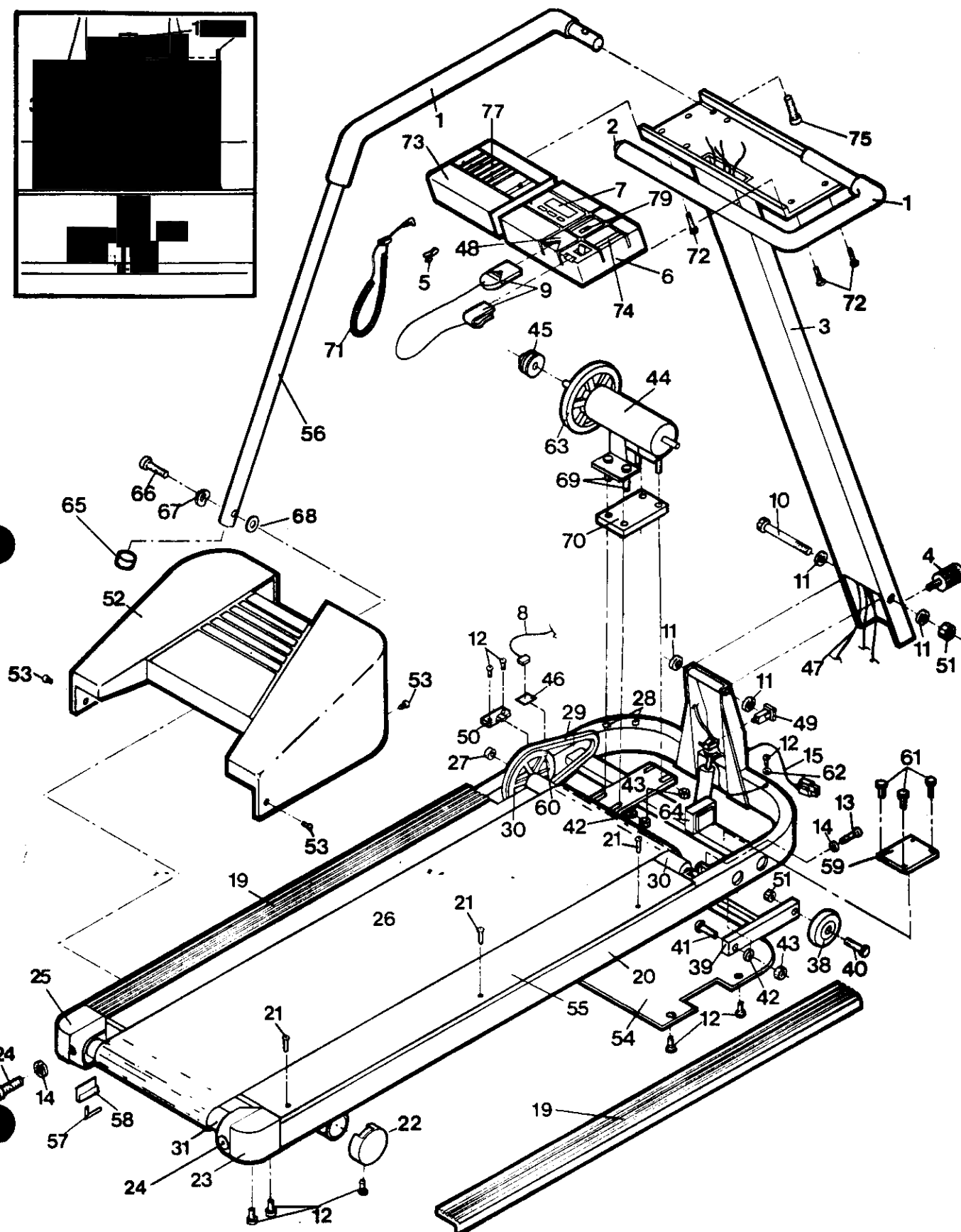
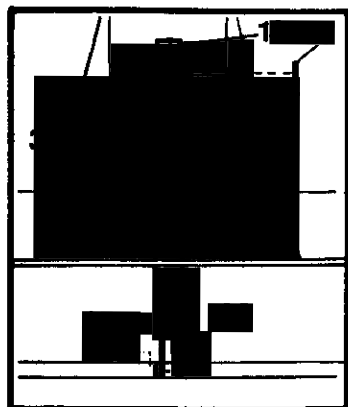


Rev. 8/89

ONCLINE SHOCK ASSEMBLY



MODEL NUMBER: 29645
VERSION: 02
PRODUCT NAME: LIFESTYLER 3100
PRODUCT DESC: TREADMILL

MODEL/PART BOOK LISTING

PAGE 1
INI023P1
RUN DATE: 6/19/96
RUN TIME: 13:27:53

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	041068	FOAM GRIP	1
2	040119	ENDCAP	1
3	NLA	UPRIGHT POST	1
4	017088	LOCK KNOB	1
5	054013	CLOTHES CLIP	1
6	102858	CONSOLE	1
7	032083	ELECTRONIC MONITOR	1
8	115569	SENSOR WIRE/REED SWITCH	1
9	070843	SAFETY KEY/CLIP	1
10	013485	HINGE BOLT	1
11	014132	HINGE WASHER	1
12	013162	SMALL SCREW	0
13	013275	FRONT ROLLER ADJ. BOLT	1
14	014063	WASHER	1
15	031229	POWER CORD	1
16	043036	SHOCK	0
17	008204	SHOCK MOUNTING BRACKET	1
18	088004	SHOCK RELEASE MECHANISM	0
19	010175	FOOT RAIL	0
20	NSP	FRAME	1
21	013494	LARGE SCREW	0
22	040156	REAR LEG ENDCAP	1
23	101360	RIGHT ROLLER BRACKET	1
24	013206	REAR ROLLER ADJ. BOLT	0
25	101359	LEFT ROLLER BRACKET	1
26	126255	WALKING BELT ASSEMBLY	1
.	.	124299 WALKING BELT	1
.	.	107109 NAIL	12
.	.	110237 REPLACEMENT INSTR.	1
27	019110	FRONT ROLLER BUSHING	0
28	016055	SENSOR WIRE CLIP	1
29	100410	V-BELT	1
30	070339	FRONT ROLLER/PULLEY ASSY.	1
31	070084	REAR ROLLER	1
32	019084	GROMMET	1
33	014153	LARGE WASHER	1
34	059019	SHOCK CUSHION	0
35	015045	CLEVIS PIN	1
36	015043	COTTER PIN	1
37	012133	PUSH NUT	0
38	052014	WHEEL	0
39	004160	LIFT FRAME	0
40	013501	WHEEL MOUNTING BOLT	0
41	013500	LIFT FRAME MTG. BOLT	0
42	014041	FLAT WASHER	0
43	012082	FRAME LOCKNUT	0
44	105481	MOTOR	0
45	.	MOTOR PULLEY SEE KEY#44	1
46	062035	REED SWITCH FASTENER	1
47	031207	SWITCH WIRE	1
48	070844	ON/OFF SWITCH ASSEMBLY	1
49	031036	CIRCUIT BREAKER	1
50	016050	ROLLER LOCK	1
51	012149	LOCKNUT	0

MODEL NUMBER: 29645
VERSION: 02
PRODUCT NAME: LIFESTYLER 3100
PRODUCT DESC: TREADMILL

MODEL/PART BOOK LISTING

PAGE 2
INI023P1
RUN DATE: 6/19/96
RUN TIME: 13:27:53

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
52	009126	MOTOR HOOD	1
53	013511	MOTOR HOOD SCREW	1
54	104530	SAFETY COVER	0
55	053028	WALKING PLATFORM	1
56	104651	SIDERAIL	1
57	045010	ALLEN WRENCH	1
58	016028	WRENCH CLIP	1
59	031189	MOTOR CONTROLLER	1
60	100498	SENSOR MAGNET	1
61	013300	CONTROLLER MTG. SCREW	0
62	014142	STAR WASHER	0
63	NLA	FLYWHEEL	0
64	031238	CHOKE	1
65	040132	SIDE RAIL ENDCAP	1
66	013460	SLOT HEAD BOLT	1
67	014094	FORMED WASHER	0
68	014086	FLAT WASHER	0
69	013414	MOTOR BOLT	0
70	NLA	MOTOR MOUNT SPACER	1
71	119946	PULSE MONITOR CLIP	1
72	013322	CONSOLE SCREW	0
73	070855	AUTO SPEED CONSOLE	0
74	088015	INCLINE BUBBLE	0
75	013522	SIDE RAIL BOLT	1
76	088006	INCLINE CABLE	1
77	017094	AUTO CONTROL KNOB	1
78	031196	SPEED POTENTIOMETER WIRE	1
79	017096	MANUAL CONTROL KNOB	1
#	044572	HOOD DECAL	1
#	044566	FRAME DECAL	2
#	089036	MONITOR OPERATION GUIDE	1
#	046243	OWNERS MANUAL	1
	070839	LITERATURE PACKET	1
	.	046243 OWNERS MANUAL	1
	.	089036 MON. OPER. GUIDE	1
	.	101508 PULSE EARCLIP	1
	.	054013 CLOTHES CLIP	1
	.	031201 SAFETY CARD	1
	.	017088 LOCK KNOB	1
	.	014156 LOCK KNOB WASHER	1
	.	047119 CONSUMER NOTICE	1
	.	047120 CONSUMER NOTICE	1
	.	047125 ASSY. INSTRUCTIONS	1
	.	075046 HARDWARE KIT	1
	.	016028 WRENCH CLIP	1
	.	045010 ALLEN WRENCH	1
	.	013575 2" SDRAIL BOLT	1
	.	013522 1" SDRAIL BOLT	1
	.	014086 FLAT WASHER	1
	.	014094 FORMED WASHER	1

MODEL NUMBER: 29645
VERSION: 02
PRODUCT NAME: LIFESTYLER 3100PS
PRODUCT DESC: TREADMILL

MODEL/PART BOOK LISTING

PAGE 1

IN10238

RUN DATE: 3/16/95

RUN TIME: 11:55:45

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	041068	FOAM GRIP	1
2	040119	ENDCAP	1
3	007096	UPRIGHT POST	1
4	017088	LOCK KNOB	1
5	054013	CLOTHES CLIP	1
6	009148	CONSOLE	1
7	032083	ELECTRONIC MONITOR	1
8	033092	SENSOR WIRE/REED SWITCH	1
9	070843	SAFETY KEY/CLIP	1
10	013485	HINGE BOLT	1
11	014132	HINGE WASHER	1
12	013162	SMALL SCREW	0
13	013275	FRONT ROLLER ADJ. BOLT	1
14	014063	WASHER	1
15	031229	POWER CORD	1
16	043036	SHOCK	0
17	008204	SHOCK MOUNTING BRACKET	1
18	088004	SHOCK RELEASE MECHANISM	0
19	010175	FOOT RAIL	0
20	NSP	FRAME	1
21	013494	LARGE SCREW	0
22	040156	REAR LEG ENDCAP	1
23	008195	RIGHT ROLLER BRACKET	1
24	013206	REAR ROLLER ADJ. BOLT	0
25	008194	LEFT ROLLER BRACKET	1
26	025058	WALKING BELT	1
27	019110	FRONT ROLLER BUSHING	0
28	016055	SENSOR WIRE CLIP	1
29	025055	V-BELT	1
30	022056	FRONT ROLLER/PULLEY ASSY. (MUST BE SENT PRESSED TOGETHER, NSP SEPARATELY)	1 0 0
	.	022044 ROLLER	1
	.	020031 PULLEY	1
31	070084	REAR ROLLER	1
32	019084	GROMMET	1
33	014153	LARGE WASHER	1
34	059019	SHOCK CUSHION	0
35	015045	CLEVIS PIN	1
36	015043	COTTER PIN	1
37	012133	PUSH NUT	0
38	052014	WHEEL	0
39	004160	LIFT FRAME	0
40	013501	WHEEL MOUNTING BOLT	0
41	013500	LIFT FRAME MTG. BOLT	0
42	014041	FLAT WASHER	0
43	012082	FRAME LOCKNUT	0
44	030014	MOTOR	0
45	020033	MOTOR PULLEY	1
46	062035	REED SWITCH FASTENER	1
47	031207	SWITCH WIRE	1
48	070844	ON/OFF SWITCH ASSEMBLY	1
49	031036	CIRCUIT BREAKER	1
50	016050	ROLLER LOCK	1

MODEL NUMBER: 29645

MODEL/PART BOOK LISTING

PAGE 2

VERSION: 02

INI023P1

PRODUCT NAME: LIFESTYLER 3100PS

RUN DATE: 5/01/92

PRODUCT DESC: PROGRAMMABLE SPEED

RUN TIME: 9:21:13

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
51	012149	LOCKNUT	0
52	009126	MOTOR HOOD	1
53	013511	MOTOR HOOD SCREW	1
54	040189	SAFETY COVER	0
55	053028	WALKING PLATFORM	1
56	003069	SIDERAIL	1
57	045010	ALLEN WRENCH	1
58	016028	TOOL CLAMP	1
59	031189	MOTOR CONTROLLER	1
60	033066	SENSOR MAGNET	1
61	013300	CONTROLLER MTG. SCREW	0
62	014142	STAR WASHER	0
63	021021	FLYWHEEL	0
64	031238	CHOKE	1
65	040132	SIDE RAIL ENDCAP	1
66	013460	SLOT HEAD BOLT	1
67	014094	FORMED WASHER	0
68	014086	FLAT WASHER	0
69	013414	MOTOR BOLT	0
70	019169	MOTOR MOUNT SPACER	1
71	033007	PULSE MONITOR CLIP	1
72	013322	CONSOLE SCREW	0
73	070855	AUTO SPEED CONSOLE	0
74	088015	INCLINE BUBBLE	0
75	013522	SIDE RAIL BOLT	1
76	088006	INCLINE CABLE	1
77	017094	AUTO CONTROL KNOB	1
78	031196	SPEED POTENTIOMETER WIRE	1
79	017096	MANUAL CONTROL KNOB	1
#	044572	HOOD DECAL	1
#	044566	FRAME DECAL	2
#	089036	ELECTRONIC MONITOR GUIDE	1
#	046243	OWNERS MANUAL	1
	070839	LITERATURE PACKET	1
.		046243 OWNERS MANUAL	1
.		089036 MON. OPER. GUIDE	1
.		101508 PULSE EARCLIP	1
.		054013 CLOTHES CLIP	1
.		031201 SAFETY CARD	1
.		017088 LOCK KNOB	1
.		014156 LOCK KNOB WASHER	1
.		047119 CONSUMER NOTICE	1
.		047120 CONSUMER NOTICE	1
.		047125 ASSY. INSTRUCTIONS	1
.		075046 HARDWARE KIT	1
.		016028 TOOL CLAMP	1
.		045010 ALLEN WRENCH	1
.		013575 2" BOLT	1
.		013522 1" BOLT	1
.		014086 FLAT WASHER	1
.		014094 FORMED WASHER	1

FOR TREADMILLS THAT HAVE SERIAL NUMBERS FALLING IN THE FOLLOWING RANGE, THE MOTOR CONTROLLER (KEY #59) AND THE PROGRAMMABLE SPEED CONSOLE (KEY #73) ARE DIFFERENT THAN INDICATED ON THE PARTS LIST FOR THE 296452.

SERIAL NUMBERS: 210511-214571
593778-597691
697123-701917
903952-907910

THE CORRECT NUMBERS ARE AS FOLLOWS:

KEY #59	MOTOR CONTROLLER	031091
KEY #73	PROG. SPEED CONSOLE	033194