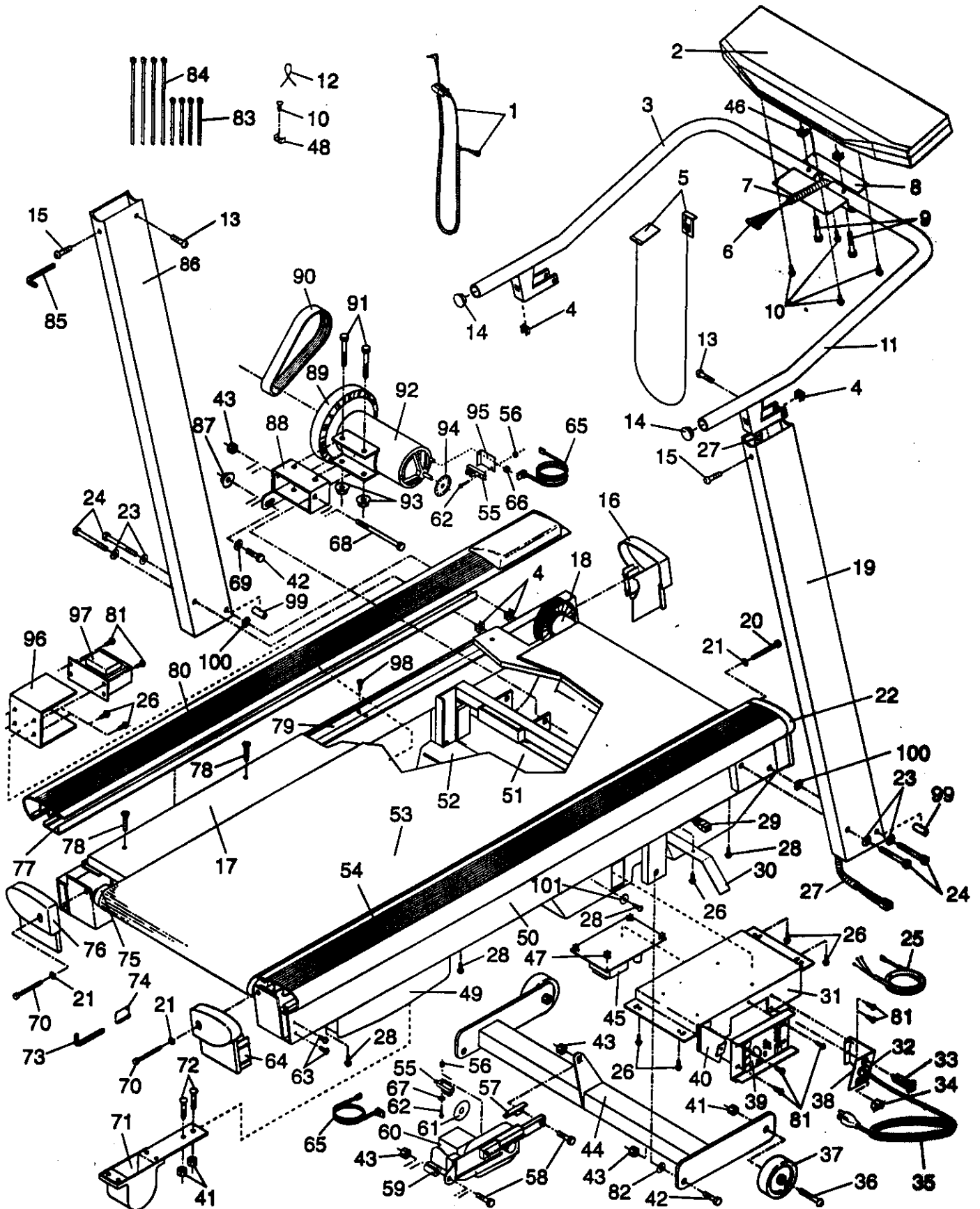


EXPLODED DRAWING—Model No. 831.297331

Rev. 12/94



MODEL NUMBER: 29733

MODEL/PART BOOK LISTING

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VERSION: 01

PRODUCT NAME: LIFESTYLER 1500

PRODUCT DESC:

INITIALS: SP1

RUN DATE: 5/09/96

RUN TIME: 17:22:22

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	119946	LIFESTYLER 1500	0
2	122552	PULSE/CLOTHES CLIP	1
3	122618	CONSOLE W/RI	1
.	.	LEFT HANDRAIL ASSY	1
.	.	120832 LEFT HANDRAIL	1
.	.	012125 NUT	1
4	111869	CAGE NUT	1
5	119038	SAFETY KEY/CLIP	8
6	121812	CONSOLE WIRE HARNESS	1
7	113203	6" CABLE LOOM	1
8	119696	CONSOLE PLATE	1
9	013544	CONSOLE BOLT	1
10	013141	CONSOLE SCREW	2
11	122619	RIGHT HANDRAIL ASSY	5
.	.	120829 RIGHT HAND RAIL	1
.	.	012125 NUT	1
12	116926	CABLE TIE	1
13	013438	HANDRAIL PIVOT BOLT	1
14	114005	HANDRAIL ENDCAP	2
15	119994	3/8" X 1.25" BOLT	2
16	119816	FRONT LEFT ENDCAP	2
17	122571	WALKING PLATFORM W/RI	1
18	122213	FRONT ROLLER/PULLEY	1
19	120297	RIGHT UPRIGHT	1
20	112609	FRONT ROLLER ADJUST BOLT	1
21	014127	ROLLER ADJUST WASHER	1
22	119824	FRONT RIGHT ENDCAP	3
23	014132	FLAT WASHER	1
24	013430	UPRIGHT BOLT	4
25	105989	POWER BOARD-CONTROL WIRE	4
26	108080	SCREW	1
27	113204	12" CABLE LOOM	19
28	013162	SAFETY COVER SCREW	2
29	119769	SAFETY COVER WIRE HARNESS	19
30	119013	BELT GUIDE	1
31	123308	ELECTRONICS BRACKET	1
33	109382	CIRCUIT BREAKER	1
32	019084	GROMMET	1
34	119163	ON/OFF SWITCH	1
35	031229	POWER CORD	1
36	117806	FRONT WHEEL BOLT	1
37	052014	FRONT WHEEL	2
38	119026	POWER CORD BRACKET	2
39	110447	CONTROLLER W/RI	1
.	.	108580 CONTROLLER	1
.	.	110446 REPLACEMENT INSTR.	1
40	119416	SAFETY COVER BRACKET	1
41	012056	WHEEL/CUSHION FOOT NUT	1
42	013547	LEG/MOTOR TENSION BOLT	6
44	119020	INCLINE LEG	3
43	012149	LEG/MOTOR TENSION NUT	1
45	120729	POWER BOARD W/RI	4
.	.	117860 POWER BOARD	1
.	.	125819 LOCKPIN STANDOFF	1
.	.		4

MODEL NUMBER: 29733
VERSION: 01
PRODUCT NAME: LIFESTYLER 1500
PRODUCT DESC:

MODEL/PART BOOK LISTING

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INI023P1

RUN DATE: 5/09/96

RUN TIME: 17:22:22

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	LIFESTYLER 1500	0
1	119946	PULSE/CLOTHES CLIP	1
2	122552	CONSOLE W/RI	1
3	122618	LEFT HANDRAIL ASSY	1
.	.	120832 LEFT HANDRAIL	1
.	.	012125 NUT	1
4	111869	CAGE NUT	8
5	119038	SAFETY KEY/CLIP	1
6	121812	CONSOLE WIRE HARNESS	1
7	113203	6" CABLE LOOM	1
8	119696	CONSOLE PLATE	1
9	013544	CONSOLE BOLT	2
10	013141	CONSOLE SCREW	5
11	122619	RIGHT HANDRAIL ASSY	1
.	.	120829 RIGHT HAND RAIL	1
.	.	012125 NUT	1
12	116926	CABLE TIE	1
13	013438	HANDRAIL PIVOT BOLT	2
14	114005	HANDRAIL ENDCAP	2
15	119994	3/8" X 1.25" BOLT	2
16	119816	FRONT LEFT ENDCAP	1
17	122571	WALKING PLATFORM W/RI	1
18	122213	FRONT ROLLER/PULLEY	1
19	120297	RIGHT UPRIGHT	1
20	112609	FRONT ROLLER ADJUST BOLT	1
21	014127	ROLLER ADJUST WASHER	3
22	119824	FRONT RIGHT ENDCAP	1
23	014132	FLAT WASHER	4
24	013430	UPRIGHT BOLT	4
25	105989	POWER BOARD-CONTROL WIRE	1
26	108080	SCREW	19
27	113204	12" CABLE LOOM	2
28	013162	SAFETY COVER SCREW	19
29	119769	SAFETY COVER WIRE HARNESS	1
30	119013	BELT GUIDE	1
31	123308	ELECTRONICS BRACKET	1
33	109382	CIRCUIT BREAKER	1
32	019084	GROMMET	1
34	119163	ON/OFF SWITCH	1
35	031229	POWER CORD	1
36	117806	FRONT WHEEL BOLT	2
37	052014	FRONT WHEEL	2
38	119026	POWER CORD BRACKET	1
39	110447	CONTROLLER W/RI	1
.	.	108580 CONTROLLER	1
.	.	110446 REPLACEMENT INSTR.	1
40	119416	SAFETY COVER BRACKET	1
41	012056	WHEEL/CUSHION FOOT NUT	6
42	013547	LEG/MOTOR TENSION BOLT	3
44	119020	INCLINE LEG	1
43	012149	LEG/MOTOR TENSION NUT	4
45	120729	POWER BOARD W/RI	1
.	.	117860 POWER BOARD	1
.	.	125819 LOCKPIN STANDOFF	4

MODEL NUMBER: 29733

MODEL/PART BOOK LISTING

PAGE 2

VERSION: 01

INI023P1

PRODUCT NAME: LIFESTYLER 1500

RUN DATE: 5/09/96

PRODUCT DESC:

RUN TIME: 17:22:22

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	120728 REPLACEMENT INSTR.	1
46	111430	HANDRAIL CAGE NUT	2
47	015071	PLASTIC STAND-OFF	4
48	116927	TIE BLOCK	1
49	119996	CUSHION FOOT COVER	2
50	NSP	FRAME	1
51	123132	FRONT SAFETY COVER	1
52	122645	REAR SAFETY COVER W/DECAL	1
.	.	123151 REAR SAFETY COVER	1
.	.	121638 WIRE DIAGRAM DECAL	1
53	122570	WALKING BELT W/RI	1
54	119815	RIGHT FOOT RAIL	1
55	102955	OPTIC SWITCH	2
56	012152	SMALL NUT	2
57	116892	INCLINE BRACKET	1
58	119375	INCLINE MOTOR BOLT	1
59	114270	INCLINE MOTOR SPACER	1
60	115523	INCLINE MOPTOR	1
61	109370	INCLINE OPTIC DISK	1
62	102959	SMALL BOLT	2
63	013028	ENDCAP SCREW	4
64	116601	RIGHT REAR ENDCAP	1
65	102633	OPTIC SWITCH WIRE HARNESS	2
66	122125	OPTIC SWITCH BRACKET NUT	1
67	014157	SWITCH STAR WASEHR	1
68	107503	MOTOR SWIVEL BOLT	1
69	122812	MOTOR TENSION WASHER	1
70	105444	REAR ROLLER ADJUST BOLT	2
71	115032	CUSHION FOOT ASSY	2
.	.	109719 SPARING	1
.	.	113986 CUSION FOOT	1
.	.	112738 FASTENER	4
.	.	129743 REPLACEMENT INSTR.	1
72	110926	CUSHION FOOT BOLT	4
73	045010	3/16" ALLEN WRENCH	1
74	016028	WRENCH CLIP	1
75	122123	REAR ROLLER W/RI	1
.	.	119012 REAR ROLLER	1
.	.	115058 REPLACEMENT INSTR.	1
76	116600	LEFT REAR ENDCAP	1
77	121157	FOOT RAIL TRACK ASSY	2
.	.	122328 FOOT RAIL TRACK	1
.	.	127860 NAIL	6
.	.	120442 REPLACEMENT INSTR.	1
78	100691	PLATFORM SCREW	8
79	119289	DECK BRACKET	2
80	121158	LEFT FOOT RAIL ASSY	1
.	.	119814 LEFT FOOT RAIL	1
.	.	119128 PULLEY COVER	4
.	.	013516 SCREW	4
81	120866	ELECTRONICS MTG SCREW	10
82	014086	FLAT WASEHR	5
83	016029	4" CABLE TIE	4
84	016057	8" CABLE TIE	4

MODEL NUMBER: 29733
VERSION: 01
PRODUCT NAME: LIFESTYLER 1500
PRODUCT DESC:

MODEL/PART BOOK LISTING

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IN1023P1

RUN DATE: 5/09/96

RUN TIME: 17:22:22

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
85	045017	7/32" ALLEN WRENCH	1
86	120298	LEFT UPRIGHT	1
87	120867	MOTOR TENSION NUT	1
88	122644	MOTOR MOUNT BRACKET W/RI	1
.	.	121588 MOTOR SWIVEL BKT	1
.	.	120739 REPLACEMENT INSTR.	1
89	113278	PULLEY/FLYWHEEL/FAN	1
90	118017	MOTOR BELT	1
91	123385	MOTOR BOLT	2
92	120740	MOTOR W/RI	1
.	.	124184 MOTOR	1
.	.	120739 REPLACEMENT INSTR.	1
92A	120741	MTR/PULY/FLWH/FAN ASSY	1
.	.	124184 MOTOR	1
.	.	113278 PULY/FLWH/FAN	1
.	.	119070 SPEED DISK	1
.	.	120739 REPLACEMENT INSTR.	1
93	105477	MOTOR NUT	2
94	119070	SPEED DISK	1
95	120653	OPTIC SWITCH BRACKCET	1
96	120909	CHOKE BRACKET	1
97	109365	CHOKE	1
98	013088	DECK BRACKET SCREW	8
99	122332	UPRIGHT SPACER	2
100	014117	STAR WASHER	2
101	104188	COVER WASHER	2
.	.	NON-ILLUSTRATED PARTS	0
#	107771	8" WHITE WIRE,MALE/FEMALE	1
#	101799	9" BLACK WIRE,MALE/FEMALE	1
#	101951	8" BLACK WIRE,2 FEMALE	1
#	109407	4" BLACK WIRE,2 FEMALE	1
#	102634	8" GREEN GROUND WIRE	1
#	118201	8" RED WIRE,MALE/FEMALE	1
#	112083	8" BLUE WIRE,2 FEMALE	1
#	118204	8" BLUE WIRE,MALE/FEMALE	1
#	102246	8" WHITE WIRE,2 FEMALE	1
#	121638	WIRE DIAGRAM DECAL	1
#	NLA	LEFT FRAME RAIL DECAL	1
#	122009	RIGHT FRAME RAIL DECAL	1
#	122008	SOFT STRIDE DECAL	1
#	115872	STRAIN RELIEF	1
#	122741	OWNER'S MANUAL	1
.	122742	LITERATURE PACKET	1
.	.	122741 OWNER'S MANUAL	1
.	.	112589 PULSE CLIP	1
.	.	119891 HARDWARE KIT	1
.	.	045010 3/16"ALLEN WRENCH	1
.	.	045017 7/32"ALLEN WRENCH	1
.	.	016028 WRENCH CLIP	1
.	.	119994 1.25" SCREW	2
.	.	013430 4" SCREW	2
.	.	014132 3/8" FLAT WASHER	2