

PART LIST—MODEL NO. 831.159340

R394A

KEY NO.	PART NO.	QTY.	DESCRIPTION	KEY NO.	PART NO.	QTY.	DESCRIPTION
1	112003	8	3/8" x 2 1/2" Carriage Bolt	53	117260	1	Adjustment Bracket
2	112004	9	3/8" Nut	54	117913	2	3/4" x 4" Axle
3	112006	7	3/8" Lockwasher	55	117489	1	Selector Knob
4	117737	2	2" Pulley	56	100151	2	5/8" Plastic Cap
5	115370	9	3 1/2" Pulley	57	103735	6	3/4" Plastic Cap
6	012149	24	3/8" Nylock Nut	58	109867	4	Plastic Bushing
7	117904	1	Front Base	59	013162	1	1/2" Pan Screw
8	117905	1	Rear Base	60	116181	1	Long Pulley Bracket
9	116742	1	Upright	61	115260	1	3/8" x 6 1/2" Bolt
10	NSP	1	Tower Frame	62	013322	9	3/4" Screw
11	117906	1	Left Side Shield	63	111064	1	3/8" x 1 1/2" Full Threaded Bolt
12	117907	1	Right Side Shield	64	012127	1	3/8" Jam Nut
13	106480	5	2 3/4" Pulley	65	114958	1	Rubber Washer
14	117155	2	Swivel Bracket	66	117128	1	Locking Plate
15	117908	1	Left Arm	67	115257	4	Cable Trap
16	115909	1	Right Arm	68	013430	2	3/8" x 4" Bolt
17	114797	2	Large Pad	69	105496	1	Push Washer
18	112560	4	Grip	70	105277	1	1/2" x 4 1/2" Axle
19	117104	1	Backrest	71	113795	8	Fastener
20	013505	2	1/4" x 3/4" Bolt	72	116630	1	Small Cable Trap
21	114798	4	Small Pad	73	012031	1	3/8" Zinc Jam Nut
22	108726	2	Pad Tube	74	117915	1	Moment Arm
23	117910	1	Leg Developer	75	117916	1	Left Pedal
24	117911	1	1/2" x 2 1/2" Axle	76	117917	1	Right Pedal
25	103903	4	1/2" Plastic Cap	77	107148	2	Pedal Cover
26	109989	4	3/4" Brass Bushing	78	117837	1	Videocassette
27	115998	2	1 1/2" x 1 1/2" Cap	79	117868	1	Owner's Manual
28	117099	1	Seat	80	111465	1	Fitness Journal
29	116149	1	Brace	81	113349	1	Magnet Sleeve
30	108874	4	2" x 2" Cap	82	012003	1	5/16" Nut
31	117332	4	3/8" x 3/4" Bolt	83	105101	2	3/4" Metal Cover
32	112001	1	3/8" x 3" Bolt	84	116910	2	Resistance Cylinder
33	115383	2	Cable Clip	85	109872	4	5/8" Bushing
34	107281	1	Rower Bar	86	117919	2	5/8" Spacer
35	115177	1	Strap	87	101149	1	3/8" Fender Washer
36	117912	1	Lat Bar	88	115126	1	Stepper Console
37	116571	4	3/4" Cap	89	107367	2	Gas Shock
38	115147	1	Chain	90	105142	2	Ball Joint
39	109954	1	Transformer	91	012158	2	5/16" Nylock Nut
40	013399	14	3/8" x 1 3/4" Bolt	92	013510	1	3/4" Self Tapping Screw
41	115762	1	1" Pulley	93	105100	1	3/8" x 3 1/2" Clevis Pin
42	120003	2	3/8" x 3 1/2" Bolt	94	117920	1	Mechanism
43	012139	1	1/4" Nylock Nut	95	117921	1	Wire Harness
44	117106	1	1/4" x 1" Shoulder Bolt	96	115199	1	CUSTOM SMART CARD
45	013601	1	3/8" x 2" Bolt	97	117298	1	PERSONAL TRAINER Computer
46	116185	3	1/4" x 2 1/2" Bolt	98	117323	1	Exercise Insert
47	105496	1	3/8" Hat Cap	99	111872	1	Reed Switch Wire
48	019115	5	Rubber Pad	100	117305	1	Mechanism Adjustment Bracket
49	103833	2	1 1/2" Internal Cap	101	117914	1	Mechanism Cable Bracket
50	114888	1	2" Roller	102	117037	1	Foot Plate
51	117386	1	Main Cable	103	117263	1	U-Bracket
52	117741	1	Weight Cable	104	117881	1	Cable Bracket

Note: Specifications are subject to change without notice.

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EXPLODED DRAWING—MODEL NO. 831.159340

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