

# PART LIST—Model No. IM971030

R394A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Left Upright	46	1	Switch Bolt
2	1	Left Rear Endcap	47	3	Belt Adjustment Washer
3	4	3/8" x 1" Bolt	48	3	Belt Adjustment Bolt
4	1	Motor Belt	49	1	Right Front Endcap
5	2	Motor Pivot Bolt	50	1	Front Safety Cover
6	5	5/16" Nut	51	6	Platform Screw
7	1	Tension Spring	52	1	Right Frame Rail
8	2	Tension Washer	53	4	3/8" x 2" Bolt
9	1	J-Bolt	54	2	Belt Guide
10	2	Motor Nut	55	1	Rear Safety Cover
11	1	Motor Swivel Shaft	56	1	Incline Leg
12	1	Pulley/Flywheel/Fan	57	6	3/8" Nut
13	2	Motor Mount Bolt	58	2	Front Wheel
14	2	Handrail Endcap	59	2	Front Wheel Bolt
15	1	Motor	60	1	Left Frame Rail
16	1	Relay Switch	61	1	Incline Motor
17	1	Power Board Plate	62	1	Incline Motor Spacer
18	4	Plastic Stand-Off	63	2	Incline Motor Bolt
19	1	Power Board	64	1	Incline Optic Disk
20	32	Black Screw	65	1	Bar Endcap
21	22	Silver Screw	66	2	Cushion Plate
22	1	Pulley Cover	67	2	Cushion Spring Spacer
23	1	Controller	68	2	Cushion Spring Insert
24	2	Handrail Cage Nut	69	4	Push Nut
25	4	Upright Cage Nut	70	1	Spring Foot Bar
26	1	Pulse Earclip/Clothes Clip	71	4	Spring Bolt
27	1	Handrail	72	2	Support Plate
28	1	Console	73	2	Spring Plate
29	1	Wire Cover	74	1	Right Rear Endcap
30	1	Safety Key/Clip	75	1	Wrench Clip
31	1	7/32" Allen Wrench	76	1	Allen Wrench
32	1	Handrail Wire Harness	77	2	Cushion Foot
33	1	Upright Wire Harness	78	2	Cushion Foot Pad
34	1	Left Front Endcap	79	1	Cushion Knob
35	1	Power Cord	80	2	Spring Foot Screw
36	1	Front Roller/Pulley	81	1	Frame
37	1	Grommet	82	1	Rear Roller
38	1	Circuit Breaker	83	1	Walking Belt
39	1	Right Upright	84	2	Rear Roller Insert
40	1	Left Rail Insert	85	1	Right Rail Insert
41	1	Reed Switch/Sensor Wire	86	1	Cushion Knob Spacer
42	1	Switch Screw	87	1	Walking Platform
43	1	Switch Nut	88	4	Roller Guard
44	1	Crossbar	#	1	Owner's Manual
45	1	Optic Switch			

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

# EXPLODED DRAWING—Model No. IM971030

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