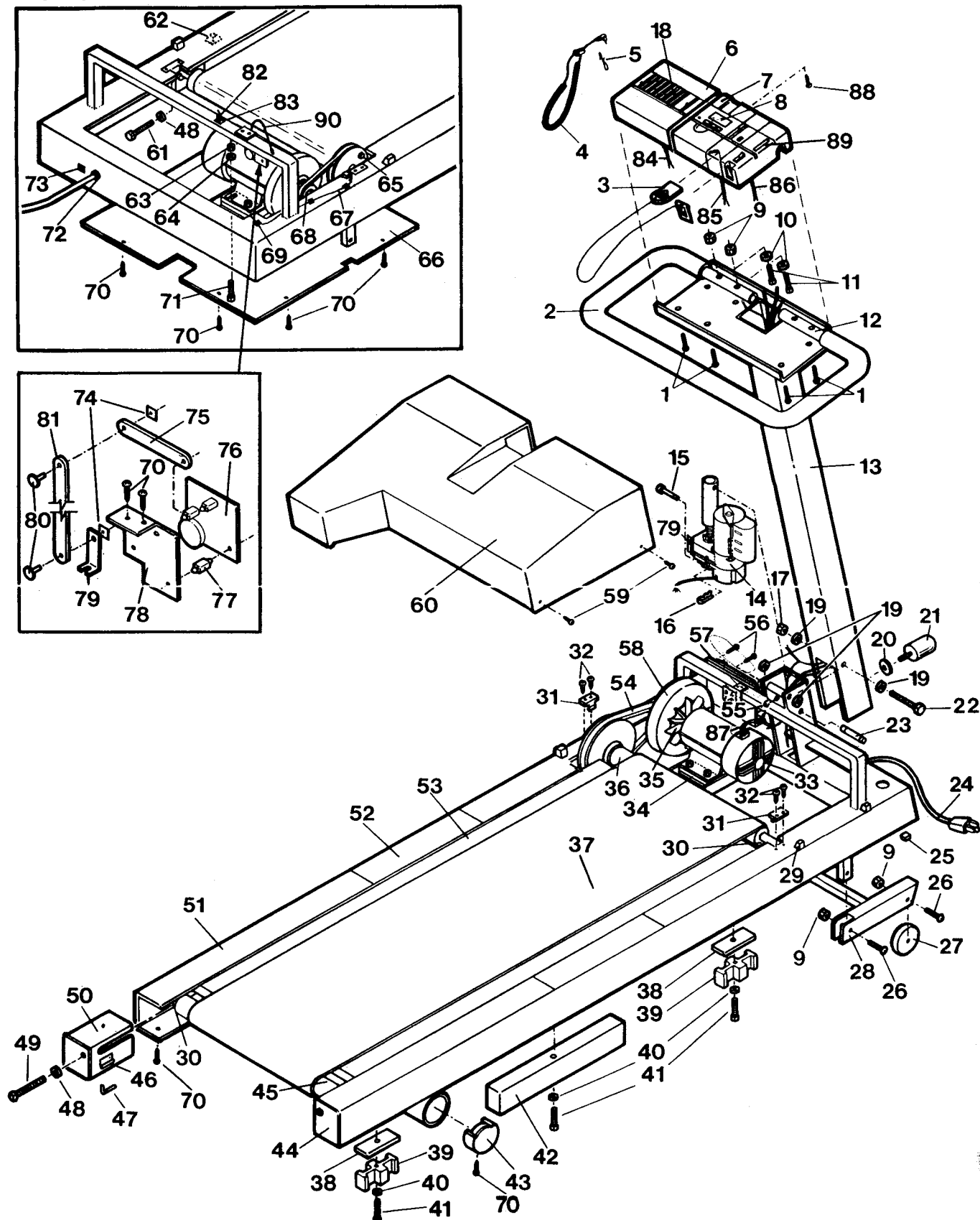


MOTOR ASSEMBLY



PART LIST - Model No. 831.296490

Rev. 10/89

Key No.	Reorder No.	Qty.	Description	Key No.	Reorder No.	Qty.	Description
1	013322	6	Console Screw	47	045010	1	Allen Wrench
2	041041	1	Foam Handgrip	48	014063	3	Adjustment Washer
3	070843	2	Safety Card/Clip	49	013206	2	Belt Adjustment Bolt
4	033007	1	Pulse Ear Clip	50	008185	1	Belt Adj. Bracket (L)
5	054013	1	Clothes Clip	51	NSP	1	Frame
6	033187	1	Incline Assembly	52	041047	2	Grip Tape
7	009157	1	Console Assembly	53	053018	1	Walking Platform
8	032083	1	Electronic Monitor	54	025050	1	V-Belt
9	012108	8	Nut	55	054016	2	E-Clip
10	014086	4	Handrail Washer	56	013284	2	Controller Screw
11	013547	4	Handrail Bolt	57	031173	1	Controller
12	001068	1	Handrail	58	021046	1	Flywheel
13	007104	1	Handrail Upright	59	013511	6	Hood Screw
14	030016	1	Incline Motor	60	009139	1	Motor Hood
15	015046	1	Lower Motor Pin	61	013275	1	Front Roller Bolt
16	015043	1	Cotter Pin	62	019115	6	Platform Bumper
17	012081	1	Pivot Nut	63	012082	4	Lock Nut
18	017094	9	Small Knob	64	014041	4	Motor Mount Washer
19	014101	4	Pivot Washer	65	033066	1	Magnet
20	014050	1	Upright Knob Washer	66	040193	1	Safety Cover
21	017056	1	Upright Knob	67	033169	1	Sensor Wire
22	013368	1	Pivot Bolt	68	020050	1	Motor Pulley
23	015047	1	Incline Motor Pin	69	016055	4	Sensor Wire Clip
24	031229	1	Power Cord	70	013162	14	Small Screw
25	019183	2	Rubber Bumper	71	013391	4	Motor Mount Bolt
26	013399	4	Leg Bolt	72	019084	1	Grommet
27	052014	2	Wheel	73	031103	1	Circuit Breaker
28	004198	1	Incline Leg	74	012137	2	Push Nut
29	008148	5	Hood Mount Anchor	75	008257	1	Lift Board Arm
30	019190	4	Roller Bushing	76	031220	1	Lift Board
31	070192	2	Roller Lock	77	015071	3	Lock Pin
32	013213	4	Roller Lock Screw	78	008256	1	L-Bracket
33	030049	1	Motor	79	008286	1	Linkage Bracket
34	019172	2	Motor Spacer	80	015072	2	Plastic Pin
35	031226	1	Motor Fan	81	008258	1	Linkage Arm
36	022052	1	Front Roller/Pulley	82	016029	2	Cable Tie
37	025034	1	Walking Belt	83	016017	2	Cable Mount
38	085003	4	Rubber Pad	84	031196	1	Speed Pot. Wire
39	019220	4	Support Spacer	85	031199	1	Power Switch Wire
40	014067	6	Support Washer	86	031215	1	Incline Wire
41	013270	6	Support Bolt	87	031237	1	Motor Connect Wire
42	053026	2	Wood Support	88	013551	2	Monitor Screw
43	040156	2	Rear Leg Endcap	89	088015	1	Incline Bubble
44	008186	1	Belt Adj. Bracket (R)	90	031197	3	Lift Wire
45	070770	1	Rear Roller	#	046252	1	Owner's Manual
46	016028	1	Adhesive Clamp	#	089036	1	Monitor Guide

Note: “#” indicates a non-illustrated part.
See the back cover of this manual for part ordering information.