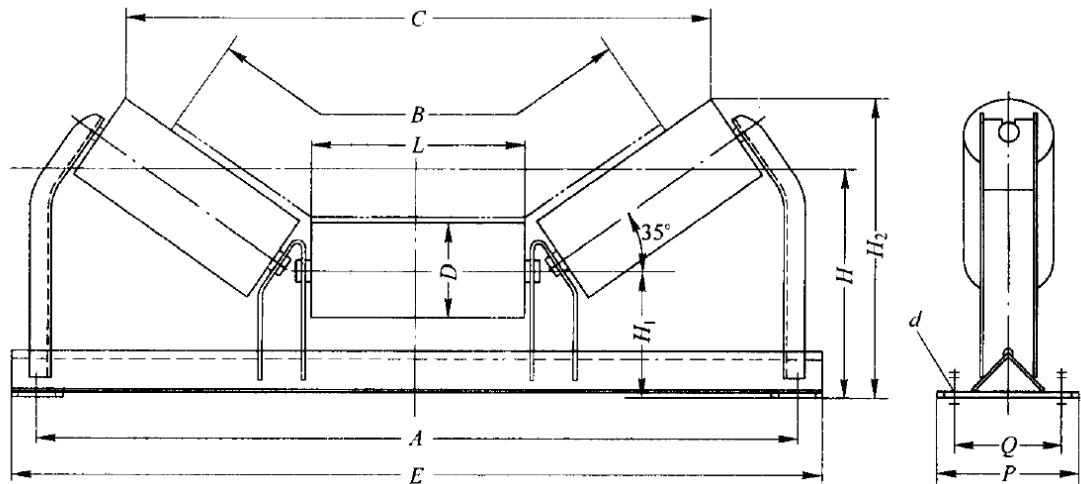


6.3 承载托辊 Carrier Idler Set

一、35° 槽形托辊 35° Trough Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

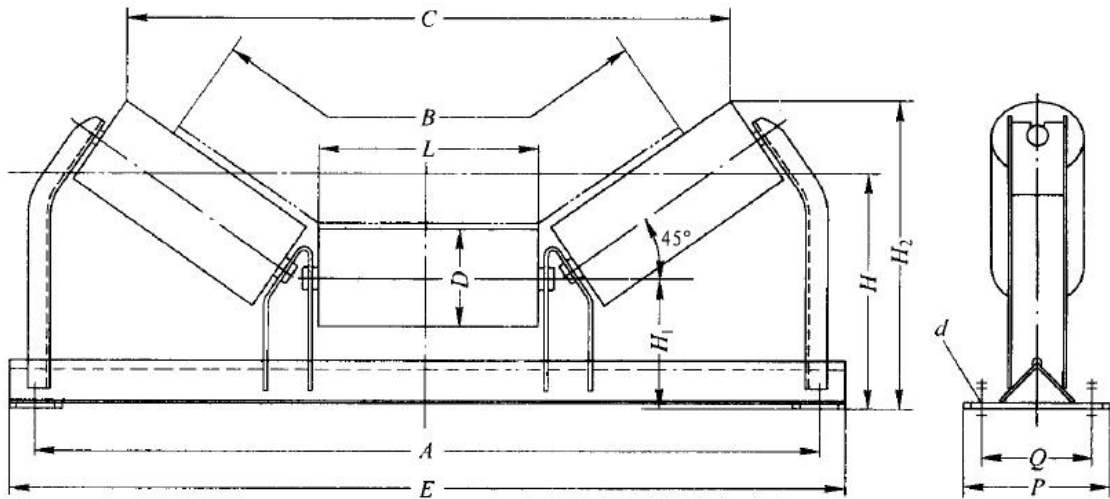
表6-3 mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承											
500	63.5	200	G102	6203/C4	740	800	569	200	119	272	170	130	M12	12.5	50C114
	76		G202	6204/C4			565	210	122	284				14.9	50C214
	89		G302	6204/C4			559	220	135.5	298				15.8	50C314
650	76	250	G203	6204/C4	890	950	698	225	122	312	170	130	M12	16.6	65C214
	89		G303	6204/C4			691	235	135.5	327				17.1	65C314
	108		G403	6205/C4			683	265	146	346				21.3	65C414
800	89	315	G304	6204/C4	1090	1150	862	245	135.5	364	170	130	M12	22.1	80C314
	108		G404	6205/C4			855	270	146	383				26.7	80C414
	133		G504	6305/C4			840	305	159.5	407				33.2	80C514
1000	108	380	G405	6205/C4	1290	1350	1037	300	159	437	220	170	M16	38.0	100C414
	133		G505	6305/C4			1022	325	173.5	461				45.5	100C514
	159		G605	6306/C4			1017	370	190.5	490				57.1	100C614
1200	108	465	G406	6205/C4	1540	1600	1261	335	176	502	260	200	M16	50.5	120C414
	133		G506	6305/C4			1247	360	190.5	527				59.2	120C514
	159		G606	6306/C4			1242	390	207.5	556				72.4	120C614
1400	108	530	G408	6205/C4	1740	1800	1433	350	184	548	280	220	M16	56.2	140C414
	133		G508	6305/C4			1418	380	198.5	573				65.7	140C514
	159		G608	6306/C4			1413	410	215.5	602				87.8	140C614

保留品种

800	108	315	GP2103	6204/C4	1090	1150		270	146	385	170	130	M12	24. 3	03C0121
1000	108	380	GP2304	6305/C4	290	1350		300	159	437	220	170	M16	38. 7	04C0123
	133		GP3204	6205/C4				325	173. 5	462				43. 5	04C0132
1200	108	465	GP2305	6305/C4	1540	1600		335	176	503	260	200	M16	51. 2	05C0123
			GP2405	6306/C4										55. 1	05C0124
	133		GP3205	6205/C4				360	190. 5	528				57. 5	05C0132
			GP3405	6306/C4										63. 5	05C0134
	159		GP4205	6205/C4				390	207. 5	557				65. 1	05C0142
			GP4305	6305/C4										66. 4	05C0143
1400	108	530	GP2306	6305/C4	1740	1800		350	184	548	280	220	M16	56. 6	06C0123
			GP2406	6306/C4										68. 8	06C0124
	133		GP3406	6306/C4				380	198. 5	573				78. 3	06C0134
	159		GP4306	6305/C4				410	215. 5	603				74. 8	06C0143

二、45° 槽形托辊 45° Trough Idler Set



说明：与中间架连接的紧固件已包括在本部件内。 Note: Fasteners that attach to the middle frame are included with this part.

表6-4

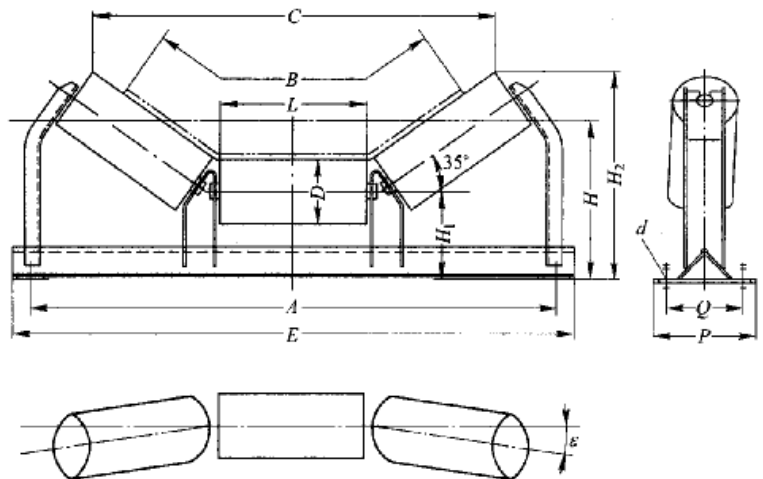
mm

带宽 B	辊子 Ider				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图 号	轴承											
500	63.5	200	G102	6203/C4	740	800	527	200	119	300	170	130	M12	12.2	50C115
	76		G202	6204/C4			523	210	122	301				15.2	50C215
	89		G302	6204/C4			514	220	135.5	328				16.4	50C315
650	76	250	G203	6204/C4	890	950	643.5	225	122	342	170	130	M12	17.1	65C215
	89		G303	6204/C4			634	235	135.5	364				17.8	65C315
	108		G403	6205/C4			621	265	146	381				22	65C415
800	89	315	G304	6204/C4	1090	1150	791	245	135.5	410	170	130	M12	22.8	80C315
	108		G404	6205/C4			778	270	146	427				27.5	80C415
	133		G504	6305/C4			785	305	159.5	455				35.2	80C515
1000	108	380	G405	6205/C4	1290	1350	940	300	159	487	220	170	M16	40.5	100C415
	133		G505	6305/C4			942	325	173.5	515				48.3	100C515
	159		G605	6306/C4			923	370	192.5	543				60.8	100C615
1200	108	465	G406	6205/C4	1540	1600	1144	335	176	564	260	200	M16	53.4	120C415
	133		G506	6305/C4			1147	360	190.5	592				62.3	120C515
	159		G606	6306/C4			1128.6	390	207.5	618				75.4	120C615
1400	108	530	G408	6205/C4	1740	1800	1301	350	184	618	280	220	M16	67.2	140C415
	133		G508	6305/C4			1304	380	198.5	646				76.8	140C515
	159		G608	6306/C4			1285.5	410	215.5	672				92.4	140C615

保 留 品 种

1000	108	380	GP2304	6305/C4	1290	1350		300	159	487	220	170	M16	41.6	04C0223
1200	108	465	GP2305	6305/C4	1540	1600		335	176	564	260	200	M16	54.6	05C0223
	133		GP3405	6306/C4				360	190.5	592				67.5	05C0234
1400	108	530	GP2306	6305/C4	1740	1800		350	184	618	280	220	M16	72.5	06C0223
	133		GP3406	6306/C4				380	198.5	646				82.4	06C0234

三、35° 槽形前倾托辊 35° Trough lean forward Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

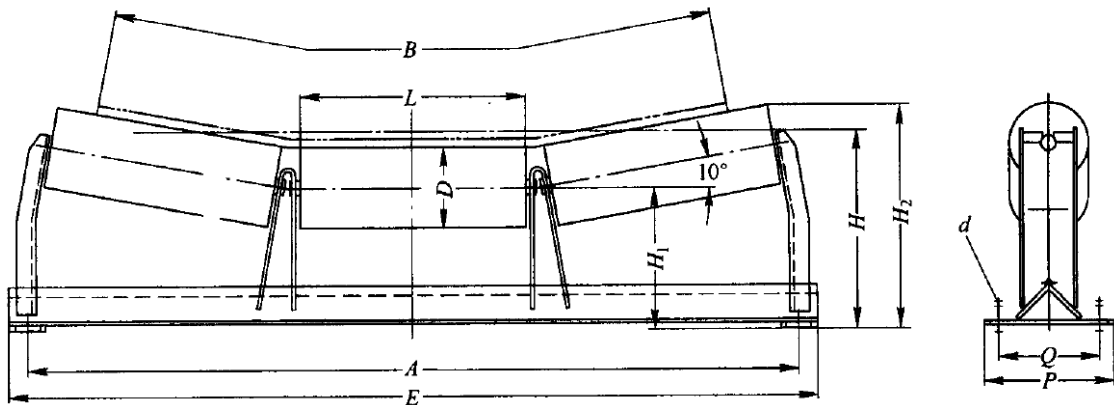
表6-5 mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	ε	P	Q	d	质量 /kg	图 号
	D	L	图 号	轴承												
500	63.5	200	G102	6203/CA	740	800	569	200	119	272	1° 30'	170	130	M12	12.5	50C124
	76		G202	6204/CA			565	210	122	284					14.9	50C224
	89		G302	6204/CA			559	220	135.5	298					15.8	50C324
650	76	250	G203	6204/C4	890	950	698	225	122	312	1° 26'	170	130	M12	16.6	65C224
	89		G303	6204/C4			691	235	135.5	327					17.1	65C324
	108		C403	6205/C4			683	265	146	346					21.3	65C424
800	89	315	G304	6204/C4	1090	1150	862	245	135.5	364	1° 20'	170	130	M12	22.1	80C324
	108		C404	6205/C4			855	270	146	383					26.7	80C424
	133		G504	6305/C4			840	305	159.5	407					33.2	80C524
1000	108	380	G405	6205/C4	1290	1350	1037	300	159	437	1° 23'	220	170	M16	38.0	100C424
	133		G505	6305/C4			1022	325	173.5	461					45.5	100C524
	159		G605	6306/C4			1017	370	190.5	490					57.1	100C624
1200	108	465	G406	6205/C4	1540	1600	1261	355	176	502	1° 23'	260	200	M16	50.5	120CA24
	133		G506	6305/C4			1247	360	190.5	527					59.2	120C524
	159		G606	6306/C4			1242	390	207.5	556					72.4	120C624
1400	108	530	G408	6205/C4	1740	1800	1433	350	184	548	1° 25'	280	220	M16	56.2	140C424
	133		G508	6305/C4			1418	380	198.5	573					65.7	140C524
	159		G608	6306/C4			1413	410	215.5	602					87.8	140C624

保留品种

800	108	315	GP2103	6204/C4	1090	1150		270	146	385	1° 20'	170	130	M12	24. 3	03C0321
1000	108	380	GP2304	6305/C4	1290	1350		300	159	437	1° 23'	220	170	M16	38. 7	04C0323
	133		GP3204	6205/C4				325	173. 5	462					43. 5	04C0132
1200	108	465	GP2305	6305/C4	1540	1600		335	176	503	1° 23'	260	200	M16	51. 2	05C0123
			GP2405	6306/C4											55. 1	05C124
	133		GP3205	6205/C4				360	190. 5	528					57. 5	05C132
			GP3405	6306/C4												63. 5
	159		GP4205	6205/C4				390	207. 5	557	1° 25'				65. 1	05C142
			GP4305	6305/C4												
1400	108	530	GP2306	6305/C4	1740	1800		350	184	548	1° 25'	280	220	M16	56. 6	06C0123
			GP2406	6306/C4											68. 8	06C0124
	133		GP3406	6306/C4				380	198. 5	573					78. 3	06C0134
	159		GP4306	6305/C4				410	215. 5	603					74. 8	06C0143

四、10° 过渡托辊 10° Transtion Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

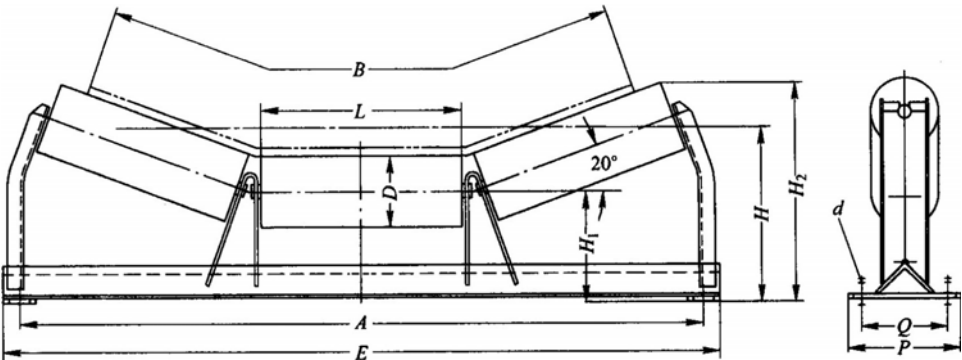
表6-6

mm

带宽 B	辊子 Idler				A	E	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承										
800	89	315	G304	6204/C4	1090	1150	245	180.5	281	170	130	M12	21.7	80C311
	108		G404	6205/C4			270	193	303				26.4	80C411
	133		G504	6305/C4			305	207	331				32.8	80C511

带宽 B	辊子 Idler				A	E	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承										
1000	108	380	G405	6205/C4	1290	1350	300	216	339	220	170	M16	37.4	100C411
	133		G505	6305/C4			325	230.5	366				44.9	100C511
	159		G605	6306/C4			370	249.5	397				56.4	100C611
1200	108	465	G406	6205/C4	1540	1600	335	254	392	260	200	M16	50.1	120C411
	133		G506	6305/C4			360	268.5	418				58.8	120C511
	159		G606	6306/C4			390	285.5	448				71.8	120C611
1400	108	530	G408	6205/C4	1740	1800	350	262	411	280	220	M16	55.5	140C411
	133		G508	6305/C4			380	276.5	438				64.8	140C511
	159		G608	6306/C4			410	293.5	468				86.9	140C611

五、20° 过渡托辊 20° Transtion Idler Set

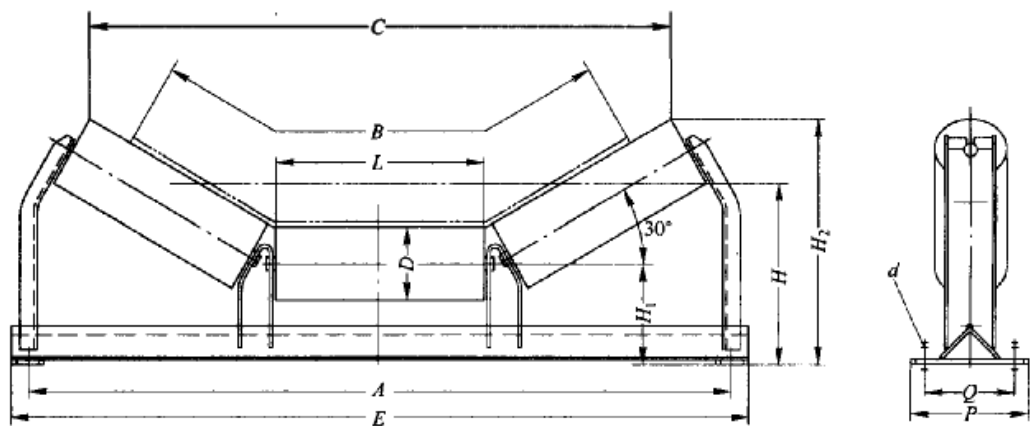


说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

表6-7 mm

带宽 B	辊子 Idler				A	E	H	H ₁	H ₂	F	Q	d	质量 /kg	图 号
	D	L	图号	轴承										
800	89	315	G304	6204/C4	1090	1150	245	160.5	316	170	130	M12	21.9	80C312
	108		G404	6205/C4			270	173	338				26	80C412
	133		G504	6305/C4			305	191	380				33.1	80C512
1000	108	380	G405	6205/C4	1290	1350	300	191	380	220	170	M16	37.6	100C412
	133		G505	6305/C4			325	205.5	406				45.1	100C512
	159		G605	6306/C4			370	237.5	450				56.9	100C612
1200	108	465	G406	6205/C4	1540	1600	335	217	435	260	200	M16	50.2	120C412
	133		G506	6305/C4			360	231.5	461				58.7	120C512
	159		G606	6306/C4			390	248.5	490				71.8	120C612
1400	108	530	G408	6205/C4	1740	1800	350	225	465	280	220	M16	55.7	140C412
	133		G508	6305/C4			380	239.5	491				65.1	140C512
	159		G608	6306/C4			410	256.5	521				87.1	140C612

六 30° 过渡托辊 30° Transtion Idler Set



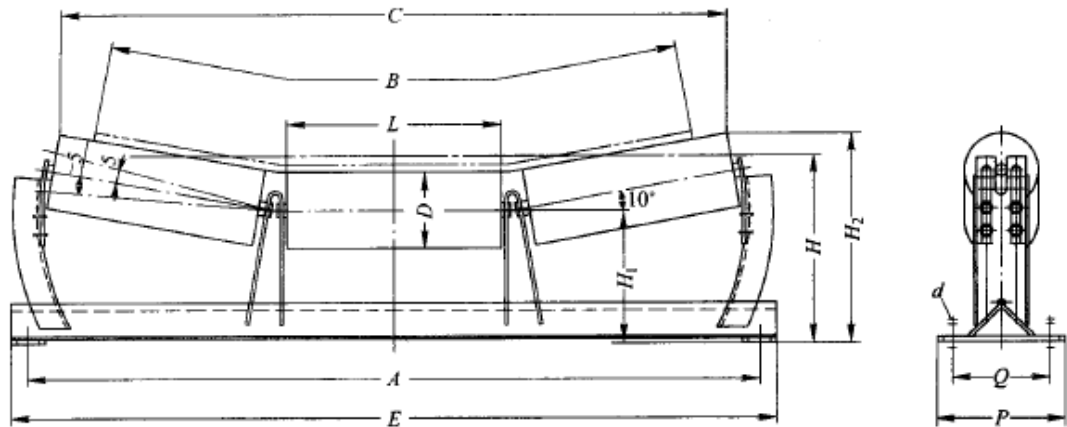
说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

表6-8

mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承											
800	89	315	G304	6204/C4	1090	1150	899	245	142.5	348	170	130	M12	21.8	80C313
	108		G404	6205/C4			889	270	155	369				26.5	80C413
	133		G504	6305/C4			877	305	168.5	395				32.9	80C513
1000	108	380	G405	6205/C4	1290	1350	1079	300	167	416	220	170	M16	37.9	100C413
	133		G505	6305/C4			1067	325	181.5	442				45.4	100C513
	159		G605	6306/C4			1054	370	201.5	473				56.8	100C613
1200	108	465	G406	6205/C4	1540	1600	1311	335	183	475	260	200	M16	50.3	120C413
	133		G506	6305/C4			1299	360	197.5	500				58.9	120C513
	159		G606	6306/C4			1286	390	214.5	529				71.9	120C613
1400	108	530	G408	6205/C4	1740	1800	1489	350	191	516	280	220	M16	56	140C413
	133		G508	6305/C4			1476	380	205.5	541				65.4	140C513
	159		G608	6306/C4			1463	410	222.5	570				87.2	140C613

七、10° ±5° 可调槽角过渡托辊 10° ±5° Adjustable Trough Transition Idler Set



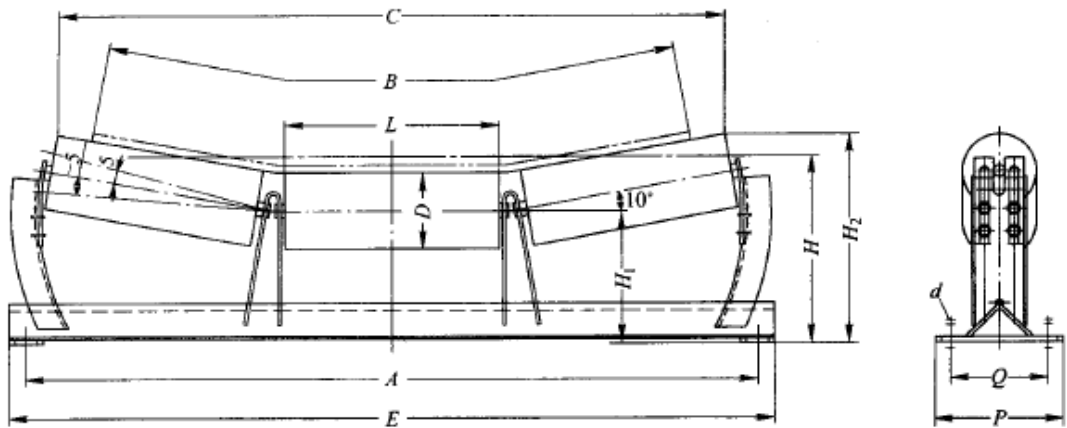
说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

表6-9

mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承											
800	89	315	G304	6204/C4	1090	1150	984	245	180.5	281	170	130	M12	25	80C317
	108		G404	6205/C4			979	270	193	302				31	80C417
	133		G504	6305/C4			971	305	207	329				38	80C517
1000	108	380	G405	6205/C4	1290	1350	1186	300	216	338	220	170	M16	41	100C417
	133		G505	6305/C4			1177	325	230.5	364				46	100C517
	159		G605	6306/C4			1167	374	249.5	396				60	100C617
1200	108	465	G406	6205/C4	1540	1600	1438	335	254	391	260	200	M16	54	120C417
	133		G506	6305/C4			1430	360	268.3	417				62	120C517
	159		G606	6306/C4			1425	390	285.5	447				76	120C617
1400	108	530	G408	6205/C4	1740	1800	1631	350	262	410	280	220	M16	59	140C417
	133		G508	6305/C4			1623	380	276.5	437				66	140C517
	159		G608	6306/C4			1618	391	293.5	467				91	140C617

八、20° ±5° 可调槽角过渡托辊 20°±5° Adjustable Trough Transition Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

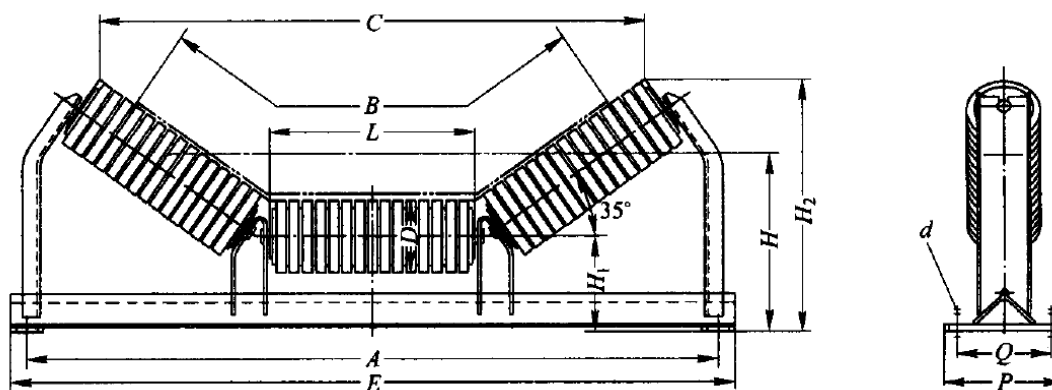
表6-10

mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承											
800	89	315	G304	6204/C4	1090	1150	946	245	160.5	314	170	130	M12	26	80C318
	108		G404	6205/C4			940	270	173	336				30	80C418
	133		G504	6305/C4			927	305	195	370				38	80C518
1000	108	380	G405	6205/C4	1290	1350	1139	300	191	378	220	170	M16	41	100C418
	133		G505	6305/C4			1126	325	205.5	404				48	100C518
	159		G605	6306/C4			1110	370	237.5	447				61	100C618

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承											
1200	108	465	G406	6205/C4	1540	1600	1384	335	217	434	260	200	M16	54	120C418
	133		G506	6305/C4			1372	360	231.5	459				62	120C518
	159		G606	6306/C4			1363	390	248.5	488				76	120C618
1400	108	530	G408	6205/C4	1740	1800	1571	350	225	464	280	220	M16	60	140C418
	133		G508	6305/C4			1559	380	239.5	490				69	140C518
	159		G608	6306/C4			1550	410	256.5	519				91	140C618

九、35° 缓冲托辊 35° Impact Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

表6-11

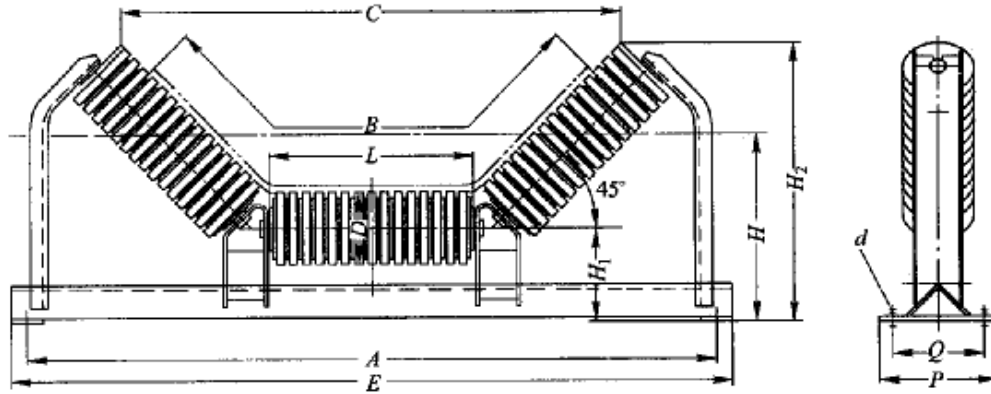
mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量 /kg	图 号
	D	L	图号	轴承											
500	89	200	G302H	6204/C4	740	800	559	220	135.5	298	170	130	M12	18.8	50C314H
650	89	250	G303H	6204/C4	890	950	691	235	135.5	327	170	130	M12	22.1	65C314H
	108		G403H	6305/C4			683	265	146	346				28.5	65C414H
800	89	315	G304H	6204/C4	1090	1150	862	245	135.5	364	170	130	M12	28.3	80C314H
	108		G404H	6305/C4			855	270	146	383				36.2	80C414H
	133		G504H	6306/C4			840	305	159.5	409				50.8	80C514H
1000	108	380	G405H	6305/C4	1290	1350	1037	300	159	437	220	170	M16	49.9	100C414H
	133		G505H	6306/C4			1022	325	173.5	461				61.6	100C514H
	159		G605H	6308/C4			1017	370	190.5	490				80.4	100C614H
1200	108	465	G406H	6305/C4	1540	1600	1261	335	176	502	260	200	M16	66.9	120C414H
	133		G506H	6306/C4			1247	360	190.5	527				80.6	120C514H
	159		G606H	6308/C4			1242	390	207.5	556				101.3	120C614H
1400	108	530	G408H	6305/C4	1740	1800	1433	350	184	548	280	220	M16	75.5	140C414H
	133		G508H	6306/C4			1418	380	198.5	573				89	140C514H
	159		G608H	6308/C4			1413	410	215.5	602				120.7	140C614H

保留品种

1200	159	465	GH4405	6306/C4	1540	1600		390	207.5	557	260	200	M16	88.5	05C0744
1400	159	530	GH4406	6306/C4	1740	1800		410	215.5	603	280	220	M16	107.8	06C0744

十、45° 缓冲托辊 45° Impact Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

表6-12

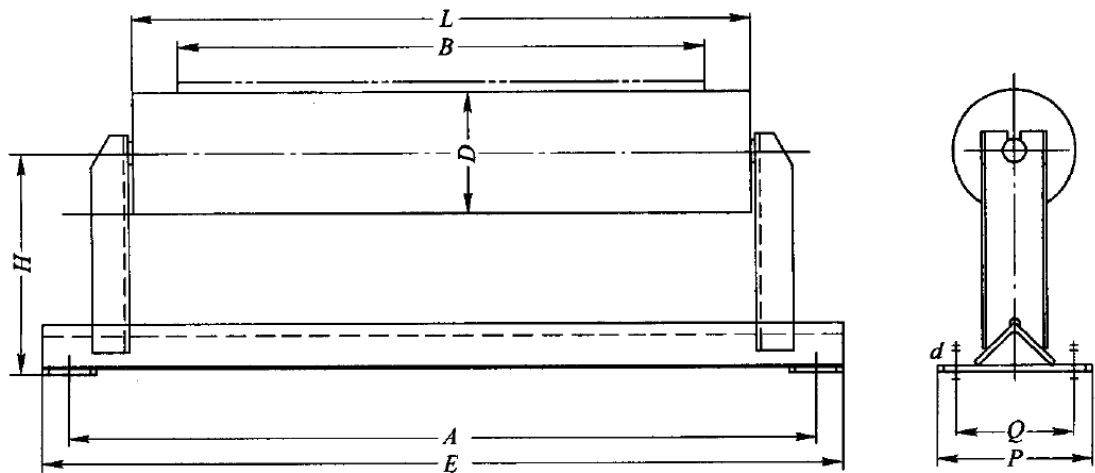
mm

带宽 B	辊子 Idler				A	E	C	H	H ₁	H ₂	P	Q	d	质量	图号
	D	L	图号	轴承											
500	89	200	G302H	6204/C4	740	800	514	220	135.5	328	170	130	M12	18.6	50C315H
650	89	250	G303H	6204/C4	890	950	634	235	135.5	364	170	130	M12	22.2	65C315H
	108		G403H	6305/C4			621	265	146	381				31.7	65C415H
800	89	315	G304H	6204/C4	1090	1150	791	245	135.5	410	170	130	M12	29.0	80C315H
	10S		G404H	6305/C4			778	270	146	427				37.1	80C415H
	133		G504H	6306/C4			785	305	159.5	455				49.9	80C515H
1000	108	380	G405H	6305/C4	1290	1350	940	300	159	487	220	170	M16	52.9	100C415H
	133		G505H	6306/C4			942	325	173.5	515				65.3	100C515H
	159		G605H	6308/C4			923	370	192.5	543				89.4	100C615H
1200	108	465	G406H	6305/C4	1540	1600	1144	335	176	564	260	200	M16	70.4	120C415H
	133		G506H	6306/C4			1147	360	190.5	592				81.8	120C515H
	159		G606H	6308/C4			1129	390	207.5	618				107.5	120C615H
1400	108	530	G408H	6305/C4	1740	1800	1301	350	184	618	280	220	M16	89.5	140C415H
	133		G508H	6306/C4			1304	380	198.5	646				101.2	140C515H
	159		G608H	6308/C4			1286	410	215.5	672				125.9	140C615H

保留品种

1200	159	465	GH4405	6306/C4	1540	1600		390	270.5	618	260	200	M16	93.3	05C0844
1400	159	530	GH4406	6306/C4	1740	1800		410	215.5	672	280	220	M16	112.9	06C0844

十一、平形上托辊 Flat Upper Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: Fasteners that attach to the middle frame are included with this part.

表6-13 mm

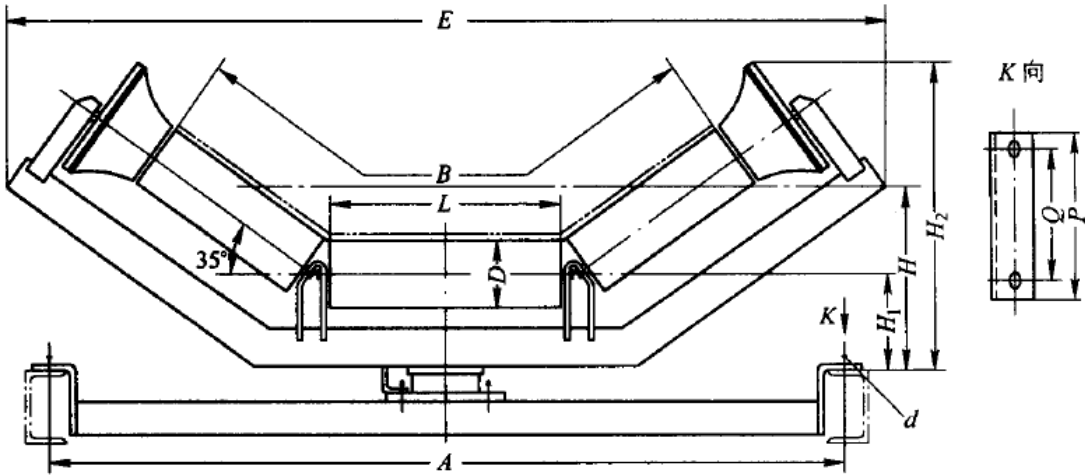
带宽 B	辊子 Idler				A	E	H	P	Q	d	质量	图号
	D	L	图号	轴承								
500	63.5	600	G109	6203/C4	740	800	169	170	130	M12	9.8	50C110
	76		G209	6204/C4			172				11.6	50C210
	89		G309	6204/C4			175.5				12.3	50C310
650	76	750	G212	6204/C4	890	950	187	170	130	M12	13.6	65C210
	89		G312	6204/C4			190.5				14.4	65C310
	108		G412	6205/C4			211				17.2	65C410
800	89	950	G315	6204/C4	1090	1150	200.5	170	130	M12	18.2	80C310
	108		G415	6205/C4			216				21.4	80C410
	133		G515	6305/C4			238.5				26.5	80C510
1000	108	1150	G419	6205/C4	1290	1350	246	220	170	M16	32.2	100C410
	133		G519	6305/C4			258.5				38.3	100C510
	159		G619	6306/C4			290.5				47.1	100C610

带宽 B	辊子 Idler				A	E	H ₁	P	Q	d	质量	图号
	D	L	图号	轴承								
1200	108	1400	G421	6205/C4	1540	1600	281	260	200	M16	44.4	120C410
	133		G521	6305/C4			293.5				51.4	120C510
	159		G621	6306/C4			310.5				61.7	140C610
1400	108	1600	G423	6205/C4	1740	1800	296	280	220	M16	49.9	140C410
	133		G523	6305/C4			313.5				57.9	140C510
	159		G623	6306/C4			330.5				67.1	140C610

保留品种

800	89	950	GP1211	6205/C4	1090	1150	200.5	170	130	M12	19.0	03C1412
	108		GP2311	6305/C4			216				20.9	03C1423
1000	108	1150	GP2312	6305/C4	1290	1350	246	220	170	M16	31.9	04C1423
1200	108	1400	GP2313	6305/C4	1540	1600	281	260	200	M16	40.9	05C1423
	159		GP4313	6305/C4			310.5				56.7	05C1443
1400	108	1600	GP2314	6305/C4	1740	1800	296	280	220	M16	52.7	06C1423
	159		GP4314	6305/C4			330.5				63.1	06C1443

十二、摩擦上调心托辊 Upper Self Aligning Friction Idler Set

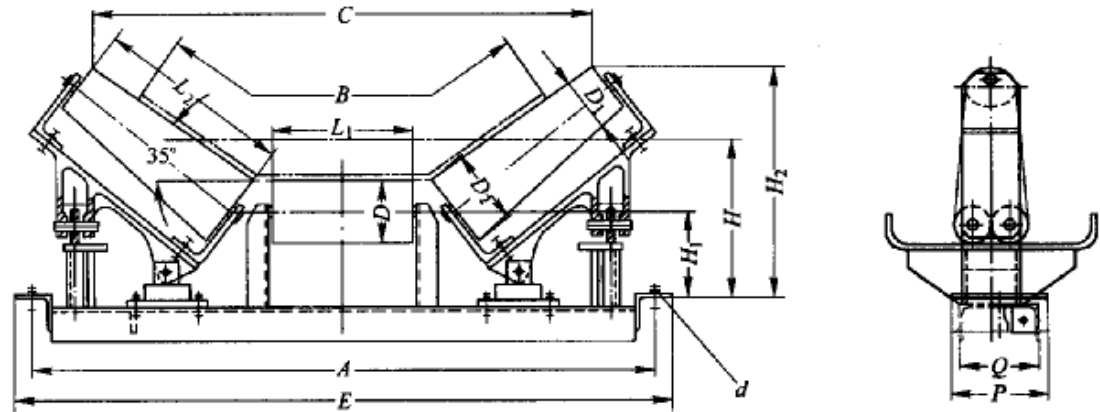


说明：1. 与中间架连接的紧固件已包括在本部件内；2. 要求变更尺寸A时，须在订货表中注明其数值。

Note: 1.Fasteners that attach to the middle frame are included with this part.
2.When requesting a change in dimension A, its value must be indicated in the order form.

表6-14														
mm														
带宽 B	辊子 Idler				A	E	H	H ₁	H ₂	P	Q	d	质量 /kg	图号
	D	L	图号	轴承										
500	63.5	200	G102	6203/C4	740	914	200	119	319	170	130	M12	30.6	50C114M
	76		G202	6204/C4		920	210	122	332.5				45.6	50C214M
	89		G302	6204/C4		912	220	135.5	350				48.4	50C314M
650	76	250	G203	6204/C4	890	1063	225	122	362	170	130	M12	49.3	65C214M
	89		G303	6204/C4		1005	235	135.5	379				51.7	65C314M
	108		G403	6205/C4		1100	265	146	414				51.8	65C414M
800	89	315	G304	6204/C4	1090	1183	245	135.5	404	170	130	M12	59	80C314M
	108		G404	6205/C4		1243	270	146	442				73.1	80C414M
	133		G504	6305/C4		1243	305	159.5	468				75.7	80C514M
1000	108	380	G405	6205/C4	1290	1439	300	159	492	220	170	M16	85.9	100C414M
	133		G505	6305/C4		1520	325	173.5	540				105.5	100C514M
	159		G605	6306/C4		1524	370	190.5	557				111.6	100C614M
1200	108	465	G406	6205/C4	1540	1639	335	176	544	260	200	M16	100.7	120C414M
	133		G506	6305/C4		1715	360	190.4	590				121.2	120C514M
	159		G606	6306C4		1717	390	207.4	607				127.4	120C614M
1400	108	530	G408	6205/C4	1740	1814	350	184	590	280	220	M16	102.4	140C414M
	133		G508	6305/C4		1887	380	198.4	635				132.0	140C514M
	159		G608	6306/C4		1895	410	215.4	653				138.5	140C614M

十三、锥形上调心托辊 Self Aligning Taper Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

表6-15

mm

带宽 B	辊子 Idler				D ₁	D ₂	L ₂	A	E	H	H ₁	H ₂	P	Q	d	质量 /kg	图号
	D	L ₁	图号	轴承													
800	108	250	G403	6205/C4	89	133	340	1090	1150	270	146	395	170	130	M12	70.9	80C114Z
	133		G503	6305/C4													
1000	133	315	G504	6305/C4	108	159	415	1290	1350	325	173.5	478	220	170	M16	72.9	100C514Z
	159		G604	6306/C4													
1200	133	380	G505	6305/C4	108	176	500	1540	1600	360	190.5	548	260	200	M16	105.5	120C514Z
	159		G605	6306/C4	133	194											
1400	133	465	G506	6305/C4	108	176	550	1740	1800	380	196.5	584	280	220	M16	99.7	140C514Z
	159		G606	6306/C4	133	194											

十四、摩擦上平调心托辊 Upper Flat Self Aligning Friction Idler Set



说明：1. 与中间架连接的紧固件已包括在本部件内。2. 要求改变尺寸A时，须在订货表中注明其数值。

Note: 1. Fasteners that attach to the middle frame are included with this part.
2. When requesting a change in dimension A, its value must be indicated in the order form.

表6-16

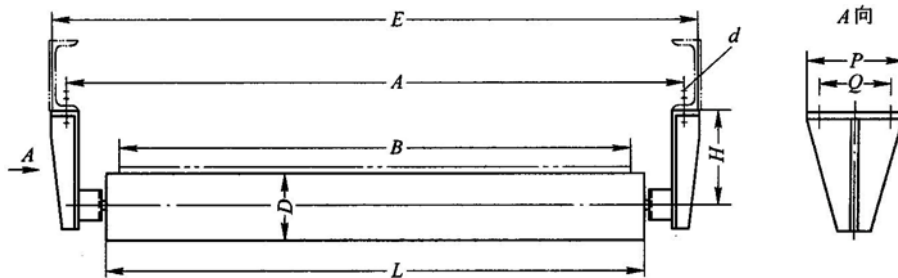
mm

带宽 B	辊子 Idler			A	L	E	H	P	Q	d	质量 /kg	图号
	D	L	轴承									
500	63.5	690	6204/C4	740	690	800	168	170	130	M12	36.4	5DC110M
	76		6204/C4				172				41.4	50C210M
	89		6205/C4				175.5				44.7	50C310M
650	76	840	6204/C4	890	840	950	187	170	130	M12	44.8	65C210M
	89		6204/C4				190.5				48.2	65C310M
	108		6205/C4				211				60.2	65C410M

带宽 B	辊子 Idler			A	L	E	H	P	Q	d	质量 /kg	图号
	D	L	轴承									
800	89	990	6204/C4	1090	1020	1150	200.5	170	130	M12	52.4	80C310M
	108	1020	6205/C4				216				67.3	80C410M
	133		6305/C4				236				79.3	80C510M
1000	108	1220	6205/C4	1290	1220	1350	246	220	170	M16	79.1	100C410M
	133		6305/C4				258.5				96.5	100C510M
	159	1226	6306/C4				291.5				96.3	100C610M
1200	108	1420	6205/C4	1540	1420	1600	281	260	200	M16	93.5	120C410M
	133		6305/C4				293.5				111.9	120C510M
	159	1426	6306/C4				310.5				114.9	120C610M
1400	108	1620	6205/C4	1740	1620	1800	296	280	220	M16	101.1	140C410M
	133		6305/C4				313.5				120.4	140C510M
	159	1626	6306/C4				330.5				124.5	140C610M

6.4 回程托辊 Return Idler Set

一、平形下托辊 Flat Lower Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

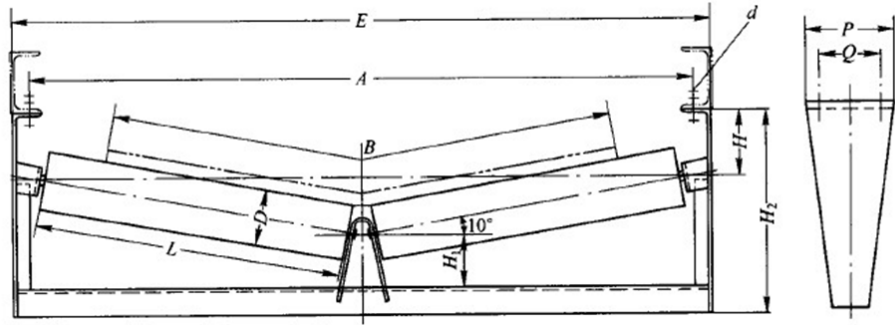
表6-17

mm

带宽 B	辊子 Idler				E	A	H	P	Q	d	质量 /kg	图号
	D	L	图号	轴承								
500	63.5	600	G109	6203/C4	792	740	87.5	145	90	M12	6	50C160
	76		G209	6204/C4			93.5				8	50C260
	89		G309	6204/C4			100				10	50C360
650	76	750	G212	6204/C4	942	890	93.5	145	90	M12	9	65C260
	89		G312	6204/C4			100				11	65C360
	108		G412	6205/C4			109.5				15	65C460
800	89	950	G315	6204/C4	1142	1090	144.5	145	90	M12	14	80C360
	108		G415	6205/C4			154				17	80C460
	133		G515	6305/C4			166.5				23	80C560
1000	108	1150	G419	6205/C4	1342	1290	164	150	90	M16	22	100C460
	133		G519	6305/C4			176.5				26	100C560
	159		G619	6306/C4			189.5				35	100C660

带宽 B	辊子 Idler				E	A	H	P	Q	d	质量 /kg	图号
	D	L	图号	轴承								
1200	108	1400	G421	6205/C4	1592	1540	174	150	90	M16	20.7	120C460
	133		G521	6306/C4			186.5				30.3	120C560
	159		G621	6306/C4			199.5				40.5	120C660
1400	108	1600	G423	6205/C4	1800	1740	184	150	90	M16	26	140C460
	133		G523	6305/C4			196.5				34	140C560
	159		G623	6306/C4			209.5				46	140C660
保留品种												
800	89	950	GP1211	6205/C4	1142	1090	144.5	145	90	M12	15.8	03C2112
	108		GP2111	6204/C4			154				16	03C2121
			GP2311	6305/C4							17.8	03C2123
1000	108	1150	GP2312	6305/C4	1342	1290	164	150	90	M16	20.8	04C2123
	133		GP3212	6205/C4			176.5				25.7	04C2132
1200	108	1400	GP2213	6205/C4	1592	1540	174	150	90	M16	20.7	05C2122
			GP2413	6306/C4							26.6	05C2124
	133		GP3213	6205/C4			186.5				30	05C2132
			GP3413	6306/C4							32.1	05C2134
	159		GP4213	6205/C4			199.5				36.6	05C2142
			GP4313	6305/C4							37	05C2143
			1400	108			1600				GP2314	6305/C4
GP2414	6306/C4	29.6			06C2124							
133	GP3414	6305/C4		196.5	36.8	06C2134						
159	GP4314	6305/C4			209.5	41.5		06C2143				

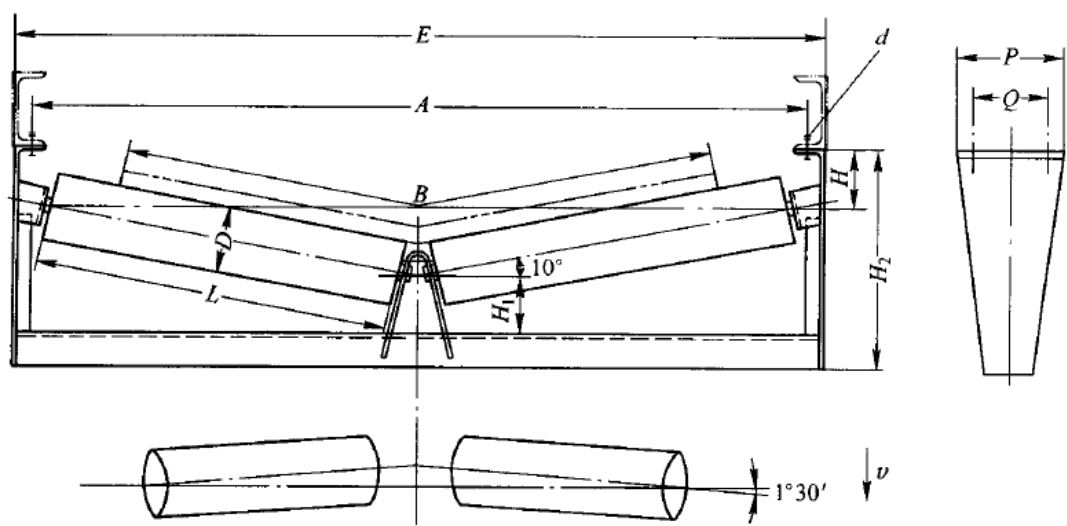
二、V形下托辊 V Type Lower Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

表6-18														
带宽 B	辊子 Idler				E	A	H	H ₁	H ₂	P	Q	d	质量	图号
	D	L	图号	轴承										
800	108	465	G406	6205/C4	1142	1090	100	100	338	145	90	M12	28	80C461
	133		G506	6305/C4					351				34	80C561
1000	133	600	G509	6305/C4	1342	1290	110	100	384	150	90	M16	44	100C561
	159		G609	6306/C4					417				54	100C661
1200	133	700	G511	6305/C4	1592	1540	120	100	414	150	90	M16	56	120C561
	159		C611	6306/C4				120	447				68	120C661
1400	133	800	G513	6305/C4	1800	1740	130	100	433	150	90	M16	62	140C561
	159		C613	6306/C4				120	466				75	140C661

三、V形前倾托辊 V Type Lean Forward Idler Set

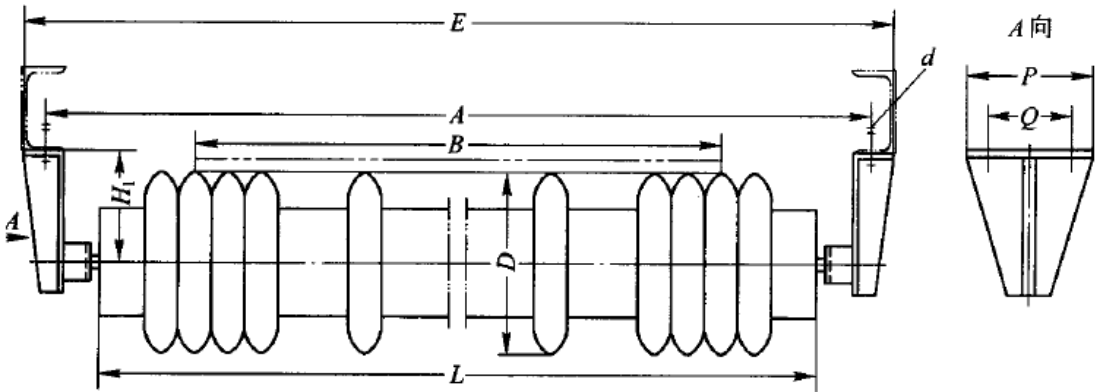


说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

表6-19														
带宽 B	辊子 Idler				E	A	H	H ₁	H ₂	P	Q	d	质量 /kg	图号
	D	L	图号	轴承										
800	108	465	G406	6205/C4	1142	1090	100	100	338	145	90	M12	28	80C471
	133		G506	6305/C4				100	351				33	80C571
1000	133	600	G509	6305/C4	1342	1290	100	100	384	150	90	M16	44	100C571
	159		G609	6306/C4				100	397				54	100C671

带宽 B	辊子 Idler				E	A	H	H ₁	H ₂	P	Q	d	质量 /kg	图号
	D	L	图号	轴承										
1200	133	700	G511	6305/C4	1592	1540	120	100	414	150	90	M16	56	120C571
	159		G611	6306/C4				120	447				68	120C671
1400	133	800	G513	6305/C4	1800	1740	130	100	433	150	90	M16	62	140C571
	159		G613	6306/C4				120	466				75	140C671

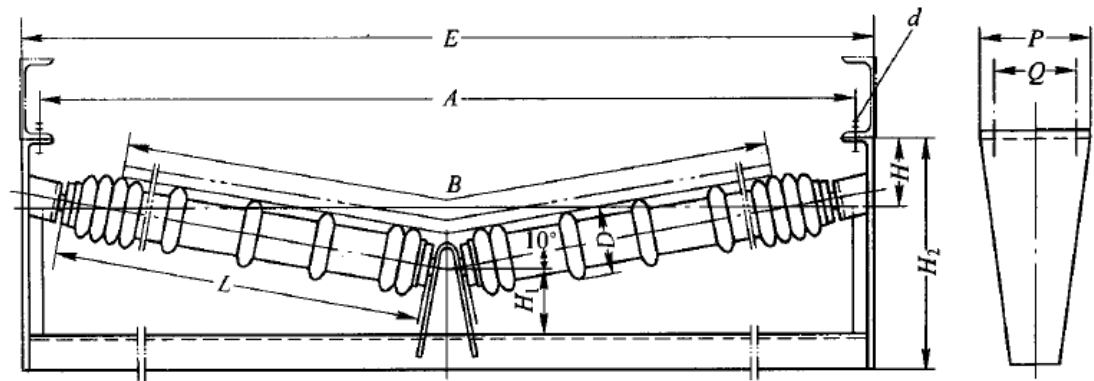
四、平形梳形托辊 Flat Rubber Ring Disc Idler Set



说明：与中间架连接的紧固件已包括在本部件内。 Note: 1.Fasteners that attach to the middle frame are included with this part.

带宽 B	辊子 Idler				E	A	H ₁	P	Q	d	质 量	图号
	D	L	图号	轴承								
500	89	600	G309S	6203/C4	792	740	100	145	90	M12	10	50C360S
650	89	750	G312S	6203/C4	942	890	100	145	90	M12	13	65C360S
	105		G412S	6204/C4			109.5				15	65C460S
800	89	950	G315S	6203/C4	1142	1090	144.5	145	90	M12	14	80C360S
	108		G415S	6204/C4			154				15	80C460S
	133		G515S	6205/C4			166.5				19	80C560S
1000	108	1150	G419S	6204/C4	1342	1290	164	150	90	M16	18	100C460S
	133		G319S	6205/C4			176.5				21	100C560S
	159		G619S	6306/C4			189.5				29	100C660S
1200	108	1400	G421S	6204/C4	1592	1540	174	150	90	M16	20	120C460S
	133		G521S	6205/C4			199.5				24	120C560S
	159		G621S	6306/C4							34	120C660S
1400	108	1600	G423S	6204/C4	1800	1740	184	150	90	M16	22	140C460S
	133		G523S	6205/C4			209.5				27	140C560S
	159		G623S	6306/C4							36	140C660S

五、V形梳形托辊 V Type Rubber Ring Disc Idler Set

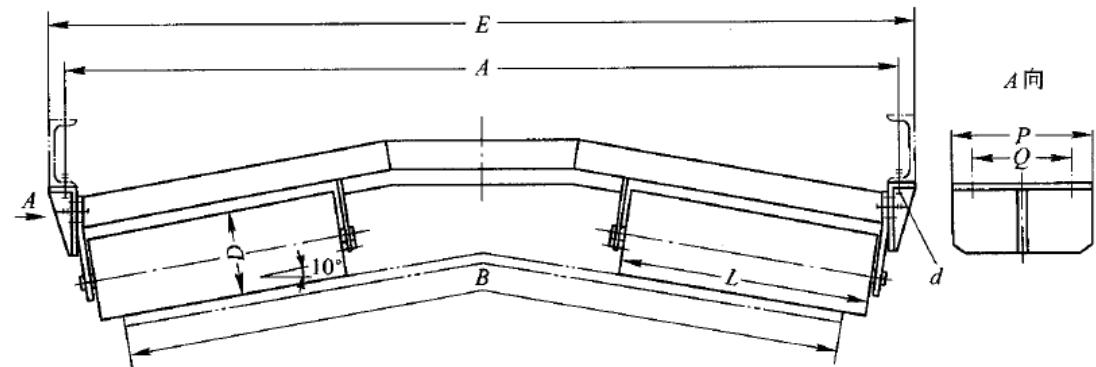


说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

表6-21 mm

带宽 B	辊子 Idler				E	A	H	H ₁	H ₂	P	Q	d	质量 /kg	图号
	D	L	图号	轴承										
800	108	465	G406S	6204/C4	1142	1090	100	100	338	145	90	M12	22	80C461S
	133		G506S	6205/C4				100	361				29	80C561S
1000	133	600	G509S	6205/C4	1342	1290	110	100	384	150	90	M16	30	100C561S
	159		G609S	6306/C4				120	397				46	100C661S
1200	133	700	G511S	6205/C4	1592	1540	120	100	414	150	90	M16	50	120C561S
	159		G611S	6306/C4				120	447				59	120C661S
1400	133	800	G513S	6205/C4	1800	1740	130	100	433	150	90	M16	55	140C561S
	159		C613S	6306/C4				120	466				65	140C661S

六、反V形托辊 Reverse V Type Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

表6-22

mm

带宽 B	辊子 Idler				E	A	P	Q	d	质量	图号
	D	L	图号	轴承							
1000	133	380	G505	6305/C4	1350	1290	196	90	M16	39	100C501
	159		G605	6306/C4						47	100C601
1200	133	465	G506	6305/C4	1600	1540	196	90	M16	45	120C501
	159		G606	6306/C4						53	120C601
1400	133	530	G508	6305/C4	1800	1740	196	90	M16	47	140C501
	159		G608	6306/C4						59	140C601

七、螺旋托辊 Spiral Idler Set

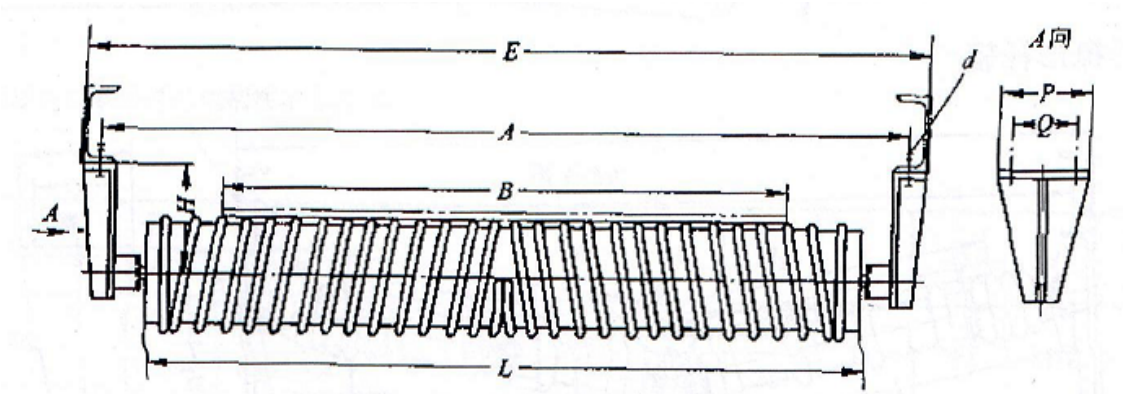


表6-23

mm

带宽 B	辊子 Idler				E	A	H	P	Q	d	质量	图号
	D	L	图号	轴承								
800	89	950	G315L	6204/C4	1142	1090	144.5	145	90	M12	19	80C360L
	108		G415L	6205/C4			154				23	80C460L
	133		G515L	6305/C4			166.5				30	80C560L
1000	108	1150	G419L	6205/C4	1342	1290	164	150	90	M16	27	100C460L
	133		G519L	6305/C4			176.5				42	100C560L
	159		G619L	6306/C4			189.5				44	100C660L
1200	108	1400	G421L	6205/C4	1592	1540	174	150	90	M16	30	120C460L
	133		G521L	6305/C4			186.5				44	120C560L
	159		G621L	6306/C4			199.5				55	120C660L

带宽 B	辊子 Idler				E	A	H	P	Q	d	质量	图号
	D	L	图号	轴承								
1400	108	1600	G423L	6205/C4	1800	1740	184	150	90	M16	40	140C460L
	133		G523L	6305/C4			196.5				44	140C560L
	159		G623L	6306/C4			209.5				57	140C660L

八、摩擦下调心托辊 Lower Self Aligning Friction Idler

说明：与中间架连接的紧固件已包括在本部件内。 Note: 1.Fasteners that attach to the middle frame are included with this part.

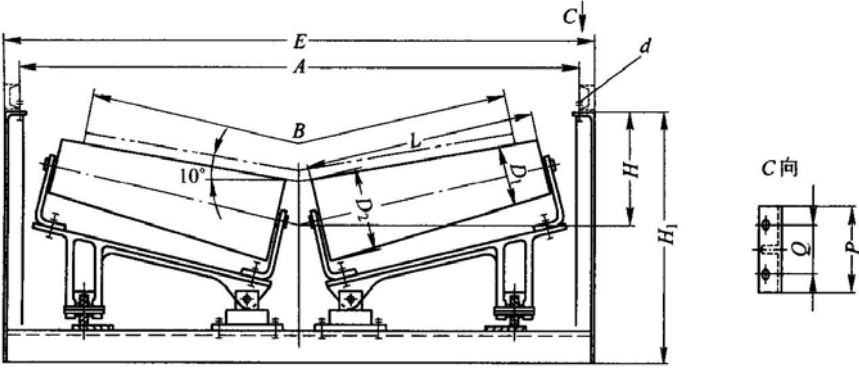
带宽 B	辊子 Idler			A	L	H	H _i	P	Q	d	质量 /kg	图号
	D	L	轴承									
500	63.5	323	6203/C4	840	740	87	290	130	90	M12	41.2	50C161M
	76		6204/C4			93.5	327.5				47.5	50C261M
	89		6204/C4			100	334				50.5	50C361M
650	76	398	6204/C4	990	890	93.5	321.5	130	90	M12	49.8	65C261M
	89		6205/C4			100	323				53.6	65C361M
	108		6205/C4			109.5	358.5				66.5	65C461M
800	89	488	6204/C4	1190	1090	144.5	367.5	130	90	M12	60.3	80C361M
	108		6205/C4			154	396				74.4	80C461M
	133		6305/C4			166.5	427.5				90.1	80C561M
1000	108	590	6205/C4	1376	1290	164	411	130	90	M16	87.6	100C461M
	133		6305/C4			176.5	443.5				104.4	100C561M
	159		6306/C4			189.5	476.5				108.7	100C661M

带宽 B	辊子 Idler			A	L	H	H ₁	P	Q	d	质量 /kg	图号
	D	L	轴承									
1200	108	690	6205/C4	1626	1540	174	426	130	90	M16	94	120C461M
	133		6305/C4			186.5	460.5				114	120C561M
	159		6306/C4			199.5	520				125.5	120C661M
1400	108	790	6205/C4	1826	1740	184	441	130	90	M16	99.8	140C461M
	133		6305/C4			196.5	463.5				124.6	140C561M
	159		6306/C4			209.5	527.5				155.5	140C661M

表6-24

mm

九、锥形下调心托辊 Lower Self Aligning Taper Idler Set



说明：与中间架连接的紧固件已包括在本部件内。Note: 1.Fasteners that attach to the middle frame are included with this part.

表6-25

mm

带宽 B	辊子 Idler			L	A	E	H	H ₁	P	Q	d	质量	图号
	D ₁	D ₂	轴承										
800	108	159	6305/C4	445	1090	1150	217	452	160	90	M16	72.3	80C461Z
1000	108	176	6305/C4	560	1290	1350	254	532	160	90	M16	83.9	100C461Z
1200	108	194	6306/C4	680	1540	1600	272	557	180	90	M16	81.8	120C461Z
1400	108	194	6306/C4	780	1740	1800	291	578	180	90	M16	121.2	140C461Z

6.5 托辊辊子 Conveyor Idler

一、普通辊子 Idler

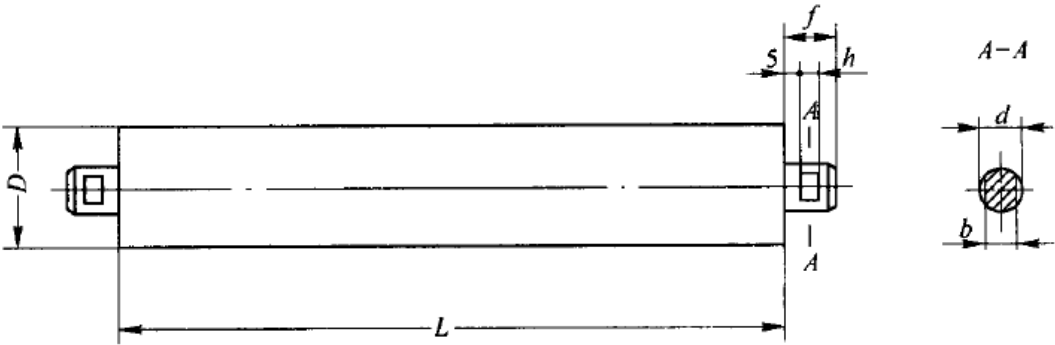


表6-26 mm

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	图号
63.5	200	6203/4C	17	12	6	14	1.36	1.86	G102
	600						3.27	4.48	G109
76	200	6204/4C	20	14	6	14	1.85	2.54	G202
	250						2.03	2.85	G203
	600						4.14	5.82	G209
	750						5.01	7.05	G212
89	200	6204/4C	20	14	6	14	2.08	2.8	G302
	250						2.15	2.99	G303
	315						2.58	3.59	G304
	600						4.78	6.49	G309
	750						5.79	7.88	G312
	950						7.15	9.73	G315

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	DWG. 图号
108	250	6205/C4	25	18	8	17	3.01	4.3	G403
	315						3.53	5.07	G404
	380						4.07	5.87	G405
	465						4.77	6.89	G406
	530						5.32	7.7	G408
	600						5.89	8.54	G409
	750						7.14	10.37	G412
	950						8.78	12.78	G415
	1150						10.43	15.2	G419
	1400						12.5	18.11	G421
	1600						14.18	20.7	G423
133	250	6305/C4	25	18	8	17	4.65	4.3	G503
	315						5.45	7.12	G504
	380						6.3	8.23	G505
	465						7.38	9.62	G506
	530						8.21	10.7	G508
	600						9.1	11.86	G509
	700						10.37	13.53	G511
	800						11.61	15.17	G513
	950						13.54	17.66	G515
	1150						16.09	20.98	G519
	1400						19.28	25	G521
	1600						21.83	28.48	G523

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	DWG 图号
159	315	6306/C4	30	22	8	17	6.94	9.38	G604
	380						9.07	11.87	G605
	465						10.53	13.8	G606
	530						11.64	15.27	G608
	600						12.84	16.86	G609
	700						14.55	19.13	G611
	800						16.27	21.4	G613
	1150						22.27	29.34	G619
	1400						26.56	35.02	G621
	1600						29.99	39.56	G623

二、缓冲辊子 Impact Idler

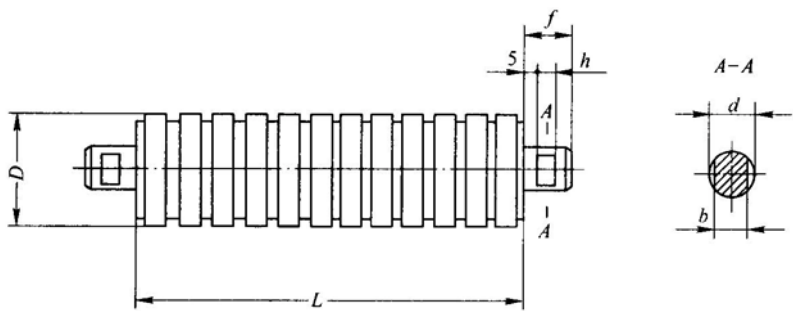


表6-27 mm

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	DWG 图号
89	200	6204/C4	20	14	6	14	3.12	3.8	G302H
	250						3.91	4.72	G303H
	315						4.67	5.65	G304H

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	DWG 图号
108	250	6305/C4	25	18	8	17	5.27	6.69	G403H
	315						6.57	8.22	G404H
	380						7.9	9.82	G405H
	465						9.5	12.34	G406H
	530						10.92	14.12	G408H
133	315	6306/C4	30	22	8	17	9.84	12.8	G504H
	380						10.95	13.61	G505H
	465						13.58	16.77	G506H
	530						14.96	18.47	G508H
159	380	6308/C4	40	32	8	17	14.77	19.5	G605H
	465						17.73	23.3	G606H
	530						20.03	26.24	G608H

三、梳形辊子 Rubber Ring Disc Idler

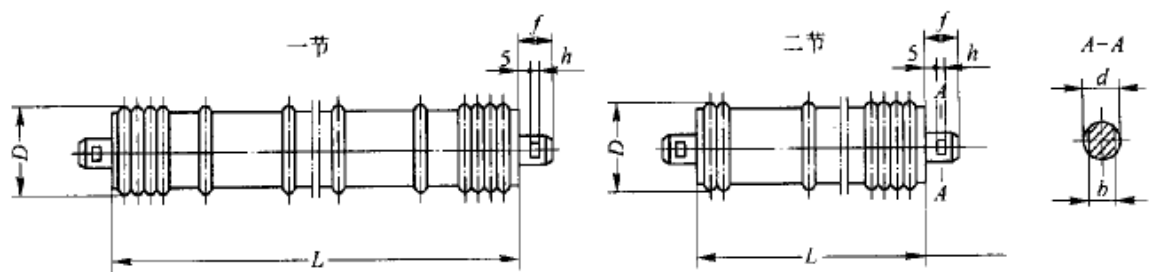


表6-28

mm

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	DWG 图号
89	600	6203/C4	17	12	6	14	6.16	5.28	G309S
	750						4.98	6.37	G312S
	950						6.02	7.76	G315S

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量 /kg	DWG 图号
108	465	6204/	20	14	6	14	4.19	5.16	G406S
	750						6.47	8.51	G412S
	950						8.23	10.83	G415S
	1150						9.31	12.43	G419S
	1400						10.95	14.69	G421S
	1600						12.37	16.64	G423S
133	465	6205/C4	25	18	8	17	4.98	7.23	G506S
	600						6.13	8.91	G509S
	700						7.1	10.19	G511s
	800						7.89	11.36	G513S
	950						8.76	12.86	G515S
	1150						10.91	15.8	G519S
	1400						12.84	18.82	G521S
	1600						14.83	21.5	G523S
159	600	6306/C4	30	22	8	17	9.06	12.9	G609S
	700						10.48	14.8	G611S
	800						11.54	16.42	G613S
	1150						16.29	23.1	G619S
	1400						18.35	26.72	G621S
	1600						20.96	30.3	G623S

四、螺旋辊子 Spiral Idler

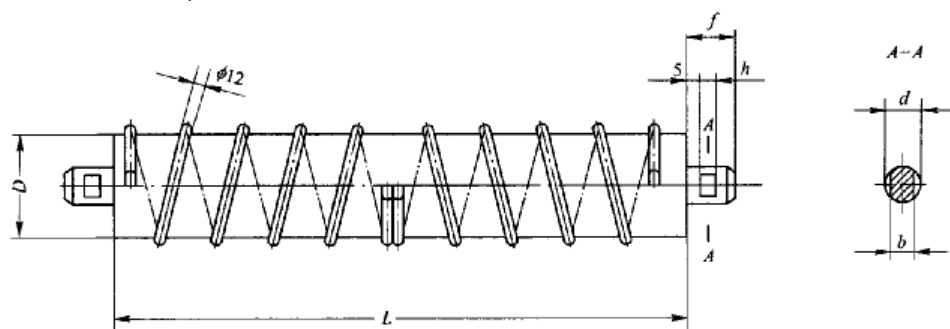


表6-29

mm

D	L	Bearing 轴承型号	d	b	h	f	旋转部分 质量/kg	质量/kg	DWG 图号
89	950	6204/C4	20	14	6	14	12.35	15	G315L
108	950	6205/C4	25	18	8	17	14.9	18.9	G415L
	1150						16.59	21.36	G419L
	1400						19.38	24.99	G421L
	1600						27.4	28.92	G423L
133	950	6305/C4	25	18	8	17	20.9	25.02	G515L
	1150						23.49	28.37	G519L
	1400						28.3	34.02	G521L
	1600						31.67	38.32	G523L
159	1150	6306/C4	30	22	8	17	31	38.06	G619L
	1400						37.24	45.7	G621L
	1600						42	51.22	G623L