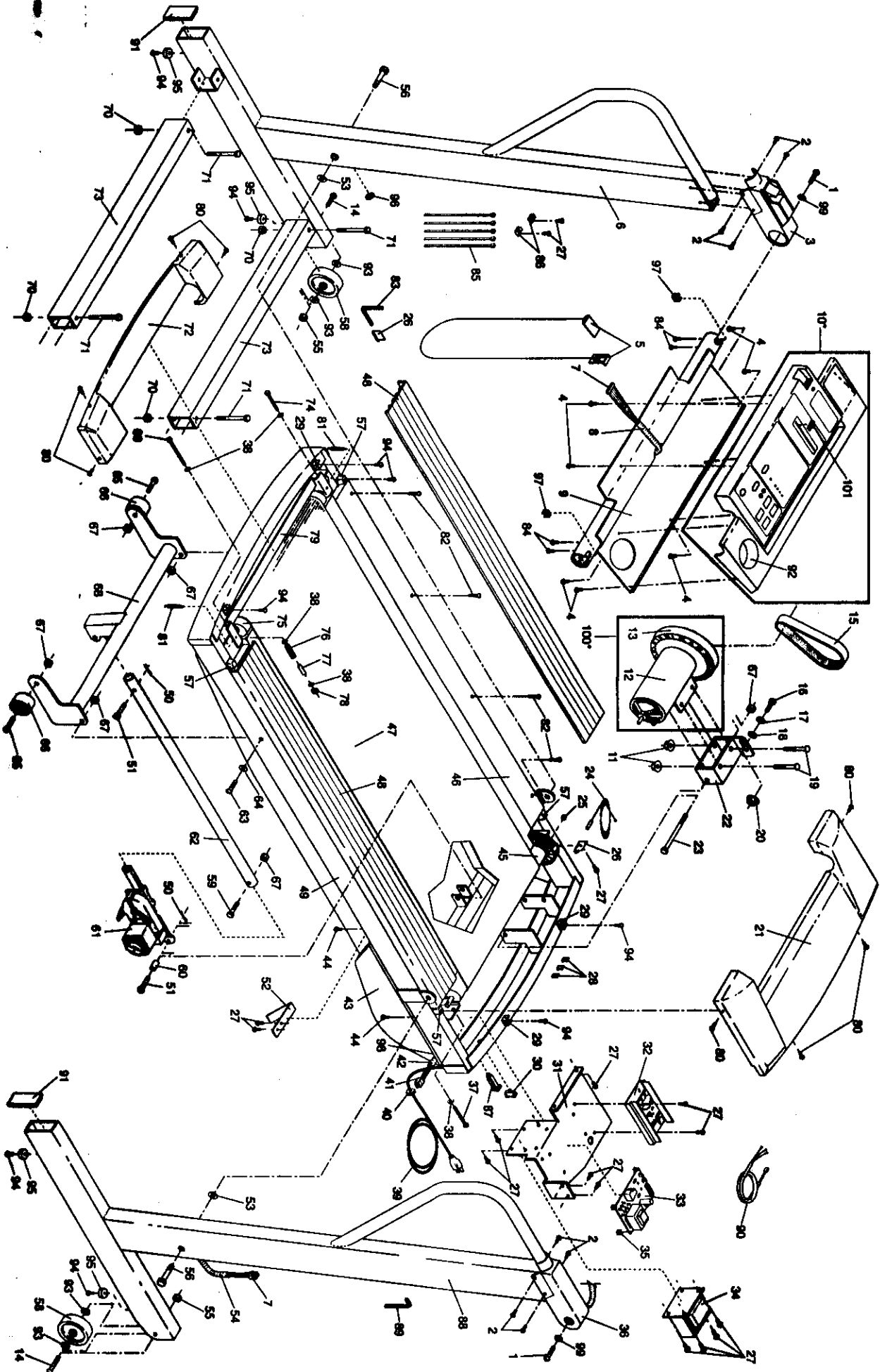


EXPLODED DRAWING—Model No. 831.297642

R118CA



MODEL NUMBER: 29764
VERSION: 02
PRODUCT NAME: PROFORM 580SI
PRODUCT DESC:

MODEL/PART BOOK LISTING

PAGE 1
IN1023P1
RUN DATE: 3/22/97
RUN TIME: 9:53:00

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
		PROFORM SPACERSAVER 580SI	0
1	119994	CONSOLE BOLT	2
2	013282	CONSOLE BRACKET SCREW	8
3	127091	LT CONSOLE BRACKET	1
4	013322	CONSOLE SCREW	8
5	119038	SAFETY KEY/CLIP	1
6	127739	LEFT UPRIGHT	1
7	129857	WIRE HARNESS	1
8	128265	CONSOLE CABLE LOOM	2
9	128477	CONSOLE CROSSBAR *	1
10	127984	CONSOLE	1
11	105477	MOTOR NUT	2
12	129672	MOTOR	1
13	126747	PULLEY/FLYWHEEL/FAN	1
14	117806	WHEEL BOLT	2
15	135866	MOTOR BELT	1
16	013547	MOTOR TENSION BOLT	1
17	122812	MOTOR TENSION WASHER	1
18	014117	MOTOR TENSION STAR WASHER	1
19	123385	MOTOR BOLT	2
20	120867	MOTOR TENSION NUT	1
21	127692	FRONT HOOD	1
22	120785	MOTOR MOUNT BRACKET	1
23	107503	MOTOR SWIVEL BOLT	1
24	117882	REED SWITCH/WIRE	1
25	100498	MAGNET	1
26	016028	ADHESIVE CLIP	2
27	120630	SCREW	16
28	054023	WIRE CLIP	3
29	127419	HOOD ANCHOR	4
30	119163	ON/OFF SWITCH	1
31	126910	ELECTRONICS BRACKET	1
32	127847	CONTROLLER	1
33	128903	POWER BOARD W/CLIPS	1
34	109365	CHOKE	1
35	125819	PLASTIC STAND-OFF	4
36	126641	RIGHT CONSOLE BRACKET	1
37	112609	FRONT ROLLER ADJ. BOLT	1
38	014127	ADJUSTMENT WASHER	5
39	124669	POWER CORD	1
40	124695	GROMMET	1
41	126457	SAFETY COVER WIRE HARNESS	1
42	113203	SAFETY COVER CABLE LOOM	1
43	131611	SAFETY COVER	1
44	013162	SAFETY COVER SCREW	28
45	129022	FRONT ROLLER/PULLEY	1
46	127698	WALKING BOARD W/FASTENERS	1
47	128954	WALKING BELT W/FASTENERS	1
48	127700	FOOT RAIL W/FASTENERS	2
49	NSP	FRAME	1
50	106334	HAIR PIN COTTER	2
51	128204	COTTER PIN *	2
52	127098	BELT GUIDE	2
53	118570	UPRIGHT PIVOT WASHER	2

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MODEL/PART BOOK LISTING

PAGE 2

INI023P1

RUN DATE: 3/22/97

RUN TIME: 9:53:00

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
54	.	SEE KEY# 8	0
		KEY# 54 CABLE LOOM	1
55	012056	WHEEL NUT	2
56	126635	UPRIGHT PIVOT BOLT	2
57	125802	RUBBER HOOD ANCHOR	4
58	052014	FRONT WHEEL	2
59	013375	INCLINE ROD BOLT	1
60	114270	INCLINE MOTOR SPACER	1
61	129875	INCLINE MOTOR	1
62	127672	INCLINE ROD *	1
63	013544	INCLINE LEG BOLT	2
64	014132	INCLINE LEG WASHER	2
65	013399	INCLINE LEG WHEEL BOLT	2
66	052012	INCLINE LEG WHEEL	2
67	012149	INCLINE LEG NUT	6
68	126735	INCLINE LEG	1
69	128260	RT REAR ADJUSTMENT BOLT	1
70	119425	BASE CROSSBAR NUT	4
71	114009	BASE CROSSBAR BOLT	4
72	125758	REAR HOOD	1
73	126729	BASE CROSSBAR	2
74	105444	LT REAR ADJUSTMENT BOLT	1
75	127009	REAR ROLLER	1
76	128986	RR ROLLER TENSION SPRING	1
77	123470	SPRING SLEEVE	1
78	119439	ROLLER TENSION NUT	1
79	129530	REAR ROLLER GUARD	1
80	129168	HOOD SCREW	8
81	127544	GUARD SPRING	2
82	100691	PLATFORM SCREW	8
83	126040	3/16" ALLEN WRENCH	1
84	013141	CROSSBAR SCREW	4
85	016057	8" WIRE TIE	5
86	116927	TIE HOLDER CLAMP	2
87	109382	CIRCUIT BREAKER	1
88	127741	RIGHT UPRIGHT	1
89	045017	7/32" ALLEN WRENCH	1
90	125871	MOTOR CONTROLLER WIRE	1
91	110722	UPRIGHT ENDCAP	2
92	128119	WATER BOTTLE INSERT	1
93	112628	WHEEL SPACER	4
94	013300	ANCHOR SCREW	12
95	126650	UPRIGHT FOOT	4
96	126960	UPRIGHT PLUG	1
97	111869	CROSSBAR CAGE NUT	2
98	129004	SAFETY COVER GROMMET	1
99	014086	CONSOLE BRACKET WASHER	2
100	129673	MTR/PULLEY/FLWHEEL/FAN	1
101	128254	SPEED CONTROL	1
102	128465	CONSOLE CROSSBAR BRACKET	2
103	013540	CROSSBAR BRACKET SCREW	4
.		NON-ILLUSTRATED PARTS	0
#	131090	REED SWITCH WIRE CLAMP	1
#	130249	LT CONSOLE BRACKET LATCH	1

MODEL NUMBER: 29764
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MODEL/PART BOOK LISTING

PAGE 3
INITIALS GP1
RUN DATE: 3/22/97
RUN TIME: 9:53:00

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
#	127711	LATCH WARNING DECAL	1
#	124803	CONSOLE WARNING DECAL	1
#	101897	14" WHITE WIRE, 2F	1
#	114953	14" BLUE WIRE, 2F	1
#	107771	8" WHITE WIRE, M/F	1
#	114011	4" BLACK WIRE, M/F	1
#	109407	4" BLACK WIRE, 2F	1
#	102634	8" GREEN GROUND WIRE	1
#	112083	8" BLUE WIRE, 2F	1
#	114953	14" BLUE WIRE, 2F NOT USED	1
#	127860	FASTENER	12
#	126838	TECH SHEET	1
#	123945	TECH SHEET ENVELOPE	1
#	127998	USER'S MANUAL	1
#	127997	LITERATURE PACKET *	1
.	.	127998 USER'S MANUAL	1
.	.	126842 HARDWARE KIT	1
.	.	013141 2" SCREW	4
.	.	016028 WRENCH CLIP	1
.	.	126040 WRENCH 3/16"	1
.	.	045017 WRENCH 7/32"	1
#	.	***THESE ARE ESTIMATED	0
#	.	COSTS!!!	0