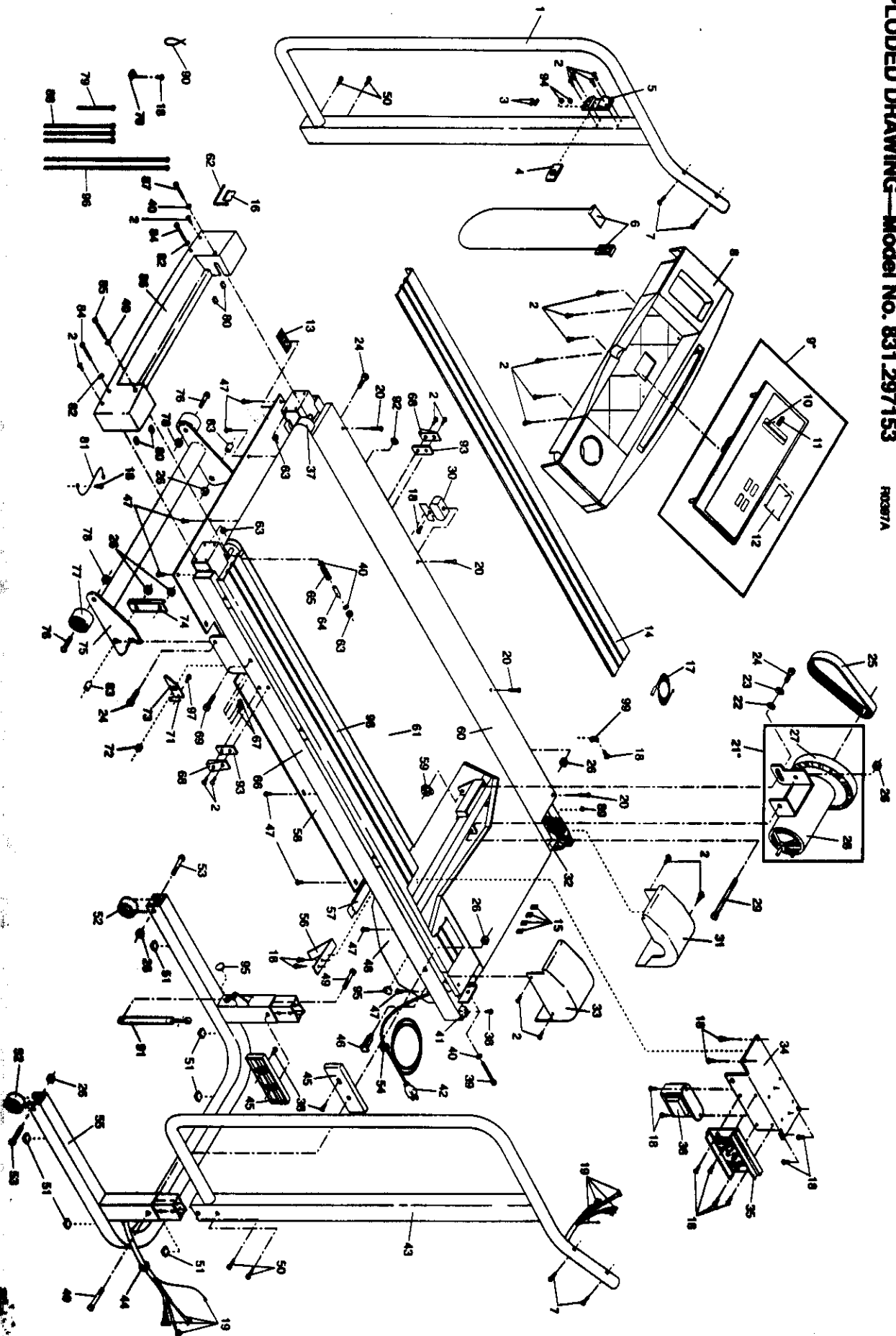


EXPLODED DRAWING—Model No. 831.297153

FIGURE 7A



MODEL NUMBER: 29715
VERSION: 03
PRODUCT NAME: LIFESTYLER EXPANSE 550
PRODUCT DESC: TREADMILL

MODEL/PART BOOK LISTING

PAGE 1

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RUN DATE: 4/02/97

RUN TIME: 17:39:55

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	LIFESTYLER EXPANSE 550	0
	.	3/97 LOGAN	0
1	135039	LEFT UPRIGHT	1
2	013576	LATCH/CONSOLE/CAP SCREW	14
3	136377	STORAGE LATCH SPRING	1
4	131738	STORAGE LATCH	1
5	131753	STORAGE LATCH BRACKET	1
6	119038	KEY/CLIP	1
7	126996	CONSOLE MOUNTING SCREW	4
8	131606	CONSOLE BASE	1
9	132927	CONSOLE	1
10	128113	SPEED POTENTIOMETER	1
11	131161	SPEED CONTROL	1
12	129639	BATTERY COVER	1
13	131605	WARNING DECAL	1
14	135295	LT FOOT RAIL W/FASTENERS	1
15	132401	WIRE CLIP	4
16	016028	ADHESIVE CLIP	2
17	118153	REED SWITCH/SENSOR WIRE	1
18	120630	SCREW	26
19	132930	WIRE HARNESS	1
20	128272	PLATFORM SCREW	8
21	132932	MTR/PULY/FLWH/FAN	1
22	014117	STAR WASHER	1
23	122812	MOTOR TENSION WASHER	1
24	013547	MOTOR TENSION BOLT	3
25	135866	MOTOR BELT	1
26	119425	3/8" JAM NUT	8
27	126747	PULLEY/FLYWHEEL/FAN	1
28	132933	MOTOR	1
29	107503	MOTOR PIVOT BOLT	1
30	131751	ISOLATOR	8
31	131727	LEFT FRONT ROLLER COVER	1
32	132934	FRONT ROLLER/PULLEY	1
33	131728	RIGHT FRONT ROLLER COVER	1
34	131732	ELECTRONICS BRACKET	1
35	132471	CONTROLLER	1
36	130993	CHOKE	1
37	131739	REAR ROLLER	1
38	013300	HOOD ANCHOR SCREW	28
39	112609	FRONT ROLLER ADJ SCREW	1
40	014127	ADJUSTMENT WASHER	5
41	113106	HOOD ANCHOR	4
42	124669	POWER CORD	1
43	135041	RIGHT UPRIGHT	1
44	129004	GROMMET	1
45	133685	UPRIGHT SPACER	2
46	109382	CIRCUIT BREAKER	1
47	.	SMALL SCREW, SEE KEY#38	0
48	133610	BELLY PAN	1
49	013430	UPRIGHT PIVOT BOLT	2
50	013484	UPRIGHT BOLT	4
51	129740	BASE PAD	7
52	129642	BASE WHEEL	2

MODEL NUMBER: 29715
VERSION: 03
PRODUCT NAME: LIFESTYLER EXPANSE 550
PRODUCT DESC: TREADMILL

MODEL/PART BOOK LISTING

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RUN DATE: 4/02/97

RUN TIME: 17:39:55

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
53	130868	BASE WHEEL BOLT	2
54	124695	GROMMET	1
55	137474	BASE	1
56	127098	BELT GUIDE	2
57	130822	BELLY PAN CONNECTOR	1
58	132939	FRAME BELLY PAN	1
59	120867	MOTOR TENSION NUT	1
60	132936	WALKING BOARD W/FASTENERS	1
61	137956	WALKING BELT W/FASTENERS	1
62	128457	ALLEN WRENCH	1
63	121576	BELT TENSION NUT	1
64	123470	TENSION SPACER	1
65	128986	TENSION SPRING	1
66	NSP	FRAME	1
67	108080	RATCHET SCREW	2
68	130251	FRAME GUIDE	4
69	013578	INCLINE LEG BOLT	1
70	116927	CABLE TIE CLAMP	1
71	124565	RATCHET LATCH SPRING	1
72	128271	INCLINE LEG SPACER, SHORT	2
73	131240	INCLINE LATCH	1
74	131689	INCLINE LEG PLATE	1
75	134356	INCLINE LEG	1
76	117806	INCLINE LEG WHEEL BOLT	2
77	052012	INCLINE LEG WHEEL	2
78	012056	INCLINE WHEEL NUT	2
79	016029	4" CABLE TIE	1
80	133333	COVER CLIP	4
81	114261	GROUND WIRE	1
82	014063	COVER WASHER	2
83	134353	INCLINE LEG SPACER, LONG	2
84	013523	REAR COVER SCREW	2
85	128260	LONG ADJUSTMENT BOLT	1
86	131635	REAR ROLLER COVER	1
87	013342	SHORT ADJUSTMENT BOLT	1
88	016057	8" CABLE TIE	3
89	100498	MAGNET	1
90	116926	RELEASEABLE WIRE TIE	1
91	129814	SHOCK	1
92	127819	FRAME PLUG	1
93	132031	FRAME GUIDE SPACER	2
94	131562	STORAGE LATCH PAD	2
95	126960	BELLY PAN PLUG	1
96	133860	15" CABLE TIE	1
97	130459	INCLINE LATCH SCREW	1
98	135297	RT FOOT RAIL W/FASTENERS	1
99	131090	REED SWITCH CLAMP	1
.	.	NON-ILLUSTRATED PARTS	0
#	135322	23" CABLE TIE	1
#	127860	FASTENER	12
#	103823	14" WHITE WIRE, M/F	1
#	131867	TECH SHEET	1
#	123945	TECH SHEET ENVELOPE	1
#	137003	USER'S MANUAL	1

MODEL NUMBER: 29715

MODEL/PART BOOK LISTING

PAGE 3
I023P1

VERSION: 03

PRODUCT NAME: LIFESTYLER EXPANSE 550

RUN DATE: 4/02/97

PRODUCT DESC: TREADMILL

RUN TIME: 17:39:55

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
#	137002	LITERATURE PACKET	1
.	137003	USER'S MANUAL	1
.	119038	KEY/CLIP	1
.	129740	BASE PAD	7
.	135167	HARDWARE KIT	1
.	016028	WRENCH CLIP	1
.	128457	ALLEN WRENCH	1
.	126996	CONSOLE MTG SCREW	4
.	013484	UPRIGHT BOLT	4