

moves to the center.

4. IF THE BELT HAS SHIFTED TO THE RIGHT SIDE: Use the adjustment wrench to tighten the right-hand bolt, and loosen the left-hand bolt. Turn the bolts 1/3 of a turn at a time until the belt moves to the center.

If the belt slips during operation, the tension on the belt may need adjustment. Simply tighten both adjustment bolts until the belt no longer slips. Be careful to keep the belt centered.

PART LIST - MODEL 831.296203

Key No.	Reorder No.	Description	Qty.	Key No.	Reorder No.	Description	Qty.
1	004044	Treadmill Frame	1	34	013209	Mounting Bracket Bolts	4
2	041018	Grip Tape	2	35	007020	Left Handrail Post	1
3	008050	L Belt Adj. Bracket	1	36	013275	Front Roller Adj. Bolt	1
4	013206	Belt Adjustment Bolt	2	37	009055	Motor Hood	1
5	070084	Rear Roller	1	38	013302	Bolt	5
6	040020	Rubber Cap	2	39	070085	Front Roller	1
7	053007	Low Friction Platform	1	39A	019104	Right Roller Bushing	1
8	025014	Walking Belt	1	39B	019089	Left Roller Bushing	1
9	049035	Axle (Front Leg)	1	40	070192	Roller Lock	2
10	043012	Shock	1	41	013213	Short Roller Screw	4
11	012063	Acorn Nut	2	42	013211	Motor Mount Bolt	4
12	052012	Wheel	2	43	014041	Motor Mount Washer	4
13	005011	Front Chrome Leg	2	44	013211	Motor Mnt. Frame Bolt	2
14	012062	Locknut	1	44A	014001	Washer	2
15	013207	Carriage Bolt	2	45	049012	Motor Mnt. Side Rail	2
16	016011	Aluminum Clamp	2	46	031013	Motor Mount Plate	1
17	017027	Triangular Leg Knob	2	47	013213	Pulley Cover Bolt	2
17A	019045	Spacer	2	48	033006	Sensor Wire & Reed Switch	1
18	031033	Electric Plug & Cord	1	49	010019	Metal Pulley Cover	1
19	017028	Triangular Post Knob	2	49	010042	Plastic Pulley Cover	1
19A	019045	Spacer	1	50	020016	Variable Speed Pulley	1
20	031005	Elec. Connection Cover	1	51	033001	Sensor Magnet	1
21	031036	Circuit Breaker	1	52	014001	Washer	2
22	013208	Bolt (Shock)	1	53	020020	Pully	1
23	007019	Right Handrail Post	1	54	025015	V-Belt	1
24	031034	Switch Cord	1	55	013069	Sensor Magnet Screws	2
25	013162	Motor Hood Screw	5	56	030005	Motor	1
26	003028	Handrail	1	57	045010	Allen Wrench	1
27	041016	Handrail Foam	1	58	013213	Screws	2
28	013210	Handrail Bolts	4	59	010072	Console Wiring Cover	1
29	031035	On/Off Switch	1		046032	Owner's Manual	1
30	033009	Pulse Monitor	1				
31	032017	Electronic Console	1				
32	017045	Speed Adj. Knob	1				
32A	026018	Speed Adj. Cable	1				
33	008051	Speed Adj. Mounting Bracket	2				

