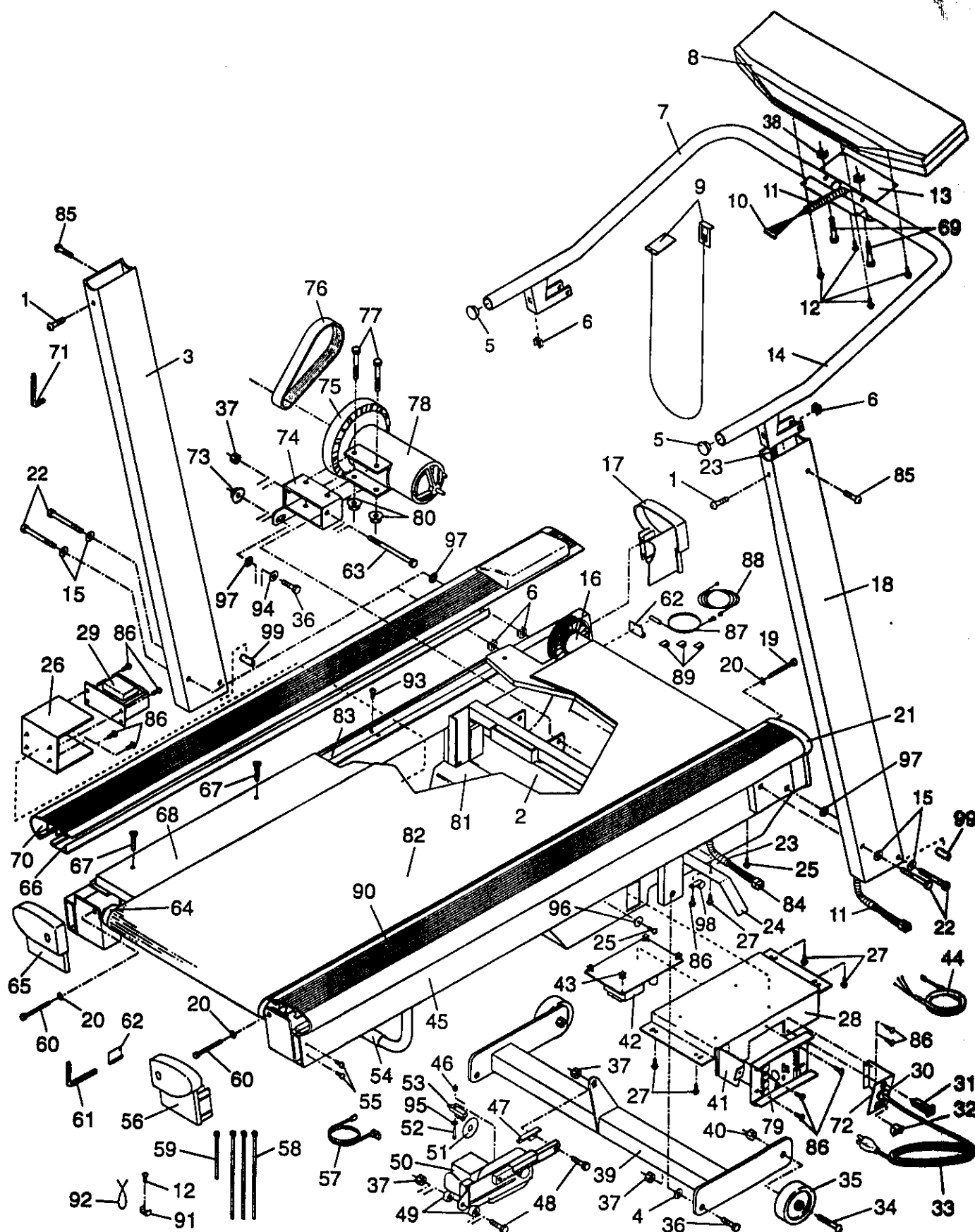


EXPLODED DRAWING—Model No. 831.297452

Rev. 5/95



MODEL NUMBER: 29745

MODEL/PART BOOK LISTING

PAGE 1

VERSION: 02

INI023P1

PRODUCT NAME: LIFESTYLER EXPANSE 1000

RUN DATE: 5/09/96

PRODUCT DESC:

RUN TIME: 17:22:41

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	LIFESTYLER EXPANSE 1000	0
1	119994	HANDRAIL BOLT	2
2	119793	FRONT SAFETY COVER	1
3	120298	LEFT UPRIGHT	1
4	124009	BLACK FLAT WASHER	2
5	114005	HANDRAIL ENDCAP	2
6	111869	CAGE NUT	6
7	115816	LEFT HANDRAIL	1
8	120727	CONSOLE W/RI	1
9	119038	SAFETY KEY/CLIP	1
10	121812	WIRE HARNESS	1
11	113203	6" CABLE LOOM	2
12	013141	CONSOLE SCREW	5
13	119696	CONSOLE PLATE	1
14	115817	RIGHT HANDRAIL	1
15	014132	FLAT WASHER	4
16	122106	FRONT ROLLER/PULLEY ASSY	1
17	119816	FRONT LEFT ENDCAP	1
18	120297	RIGHT UPRIGHT	1
19	112609	FRONT ROLLER ADJUST BOLT	1
20	014127	ROLLER ADJUSTMENT WASHER	3
21	119824	FRONT RIGHT ENDCAP	1
22	013430	UPRIGHT BOLT	4
23	113204	12" CABLE LOOM	2
24	118148	BELT GUIDE	1
25	013162	SAFETY COVER SCREW	15
26	120909	CHOKE BRACKET	1
27	108080	SCREW	8
28	123308	ELECTRONICS BRACKET	1
29	109365	CHOKE	1
30	019084	GROMMET	1
31	109382	CIRCUIT BREAKER	1
32	119163	ON/OFF SWITCH	1
33	031229	POWER CORD	1
34	117806	FRONT WHEEL BOLT	2
35	052014	FRONT WHEEL	2
36	013547	INCLINE LEG/MTR LOCK BOLT	3
37	012149	LOCK NUT	5
38	111430	CONSOLE CAGE NUT	2
39	116677	INCLINE LEG	1
40	012056	WHEEL NUT	2
41	119416	SAFETY COVER BRACKET	1
42	122346	POWER BOARD W/RI	1
43	015071	PLASTIC STAND-OFF	4
44	105989	CONTROLLER-PWR BOARD WIRE	1
45	NSP	FRAME	1
46	012152	SMALL NUT	1
47	116892	INCLINE BRACKET	1
48	119375	INCLINE MOTOR BOLT	2
49	114270	INCLINE MOTOR SPACER	2
50	115523	INCLINE MOTOR	1
51	109370	INCLINE OPTIC DISK	1
52	102959	SMALL BOLT	1
53	102955	OPTIC SWITCH	1

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MODEL/PART BOOK LISTING

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INI023P1

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
54	110407	REAR LEG PAD	1
55	013028	ENDCAP SCREW	4
56	116601	RIGHT REAR ENDCAP	1
57	102633	OPTIC SWITCH WIRE HARNESS	1
58	016057	8" CABLE TIE	3
59	016029	4" CABLE TIE	1
60	105444	REAR ROLLER ADJUST BOLT	2
61	123355	3/16" ALLEN WRENCH	1
62	016028	WRENCH CLIP	2
63	107503	MOTOR SWIVEL BOLT	1
64	109788	REAR ROLLER W/RI	1
65	116600	LEFT REAR ENDCAP	1
66	121157	FOOT RAIL MTG TRACK ASSY	2
.	.	122328 FOOTRAIL MTG TRACK	1
.	.	127860 NAIL	6
.	.	120442 REPLACEMENT INSTR.	1
67	100691	PLATFORM SCREW	8
68	122347	WALKING PLATFORM ASSEMBLY	1
.	.	121980 WALKING PLATFORM	1
.	.	122328 DECK MTG BRACKET	2
.	.	127860 NAIL	12
.	.	120721 REPLACEMENT INSTR.	1
69	013544	HANDRAIL BOLT	2
70	121158	LEFT FOOT RAIL ASSEMBLY	1
.	.	119814 LEFT FOOT RAIL	1
.	.	119128 PULLEY COVER	1
.	.	013516 SCREW	4
71	045017	7/32" ALLEN WRENCH	1
72	119026	POWER INLET BRACKET	1
73	120867	FLANGE NUT	1
74	122644	MOTOR MOUNT BRACKET W/RI	1
75	113278	PULLEY/FLYWHEEL/FAN	1
76	118017	MOTOR BELT	1
77	123385	MOTOR BOLT	2
78	120713	MOTOR W/RI	1
78A	120714	MTR/PULY/FLWH/FAN ASSY	1
.	.	124184 MOTOR	1
.	.	113278 PULY/FAN/FLYWHEEL	1
.	.	119070 OPTIC DISK	1
.	.	120739 REPLACEMENT INSTR.	1
79	110447	CONTROLLER W/RI	1
80	105477	MOTOR NUT	2
81	121164	REAR SAFETY COVER W/DECAL	1
.	.	121176 REAR SAFETY COVER	1
.	.	119890 WIRE DIAGRAM DECAL	1
82	122369	WALKING BELT W/RI	1
83	119289	DECK BRACKET	2
84	119769	SAFETY COVER WIRE HARNESS	1
85	013438	HANDRAIL PIVOT BOLT	2
86	120866	SMALL MOUNTING SCREW	8
87	118153	REED SWITCH/SENSOR WIRE	1
88	120168	EXTENSION WIRE	1
89	054023	WIRE CLIP	4
90	119815	RIGHT FOOT RAIL	1

MODEL NUMBER: 29745

MODEL/PART BOOK LISTING

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VERSION: 02

INI023P1

PRODUCT NAME: LIFESTYLER EXPANSE 1000

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
91	116927	TIE BLOCK	1
92	116926	WIRE TIE	1
93	013088	BRACKET SCREW	8
94	122812	MOTOR TENSION WASHER	1
95	014157	SWITCH STAR WASHER	1
96	104188	COVER WASHER	2
97	014117	UPRIGHT STAR WASHER	3
98	115872	STRAIN RELEIF	1
99	122332	UPRIGHT SPACER	2
.	.	NON-ILLUSTRATED PARTS	0
#	118204	8" BLUE WIRE,MALE/FEMALE	1
#	107771	8" WHITE WIRE,MALE/FEMALE	1
#	101951	8" BLACK WIRE,2 FEMALE	1
#	102246	8" WHITE WIRE	1
#	101799	8" BLACK WIRE,MALE/FEMALE	1
#	109407	4" BLACK WIRE,2 FEMALE	1
#	114011	4" BLACK WIRE,MALE/FEMALE	1
#	102634	8" GREEN WIRE,FEMALE/RING	1
#	118201	8" RED WIRE,MALE/FEMALE	1
#	112083	8" BLUE WIRE,2 FEMALE	1
#	124005	LARGE CONSOLE KNOB	1
#	124004	SMALL CONSOLE KNOB	1
#	NLA	LEFT RAIL DECAL	1
#	122007	RIGHT RAIL DECAL	1
#	119890	WIRE DIAGRAM DECAL	1
#	121643	WARNING DECAL,THUMB PULSE	1
#	122410	OWNER'S MANUAL	1
#	122411	LITERATURE PACKET *	1
.	.	122410 OWNER'S MANUAL	1
.	.	119891 HARDWARE KIT	1
.	.	123355 3/16"ALLEN WRENCH	1
.	.	045017 7/32"ALLEN WRENCH	1
.	.	016028 CLAMP	1
.	.	119994 1.25" L SCREW	2
.	.	013430 4" L SCREW	2
.	.	014132 3/8" WASHER	2