

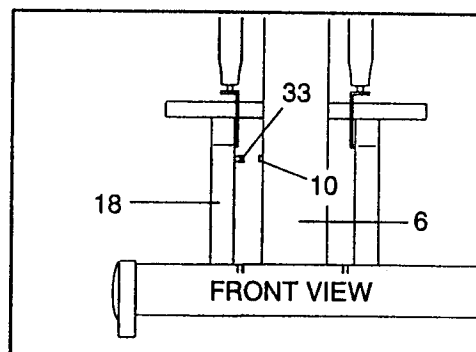
# MAINTENANCE AND TROUBLE-SHOOTING

Regularly inspect and tighten all parts of the stepper. The stepper can be cleaned using a soft cloth and mild, non-abrasive detergent. Do not allow liquid to come in contact with the electronic monitor.

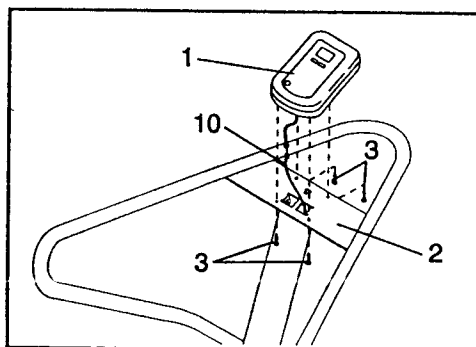
## ELECTRONIC MONITOR

If the electronic monitor displays incorrect feedback, or if the display becomes faint, the batteries should be replaced. See assembly step 7 on page 5 for battery installation instructions.

If the electronic monitor still displays incorrect feedback, the Reed Switch (10) in the Upright (6) should be repositioned. Raise the Right Pedal (18) until the Magnet (33) is aligned with the Reed Switch. Slide the Reed Switch in or out of the Upright until there is a **1/4" gap** between the Reed Switch and the Magnet. **Do not push the Reed Switch completely into the Upright.**



If the Electronic Monitor (1) displays no feedback when the STEPS PER MINUTE or CALORIE mode is selected, the Sensor Wire (10) should be checked. Remove the four Monitor Screws (3) attaching the Monitor to the Handlebar Plate (2). Make sure that the Sensor Wire is plugged fully into the wire extending from the Monitor. Reattach the Monitor to the Handlebar Plate.



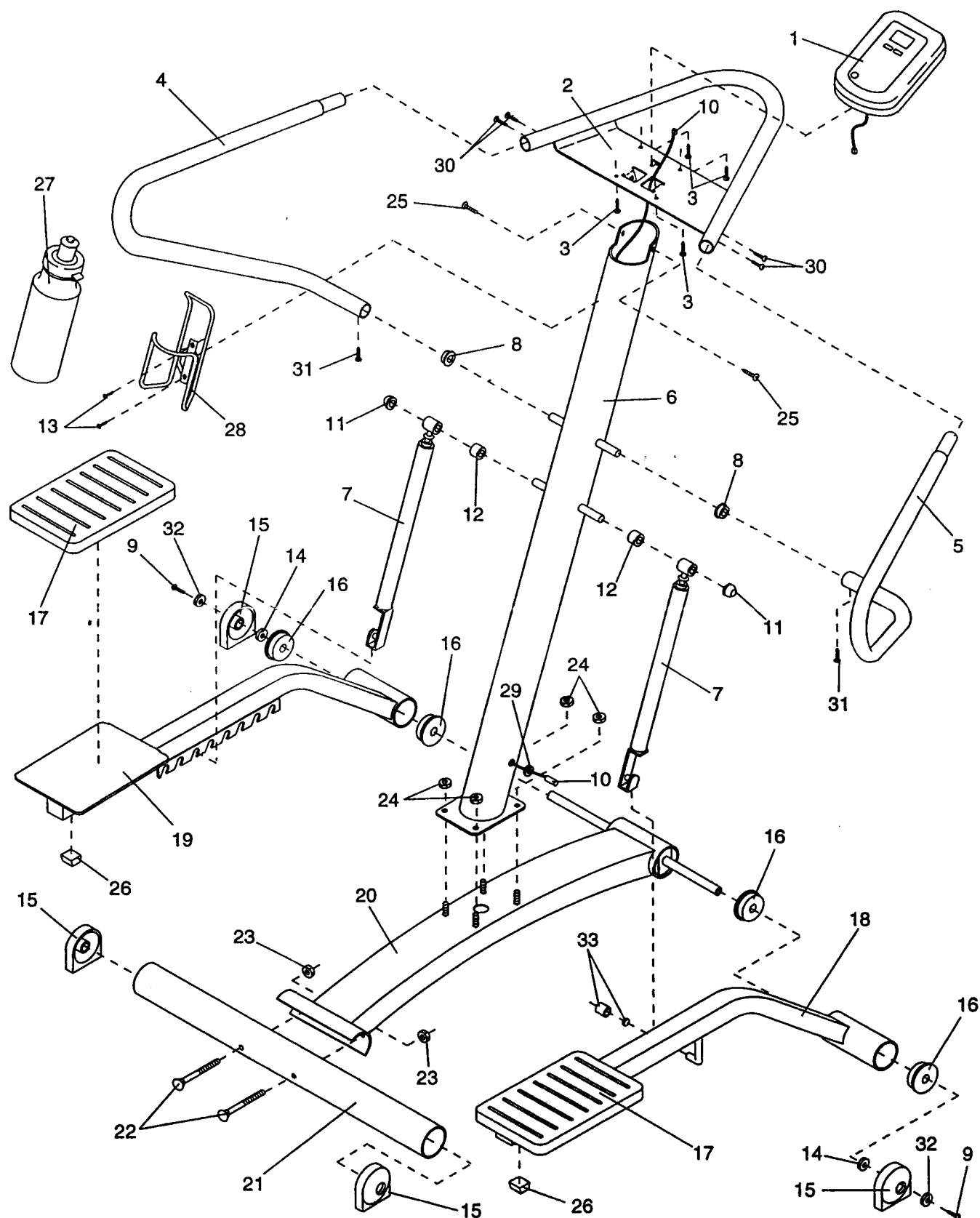
## PART LIST—Model No. 831.285740

R0595A

| Key No. | Part No. | Qty. | Description             | Key No. | Part No. | Qty. | Description          |
|---------|----------|------|-------------------------|---------|----------|------|----------------------|
| 1       | 119136   | 1    | Electronic Monitor      | 18      | 125046   | 1    | Right Pedal          |
| 2       | 120607   | 1    | Handlebar Plate         | 19      | 125045   | 1    | Left Pedal           |
| 3       | 013423   | 4    | Monitor Screw           | 20      | 121894   | 1    | Base                 |
| 4       | 120612   | 1    | Left Handlebar          | 21      | 121600   | 1    | Stabilizer           |
| 5       | 120615   | 1    | Right Handlebar         | 22      | 121038   | 2    | M8 Carriage Bolt     |
| 6       | 120613   | 1    | Upright                 | 23      | 121050   | 2    | M8 Nylon Locknut     |
| 7       | 121956   | 2    | Resistance Cylinder     | 24      | 012042   | 4    | M10 Nylon Locknut    |
| 8       | 120610   | 2    | Handlebar Bushing       | 25      | 121043   | 2    | M10 Plate Screw      |
| 9       | 121518   | 2    | M10 Screw               | 26      | 121049   | 2    | Bumper               |
| 10      | 121511   | 1    | Reed Switch/Sensor Wire | 27      | 121475   | 1    | Water Bottle         |
| 11      | 100151   | 2    | Dome Cap                | 28      | 120757   | 1    | Water Bottle Bracket |
| 12      | 121598   | 2    | Cylinder Spacer         | 29      | 119887   | 1    | Grommet              |
| 13      | 121047   | 2    | M4 Bracket Screw        | 30      | 013222   | 4    | M4 Screw             |
| 14      | 121607   | 2    | 2mm Washer              | 31      | 121044   | 2    | M5 Screw             |
| 15      | 121599   | 4    | Endcap                  | 32      | 121045   | 2    | Lock Washer          |
| 16      | 120818   | 4    | Pedal Bushing           | 33      | 113349   | 1    | Magnet/Retainer      |
| 17      | 121603   | 2    | Pedal Cover             | #       | 123569   | 1    | Owner's Manual       |

# EXPLODED DRAWING—Model No. 831.285740

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Specifications are subject to change without notice.