

PART LIST—Model No. IM977030

R594A

Key No.	Qty.	Description	Key No.	Qty.	Description
1	1	Left Upright	45	2	Optic Switch
2	1	Left Rear Endcap	46	2	Switch Bolt
3	4	3/8" x 1" Bolt	47	3	Belt Adjustment Washer
4	1	Motor Belt	48	3	Belt Adjustment Bolt
5	1	Motor Pivot Bolt	49	1	Right Front Endcap
6	5	5/16" Nut	50	1	Front Safety Cover
7	1	Cushion Knob Spacer	51	6	Platform Screw
8	1	Walking Platform	52	2	3/8" Washer
9	1	J-Bolt	53	4	3/8" x 2" Bolt
10	1	1/2" Nut	54	2	Belt Guide
11	1	Motor Mount	55	1	Rear Safety Cover
12	1	Pulley/Flywheel/Fan	56	1	Incline Leg
13	4	Motor Mount Bolt	57	6	3/8" Nut
14	2	Handrail Endcap	58	2	Front Wheel
15	1	Motor	59	2	Front Wheel Bolt
16	1	Motor Flywheel	60	1	Left Frame Rail
17	1	Power Board Plate	61	1	Incline Motor
18	4	Plastic Stand-Off	62	1	Incline Motor Spacer
19	1	Power Board	63	2	Incline Motor Bolt
20	33	Black Screw	64	1	Incline Optic Disk
21	22	Silver Screw	65	1	Bar Endcap
22	1	Pulley Cover	66	2	Cushion Foot Cover
23	1	Controller	67	2	Cushion Spring Spacer
24	2	Handrail Cage Nut	68	2	Cushion Spring Insert
25	4	Upright Cage Nut	69	4	Push Nut
26	1	Pulse Earclip/Clothes Clip	70	1	Spring Foot Bar
27	1	Handrail	71	4	Spring Bolt
28	1	Console	72	2	Support Plate
29	1	Strain Relief	73	2	Spring Plate
30	1	Safety Key/Clip	74	1	Right Rear Endcap
31	1	7/32" Allen Wrench	75	1	Wrench Clip
32	1	Handrail Wire Harness	76	1	Allen Wrench
33	1	Upright Wire Harness	77	2	Cushion Foot
34	1	Left Front Endcap	78	2	Cushion Foot Pad
35	1	Power Cord	79	1	Cushion Knob
36	1	Front Roller/Pulley	80	2	Spring Foot Screw
37	1	Grommet	81	1	Frame
38	1	Circuit Breaker	82	1	Rear Roller
39	1	Right Upright	83	1	Walking Belt
40	1	Left Rail Insert	84	2	Rear Roller Insert
41	1	Speed Optic Disk	85	1	Right Rail Insert
42	1	Optic Switch Bracket	86	1	Right-Frame Rail
43	2	Switch Nut	#	1	Owner's Manual
44	1	Crossbar			

Note: "#" indicates a non-illustrated part. Specifications are subject to change without notice. See the back cover for information about ordering replacement parts.

EXPLODED DRAWING—Model No. IM977030

R594A

