

PART LIST

Model No. 24891.1 R0819A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	4	5/16" x 3/4" Screw	51	1	Drive Roller/Pulley
2	8	5/16" x 2" Screw	52	1	Frame
3	5	5/16" x 1 3/4" Bolt	53	4	Tie
4	1	5/16" x 2 1/4" Bolt	54	1	Drive Motor
5	44	#8 x 3/4" Screw	55	1	Motor Belt
6	2	#10 x 3/4" Screw	56	1	Storage Latch
7	1	#8 x 1/2" Ground Screw	57	1	Right Frame Cover
8	10	5/16" Star Washer	58	4	Base Pad
9	6	5/16" Nut	59	1	Idler Roller
10	20	#8 x 3/4" Tek Screw	60	1	Left Rear Cap
11	34	#8 x 1/2" Screw	61	1	Right Rear Cap
12	3	1/4" x 2 1/2" Screw	62	1	Motor Hood
13	7	#8 x 1/2" Machine Screw	63	2	Incline Frame Spacer
14	1	3/8" x 1 1/2" Bolt	64	2	Frame Spacer
15	1	3/8" x 2" Bolt	65	1	Incline Frame
16	2	5/16" x 1 1/4" Screw	66	1	Incline Motor
17	14	Small Washer	67	2	Incline Motor Spacer
18	4	#8 Belt Guide Screw	68	2	Hood Mount
19	2	5/16" Motor Bolt	69	1	Power Cord
20	4	3/8" x 1 1/4" Screw	70	1	Power Cord Grommet
21	2	3/8" Thrust Washer	71	1	Power Switch
22	2	3/8" x 1 3/4" Bolt	72	1	Belly Pan
23	4	3/8" x 2 3/4" Screw	73	1	Left Handrail Top Cover
24	31	#8 x 3/4" Truss Head Screw	74	2	Handrail
25	8	3/8" Star Washer	75	1	Left Handrail Bottom Cover
26	2	1/2" x 2" Bolt	76	1	Upright Crossbar
27	1	Latch Crossbar	77	2	Console Frame Cap
28	2	3/8" x 1" Screw	78	4	Rubber Cushion
29	8	#6 x 3/8" Screw	79	1	Tray
30	9	1/4" Nut	80	1	Pulse Crossbar
31	4	5/16" Flat Washer	81	1	Right Handrail Top Cover
32	1	Console Ground Wire	82	1	Right Handrail Bottom Cover
33	1	Chest Heart Rate Monitor	83	1	Upright Wire
34	2	1/2" Nut	84	1	Right Upright
35	6	3/8" Nut	85	2	Caution Decal
36	5	Hood Clip	86	2	Upright Grommet
37	4	Cushion	87	1	Tablet Holder
38	1	Warning Decal	88	1	Incline Stop Bracket
39	1	Walking Platform	89	1	Left Base Cover
40	1	Walking Belt	90	1	Right Base Cover
41	1	Left Foot Rail	91	1	Left Upright
42	1	Right Foot Rail	92	2	Rear Wheel
43	2	Belt Guide	93	1	Base
44	1	Left Frame Cover	94	1	Left Tray
45	4	3/8" Plastic Bushing	95	2	Fan
46	2	1/2" Plastic Bushing	96	1	Console
47	2	1/2" Thrust Washer	97	1	Left Rear Foot
48	1	Controller	98	1	Right Rear Foot
49	2	#8 Star Washer	99	2	Speaker
50	1	Controller Bracket	100	1	Console Base

Key No.	Qty.	Description	Key No.	Qty.	Description
101	1	Right Tray	106	1	Console Frame
102	1	Hood Accent	107	4	Cable Tie
103	1	Hood Grill	108	4	M4 x 16mm Screw
104	1	Key/Clip	*	—	User's Manual
105	2	Console Frame Cap			

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. *These parts are not illustrated.

This exploded view diagram illustrates the assembly of a vehicle interior trim component, likely a door panel or dashboard section. The diagram shows the following components and their assembly sequence:

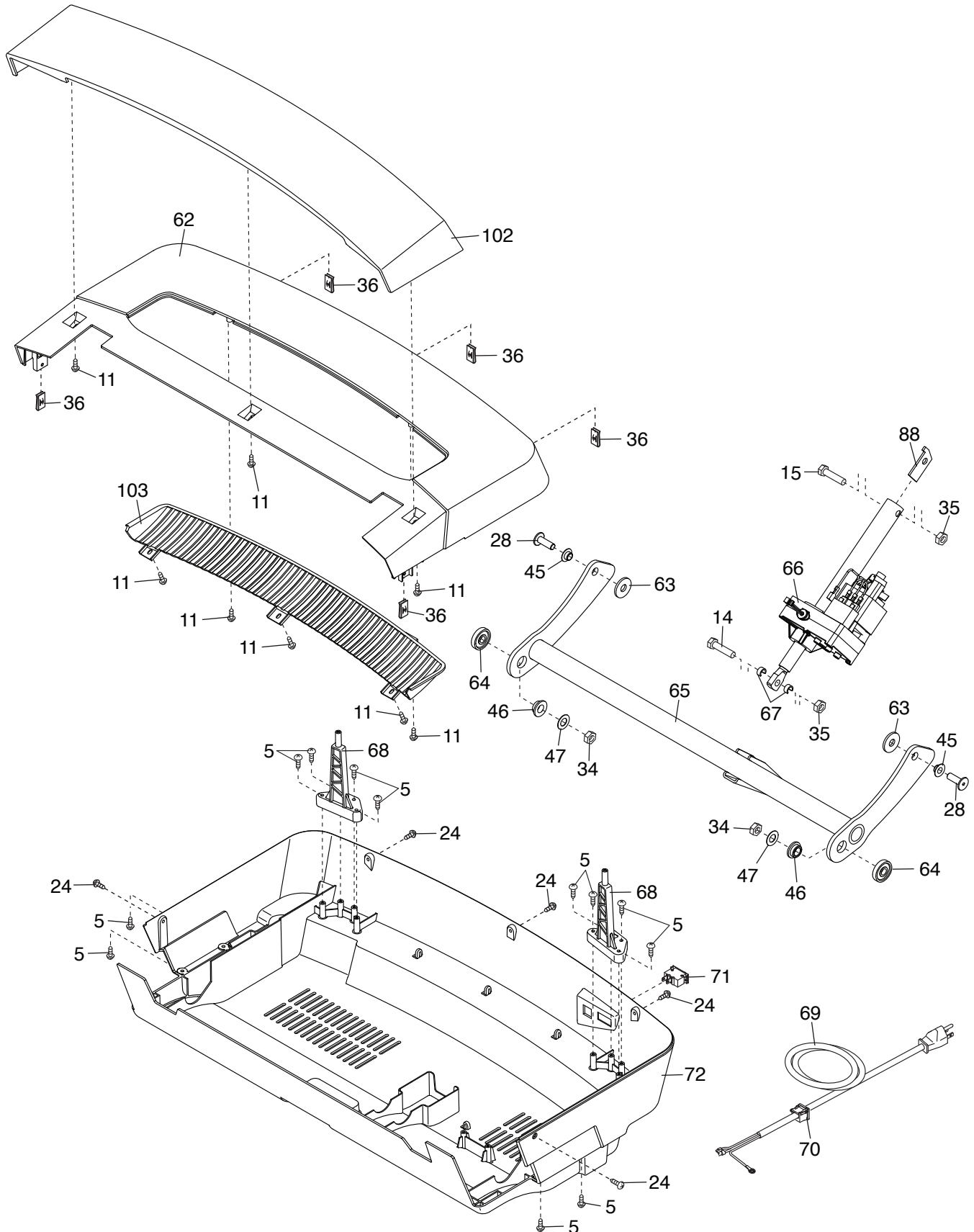
- Base Structure (10):** The main longitudinal frame of the assembly.
- Trim Panels (24, 27, 54, 55):** Various decorative and functional panels that attach to the base structure.
- Fasteners (3, 5, 8, 9, 11, 12, 13, 16, 17, 18, 19, 26, 30, 31, 37, 38, 39, 40, 41, 42, 43, 44, 48, 49, 51, 52, 53, 56, 57, 58, 59, 60, 61, 78, 97, 98):** A variety of screws, bolts, and clips used to secure the components.
- Internal Components (13, 19, 37, 48, 51):** Electrical or mechanical sub-assemblies, including what appears to be a speaker or control unit.
- Mounting Brackets (17, 18, 43, 44, 51, 59, 60, 61):** Components that facilitate the attachment of the trim panels to the base structure.

The diagram uses dashed lines to indicate the alignment and assembly path for each part, ensuring a clear understanding of the component layout and fastener placement.

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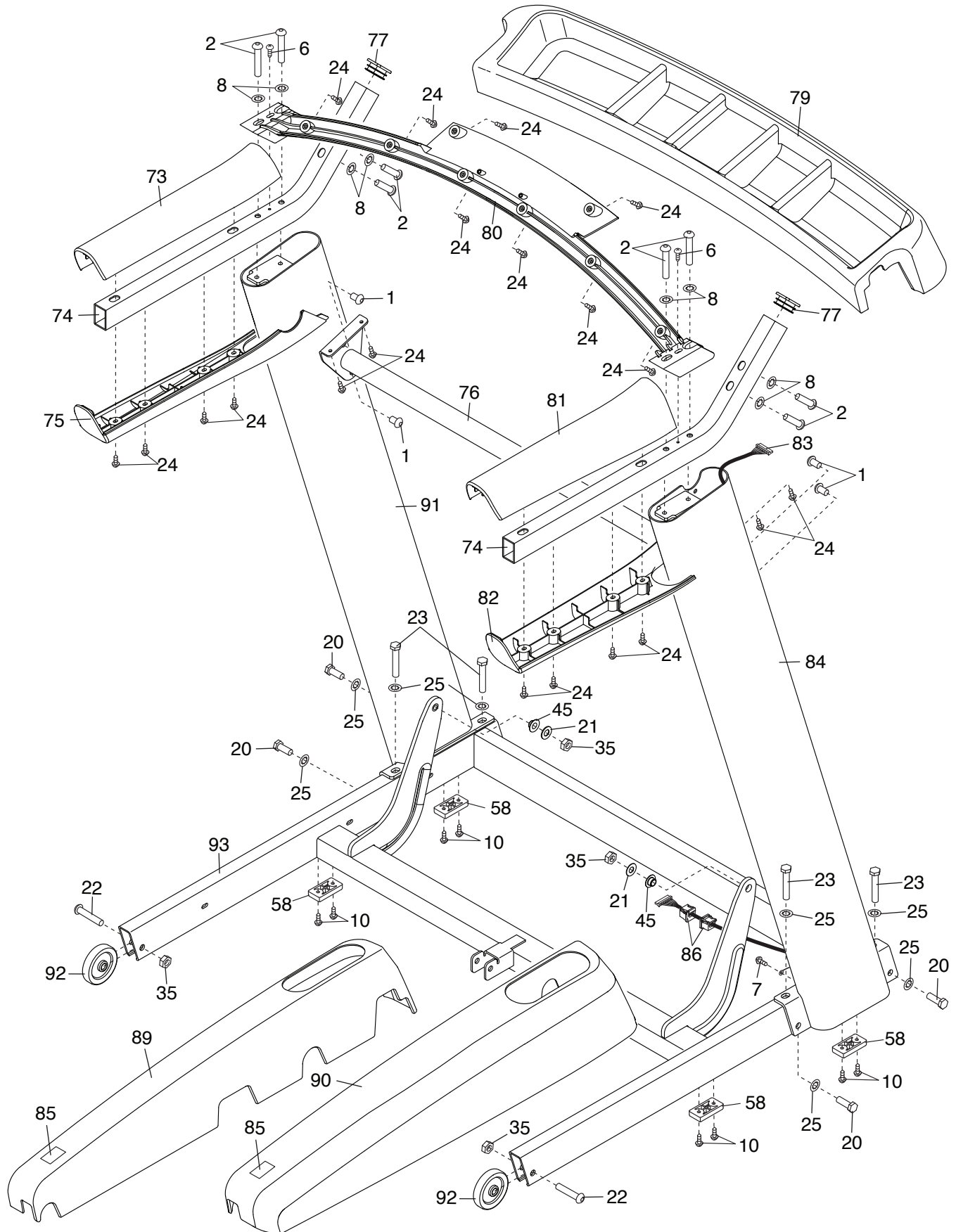
EXPLODED DRAWING B

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EXPLODED DRAWING C

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EXPLODED DRAWING D

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