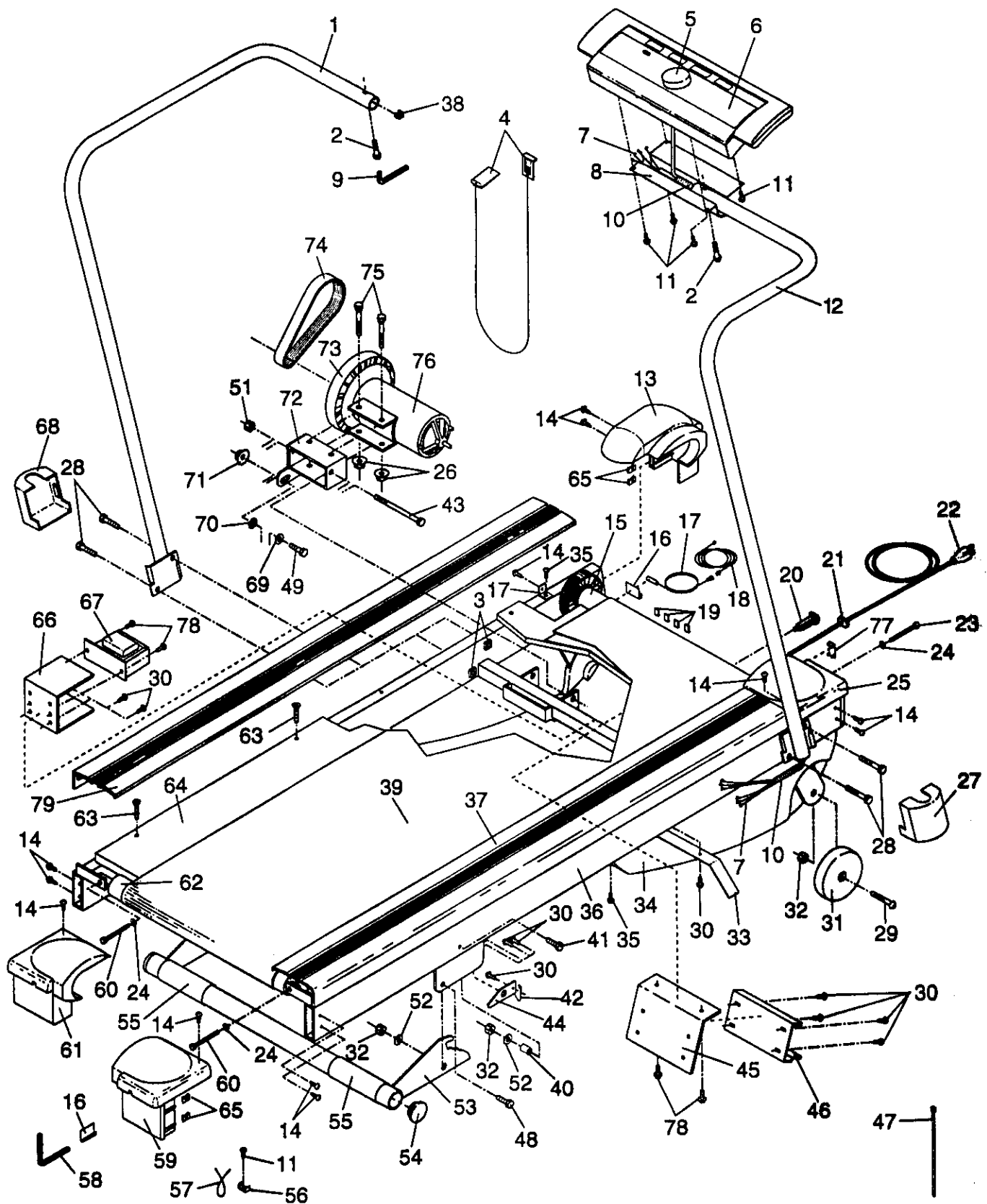


EXPLODED DRAWING—Model No. 831.297430

Rev. 7/95



MODEL NUMBER: 29743

MODEL/PART BOOK LISTING

PAGE 1

VERSION: 00

PRODUCT NAME: LIFESTYLER EXPANSE 500

PRODUCT DESC:

RUN DATE: 3/22/97

RUN TIME: 9:51:07

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	123635	LIFESTYLER EXPANSE 500	0
2	122137	LEFT HANDRAIL *	1
3	111869	HANDRAIL BOLT	2
4	119038	CAGE NUT	4
5	110000	SAFETY KEY/CLIP	1
6	124150	SPEED CONTROL KNOB	1
		CONSOLE W/RI *	1
		123586 CONSOLE	1
7	123897	124149 REPLACEMENT INSTR	1
8	126053	WIRE HARNESS	1
9	045017	CONSOLE PLATE	1
10	103643	7/32" ALLEN WRENCH	1
11	013141	12"CABLE LOOM	2
12	123633	CONSOLE SCREW	5
13	123993	RIGHT HANDRAIL *	1
14	013322	PULLEY COVER	1
15	124147	ENDCAP SCREW	12
		FRONT ROLLER/PULLEY ASSY	1
		123988 FR RLR/PULY ASSY	1
		120444 REPLACEMENT INSTR	1
16	016028	ADHESIVE CLIP	2
17	118153	REED SWITCH	1
18	118195	EXTENSION WIRE	1
19	054023	WIRE CLIP	4
20	109382	CIRCUIT BREAKER	1
21	124695	GROMMET	1
22	124669	POWER CORD	1
23	112609	FRONT ROLLER ADJ BOLT	1
24	014127	ADJUSTMENT WASHER	3
25	123994	FRONT RIGHT ENDCAP	1
26	105477	MOTOR NUT	2
27	123922	RIGHT HANDRAIL CAP	1
28	013601	3/8" X 2" BOLT	4
29	117806	WHEEL BOLT	2
30	120630	SMALL SCREW	16
31	123647	FRONT WHEEL	2
32	012056	FRONT WHEEL/INCLINE NUT	6
33	127098	BELT GUIDE W/RI	1
34	123628	SAFETY COVER	1
35	013162	SAFETY COVER SCREW	10
36	NSP	FRAME	1
37	124148	RT FOOT RAIL ASSEMBLY	1
		123558 FOOT RAIL	1
		127860 NAIL	4
		107103 REPLACEMENT INSTR.	1
38	111430	CONSOLE CAGE NUT	2
39	124145	WALKING BELT W/RI *	1
40	124152	INCLINE LEG SPACER, LONG	2
41	013561	INCLINE LEG BOLT	2
42	124565	INCLINE LEG SPRING	4
43	107503	MOTOR PIVOT BOLT	1
44	123666	INCLINE LEG LATCH	2
45	122363	CONTROLLER PLATE	1
46	122871	CONTROLLER W/RI	1

MODEL NUMBER: 29743

MODEL/PART BOOK LISTING

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VERSION: 00

IN1023P1

PRODUCT NAME: LIEFSTYLER EXPANSE 500

RUN DATE: 3/22/97

PRODUCT DESC:

RUN TIME: 9:51:07

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	129002 CONTROLLER	1
.	.	122872 REPLACEMENT INSTR.	1
47	016057	8" WIRE TIE	1
48	124423	INCLINE BOLT	2
49	013547	MOTOR LOCK BOLT	1
50	124292	PULLEY COVER BRACKET	1
51	012108	MOTOR SWIVEL NUT	1
52	014105	INCLINE LEG WASHER	4
53	123627	INCLINE LEG	1
54	116980	INCLINE LEG ENDCAP	2
55	123961	INCLINE LEG PAD	2
56	116927	CABLE TIE CLIP	1
57	116926	CABLE TIE	1
58	126040	3/16" ALLEN WRENCH	1
59	123992	RIGHT REAR ENDCAP	1
60	105444	REAR ROLLER ADJ BOLT	2
61	123991	LEFT REAR ENDCAP	1
62	109788	REAR ROLLER W/RI	1
.	.	105264 REAR ROLLER	1
.	.	103847 REPLACEMENT INSTR.	1
63	100691	PLATFORM SCREW	8
64	124146	WALKING PLATFORM W/RI *	1
65	133333	FRAME ENDCAP MTG NUT	8
66	120951	CHOKE BRACKET	1
67	031238	CHOKE	1
68	123921	LEFT HANDRAIL CAP	1
69	122812	MOTOR TENSION WASHER	1
70	014117	STAR WASHER	1
71	120867	MOTOR TENSION NUT	1
72	122632	MOTOR MOUNT BRACKET W/RI	1
.	.	121588 MOTOR MTG BRACKET	1
.	.	122471 REPLACEMENT INSTR.	1
73	112825	PULLEY/FLYWHEEL/FAN	1
74	118016	MOTOR BELT	1
75	123385	CARRIAGE BOLT	2
76	124100	MOTOR W/RI	1
.	.	124183 MOTOR	1
.	.	122471 REPLACEMENT INSTR	1
76A	124151	MOTOR/PULY/FLWH/FAN ASSY	1
77	126130	SAFETY PLUG	1
78	108080	CHOKE/ELEC. BRACKET SCREW	4
79	125323	LEFT FOOT RAIL ASSEMBLY	1
.	.	126840 LEFT FOOT RAIL	1
.	.	127860 NAIL	6
.	.	107103 REPLACEMENT INSTR.	1
.	.	NON-ILLUSTRATED PARTS	0
#	131090	REED SWITCH WIRE CLAMP	1
#	129416	POTENTIOMETER	1
#	NLA	BATTERY	2
#	127733	BATTERY COVER	1
#	117992	SAFETY COVER PLUG	1
#	123898	WHITE 2 WIRE JUMPER	1
#	111467	POTENTIOMETER WIRE	1
#	115868	POT EXTENSION WIRE 12"L	1

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MODEL/PART BOOK LISTING

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VERSION: 00

PRODUCT NAME: LIEFSTYLER EXPANSE 500

PRODUCT DESC:

RUN DATE: 3/22/9

RUN TIME: 9:51:0

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
*	101799	9" BLACK JUMP WIRE-F/M	1
*	124012	REAR LEG DECAL	1
*	123946	TECH SHEET	1
*	123945	TECH SHEET ENVELOPE	1
*	123640	OWNER'S MANUAL	1
*	123641	LITERATURE PACKET	1
.	.	123640 OWNER'S MANUAL	1
.	.	123921 LEFT HANDRAIL CAP	1
.	.	123922 RIGHT HANDRAIL CAP	1
.	.	123642 HARDWARE KIT	1
.	.	016028 ADHESIVE CLIP	1
.	.	126040 3/16" ALLEN WRNCH	1
.	.	045017 7/32" ALLEN WRNCH	1
.	.	013601 2" SCREW	3
.	.	122137 1/2" SCREW	1
*	.	***THESE ARE ESTIMATED	0
*	.	COSTS!!!!	0