

PART LIST - Model No. 831.285060

Rev. 2/91

| Key Reorder | | | | Key Reorder | | | |
|-------------|--------|------|-------------------------|-------------|--------|------|--------------------------|
| No. | No. | Qty. | Description | No. | No. | Qty. | Description |
| 1 | 104271 | 1 | Programmable Console | 40 | 104358 | 1 | Sprocket |
| 2 | 103734 | 1 | Electronic Monitor | 41 | 104214 | 1 | Wire Harness/Power Plug |
| 3 | 013322 | 4 | Console Screw | 42 | 102348 | 2 | Bearing |
| 4 | 104101 | 1 | Power Key/Clip | 43 | 104268 | 1 | Left Pedal Leg |
| 5 | 104277 | 1 | Console Plate | 44 | 104269 | 1 | Right Pedal Leg |
| 6 | 013561 | 2 | Console Bolt | 45 | 103672 | 2 | Front Spacer |
| 7 | 103956 | 2 | Handrail Foam | 46 | 103871 | 2 | Pedal Rod |
| 8 | 104265 | 1 | Left Handrail | 47 | 103680 | 2 | Rear Spacer |
| 9 | 104266 | 1 | Right Handrail | 48 | 103679 | 4 | Small Spacer |
| 10 | 103695 | 1 | Hood | 49 | 104274 | 2 | Pedal |
| 11 | NSP | 1 | Frame | 50 | 104275 | 2 | Pulley |
| 12 | 013162 | 7 | Screw | 51 | 050001 | 1 | Tension Buckle |
| 13 | 102357 | 1 | Flywheel Axle | 52 | 103677 | 4 | Bushing |
| 14 | 101980 | 2 | Jam Nut | 53 | 104272 | 2 | Link Arm |
| 15 | 103941 | 2 | Flywheel Spacer | 54 | 012082 | 4 | Stabilizer Nut |
| 16 | 014004 | 2 | Beveled Washer | 55 | 014041 | 4 | Washer |
| 17 | 104008 | 1 | Flywheel Sprocket | 56 | 103957 | 2 | Pulley Axle Cap |
| 18 | 103336 | 1 | Adhesive Disk | 57 | 103681 | 2 | Link Arm Spacer |
| 19 | 104264 | 1 | Spacer | 58 | 104100 | 2 | Bumper |
| 20 | 103339 | 1 | Optical Disk | 59 | 101042 | 1 | Tension Rope |
| 21 | 104267 | 1 | Flywheel | 60 | 104213 | 1 | Tension Motor |
| 22 | 103733 | 1 | Resistance Strap | 61 | 102350 | 6 | Sprocket Washer |
| 23 | 104217 | 1 | Optical Reader | 62 | 102960 | 2 | Spring Washer |
| 24 | 012175 | 2 | Axle Nut | 63 | 102349 | 2 | Retainer |
| 25 | 014041 | 2 | Axle Washer | 64 | 102926 | 1 | Axle |
| 26 | 103884 | 2 | Foot Pad | 65 | 104035 | 1 | Access Cover |
| 27 | 102351 | 2 | Pedal Chain | 66 | 102337 | 1 | Rear Stabilizer |
| 28 | 102352 | 1 | Drive Chain | 67 | 101575 | 4 | Master Link Assembly |
| 29 | 104270 | 1 | Spring Assembly | 68 | 104216 | 1 | Power Cord |
| 30 | 102954 | 2 | Pedal Spring | 69 | 103902 | 2 | Lower Pedal Rod |
| 31 | 013207 | 4 | Carriage Bolt | 70 | 103735 | 6 | Large Pushnut |
| 32 | 013516 | 2 | Power Plug Mtg. Screw | 71 | 018002 | 2 | Flywheel Bearing |
| 33 | 102338 | 1 | Front Stabilizer | 72 | 101049 | 2 | Tension Motor Mtg. Screw |
| 34 | 103687 | 4 | Endcap | 73 | 104301 | 1 | Left Sprocket |
| 35 | 104215 | 1 | Reed Switch/Sensor Wire | 74 | 104300 | 1 | Right Sprocket |
| 36 | 013522 | 2 | Handrail Mounting Bolt | 75 | 102961 | 1 | Roll Pin |
| 37 | 100498 | 3 | Magnet | 76 | 104368 | 2 | Axle Spacer |
| 38 | 100048 | 8 | Pedal Bushing | # | 103863 | 1 | Owner's Manual |
| 39 | 103903 | 6 | Pushnut | # | 103738 | 1 | Monitor Operation Guide |

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover for information on ordering replacement parts.

EXPLODED DRAWING - Model No. 831.285060

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