



济南增泰重工
Jinan ZenTi Heavy Industry Co., Ltd

About Us

Jinan ZenTi Heavy Industries Co., Ltd. was established in March 2010 with a registered capital of 50 million (RMB), covering an area of 100,000 square meters. It boasts a team of more than 150 employees, including over 60 experts specialized in technical research and development. As a high-tech enterprise, we specialize in the production, testing, and sales of grinding media and foundation bolts.

Our products range from grinding balls, grinding cylpebs, grinding rods, and liners used in mines and building materials to high strength bolts. We are equipped with seven production lines that enable us to produce more than 150000 tons of products annually. With more than 15 years of experience in heavy industry, our products have been exported to more than 30 countries and have gained high praise and reorders from our customers.



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Forged/Hot-rolled Grinding Balls

1. Products Detail

For more product categories not shown below, please contact us. We accept customization.

Chemical Composition (%)						
Steel Specification	C	Mn	Si	Cr	S	P
40Cr	0.37-0.44	0.50-0.80	0.17-0.37	0.80-1.15	≤0.035	≤0.035
42CrMo	0.38-0.45	0.50-0.80	0.17-0.37	0.90-1.25	≤0.035	≤0.035
60Mn	0.57-0.65	0.70-1.00	0.17-0.37	≤0.25	≤0.035	≤0.035
65Mn	0.62-0.72	0.90-1.20	0.17-0.37	≤0.25	≤0.035	≤0.035
#45/C45	0.42-0.54	0.50-0.80	0.17-0.37	≤0.15	≤0.035	≤0.035
ZT-10	0.60-0.78	0.65-1.33	0.25-0.65	≤0.45	≤0.035	≤0.035
B2	0.70-0.92	0.70-1.00	0.17-0.37	0.40-0.70	≤0.035	≤0.035
B3	0.52-0.65	0.66-1.00	1.30-1.90	0.74-1.20	≤0.030	≤0.030
B4	0.65-0.75	0.50-0.70	1.20-1.40	0.85-1.00	≤0.025	≤0.025
B6	0.75-0.90	0.80-1.02	0.17-0.37	0.88-0.98	≤0.035	≤0.035
BU	0.95-1.05	0.95-1.05	0.15-0.35	0.45-0.55	≤0.035	≤0.035
BL	0.55-0.75	0.65-0.85	0.15-0.35	0.70-1.20	≤0.035	≤0.035
BG	0.90-1.05	0.35-0.95	0.15-0.35	1.00-1.70	≤0.035	≤0.035



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Physical Features					
Diameter (mm) (inches)	Surface Hardness (HRC)	Diameter Tolerance (mm)	Impact Value (J/cm²)	Breakage Rate (%)	Drop Test (times)
20 (0.79)	>60	+2.0 -1.0	≥12	≤1	>15000
25 (0.98)					
30 (1.18)					
40 (1.57)					
50 (1.97)					
60 (2.36)		+3.0 -1.5			
65(5.56)					
70 (2.76)					
75 (3.00)					
80 (3.15)					
90 (3.54)	>58	+4.0 -2.0			
100 (3.94)					
120 (4.72)	>55	+5.0 -3.0			
125 (4.92)					
140 (5.51)					
150 (5.91)					



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Grinding Rods for Rod-mills

1. Products Detail

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Chemical Composition (%)						
Steel Specification	C	Mn	Si	Cr	S	P
40Cr	0.37-0.44	0.50-0.80	0.17-0.37	0.80-1.15	≤0.035	≤0.035
42CrMo	0.38-0.45	0.50-0.80	0.17-0.37	0.90-1.25	≤0.035	≤0.035
#45/C45	0.42-0.54	0.50-0.80	0.17-0.37	≤0.15	≤0.035	≤0.035
60Mn	0.57-0.65	0.70-1.00	0.17-0.37	≤0.25	≤0.035	≤0.035
65Mn	0.62-0.72	0.90-1.20	0.17-0.37	≤0.25	≤0.035	≤0.035
B2	0.70-0.92	0.70-1.00	0.17-0.37	0.40-0.70	≤0.035	≤0.035
B3	0.52-0.65	0.66-1.00	1.30-1.90	0.74-1.20	≤0.030	≤0.030
BU	0.95-1.05	0.95-1.05	0.15-0.35	0.45-0.55	≤0.035	≤0.035
BL	0.55-0.75	0.65-0.85	0.15-0.35	0.70-1.20	≤0.035	≤0.035
BG	0.90-1.05	0.35-0.95	0.15-0.35	1.00-1.70	≤0.035	≤0.035



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Physical Features							
Steel Specification	Impact Value (J/cm²)	Surface Hardness (HRC)	Diameter (mm)	Length (mm)	Broken Rod Rate (%)	Diameter Tolerance (mm)	Length Tolerance (mm)
40Cr	≥ 12	45-60	25-140	1500-6000	≤ 1	±1.5	±20
42CrMo							
#45/C45							
60Mn							
65Mn							
B2							
B3							
BU							
BL							
BG							



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Forged/Hot-rolled Steel Cylpebs (Cylinders)

1. Products Detail

For more product categories not shown below, please contact us. We accept customization.

Chemical Composition (%)						
Steel Specification	C	Mn	Si	Cr	S	P
40Cr	0.37-0.44	0.50-0.80	0.17-0.37	0.80-1.15	≤0.035	≤0.035
42CrMo	0.38-0.45	0.50-0.80	0.17-0.37	0.90-1.25	≤0.035	≤0.035
60Mn	0.57-0.65	0.70-1.00	0.17-0.37	≤0.25	≤0.035	≤0.035
65Mn	0.62-0.72	0.90-1.20	0.17-0.37	≤0.25	≤0.035	≤0.035
#45/C45	0.42-0.54	0.50-0.80	0.17-0.37	≤0.15	≤0.035	≤0.035
B2	0.70-0.92	0.70-1.00	0.17-0.37	0.40-0.70	≤0.035	≤0.035
B3	0.52-0.65	0.66-1.00	1.30-1.90	0.74-1.20	≤0.030	≤0.030
B4	0.65-0.75	0.50-0.70	1.20-1.40	0.85-1.00	≤0.025	≤0.025
B6	0.75-0.90	0.80-1.02	0.17-0.37	0.88-0.98	≤0.035	≤0.035
BU	0.95-1.05	0.95-1.05	0.15-0.35	0.45-0.55	≤0.035	≤0.035
BL	0.55-0.75	0.65-0.85	0.15-0.35	0.70-1.20	≤0.035	≤0.035
BG	0.90-1.05	0.35-0.95	0.15-0.35	1.00-1.70	≤0.035	≤0.035



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Physical Features						
Diameter × Length (mm)	Surface Hardness (HRC)	Diameter Tolerance (mm)	Length Tolerance (mm)	Impact Value(J/cm²)	Breakage Rate (%)	Drop Test (times)
Φ20×25	60-66	+1.2 -1.0	+1.5 -1.5	≥12	≤1	>15000
Φ25×30		+1.5 -1.5	+2.0 -2.0			
Φ30×35		+1.5 -1.5	+2.0 -2.0			
Φ30×40		+1.5 -1.5	+2.0 -2.0			
Φ35×40		+2.0 -2.0	+2.5 -2.5			
Φ35×45		+2.0 -2.0	+2.5 -2.5			
Φ40×50		+2.0 -2.0	+2.5 -2.5			
Φ45×55		+2.0 -2.0	+2.5 -2.5			



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High/Middle/Low Cr Cast Grinding Balls

1. Products Detail

For more product categories not shown below, please contact us. We accept customization.

Chemical Composition (%)										
Name		C	Si	Mn	Cr	Mo	S	P	Cu	Ni
High Chromium Alloy Cast Balls	ZQCr26	2.0-3.3	≤1.2	0.3-1.5	23.0-30.0	0-3.0	≤0.06	≤0.10	0-1.2	0-1.5
	ZQCr20	2.0-3.3	≤1.2	0.3-1.5	18.0-23.0	0-3.0	≤0.06	≤0.10	0-1.2	0-1.5
	ZQCr15	2.0-3.3	≤1.2	0.3-1.5	14.0-18.0	0-3.0	≤0.06	≤0.10	0-1.2	0-1.5
	ZQCr12	2.0-3.3	≤1.2	0.3-1.5	10.0-14.0	0-3.0	≤0.06	≤0.10	0-1.2	0-1.5
Middle Chromium Alloy Cast Balls	ZQCr8	2.1-3.3	≤2.2	0.3-1.5	7.0-10.0	0-1.0	≤0.06	≤0.10	0-0.8	-
	ZQCr5	2.1-3.3	≤1.5	0.3-1.5	4.0-6.0	0-1.0	≤0.10	≤0.10	0-0.8	-
Low Chromium Alloy Cast Balls	ZQCr2	2.1-3.6	≤1.5	0.3-1.5	1.0-3.0	0-1.0	≤0.10	≤0.10	0-0.8	-
Bainite Alloy Cast Balls	ZQQTB	3.2-3.8	2.0-3.5	2.0-3.0	-	-	≤0.03	≤0.10	-	-
	ZQQTM	3.2-3.8	2.0-3.5	0.5-1.5	-	-	≤0.03	≤0.10	-	-



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Physical Features						
Name		Surface Hardness (HRC)	Impact Value (J/cm²)	Breakage Rate (%)	Diameter Tolerance (mm)	Diameter (mm)
High Chromium Alloy Cast Balls	ZQCr26	≥58	≥4J	≤1.0	Φ≤30 +1.0 -1.0	10-160
	ZQCr20	≥58	≥4J	≤1.0		
	ZQCr15	≥58	≥4J	≤1.0		
	ZQCr12	≥58	≥4J	≤1.0		
Middle Chromium Alloy Cast Balls	ZQCr8	≥48	≥4J	≤1.0	30 < Φ≤60 +1.5 -1.0	
	ZQCr5	≥47	≥4J	≤1.0	60 < Φ≤80 +2.0 -1.0	
Low Chromium Alloy Cast Balls	ZQCr2	≥45	≥4J	≤1.0	80 < Φ≤100 +2.5 -1.0	
					Φ > 100 +3.0 -1.0	
Bainite Alloy Cast Balls	ZQQTb	≥50	≥4J	≤1.0		> 15000
	ZQQTM	≥52	≥4J	≤1.0		



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High/Middle/Low Cr Cast Grinding Cylpebs (Cylinders)

1. Products Detail

For more product categories not shown below, please contact us. We accept customization.

Chemical Composition (%)										
Name		C	Si	Mn	Cr	Mo	S	P	Cu	Ni
High Chromium Alloy Cylpebs	ZQCr26	2.0-3.3	≤1.2	0.3-1.5	> 23.0-30.0	≤3.0	≤0.06	≤0.10	0-1.2	0-1.5
	ZQCr20	2.0-3.3	≤1.2	0.3-1.5	> 18.0-23.0	≤3.0	≤0.06	≤0.10	0-1.2	0-1.5
	ZQCr15	2.0-3.3	≤1.2	0.3-1.5	> 14.0-18.0	≤3.0	≤0.06	≤0.10	0-1.2	0-1.5
	ZQCr12	2.0-3.3	≤1.2	0.3-1.5	> 10.0-14.0	≤3.0	≤0.06	≤0.10	0-1.2	0-1.5
Middle Chromium Alloy Cylpebs	ZQCr8	2.1-3.3	≤2.2	0.3-1.5	7.0-10.0	≤1.0	≤0.06	≤0.10	0-0.8	-
	ZQCr5	2.1-3.3	≤1.5	0.3-1.5	4.0-6.0	≤1.0	≤0.10	≤0.10	0-0.8	-
Low Chromium Alloy Cylpebs	ZQCr2	2.1-3.6	≤1.5	0.3-1.5	1.0-3.0	≤1.0	≤0.10	≤0.10	0-0.8	-
Bainite Alloy Cylpebs	ZQQTb	3.2-3.8	2.0-3.5	2.0-3.0	-	-	≤0.03	≤0.10	-	-
	ZQQTm	3.2-3.8	2.0-3.5	0.5-1.5	-	-	≤0.03	≤0.10	-	-



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Physical Features						
Name	Surface Hardness (HRC)	Impact Value (J/cm²)	Breakage Rate (%)	Diameter (mm)	Length (mm)	Drop Test (Times)
High Chromium Alloy Cylpebs	58-65	≥4	≤1.0	10-80	10-100	> 15000
	58-65	≥4	≤1.0			
	58-65	≥4	≤1.0			
	58-65	≥4	≤1.0			
Middle Chromium Alloy Cylpebs	≥48	≥4	≤1.0			
	≥47	≥4	≤1.0			
Low Chromium Alloy Cylpebs	≥45	≥4	≤1.0			
Bainite Alloy Cylpebs	≥50	≥4	≤1.0			
	≥52	≥4	≤1.0			



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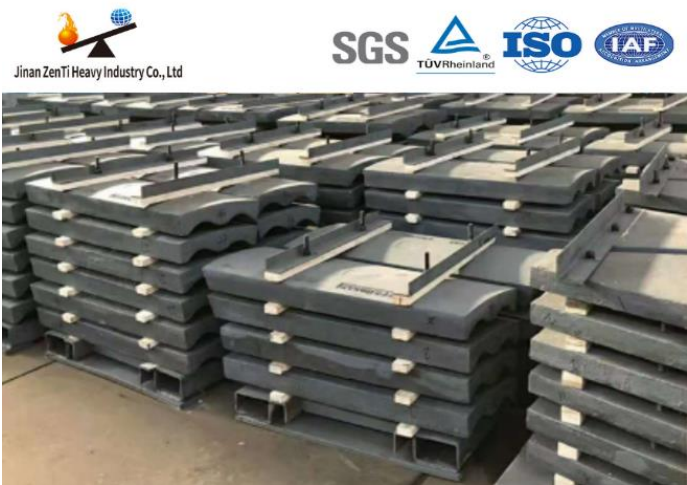
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Wear-resistant Liners for Mills

1. Products Detail

For more product categories not shown below, please contact us. We accept customization.

Technical Parameters				
Item	Application Range	Working Life (Years)	Rockwell Hardness (HRC)	Impact Value (J/m²)
High Toughness High Chromium Cast Iron	≤Φ5M Ball Mill Liner, Aside Liners, etc.	≥7 Years	HRC≥60	8-10
High Chromium Cast Iron I	≤Φ5M Ball Mill Liner, Vertical Mill Liners, etc.	≥6 Years	HRC≥60	7-9
High Chromium Cast Iron II	≤Φ4.2M Ball Mill Liner, Separater Liners, etc.	≥5 Years	HRC≥58	6-8
High Chromium Cast Iron III	≤Φ4.2M Ball Mill Liner, Aside Liners, Partition Plates, etc.	≥4 Years	HRC≥55	6-9
Chromium Platinum Nickel Alloy Steel	≤Φ5M Ball Mill Liner, Aside Liners, Partition Plates, Impact Plates, etc.	≥4 Years	HRC≥52	≥40
Middle Carbon Alloy Steel		≥3 Years	HRC≥50	≥30
Middle Chromium Alloy Steel		≥2 Years	HRC≥48	≥20
Low Chromium Alloy Steel		≥1.5 Years	HRC≥45	≥40
Low Carbon High Chromium Alloy Steel	Mining Wet Grinding Liners Plate, Aside Liners, Grid Place Etc Big Raw Material Mill,Etc	≥1 Years	HRC≥46	≥50
		≥3 Years		
High Manganese Steel (Mn13)	Mining Wet Grinding Liners Plate, Aside Liners, Grid Place Etc	≥8 Months	HB≥200	≥147
High Manganese Alloy Steel (Mn13Cr2)	Crusher Impact Plate, Jaw Crusher Plates	≥1 Years	HB≥220	≥120



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Anchor/Foundation Bolts

1. General Information of Foundation Bolts

General Information	
Product Name	Foundation Bolts
HS Code	7318159090
Size Range	Length: 400-1,800mm, Diameter: 16-55mm
Standard	DIN, ANSI, GB, JIS, BSW, GOST
Grade	8.8, 9.8, 10.9, 12.9
Packaging	Bundles, Containers



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2. Products Detail

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M24*400	M24*600	M24*800	M24*1000
M24*1100	M24*1200	M24*1300	M24*1400
M27*400	M27*600	M27*800	M27*1000
M27*1100	M27*1200	M27*1300	M27*1400
M30*400	M30*600	M30*800	M30*1000
M30*1100	M30*1200	M30*1300	M30*1400
M32*400	M32*600	M32*800	M32*1000
M32*1100	M32*1200	M32*1300	M32*1400
M36*400	M36*600	M36*800	M36*1000
M36*1100	M36*1200	M36*1300	M36*1400
M39*400	M39*600	M39*800	M39*1000
M39*1100	M39*1200	M39*1300	M39*1400
M42*400	M42*600	M42*800	M42*1000
M42*1100	M42*1200	M42*1300	M42*1400
M45*400	M45*600	M45*800	M45*1000
M45*1100	M45*1200	M45*1300	M45*1400
M48*400	M48*600	M48*800	M48*1000
M48*1100	M48*1200	M48*1300	M48*1400



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Product List for High-Strength Bolts

1. General Information of High-Strength Bolts

General Information	
Product Name	High-Strength Bolts
HS Code	7318159090
Size Range	Length: 100-600mm, Diameter: 16-55mm
Standard	DIN, ANSI, GB, JIS, BSW, GOST
Grade	8.8, 9.8, 10.9, 12.9
Packaging	Bundles, Paper Boxes, Containers



2. Products Detail

For more product categories not shown below, please contact us. We accept customization.

M18*145	M18*155		
M20*160	M20*165	M20*170	
M22*160	M22*165	M22*170	M22*175
M22*180	M22*190	M22*220	
M24*165	M24*185	M24*200	M24*230
M24*240	M24*250	M24*260	M24*280
M27*180	M27*185	M27*200	M27*210
M27*260	M27*270	M27*280	M27*290
M27*300	M27*310	M27*320	
M30*260	M30*280	M30*290	M30*300
M30*310	M30*320	M30*340	M30*350
M30*360	M30*380	M30*390	M30*400
M33*270	M33*320	M33*330	M33*345
M33*360	M33*370	M33*380	M33*390
M33*400	M33*410		
M36*150	M36*310	M36*330	M36*345
M36*360	M36*390	M36*400	



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Grinding Media Manufacturing Equipment (For Sale)

Quenching Bucket



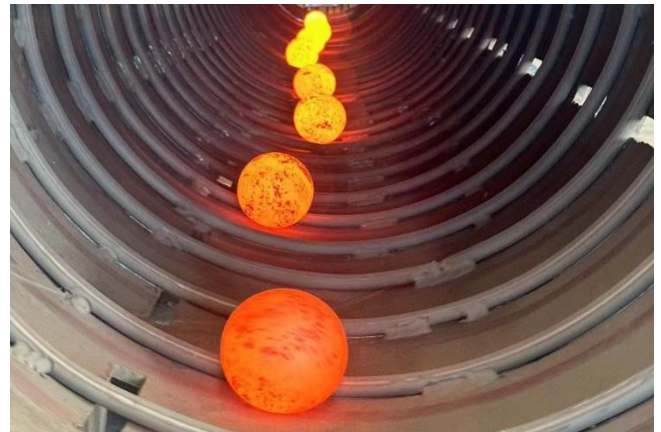
Tempered Furnace



Automatic Feeding Rack



Isothermal Bucket



Air Hammer



Ball Cage



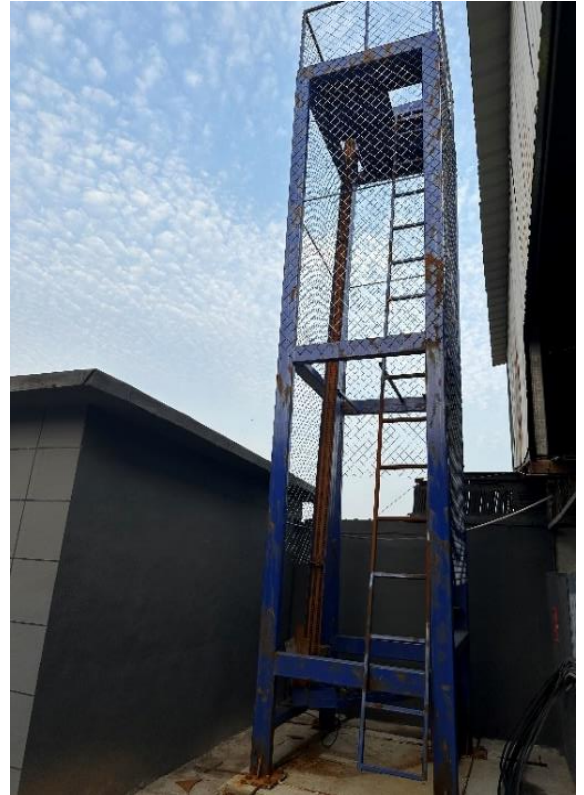
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Electric Furnace Control Panel



Dropping Tester



Gear Box



Electric Furnace



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Know Us

➤ Quality Control Process

制造工艺流程图

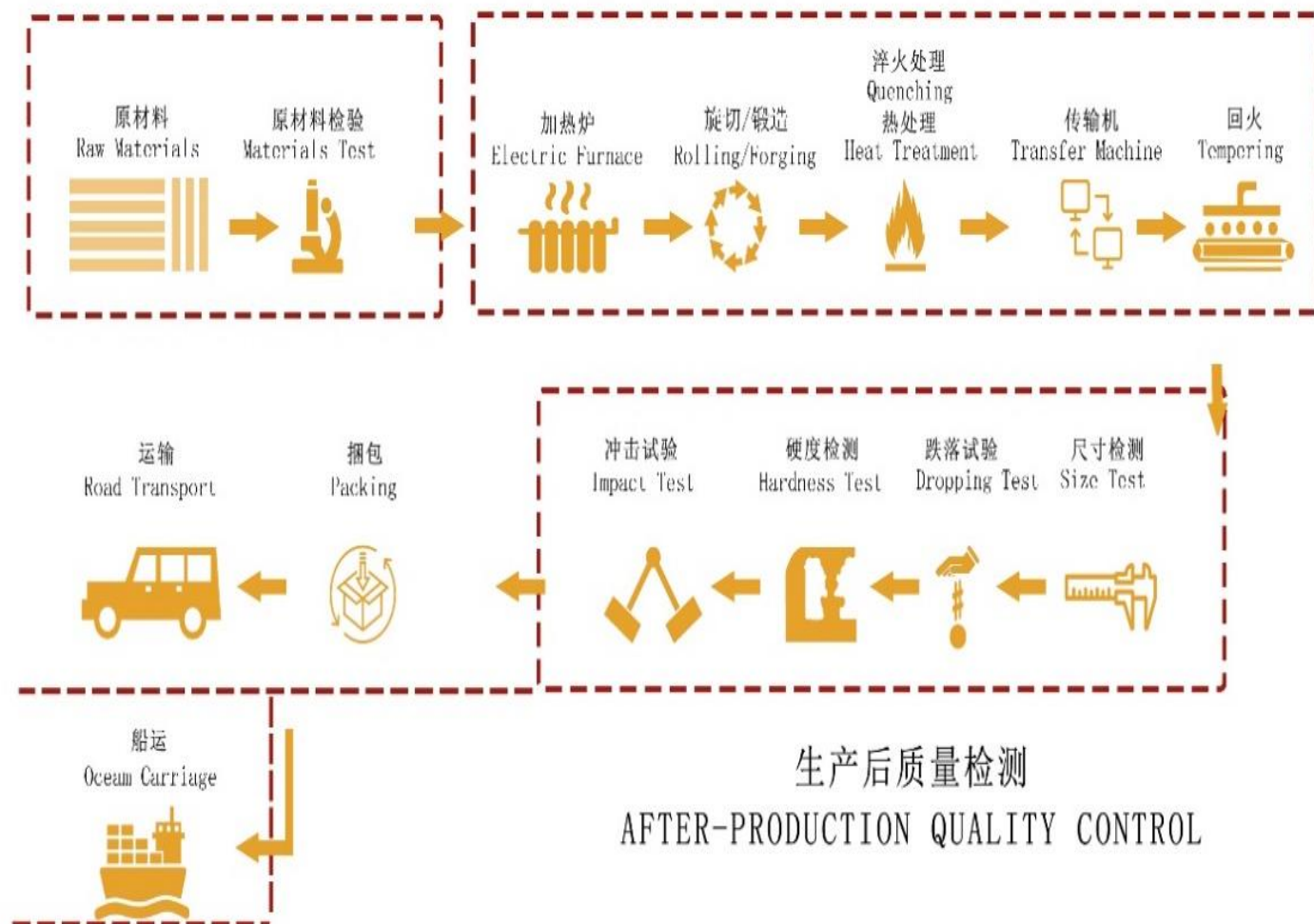
THE PROCESS LINE OF PRODUCTION

生产前质量检测

PRE-PRODUCTION QUALITY CONTROL

生产中质量检测

IN-PRODUCTION QUALITY CONTROL



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➤ Quality Control Technology and Equipment

Impact Value Tester



Dropping Tester



Spectrum Tester



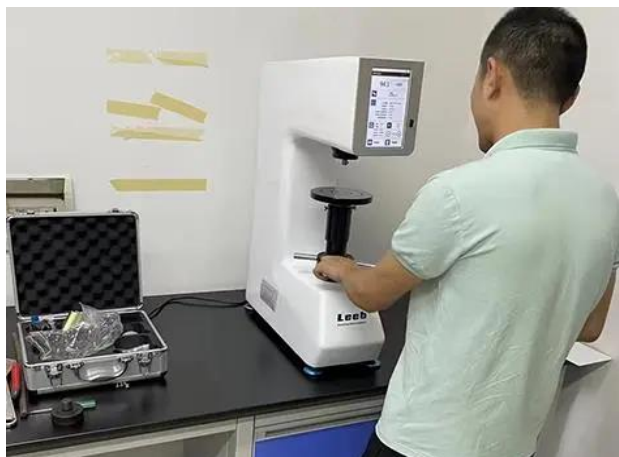
Laboratory



Metal Flaw Detector



Hardness Tester



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➤ Packaging and Shipment



➤ Our Clients



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➤ Global Mining Exhibitions

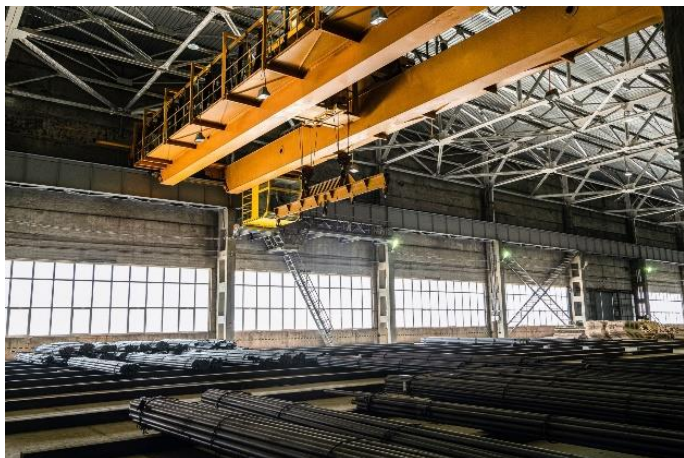


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➤ Plants and Production Equipment

Warehouse



Plants



Full-Auto Steel Ball Machine



Forging Machine



Electric Heater



Thread Rolling Machine



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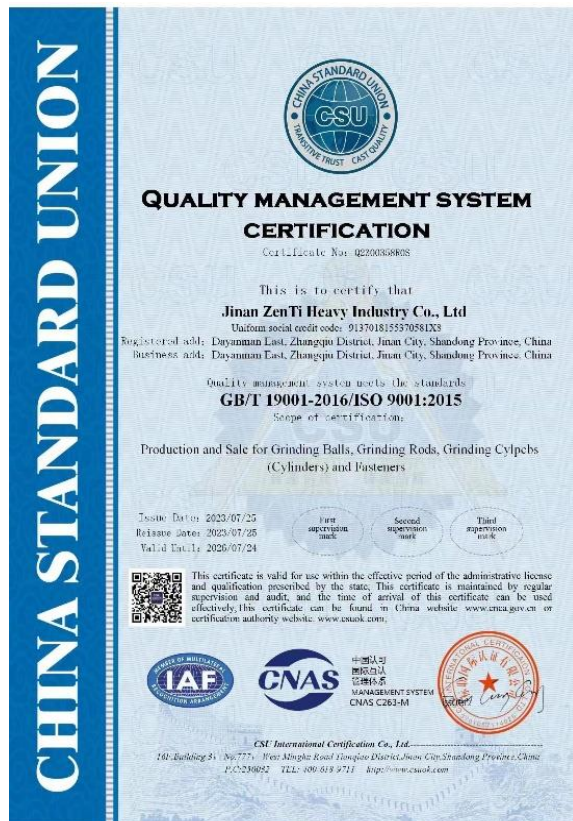
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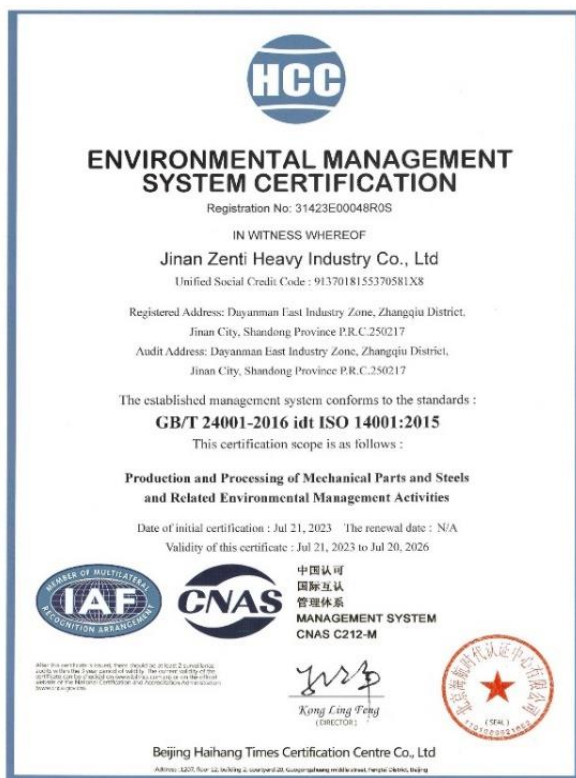
Website: www.zentiheavyindustry.com

➤ Certificates and Qualifications

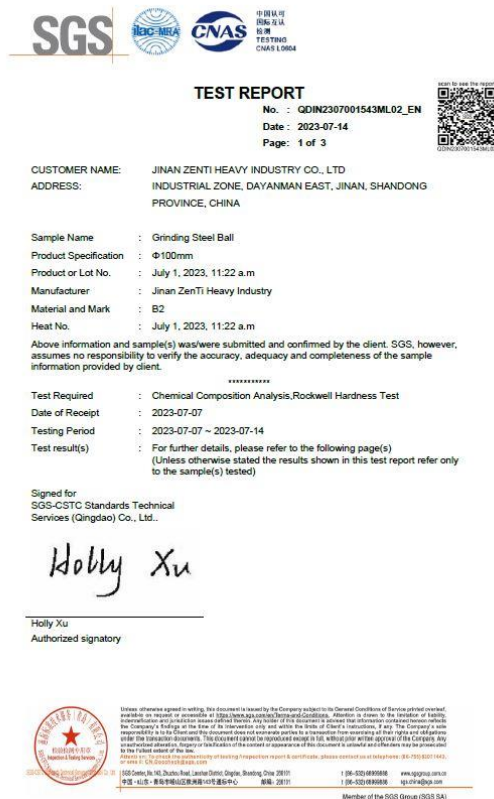
ISO9001



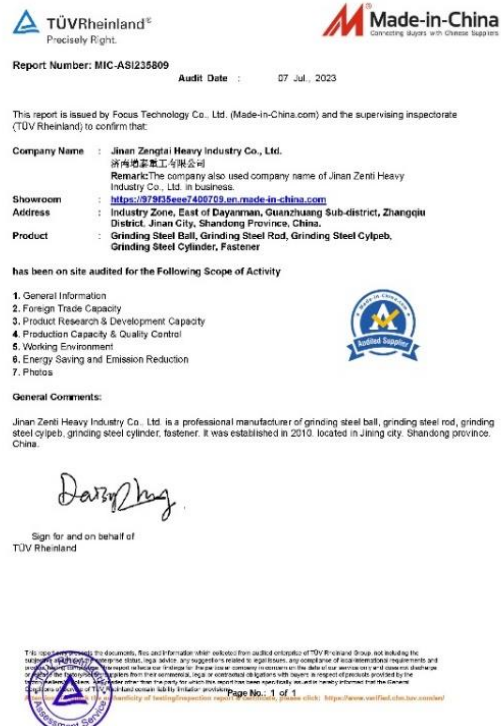
ISO14001



SGS Test Report



TUV Certification



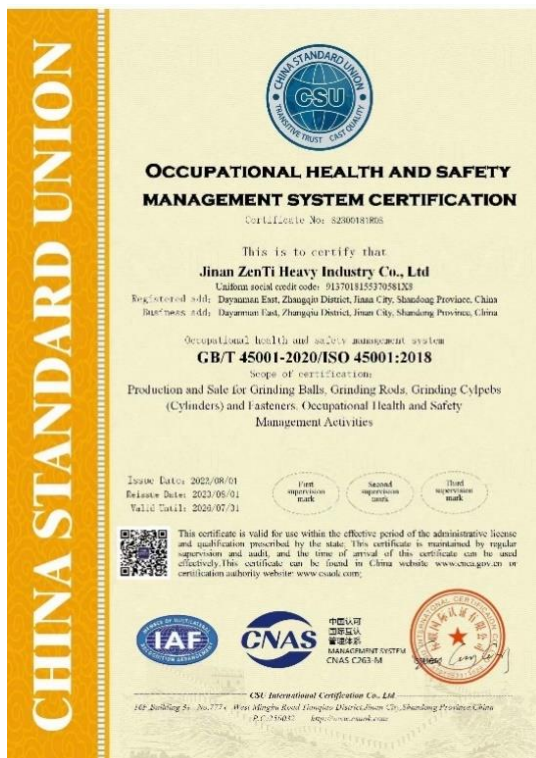
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济南增泰重工有限公司
Jinan ZenTi Heavy Industry Co., Ltd.

生产信赖，传递未来。
Create trust. Deliver future.

ISO45001



High-tech Company



Business License



Work Safety Standardization



AAA Credit Rating Company



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Integrated Supplier



Quality Service Company



Contractual Spirit Enterprise



AAA credit-rated bidding enterprise



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