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**PART LIST- Model No. 831.157021**

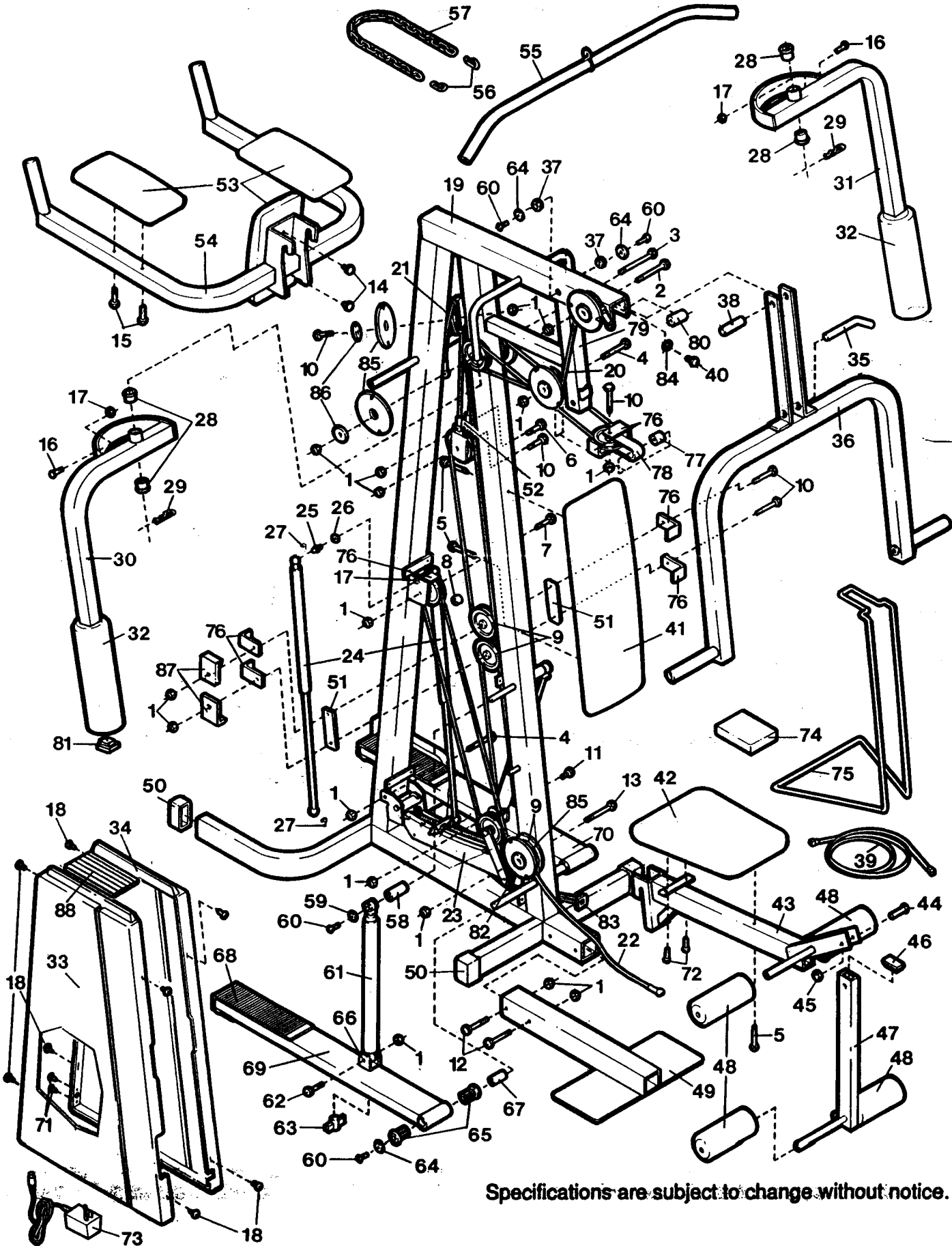
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Key No.	Reorder No.	Qty.	Description	Key No.	Reorder No.	Qty.	Description
1	012108	17	Nylock Nut	45	100150	1	Leg Lever Pushnut
2	101263	1	3/8" x 4.00" Bolt	46	104794	1	Leg Lever Cap
3	104925	1	3/8" x 5.00" Bolt	47	107372	1	Leg Lever
4	013519	3	3/8" x 3.00" Bolt	48	103805	4	Leg Lever Pad
5	013341	3	1/4" x 2.50" Bolt	49	105324	1	Base Extension
6	013564	1	3/8" x 1.75" Bolt	50	106036	2	Frame Cap
7	013574	1	3/8" x 2.25" Bolt	51	105306	2	Pulley Joiner
8	105309	1	PVC Spacer	52	105299	1	Pulley Bracket
9	101262	12	Cable Pulley	53	107267	1	VKR Pad
10	013580	6	3/8" x 2.00" Bolt	54	106071	1	VKR
11	104581	1	3/8" x 1.00" Bolt	55	105310	1	Lat Bar
12	105329	4	Long Bolt	56	103087	2	Connector Link
13	104049	1	3/8" x 3.50" Bolt	57	105315	1	Chain
14	103025	2	Short VKR Bolt	58	106053	2	Cylinder Spacer
15	013498	4	Long VKR Bolt	59	014129	2	Cylinder Washer
16	013303	2	5/16" x 1.00" Bolt	60	013244	6	Screw
17	012082	4	5/16" Nylock Nut	61	105445	2	Resistance Cylinder
18	105316	8	Side Shield Screw	62	104063	2	Cylinder Bolt
19	NSP	1	Frame	63	100108	2	Cylinder Knob
20	106007	1	Upper Cable	64	014164	5	Washer
21	105295	2	Butterfly Cable	65	101708	4	Pedal Bushing
22	106008	1	Lower Cable	66	106052	2	Cylinder Bracket
23	105140	1	Weight Mechanism	67	106054	2	Pedal Spacer
24	107367	2	Gas Shock	68	106872	2	Pedal Pad
25	105142	2	Ball Joint	69	106873	1	Right Pedal Assembly
26	014041	2	Washer	70	106874	1	Left Pedal Assembly
27	105234	4	Clip	71	106739	2	Small Screw
28	105497	4	Butterfly Bushing	72	013456	2	1/4" x 0.75" Bolt
29	101150	2	Hairpin Cotter Pin	73	105852	1	Power Cord
30	105331	1	Right Butterfly Arm	74	105922	1	Hand Control
31	105339	1	Left Butterfly Arm	75	105382	1	Control Stand
32	105342	2	Butterfly Pad	76	106719	7	L-Bracket
33	107368	1	Right Side Shield	77	107194	1	Spacer
34	107369	1	Left Side Shield	78	107192	1	U-Bracket
35	106051	1	Pull Pin	79	106023	1	Press Arm Bracket
36	106020	1	Press Arm	80	107025	1	Channel Spacer
37	106032	2	Press Arm Bushing	81	103050	2	Butterfly Endcap
38	106031	1	Press Arm Axle	82	107381	1	Wire Harness
39	106786	1	Control Cord	83	106982	1	Control Cord Socket
40	013186	1	Press Arm	84	014064	1	Star Washer
41	107311	1	Backrest	85	107483	8	Pulley Cover
42	107309	1	Seat	86	014056	7	Large Washer
43	107371	1	Seat Support	87	014056	3	L-Pulley Cover
44	105381	1	Leg Lever Pin	#	107376	1	Owner's Manual

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

# EXPLODED DRAWING- Model No. 831.157021

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