

# PART LIST—Model No. IFBE13540

R1204B

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Outer Frame	28	2	Rope Grip
2	1	Inner Frame	29	2	Grip Base
3	1	Outer Frame Cover	30	12	Bearing
4	1	Inner Frame Cover	31	2	Rope Storage Knob
5	1	Carriage Frame	32	1	Foot Bar
6	1	Carriage	33	4	M6 x 15mm Screw
7	2	Headrest Frame	34	2	M6 x 45mm Screw
8	4	25mm Round Inner Cap	35	2	Inner Frame Cap
9	1	Headrest	36	12	M6 x 18mm Screw
10	2	Shoulder Block	37	2	M4 x 20mm Screw
11	2	Carriage Tube	38	2	M4 x 16mm Screw
12	2	Pulley Tube	39	4	M8 x 80mm Bolt
13	4	M8 Washers	40	2	M4 x 40mm Screw
14	5	Cap Leg	41	1	M10 x 50mm Carriage Bolt
15	5	45mm Round Outer Cap	42	2	Carriage Plate
16	4	60mm Square Inner Cap	43	2	Large Carriage Wheel
17	1	Adjustment Knob	44	8	M8 Nylon Locknut
18	1	Adjustment Spacer	45	2	M6 x 61mm Screw
19	1	Left Eyebolt/Pin	46	2	M8 x 36mm Bolt
20	1	Right Eyebolt/Pin	47	1	Foot Pad
21	2	Resistance Bracket	48	1	Foot Bar with Brackets
22	4	Resistance Cord	49	4	M6 x 12mm Screw
23	2	Nylon Rope	#	1	User's Manual
24	2	Handle	#	1	Exercise Guide
25	2	Small Carriage Wheel	#	1	DVD
26	2	Pulley Housing	#	1	CD
27	2	Pulley			

Note: “#” indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover of this manual for information about ordering replacement parts.

# EXPLODED DRAWING—Model No. IFBE13540

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