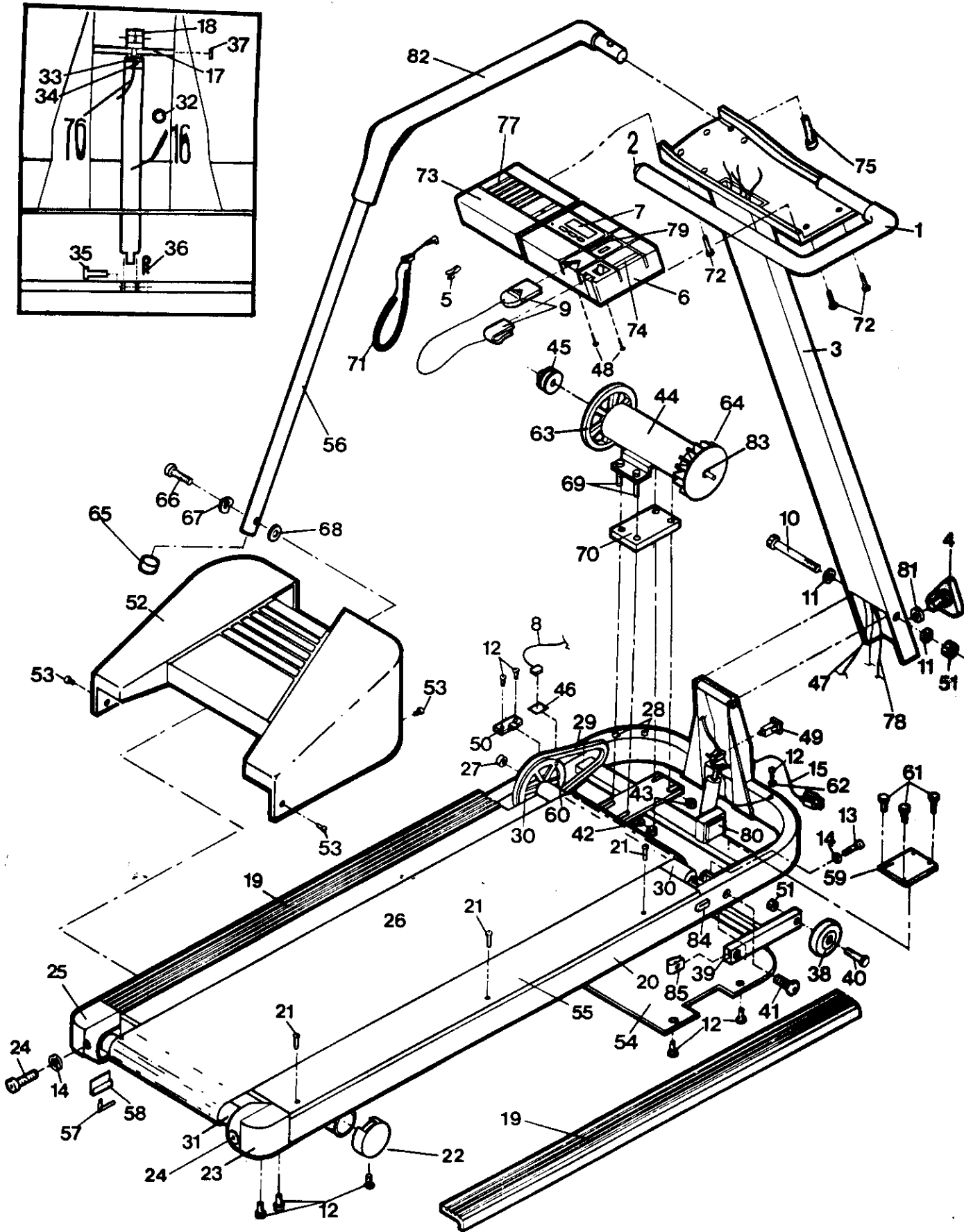


EXPLODED DRAWING - Model No. 831.296455

Rev. 10/89

INCLINE SHOCK ASSEMBLY

**Specifications are subject to change without notice.*



MODEL NUMBER: 29645
 VERSION: 05
 PRODUCT NAME: LIFESTYLER 3100PS
 PRODUCT DESC: PROGRAMMABLE SPEED

MODEL/PART BOOK LISTING

PAGE 1

INI023P1

RUN DATE: 2/28/92

RUN TIME: 10:03:54

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	041042	FOAM GRIP	1
2	040119	ENDCAP	1
3	007096	UPRIGHT POST	1
4	017088	LOCK KNOB	1
5	054013	CLOTHES CLIP	1
6	009148	CONSOLE	1
7	032083	ELECTRONIC MONITOR	1
8	033169	SENSOR WIRE/REED SWITCH	1
9	070843	SAFETY CARD/CLIP	1
10	013485	HINGE BOLT	1
11	014132	HINGE WASHER	1
12	013162	SMALL SCREW	1
13	013275	FRONT ROLLER ADJ. BOLT	1
14	014063	WASHER	1
15	031229	POWER CORD	1
16	043036	SHOCK	1
17	008204	SHOCK MOUNTING BRACKET	1
18	088004	SHOCK RELEASE MECHANISM	1
19	010175	FOOT RAIL	1
20	NSP	FRAME	1
21	013494	LARGE SCREW	1
22	040156	REAR LEG CAP	1
23	008195	RIGHT ROLLER BRACKET	1
24	013206	REAR ROLLER ADJ. BOLT	1
25	008194	LEFT ROLLER BRACKET	1
26	025058	WALKING BELT	1
27	019190	FRONT ROLLER BUSHING	1
28	016055	SENSOR WIRE CLIP	1
29	025055	V-BELT	1
30	022056	FRONT ROLLER W/PULLEY	1
.	.	(MUST BE SENT PRESSED	0
.	.	TOGETHER, NSP SEPARATELY)	0
.	022044	ROLLER	1
.	020031	PULLEY	1
31	070084	REAR ROLLER	1
32	019084	GRIMMET	1
33	014153	LARGE WASHER	1
34	059019	SHOCK CUSHION	1
35	015045	CLEVIS PIN	1
36	015043	COTTER PIN	1
37	012133	PUSH NUT	1
38	052014	WHEEL	1
39	004160	LIFT FRAME	1
40	013581	WHEEL MOUNTING BOLT	2
41	013500	LIFT FRAME MTG. BOLT	2
42	014041	FLAT WASHER	6
43	012082	FRAME LOCKNUT	6
44	100791	MOTOR	1
45	020033	MOTOR PULLEY	1
46	062035	REED SWITCH FASTENER	1
47	031231	SWITCH WIRE	1
48	013551	MONITOR SCREW	2
49	031036	CIRCUIT BREAKER	1
50	016050	ROLLER LOCK	1

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MODEL/PART BOOK LISTING

PAGE 2
 INI023P1
 RUN DATE: 5/01/92
 RUN TIME: 9:21:40

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
51	012149	LOCKNUT	3
52	009126	MOTOR HOOD	1
53	013511	MOTOR HOOD SCREW	4
54	040189	SAFETY COVER	1
55	053028	WALKING PLATFORM	1
56	003069	SIDERAIL	1
57	045010	ALLEN WRENCH	1
58	016028	FOOL CLAMP	1
59	031213	MOTOR CONTROLLER	1
60	033066	SENSOR MAGNET	1
61	013300	CONTROLLER MTG. SCREW	3
62	014157	STAR WASHER	1
63	021021	FLYWHEEL	1
64	031227	FAN	1
65	040132	HANDRAIL CAP	1
66	013460	LONG SIDERAIL BOLT	1
67	014094	FORMED WASHER	1
68	014086	FLAT WASHER	1
69	013391	MOTOR BOLT	4
70	019169	MOTOR MOUNT SPACER	1
71	033007	PULSE MONITOR CLIP	1
72	013322	CONSOLE SCREW	6
73	033194	AUTO SPEED CONSOLE	1
74	088015	INCLINE BUBBLE	1
75	013522	SHORT SIDERAIL BOLT	1
76	088006	INCLINE CABLE	1
77	017094	AUTO CONTROL KNOB	9
78	031196	SPEED POTENTIOMETER WIRE	1
79	017096	MANUAL CONTROL KNOB	1
80	031238	CHOKE	1
81	014156	LOCK KNOB WASHER	1
82	041068	SIDERAIL FOAM GRIP	1
83	031228	FAN MOUNTING BUSHING	2
84	041043	SELF ADHESIVE FOAM	1
85	012179	U-NUT	1
#	044566	FRAME DECAL	2
#	044572	HOOD DECAL	1
#	089036	ELECTRONIC MONITOR GUIDE	1
#	046246	OWNERS MANUAL	1
	092005	LITERATURE PACKET	1
	.	046246 OWNERS MANUAL	1
	.	089036 MONITOR GUIDE	1
	.	047119 CONSUMER NOTICE	1
	.	047120 CONSUMER NOTICE	1
	.	047125 ASSY. INSTRUCT.	1
	.	033007 PULSE CLIP	1
	.	054013 CLOTHES CLIP	1
	.	031201 SAFETY CARD	1
	.	017088 LOCK KNOB	1
	.	014156 LOCK KNOB WASHER	1
	.	075046 HARDWARE KIT	1
	.	016028 FOOL CLAMP	1
	.	045010 ALLEN WRENCH	1
	.	013575 2" BOLT	1

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MODEL/PART BOOK LISTING

PAGE 3

INI023P1

RUN DATE: 2/28/92

RUN TIME: 10:03:54

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	013522	1" BOLT	1
.	014086	FLAT WASHER	1
.	014094	FORMED WASHER	1