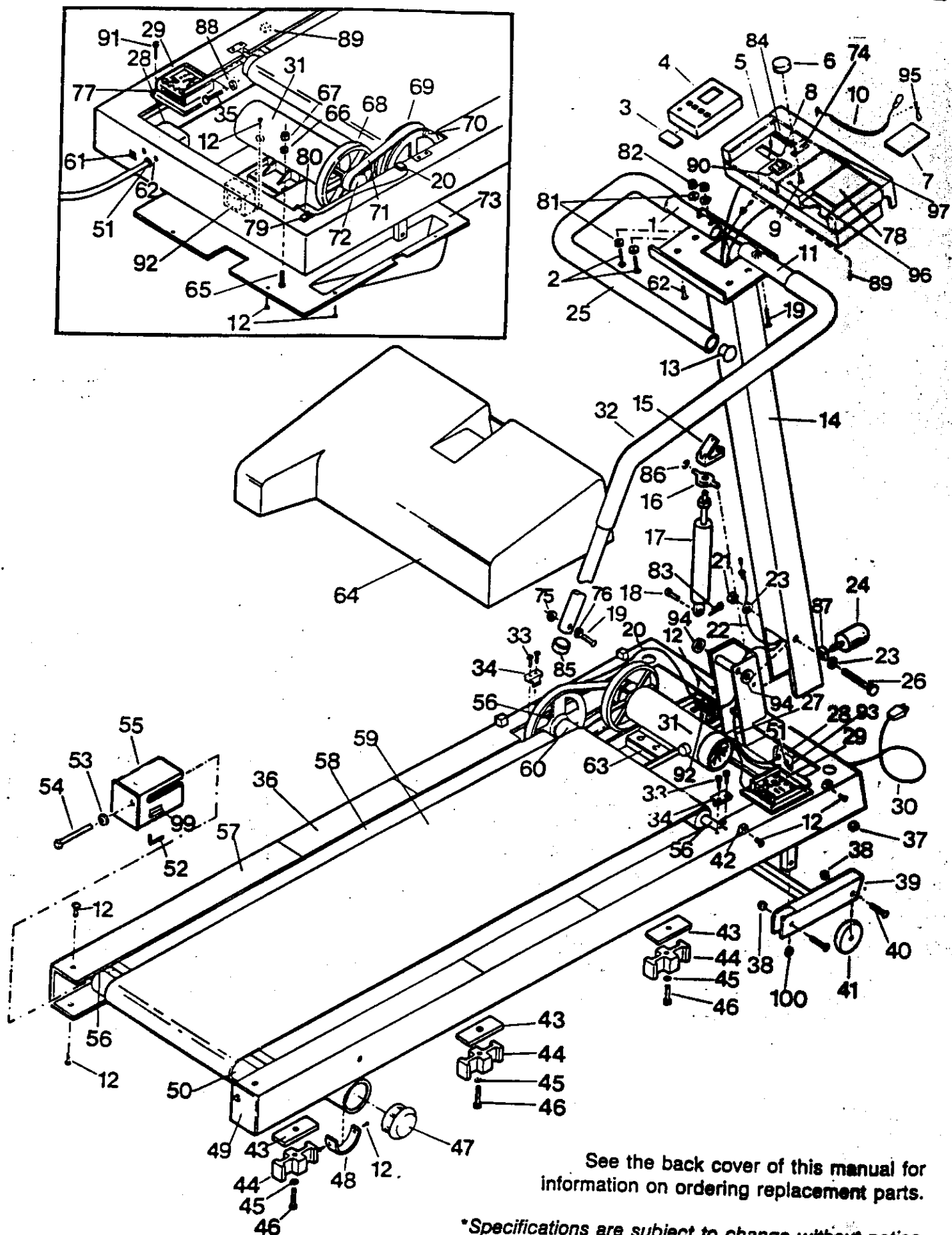


EXPLODED DRAWING - Model No. 831.296444

See the back cover of this manual for
information on ordering replacement parts.

*Specifications are subject to change without notice.

MODEL NUMBER: 29644
VERSION: 04
PRODUCT NAME:
PRODUCT DESC:

MODEL/PART BOOK LISTING

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	NLA	HANDRAIL	1
2	013369	HANDRAIL BOLT	2
3	033091	BATTERY COVER	1
4	100668	ELECTRONIC MONITOR	1
5	009123	CONSOLE	1
6	100014	SPEED CONTROL KNOB	1
7	031094	SAFETY CARD	1
8	109791	INCLINE LEVER W/CN	1
.	.	088003 INCLINE LEVER	1
.	.	125151 FASTENER	1
.	.	109783 CN-ASSY INSTRUCT.	1
9	031121	POTENTIOMETER ASSEMBLY	1
10	119946	PULSE MONITOR CLIP	1
11	NLA	SIDE RAIL	1
12	013162	SMALL SCREW	22
13	040119	HANDRAIL CAP	1
14	007041	HANDRAIL UPRIGHT	1
15	088004	LIFT CYLINDER RELEASE	1
16	008149	THREADED PIN	1
17	118391	LIFT CYLINDER	1
18	015045	CYLINDER PIN	1
19	013460	SIDE RAIL BOLT	2
20	115569	SENSOR WIRE	1
21	012081	PIVOT NUT	1
22	088005	INCLINE CABLE	1
23	014079	PIVOT WASHER	1
24	017056	LOCK KNOB	1
25	102541	HANDRAIL FOAM GRIP	1
26	013368	PIVOT BOLT	1
27	031093	ON/OFF SWITCH WIRE	1
28	NLA	JUNCTION BOX	1
29	104607	CONTROLLER	1
30	031229	POWER CORD	1
31	105481	MOTOR	1
32	041045	SIDE RAIL FOAM GRIP	1
33	013213	ROLLER LOCK SCREW	4
34	070192	FRONT ROLLER LOCK	1
35	013275	FRONT ADJUSTMENT BOLT	1
36	NLA	GRIP TAPE	2
37	019183	RUBBER BUMPER	2
38	012108	LOCKNUT	4
39	NLA	INCLINE LEG	1
40	013399	LEG BOLT	4
41	052014	WHEEL	2
42	008148	HOOD MOUNT ANCHOR	4
43	085003	RUBBER PLATFORM PAD	6
44	019220	SUPPORT BLOCK	6
45	014066	SUPPORT WASHER	6
46	013270	SUPPORT BOLT	6
47	040113	REAR LEG ENDCAP	2
48	051023	RUBBER FOOT PAD	2
49	.	RIGHT BELT ADJ. BRACKET	1
.	.	WHAT IS YOUR BRACKET	0
.	.	MADE OF?	0

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MODEL/PART BOOK LISTING

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	008168	008168 METAL	1
	008260	008260 PLASTIC	1
50	022043	REAR ROLLER	1
51	019084	LARGE GROMMET	4
52	045010	ALLEN WRENCH	1
53	014063	ADJUSTMENT BRACKET WASHER	2
54	013206	BELT ADJUSTMENT BOLT	2
55	.	LEFT BELT ADJ. BRACKET	1
	.	WHAT IS YOUR BRACKET	0
	.	MADE OF?	0
	008167	008167 METAL	1
	NLA	NLA PLASTIC	1
56	019190	ROLLER BUSHING	4
57	NSP	FRAME	1
58	053017	WOOD PLATFORM	1
59	126256	WALKING BELT W/RI	1
60	070339	FRONT ROLLER/PULLEY	1
61	031090	CIRCUIT BREAKER	1
62	013322	SCREW	6
63	019224	MOTOR MOUNT SPACER	1
64	NLA	MOTOR HOOD	1
65	013391	MOTOR MOUNT BOLT	4
66	014041	MOTOR MOUNT WASHER	4
67	012082	MOTOR MOUNT NUT	4
68	NLA	FLYWHEEL	1
69	.	SEE #60	0
70	100498	MAGNET	1
71	025043	V-BELT	1
72	.	MOTOR PULLEY SEE KEY#31	1
73	040114	SAFETY COVER	1
74	088001	INCLINE INDICATOR	1
75	014086	SIDE RAIL WASHER	1
76	014094	FORMED WASHER	1
77	NLA	ALUMINUM HEAT SINK	1
78	NLA	SAFETY SWITCH ASSEMBLY	1
79	016017	ADHESIVE TIE BLOCK	4
80	016029	CABLE TIE	4
81	014086	HANDRAIL WASHER	4
82	012108	HANDRAIL NUT	2
83	015043	COTTER PIN	1
84	062002	FASTENER STRIP	1
85	040132	SIDE RAIL ENDCAP	1
86	054016	E-CLIP	2
87	014087	LOCK KNOB WASHER	1
88	014063	FRONT ROLLER WASHER	1
89	013413	INDICATOR MOUNT ASSEMBLY	1
90	088010	LEVER HOUSING	1
91	013300	SINK SCREW	3
92	031238	CHOKE	1
93	031101	EXTENSION WIRE	1
94	014101	PIVOT WASHER	2
95	054013	CLOTHES CLIP	1
96	NLA	ROUND INDICATOR LIGHT	1
97	013421	BUBBLE SCREW	1

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
98	129740	PLATFORM BUMPER	6
99	016028	WRENCH CLIP	1
100	014106	INCLINE LEG WASHER	2
#	NLA	ON/OFF SWITCH ASSEMBLY	1
#	044298	FRAME DECAL	2
#	NLA	MOTOR HOOD DECAL	1
#	089006	MONITOR OPERATION GUIDE	1
#	046162	OWNERS MANUAL	1
	070336	LITERATURE PACKET	1
	.	046162 OWNERS MANUAL	1
	.	089006 MON. OPER. GUIDE	1
	.	033007 PULSE EARCLIP	1
	.	054013 CLOTHES CLIP	1
	.	031094 SAFETY CARD	1
	.	033023 9 VOLT BATTERY	1
	.	070750 HARDWARE KIT	1
	.	016028 WRENCH CLIP	1
	.	045010 ALLEN WRENCH	1
	.	013460 SIDE RAIL BOLT	2
	.	014094 FORMED WASHER	1
	.	014086 FLAT WASHER	2