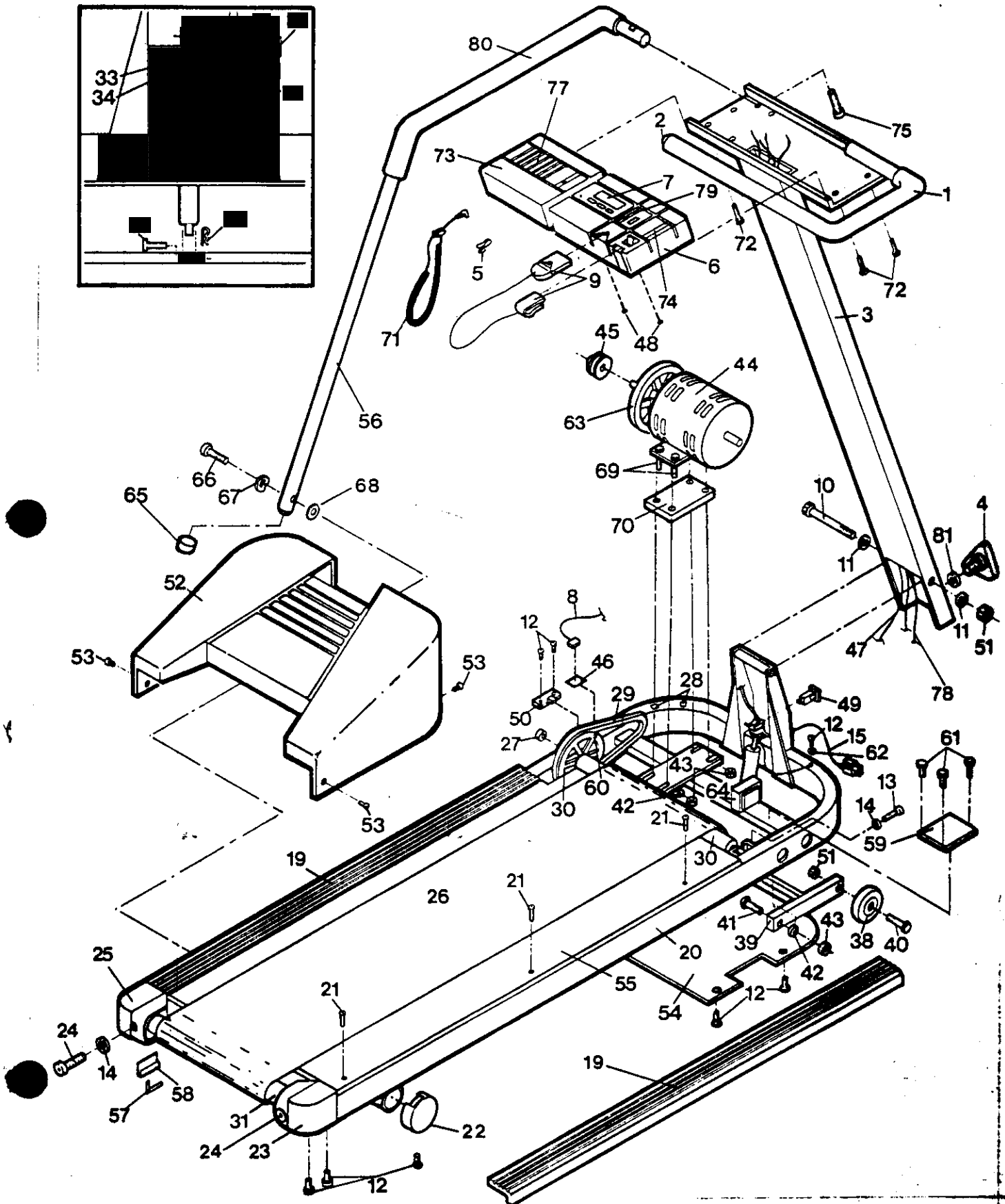
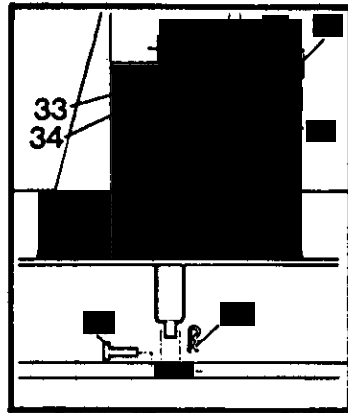


EXPLODED DRAWING - Model No. 831.296450

Rev. 10/82

INCLINE SHOCK ASSEMBLY

*Specifications are subject to change without notice.



MODEL NUMBER: 29645
VERSION: 00
PRODUCT NAME: LIFESTYLER 3100PS
PRODUCT DESC: TREADMILL

MODEL/PART BOOK LISTING

PAGE 1
IN1023P
RUN DATE: 3/16/95
RUN TIME: 11:55:39

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	041068	FOAM GRIP	1
2	040119	ENDCAP	1
3	007096	UPRIGHT POST	1
4	017088	LOCK KNOB	1
5	054013	CLOTHES CLIP	1
6	009148	CONSOLE	1
7	032083	ELECTRONIC MONITOR	1
8	033092	SENSOR WIRE/REED SWITCH	1
9	070843	SAFETY CARD/CLIP	1
10	013485	HINGE BOLT	1
11	014132	HINGE WASHER	4
12	013162	SMALL SCREW	17
13	013275	FRONT ROLLER ADJ. BOLT	1
14	014063	WASHER	3
15	031229	POWER CORD	1
16	043036	SHOCK	1
17	008204	SHOCK MOUNTING BRACKET	1
18	088004	SHOCK RELEASE MECHANISM	1
19	010175	FOOT RAIL	2
20	NSP	FRAME	1
21	013494	LARGE SCREW	6
22	040156	REAR LEG CAP	2
23	008195	RIGHT ROLLER BRACKET	1
24	013206	REAR ROLLER ADJ. BOLT	2
25	008194	LEFT ROLLER BRACKET	1
26	025058	WALKING BELT	1
27	019110	FRONT ROLLER BUSHING	1
28	016055	SENSOR WIRE CLIP	4
29	025055	V-BELT	1
30	022056	FRONT ROLLER/PULLEY ASSY. (MUST BE SENT PRESSED TOGETHER, NSP SEPARATELY)	1 0 0
	.	022044 ROLLER	1
	.	020031 PULLEY	1
31	070084	REAR ROLLER	1
32	019084	GROMMET	1
33	014153	LARGE WASHER	1
34	059019	SHOCK CUSHION	1
35	015045	CLEVIS PIN	1
36	015043	COTTER PIN	1
37	012133	PUSH NUT	1
38	052014	WHEEL	2
39	004160	LIFT FRAME	1
40	013501	WHEEL MOUNTING BOLT	2
41	013500	LIFT FRAME MTG. BOLT	2
42	014041	FLAT WASHER	6
43	012082	FRAME LOCKNUT	6
44	030025	MOTOR	1
45	020044	MOTOR PULLEY	1
46	062035	REED SWITCH FASTENER	1
47	031207	SWITCH WIRE	1
48	070844	ON/OFF SWITCH ASSEMBLY	1
49	031036	CIRCUIT BREAKER	1
50	016050	ROLLER LOCK	1

MODEL NUMBER: 29645
 VERSION: 00
 PRODUCT NAME: LIFESTYLER 3100PS
 PRODUCT DESC: PROGRAMMABLE SPEED

MODEL/PART BOOK LISTING

PAGE 2

INI023P

RUN DATE: 5/08/92

RUN TIME: 9:21:04

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
51	012149	LOCKNUT	3
52	009126	MOTOR HOOD	1
53	013511	MOTOR HOOD SCREW	4
54	040189	SAFETY COVER	1
55	053028	WALKING PLATFORM	1
56	003069	SIDERAIL	1
57	045010	ALLEN WRENCH	1
58	016028	TOOL CLAMP	1
59	031189	MOTOR CONTROLLER	1
60	033066	SENSOR MAGNET	1
61	013300	CONTROLLER MTG. SCREW	3
62	014142	STAR WASHER	1
63	070855	AUTO SPEED CONSOLE	1
64	031238	CHOKE	1
65	040132	SIDE RAIL ENDCAP	1
66	013460	SIDE RAIL BOLT	1
67	014094	FORMED WASHER	1
68	014086	FLAT WASHER	1
69	013480	MOTOR BOLT	4
70	019259	MOTOR MOUNT SPACER	1
71	101508	PULSE MONITOR CLIP	1
72	013322	CONSOLE SCREW	6
73	088015	INCLINE RUBLE	1
74	013522	HANDRAIL BOLT	1
75	088006	INCLINE CABLE	1
76	017094	AUTO CONTROL KNOB	9
77	021048	FLYWHEEL	1
78	031196	SPEED POTENTIOMETER WIRE	1
79	017096	MANUAL CONTROL KNOB	1
80	041068	SIDE RAIL FOAM GRIP	1
81	014156	LOCK KNOB WASHER	1
#	044566	FRAME DECAL	2
#	044572	HOOD DECAL	1
	013509	FOX/ELECTRONIC MTG. SCREW	16
	012173	LIFT ASSEMBLY U-NUT	2
#	089036	ELECTRONIC MONITOR GUIDE	1
#	046240	OWNERS MANUAL	1
	070836	LITERATURE PACKET	1
.		046240 OWNERS MANUAL	1
.		089036 MON. OPER. GUIDE	1
.		033007 PULSE EARCLIP	1
.		054013 CLOTHES CLIP	1
.		031201 SAFETY CARD	1
.		017088 LOCK KNOB	1
.		014156 LOCK KNOB WASHER	1
.		075046 HARDWARE KIT	1
.		016028 TOOL CLAMP	1
.		045010 ALLEN WRENCH	1
.		013575 2" BOLT	1
.		013522 1" BOLT	1
.		014086 FLAT WASHER	1
.		014094 FORMED WASHER	1