

MODEL NUMBER: IM51802  
 VERSION: 01  
 PRODUCT NAME: IMAGE 518  
 PRODUCT DESC:

MODEL/PART BOOK LISTING

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 RUN DATE: 2/27/95  
 RUN TIME: 10:52:41

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	NOTE: IF YOUR MACHINE HAS	0
.	.	A "MIDDLE PULLEY" LOCATED	0
.	.	ON THE FRONT UPRIGHT	0
.	.	(KEY #72) PLEASE REFER TO	0
.	.	MODEL #IM51802 VERSION 1.	0
.	.	IF YOUR MACHINE DOES NOT	0
.	.	HAVE A "MIDDLE PULLEY"	0
.	.	LOCATED ON THE FRONT	0
.	.	UPRIGHT (KEY #72) PLEASE	0
.	.	REFER TO MODEL #IM980CI	0
.	.	VERSION 0.	0
.	.	IF YOUR MACHINE DOES NOT	0
.	.	HAVE THE MIDDLE PULLEY	0
.	.	YOU WILL NOT BE ABLE TO	0
.	.	DO EXERCISES 12, 13, & 14	0
.	.	OF YOUR EXERCISE MANUAL.	0
.	.	(REFER TO CONSUMER NOTICE	0
.	.	#116280.)	0
1	012149	3/8" NYLOCK NUT	59
2	014132	3/8" WASHER	73
3	110784	LARGE BACKREST	1
4	014030	8MM WASHER	15
5	118597	25MM X 50MM ENDCAP	9
6	119167	8MM X 20MM L BOLT	17
7	118639	3/8" X 3" BOLT	18
8	013601	3/8" X 2" SHANK BOLT	24
9	115370	PULLEY, 3 1/2"	27
10	110917	50MM X 50MM EXT. ENDCAP	10
11	110913	50MM X 50MM INT. ENDCAP	14
12	.	SEE KEY #5	0
13	116313	HANDLE	6
14	112560	HANDLE GRIP	18
15	118685	3 1/8" SHOULDER BOLT	1
16	118640	3/8" X 2 3/4" BOLT	21
17	013399	3/8" X 1 3/4" BOLT	5
18	119133	3/4" X 3/4" SPACER	4
19	118600	3/4" X .27" SPACER	2
20	014101	1/2" WASHER	6
21	.	11/16" WASHER	2
22	012041	1/2" NYLOCK NUT	4
.	.	NOTE: WHEN ORDERING THIS	0
.	.	NUT YOU MUST REPLACE	0
.	.	KEY #34 BOLT ALSO #013302	0
23	105502	1/2" BUSHING	4
24	111631	.75" BUSHING	12
25	120003	3/8" X 3 1/2" SHANK BOLT	2
26	118790	THICK 5/8" BUSHING	2
27	013547	3/8" X 1" BOLT	1
28	118280	50MM SQ EXT ENDCAP W/HOLE	4
29	.	SEE KEY #38	0
30	119245	7.25" L AXLE	1
31	119176	12.5" L AXLE	2
32	.	SEE KEY #22	0
33	014169	9/16" WASHER	2

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
34	013302	1/2" X 2 1/2" BOLT	2
.	.	NOTE: WHEN ORDERING THIS	0
.	.	BOLT YOU MUST REPLACE	0
.	.	KEY# 22 NUT PART # 012041	0
35	040020	25MM X 50MM EXT ENDCAP	2
36	103735	3/4" PLASTIC AXLECAP	4
37	.	SEE KEY #16	0
38	112001	3/8" X 3" SHANK BOLT	2
39	118475	TUBE ENDCAP	6
40	013225	M5 X 10MM L SCREW	2
41	112125	38.1 X 38.1MM INT ENDCAP	6
42	012042	8MM NYLOCK NUT	2
43	121793	3/8" X 9.75" PIN	1
44	121794	PIN KNOB	1
45	118243	THREADED KNOB	1
46	111633	LOCK PIN	3
47	112477	RUBBER STOP	2
48	103087	CABLE CLIP	6
49	119246	LAT BAR HOLDER	1
50	118661	WEIGHT BUMPER	4
51	119177	SWIVEL BRACKET	1
52	116326	U-BRACKET	2
53	118589	L-PIN	1
54	118590	L-PIN W/TAB, 3.8"L	2
55	116924	SLEEVE	1
56	111737	WEIGHT GUIDE	4
57	122961	WEIGHT SELECTOR	2
58	106484	PAD TUBE	3
59	106485	6" FOAM PAD	6
60	110783	FOAM PAD, 15.5"	2
61	111570	LEG PRESS BACKREST	1
62	111736	SMALL SEAT	1
63	110785	LARGE SEAT	1
64	119247	STABILIZER	1
65	111554	ARMREST	2
66	111570	VKR BACKREST	1
67	111555	VKR FRAME	1
68	111622	U-HANDLE	2
69	110796	SHORT SEAT POST	1
70	110788	LEG LEVER FRAME	1
71	111615	LEG LEVER	1
72	111739	FRONT UPRIGHT	1
73	111609	BUTTERFLY ARM SUPPORT	1
74	111636	LEFT BUTTERFLY ARM	1
75	111638	RIGHT BUTTERFLY ARM	1
76	120518	VKR UPRIGHT	1
77	111603	BUTTERFLY UPRIGHT	1
78	119248	RIGHT WEIGHT GUIDE TOP	1
79	119249	LEFT WEIGHT GUIDE TOP	1
80	119250	FRAME TOP	1
81	116868	SHORT CHAIN, 11"	1
82	105315	LONG CHAIN	1
83	119251	U-STABILIZER	1
84	109391	WEIGHT W/SLEEVE, CAST IRON	38

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
85	109976	WEIGHT SLEEVE	114
86	112421	TOP WEIGHT W/COVER&DECAL	2
87	112534	WEIGHT SELECTOR SCREW	2
88	119252	WEIGHT GUIDE BASE	1
89	119253	BASE	1
90	112210	LAT BAR	1
91	.	WHICH SIZE CABLE?	0
91	119172	CABLE #1, 116.5" OR	1
91	116818	CABLE #1, 168"	1
92	119173	CABLE #2, 222"	1
93	118915	CABLE #3, 98.5"	1
94	119174	CABLE #4, 186"	1
95	119175	CABLE #5, 161.5"	1
96	111699	LEG PRESS STABILIZER	1
97	111686	LEG PRESS LEVER	1
98	111654	LEG PRESS H-FRAME	1
99	111988	LEG PRESS SUPPORT	1
100	111725	LEG PRESS RAIL	1
101	111718	LEG PRESS FRAME	1
102	110790	PRESS ARM	1
103	111768	ADJUSTER	1
104	111711	LEG PRESS PLATE	1
105	111692	LONG SEAT POST	1
106	111729	LEG PRESS BASE	1
107	112212	ROWER BAR	1
108	118697	ANKLE STRAP	1
109	118655	HAND STRAP	1
110	118654	AB STRAP	1
111	111648	BUMPER CAP	1
112	118657	WEIGHT DECAL SHEET	2
.	.	NON-ILLUSTRATED PARTS	0
A	116350	LONG HANDLE	2
B	118355	PLASTIC GRIP	2
C	116318	5/8" BUSHING	4
D	105981	TOUCH-UP PAINT	1
E	113079	PART ID CHART/EXP DWG	1
F	111781	EXERCISE GUIDE	1
G	113078	OWNER'S MANUAL	1
.	119256	HARDWARE, BLISTERPAK-A	1
.	.	013601 SCREW, 3/8" X 2"	24
.	.	014132 WASHER, 3/8"	73
.	.	120003 SCREW, 3.5"	2
.	.	013399 SCREW, 1.75"	5
.	.	014169 WASHER, 5/8"	2
.	.	014030 WASHER, M8	15
.	.	014101 WASHER, 1/2"	6
.	.	013547 SCREW, 3/8" X 1"	1
.	.	119167 SCREW, M8	17
.	.	119255 SCREW SET	2
.	.	013225 SCREW, M5	2
.	119257	HARDWARE, BLISTERPAK-B	1
.	.	118640 SCREW, 2.75"	21
.	.	118639 SCREW, 3"	16
.	.	013302 SCREW, 2.5"	2

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	012041 HEX NUT, 1/2"	4
.	.	118685 SCREW, SHOULDER	1
.	.	012042 HEX NUT	2
.	.	118589 PIN	1
.	.	118590 PIN, WT STACK	2
.	.	012149 HEX NUT, 3/8"	57
119258	.	HARDWARE KIT, ENDCAPS	1
.	.	118597 ENDCAP	9
.	.	112477 RUBBER STOP	2
.	.	103735 AXLECAP	4
.	.	110913 ENDCAP	14
.	.	112125 ENDCAP	6
.	.	118475 ENDCAP	6
.	.	119170 ENDCAP	2
.	.	118280 ENDCAP	4
.	.	119133 SPACER	4
.	.	118600 SPACER	2
.	.	118243 KNOB	1
.	.	112560 VINYL GRIP	18
119259	.	HARDWARE KIT, PARTS, BOXED	1
.	.	119246 LAT BAR HOLDER	1
.	.	118661 RUBBER STOP	4
.	.	118898 RUBBER STOP	2
.	.	105981 TOUCH-UP PAINT	1
.	.	111633 LOCKING PIN	3
.	.	103087 SNAP HOOK	6
.	.	106484 FOAM MTG TUBE	3
.	.	116313 SHORT HANDLE	6
.	.	116350 LONG HANDLE	2
.	.	040020 ENDCAP	2
.	.	118667 CHAIN, 20.25"	1
.	.	116868 CHAIN, 11"	1
.	.	116326 U-BRACKET	2
.	.	119176 AXLE	2
.	.	111648 RUBBER STOP	1
.	.	118655 HAND STRAP	1
.	.	118697 ANKLE STRAP	1
.	.	119177 U-BRACKET	1
.	.	116924 BUSHING	1
.	.	118657 DECAL SHEET, WEIGHT	2
.	.	118564 AB STRAP	1
.	.	110917 ENDCAP	10
.	.	118355 PLASTIC GRIP	2
.	.	118792 KNOB, ROUND	1
.	.	111991 PIN	1
.	.	119245 AXLE, 7.25"	1
.	.	111631 BUSHING	12