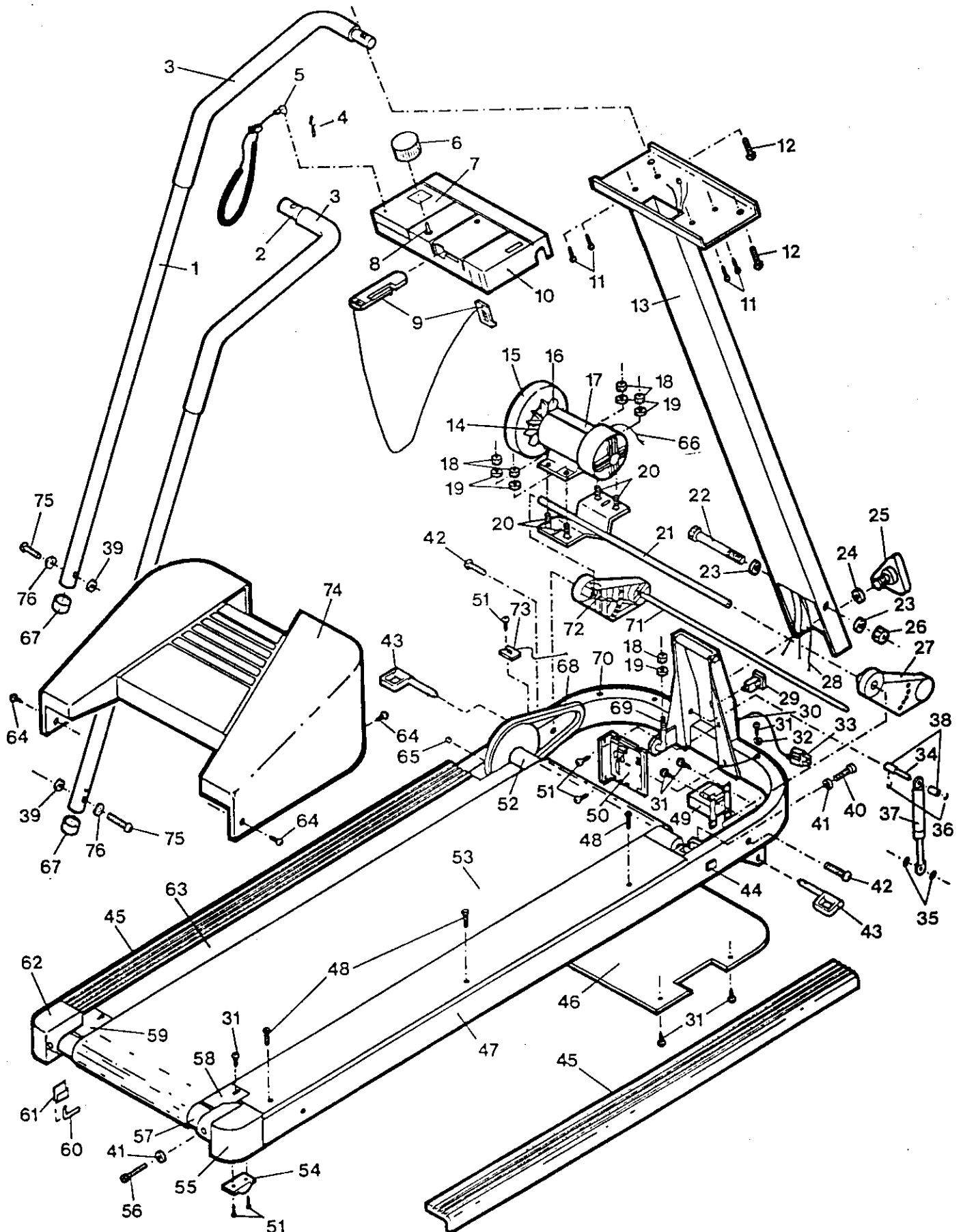


EXPLODED DRAWING - Model No. 831.296842

Rev. 10/90

Specifications are subject to change without notice.



MODEL NUMBER: 29684
VERSION: 02
PRODUCT NAME: LIFESTYLER 1900
PRODUCT DESC:

MODEL/PART BOOK LISTING

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RUN DATE: 3/22/97
RUN TIME: 9:43:58

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	102180	LEFT SIDE RAIL W/FOAM	1
		104651 LEFT SIDE RAIL	1
		041068 FOAM GRIP	1
		040132 ENDCAP	1
2	102181	RIGHT SIDE RAIL W/FOAM	1
		101105 RIGHT SIDE RAIL	1
		041068 FOAM GRIP	1
		040132 ENDCAP	1
3	041068	SIDE FOAM GRIP	2
4	054013	CLOTHES CLIP	1
5	119946	PULSE/CLOTHES CLIP ASSY.	1
6	100014	SPEED CONTROL KNOB	1
7	128684	ELECTRONIC MONITOR	1
8	031122	SPEED POTENTIOMETER ASSY.	1
9	070853	SAFETY KEY/CLIP	1
10	102476	CONSOLE	1
11	013322	CONSOLE MOUNTING SCREW	4
12	013522	SHORT SIDE RAIL BOLT	2
13	007100	UPRIGHT POST	1
14	102603	PUSHNUT	1
15	102185	FLYWHEEL/PULLEY ASSY.	1
16	031226	FAN	1
17	107327	MOTOR ASSEMBLY	1
		116197 MOTOR	1
		100147 FLYWHL/PULLEY/FAN	1
		102087 SWIVEL BRACKET	1
		116878 HARDWARE KIT	1
18	012082	MOTOR NUT	5
19	101630	MOTOR WASHER	5
20	013445	MOTOR BOLT	4
21	100582	SWIVEL SHAFT	1
22	013485	HINGE BOLT	1
23	014132	HINGE WASHER	2
24	014156	LOCK KNOB WASHER	1
25	017088	LOCK KNOB	1
27	101754	RIGHT INCLINE LEG	1
26	012149	LOCK NUT	1
28	031231	ON/OFF WIRE	1
29	109383	CIRCUIT BREAKER, 12AMP	1
30	019084	GROMMET	1
31	013162	SCREW	21
32	014157	STAR WASHER	1
33	031229	POWER CORD	1
34	101865	SHOCK PIN	1
35	012133	PUSHNUT	2
36	054016	E-CLIP	2
37	101140	INCLINE SHOCK	1
38	101869	SHAFT SPACER	2
39	014086	SIDE RAIL WASHER	2
40	013275	FRONT ROLLER ADJ. BOLT	1
41	014063	ADJUSTMENT WASHER	3
42	101627	SWIVEL SHAFT BOLT	2
43	015055	HITCH PIN	2
44	041043	HOOD CUSHION	2

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
45	010175	FOOT RAIL	2
46	101867	SAFETY COVER	1
47	NSP	FRAME	1
48	013494	LARGE SCREW	6
49	031238	CHOKE	1
50	129854	CONTROLLER W/RI	1
51	013300	SMALL SCREW	5
52	102599	FRONT ROLLER/PULLEY ASSY.	1
53	126254	WALKING BELT ASSEMBLY	1
.	.	124284 WALKING BELT	1
.	.	107109 NAIL	12
.	.	110585 REPLACEMENT INSTR.	1
54	005040	RUBBER PAD	2
55	101360	RIGHT ROLLER BRACKET	1
56	013206	REAR ADJUSTMENT BOLT	2
57	070084	REAR ROLLER	1
58	.	SEE #59	0
59	010206	ROLLER GUARD	2
60	045010	ALLEN WRENCH	1
61	016028	WRENCH CLIP	1
62	101359	LEFT ROLLER BRACKET	1
63	053025	WALKING PLATFORM	1
64	013511	MOTOR HOOD SCREW	4
65	100498	SENSOR MAGNET	1
66	.	NOT USED	0
67	040132	SIDE RAIL ENDCAP	2
68	102789	POLY BELT	1
69	103855	J-BOLT	1
70	016055	SENSOR WIRE CLIP	4
71	101644	LEG SHAFT	1
72	101753	LEFT FRONT LEG	1
73	115569	SENSOR WIRE/REED SWITCH	1
74	009126	MOTOR HOOD	1
75	013575	LONG SIDE RAIL BOLT	2
76	014094	FORMED WASHER	2
.	.	NON-ILLUSTRATED PARTS:	0
A	100959	FRAME DECAL	2
B	NLA	MOTOR HOOD DECAL	1
C	102718	MONITOR OPERATION GUIDE	1
D	103425	OWNERS MANUAL	1
.	101938	LITERATURE PACKET	1
.	.	103425 OWNERS MANUAL	1
.	.	102718 MON. OPER. GUIDE	1
.	.	101508 PULSE EARCLIP	1
.	.	054013 CLOTHES CLIP	1
.	.	031201 SAFETY KEY	1
.	.	017088 LOCK KNOB	1
.	.	014156 LOCK KNOB WASHER	1
.	.	100566 HARDWARE KIT	1
.	.	016028 TOOL CLAMP	1
.	.	045010 ALLEN WRENCH	1
.	.	013575 2" BOLT	2
.	.	013522 1" BOLT	2
.	.	014094 FORMED WASHER	2

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
		014086 FLAT WASHER	2