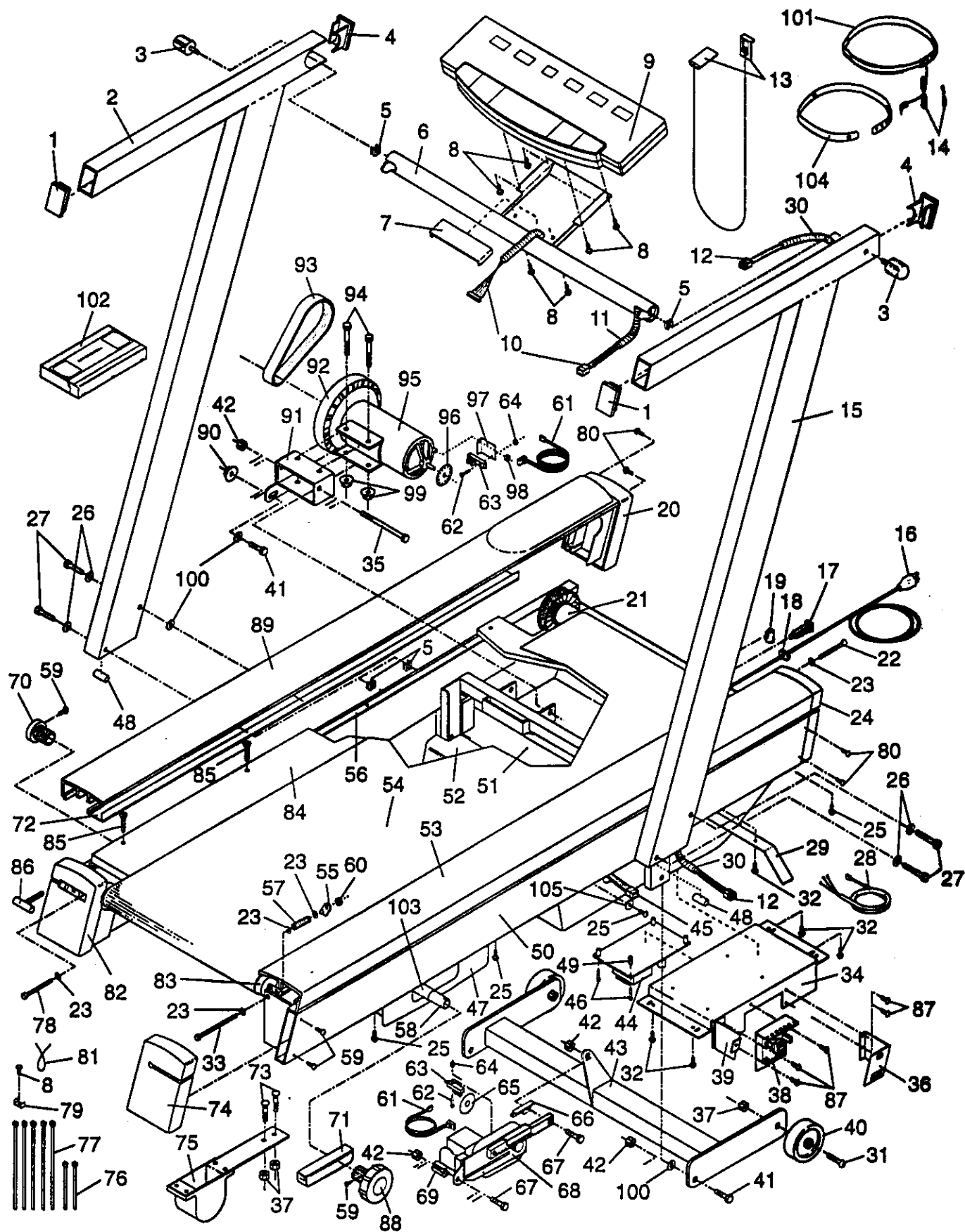


EXPLODED DRAWING—Model No. 831.297540

Rev. 10/94



MODEL NUMBER: 29754
 VERSION: 00
 PRODUCT NAME: LIFESTYLER ELITE 780
 PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1
 INI023P1
 RUN DATE: 2/08/97
 RUN TIME: 8:04:33

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
		LIFESTYLER ELITE 780	0
1	120554	ENDCAP	2
2	120202	LEFT UPRIGHT *	1
3	120244	CROSSBAR KNOB	2
4	120245	UPRIGHT ENDCAP	2
5	111869	CAGE NUT	6
6	120203	CONSOLE CROSSBAR *	1
7	120489	WIRE COVER	1
8	013141	CONSOLE SCREW	7
9	120769	CONSOLE W/RI *	1
.	.	120235 CONSOLE	1
.	.	120768 REPLACEMENT INSTR.	1
10	120552	CONSOLE WIRE HARNESS	1
11	117988	24" CABLE LOOM	1
12	123086	UPRIGHT WIRE HARNESS	1
13	119038	SAFETY KEY/CLIP	1
14	128081	PULSE SENSOR	1
15	120239	RIGHT UPRIGHT *	1
16	031229	POWER CORD	1
17	109382	CIRCUIT BREAKER	1
18	019084	GROMMET	1
19	119163	ON/OFF SWITCH	1
20	119014	FRONT LEFT ENDCAP	1
21	120774	FRONT ROLLER/PULLEY	1
22	112609	FRONT ROLLER ADJ. BOLT	1
23	014127	ROLLER ADJ. WASHER	5
24	119015	FRONT RIGHT ENDCAP	1
25	013162	SAFETY COVER SCREW	23
26	014132	UPRIGHT WASHER	4
27	120003	3/8" X 3 1/2" BOLT	4
28	120311	POWER BOARD-CNTRLR WIRE	1
29	115468	BELT GUIDE	2
30	113203	6" CABLE LOOM	2
31	117806	WHEEL BOLT	2
32	108080	SCREW	6
33	120243	RIGHT REAR TENSION BOLT	1
34	123308	ELETRONICS BRACKET	1
35	107503	MOTOR SWIVEL BOLT	1
36	119026	BRACKET	1
37	012056	WHEEL/CUSHION FOOT NUT	6
38	120767	CONTROLLER W/RI	1
39	119416	SAFETY COVER BRACKET	1
40	052014	FRONT WHEEL	2
41	013547	LEG/MOTOR TENSION BOLT	3
42	012149	LEG/MOTOR TENSION NUT	5
43	119020	INCLINE LEG	1
44	120729	POWER BOARD W/RI	1
.	.	117860 POWER BOARD	1
.	.	125819 LOCKPIN STANDOFF	4
.	.	120728 REPLACEMENT INST	1
45	119769	20" WIRE HARNESS	1
46	013510	POWER BOARD SCREW	4
47	121728	CUSHION FOOT COVER	2
48	122332	UPRIGHT SPACER	2

MODEL NUMBER: 29754

MODEL/PART BOOK LISTING

PAGE 2

VERSION: 00

INI023P1

PRODUCT NAME: LIFESTYLER ELITE 780

RUN DATE: 2/08/97

PRODUCT DESC:

RUN TIME: 8:04:33

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
49	119502	POWER BOARD SPACER	4
50	NSP	FRAME	1
51	120195	FRONT SAFETY COVER	1
52	122201	REAR SAFETY COVER ASSY *	1
.	.	120196 SAFETY COVER	1
.	.	120207 WIRE DIAGRAM DECAL	1
53	120491	RIGHT FOOT RAIL	1
54	122945	WALKING BELT W/RI *	1
55	120241	ADJUST BOLT GUIDE	1
56	122329	DECK SHIM	2
.	.	120471 DECK SHIM	1
.	.	127860 NAIL	6
.	.	120524 REPLACEMENT INST	1
57	128986	BELT TENSION SPRING	1
58	120492	CUSHION FOOT ROD *	1
59	013028	ENDCAP SCREW	4
60	012096	SPRING NUT	1
61	102633	OPTIC SWITCH WIRE HARNESS	2
62	102959	SMALL BOLT	2
63	102955	OPTIC SWITCH	2
64	012152	SMALL NUT	2
65	109370	INCLINE OPTIC SWITCH	1
66	116892	INCLINE MOTOR BRACKET	1
67	119375	INCLINE MOTOR BOLT	2
68	123478	INCLINE MOTOR	1
69	114270	INCLINE MOTOR SPACER	1
70	128068	BAR ENDCAP	1
71	120483	CUSHION FOOT INSERT	2
72	122202	FOOT RAIL W/RI	2
.	.	120742 FOOT RAIL	1
.	.	127860 NAIL	6
.	.	122203 REPLACEMENT INST	1
73	110926	CUSHION FOOT BOLT	4
74	119017	RIGHT REAR ENDCAP	1
75	115046	CUSHION FOOT ASSEMBLY	2
.	.	113986 CUSHION FOOT	1
.	.	109260 SPRING	1
.	.	112738 FASTENER	4
.	.	129743 REPLACEMENT INSTR.	1
76	016029	4" CABLE TIE	2
77	016057	8" CABLE TIE	5
78	013205	LT REAR BELT TENSION BOLT	1
79	116927	TIE BLOCK	1
80	121204	ENDCAP SCREW	4
81	116926	CABLE TIE	1
82	119016	LEFT ENDCAP	1
83	120775	REAR ROLLER W/RI	1
.	.	120194 REAR ROLLER	1
.	.	115058 REPLACEMENT INSTR.	1
84	122205	WALKING PLATFORM	1
85	119779	PLATFORM SCREW	8
86	120844	BELT ALLEN WRENCH	1
87	120866	ELECTRONIC MTG SCREW	5
88	120482	CUSHION KNOB	1

MODEL NUMBER: 29754
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PRODUCT NAME: LIFESTYLER ELITE 780
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MODEL/PART BOOK LISTING

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RUN DATE: 2/08/97
RUN TIME: 8:04:33

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
89	122196	LEFT FOOT RAIL	1
.	.	120490 LEFT FOOT RAIL	1
.	.	115047 REPLACEMENT INST	1
.	.	013516 SCREW	4
.	.	119018 PULLEY COVER	1
90	120867	MOTOR TENSION NUT	1
91	122644	MOTOR MOUNTING BKT W/RI	1
.	.	121588 MOTER MOUNTING BKT	1
.	.	120739 REPLACEMENT INST	1
92	113278	PULLEY/FLYWHEEL/FAN	1
93	106939	MOTOR BELT	1
94	123385	MOTOR BOLT	2
95	120740	MOTOR W/RI	1
.	.	124184 MOTOR	1
.	.	120739 REPLACEMENT INSTR.	1
95A	123948	MTR/PULY/FLWH/FAN ASSY	1
96	120197	SPEED DISK	1
97	120653	OPTIC SWITCH BRACKET	1
98	122125	OPTIC SWITCH BRACKET NUT	1
99	105477	MOTOR NUT	2
100	014086	FLAT WASHER	4
101	126481	RED AND BLACK SWEATBAND	1
102	121617	VIDEO CASSETTE	1
103	122331	ROD SLEEVE *	2
104	126558	BLUE AND BLACK SWEATBAND	1
105	104188	WASHER	2
.	.	NON-ILLUSTRATED PARTS	0
#	101799	9" BLACK WIRE, MALE/FEMALE	1
#	107771	8" WHITE WIRE, MALE/FEMALE	1
#	101897	14" WHITE WIRE, 2 FEMALE	1
#	109407	4" BLACK WIRE, 2 FEMALE	1
#	101951	8" BLACK WIRE, 2 FEMALE	1
#	102634	8" GREEN GROUND WIRE	1
#	118201	8" RED WIRE, MALE/FEMALE	1
#	112083	8" BLUE WIRE, 2 FEMALE	1
#	115872	STRAIN RELIEF	1
#	120207	WIRE DIAGRAM DECAL	1
#	120208	OWNER'S MANUAL	1
.	120209	LITERATURE PACKET	1
.	.	120208 OWNER'S MANAUL	1
.	.	128081 PULSE CLIP ASSY	1
.	.	126481 RED/BLK SWEATBAND	1
.	.	126558 BLUE/BLK SWEATBAND	1
.	.	120244 CONSOLE KNOB	1
.	.	120844 ALLEN WRENCH	1
.	.	122332 SPACER	2
.	.	121617 VIDEO	1
.	.	120245 HANDLEBAR ENDCAP	2
.	.	120495 HARDWARE KIT	1
.	.	120003 SCREW	4
.	.	014132 WASHER	6
.	.	* THESE ARE ESTIMATED	0
.	.	COSTS	0