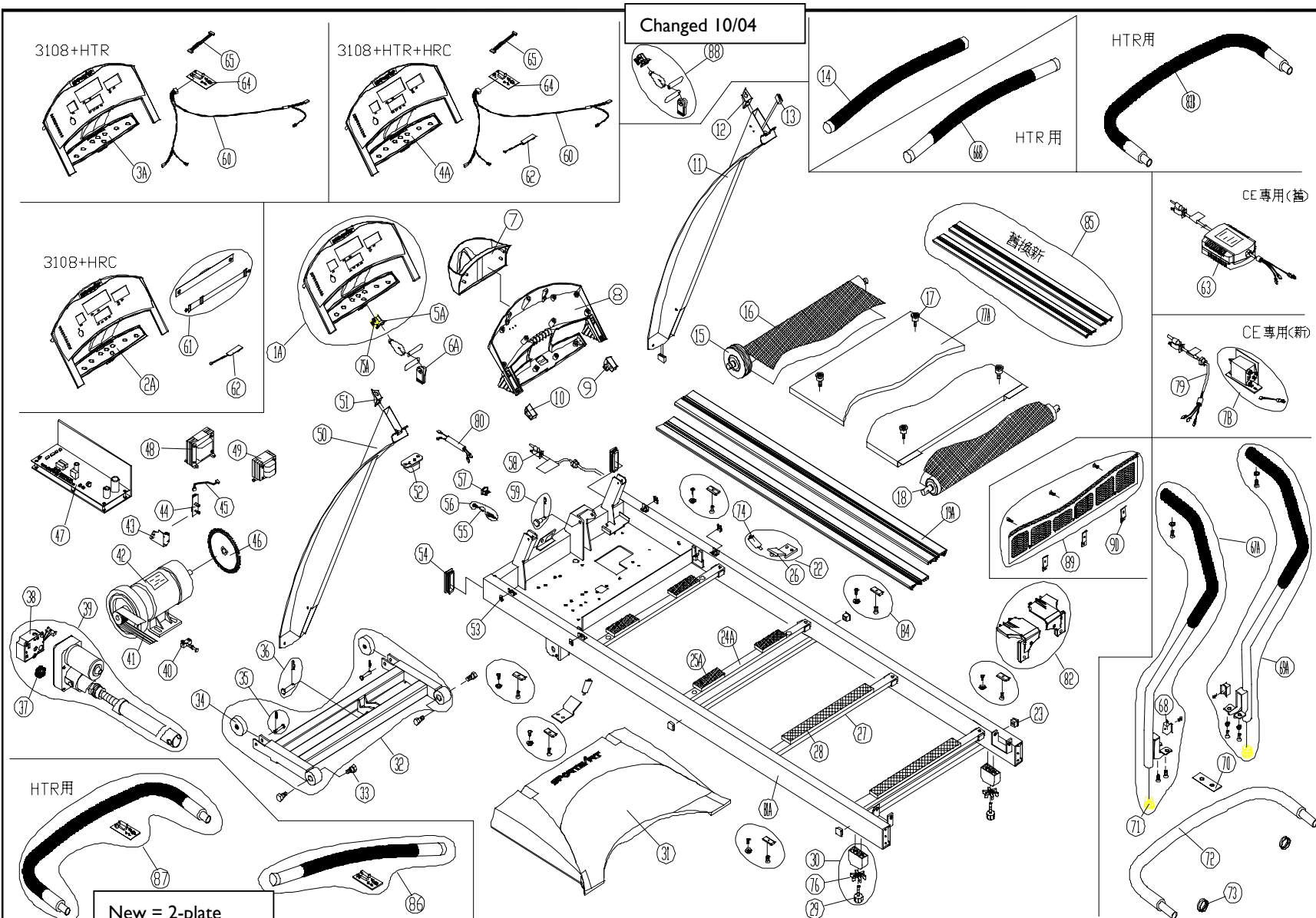


BBL	Description	QTY	Part Number	BBL	Description	QTY	Part Number
001	DISPLAY ASSEMBLY - FRONT	1	131-991-010	044	OPTICAL SWITCH BOARD	1	3007-28
001.1	DISPLAY OVERLAY	1	3108-DD001	045	WIRE - SPEED SENSOR TO DRIVE	1	3100-53
001.2	DISPLAY CONTROL BOARD	1	131-991-500	046	SPEED SENSOR WHEEL	1	030-753-013
001.3	PROGRAM IC CHIP	1	8300-EP	047	DRIVE BOARD	1	3106-47
001.4	DISPLAY FRONT PLASTIC	1	3108-04A	047.1	FUSE - 3A 110V	1	F3ST-01
001.5	KEYPAD & OVERLAY (3 PC)	1	3108-DD002	049	TRANSFORMER	1	1210-52
001.6	SOFT KEYPAD (9 KEY)	1	031-925-012	050	PEDESTAL - LEFT	1	1210-53
002	DISPLAY ASSEMBLY - HRC - FRONT	1	131-991-040	050.1	PEDESTAL - SILVER - LEFT	1	1210-53A
002.1	DISPLAY OVERLAY - HRC	1	131-991-300	051	SUPPORT PIECE - LEFT	1	1210-54
003	DISPLAY ASSEMBLY - HTR - FRONT	1	131-991-020	052	INCLINE CUSHION ASSEMBLY	1	1210-55
003.1	DISPLAY OVERLAY - HTR	1	131-991-301	053	SCREW CLIP - (M4-L16)	4	1250-111
004	DISPLAY ASSEMBLY - HTR - HRC - FRONT	1	3108-04	054	END CAP	2	7005-14
005	SAFETY KEY SENSOR BRACKET	1	1210-03	055	FUSE - 15A 110V	1	F15F-01
006A	SAFETY KEY	1	1210-04A	056	FUSE HOLDER - OLD STYLE	1	FSHR-01
007	BOTTLE HOLDER	1	3106-07	057	ON/OFF SWITCH	1	ONSW-01
008	DISPLAY BACK PLASTIC	1	3106-08	058	POWER CORD	1	1200-47
009	KEYPAD SUPPORT - RIGHT	1	3106-09	059	PIN	1	1210-61
010	KEYPAD SUPPORT - LEFT	1	3106-10	060	WIRE - HTR BOARD TO HANDLEBAR	1	3106-60
011	PEDESTAL - RIGHT	1	1210-16	061	POLAR HEART RATE STRAP	1	3100-03A
011.1	PEDESTAL - RIGHT - SILVER	1	1210-16A	062	HTR RECEIVER BOARD	1	3106-62
012	SUPPORT PIECE - RIGHT	1	1210-15	064	HTR BOARD	1	131-991-181
013	WIRE - PEDESTAL	1	1210-17	065	WIRE - HTR BOARD TO DISPLAY	1	3106-65
014	FRONT HANDLEBAR	1	131-991-050	066B	SMALL HANDLEBAR - HTR	1	3106-66
015	FRONT ROLLER	1	1200-53	067A	HANDLEBAR - LEFT	1	3106-67
016	WALK BELT	1	3100-20	068	BRACKET	2	3108-68
017	DECK BUSHING	4	1210-20	069A	HANDLEBAR - RIGHT	1	3106-69
018	REAR ROLLER	1	1200-62	070	ISOLATOR	1	1210-14
019A	LANDING STRIP	2	3106-19	071	HANDLEBAR BOTTOM CAP	2	6300-08
022	BELT ALINGMENT ASSEMBLY	2	3106-22	072	HANDLEBAR - CENTER	1	1210-09
023	CAP	4	1200-50	073	HANDLEBAR RING	2	7100-10
024A	CROSSBAR	2	1210-27	074	GUIDE ROLLER	2	1096-13
025A	FOAM STRIP - (15*30*L100)	4	3106-25	075A	SAFETY KEY BOARD	1	1210-25A
026	BELT GUIDE	2	131-950-05F	076	LEVELLER STAR NUT	2	2100-72A
027	CROSSBAR	2	1210-30	077A	WALK DECK	1	1210-69
028	CROSSBAR PAD	2	3106-28	080	WIRE - SWITCH TO DRIVE	1	3106-82
029	LEVELER FOOT	2	1200-15	081A	MAIN FRAME	1	1210-71
030A	LEVELER FOOT	2	031-951-030	082	END CAP SET - L&R	1	113-391-070
031	HOOD	1	3108-31A	083B	CENTER HANDLEBAR - HTR	1	131-991-081
032	INCLINE FRAME	1	1210-35	084	LANDING STRIP HARDWARE	6	3106-85
033	SCREW - B/H (M10*1.5*12)	4	1210-36	085	LANDING STRIP ASSEMBLY	1	113-391-090
034	TRANSPORT WHEEL	2	805P-57	086	SMALL HANDLEBAR - HTR & BOARD	1	3110-86
035	WHEEL AXLE ASSEMBLY	2	3100-59	087	CENTER HANDLEBAR - HTR & BOARD	1	131-991-082
036	WHEEL AXLE ASSEMBLY	1	3100-59	088	SAFETY KEY & BOARD	1	131-991-450
037	NYLON GEAR - PLASTIC	1	040-130-030	089	DUST FILTER	1	131-991-520
038	VR MOTOR - ELEVATION	1	3106-38	090	FILTER BRACKET	3	6300-61
039	ELEVATION MOTOR	1	1210-42	Z01	HARDWARE KIT	1	3106-HK
040	MOTOR ADJUSTER	1	100-000-090	Z02	OWNER'S MANUAL	1	3108-OM
041	DRIVE BELT (290J9)	1	3106-41				
042	DRIVE MOTOR - 90V	1	3106-42				
042.1	MOTOR BRUSH - PAIR	1	3100-51A				
043	OPTICAL SWITCH BRACKET	1	3106-43				



Date	Revision	Date	Revision	Model: 3108	Version: I	SportsArt FITNESS
09.07.04	Added 89, 90	10.22.02	19=19A; Added 85			
04.19.04	Changed 1-6 into 1A-6A, 75=75A; Added 88	08.14.02	Changed 66 = 66A, 83 = 83A	Diagram: CG-F001C		
02.12.04	Changed 66A = 66B; 83A = 83B; Added 86, 87	06.20.02	Added 83, 84	Date: 12.01.04		