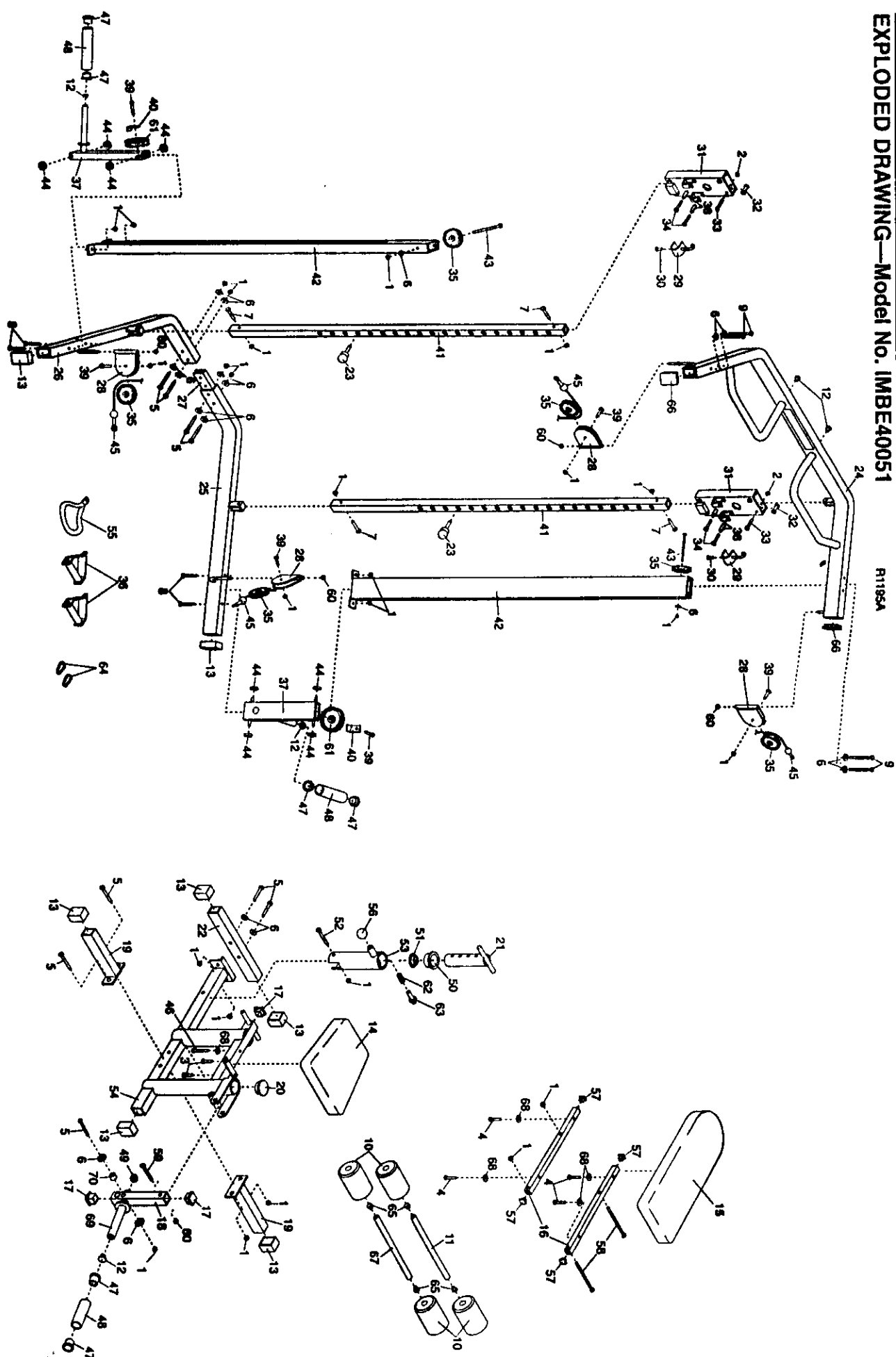


**EXPLODED DRAWING—Model No. IMBE40051**

R1185A



MODEL NUMBER: IMBE4005  
VERSION: 01  
PRODUCT NAME: IMAGE 4.0  
PRODUCT DESC:

## MODEL/PART BOOK LISTING

PAGE 1

INI023P1

RUN DATE: 12/14/96

RUN TIME: 15:07:31

| KEY NUMBER | PART NUMBER | DESCRIPTION               | QUANTITY |
|------------|-------------|---------------------------|----------|
|            |             | IMAGE 4.0                 | 0        |
| 1          | 012149      | 3/8" NYLON LOCKNUT        | 26       |
| 2          | 012139      | 1/4" NYLON LOCKNUT        | 8        |
| 3          | 013020      | 1/4" X 1/2" SCREW         | 2        |
| 4          | 013427      | 1/4" X 1.5" SCREW         | 4        |
| 5          | 114009      | 3/8" X 2.75" BOLT         | 9        |
| 6          | 112006      | 3/8" WASHER               | 18       |
| 7          | 013581      | 3/8" X 2.5" BOLT          | 4        |
| 8          | 129111      | 3/8" X 3.75" CARR BOLT *  | 4        |
| 9          | 013430      | 3/8" X 4" BOLT            | 4        |
| 10         | 103805      | 6" FOAM PAD               | 4        |
| 11         | 129112      | 15" PAD TUBE *            | 1        |
| 12         | 120733      | 1" ROUND INNER CAP        | 5        |
| 13         | 128651      | 2" X 3" OUTER CAP         | 7        |
| 14         | 129113      | SEAT *                    | 1        |
| 15         | 129114      | BACKREST *                | 1        |
| 16         | 129115      | BACKREST RAIL *           | 2        |
| 17         | 108874      | 2" SQUARE INNER CAP       | 3        |
| 18         | 129116      | LEG LEVER *               | 1        |
| 19         | 129117      | SHORT STABILIZER          | 2        |
| 20         | 128807      | 3" ROUND INNER CAP        | 1        |
| 21         | 129118      | ADJUSTMENT TUBE *         | 1        |
| 22         | 129119      | REAR STABILIZER *         | 1        |
| 23         | 128723      | SAFETY STOP               | 2        |
| 24         | 129120      | TOP FRAME *               | 1        |
| 25         | 129121      | LEFT BASE *               | 1        |
| 26         | 129122      | RIGHT BASE *              | 1        |
| 27         | 128727      | JOINER BRACKET            | 1        |
| 28         | 129123      | PULLEY BRACKET            | 4        |
| 29         | 128729      | WEIGHT HOOK               | 2        |
| 30         | 128644      | 5/16" X 1/2" SCREW        | 2        |
| 31         | 129124      | BARBELL RACK *            | 2        |
| 32         | 128730      | ROLLER BUSHING            | 8        |
| 33         | 116185      | 1/4" X 2.5" BOLT          | 8        |
| 34         | 013250      | 5/16" X 1.75" SCREW       | 4        |
| 35         | 112064      | 3.5" PULLEY               | 6        |
| 36         | 128731      | HANDLE                    | 2        |
| 37         | 129125      | WEIGHT CARRIAGE *         | 2        |
| 38         | 128647      | 1/2" X 1 1/8" PLST SPACER | 4        |
| 39         | 013399      | 3/8" X 1.75" BOLT         | 6        |
| 40         | 129126      | CABLE TRAP *              | 2        |
| 41         | 128735      | BARBELL UPRIGHT *         | 2        |
| 42         | 129127      | WEIGHT UPRIGHT            | 2        |
| 43         | 103767      | 3/8" X 5.5" BOLT          | 2        |
| 44         | 128737      | WEIGHT CARRIAGE ROLLER    | 8        |
| 45         | 128738      | CABLE                     | 2        |
| 46         | 116185      | 1/4" X 2.5" SCREW         | 1        |
| 47         | 128739      | WEIGHT ADAPTER BUSHING    | 6        |
| 48         | 129128      | WEIGHT ADAPTER            | 3        |
| 49         | 123396      | LEG LEVER BUMPER          | 1        |
| 50         | 128805      | 3" PLASTIC BUSHING        | 1        |
| 51         | 128806      | 2 5/8" ROUND INNER CAP    | 1        |
| 52         | 120003      | 3/8" X 3.5" BOLT          | 1        |
| 53         | 129129      | BACKREST TUBE *           | 1        |

MODEL NUMBER: IMBE4005  
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MODEL/PART BOOK LISTING

PAGE 2  
 INI023P1

RUN DATE: 12/14/96  
 RUN TIME: 15:07:31

| KEY NUMBER | PART NUMBER | DESCRIPTION               | QUANTITY |
|------------|-------------|---------------------------|----------|
| 54         | 129130      | FRAME *                   | 1        |
| 55         | 128755      | ANKLE STRAP               | 1        |
| 56         | 128756      | LOCK KNOB                 | 1        |
| 57         | 120696      | 1" SQUARE INNER CAP       | 4        |
| 58         | 128648      | 3/8" X 7.5" BOLT          | 2        |
| 59         | 120002      | 1/2" X 4" BOLT            | 1        |
| 60         | 012041      | 1/2" NYLON LOCKNUT        | 5        |
| 61         | 115348      | 4.5" PULLEY               | 2        |
| 62         | 128757      | SPRING                    | 1        |
| 63         | 128758      | LOCKING PIN               | 1        |
| 64         | 103087      | CABLE CLIP                | 2        |
| 65         | 119170      | 3/4" ROUND INNER CAP      | 4        |
| 66         | 128759      | 2" X 3" INNER CAP         | 2        |
| 67         | 129131      | 14" PAD TUBE              | 1        |
| 68         | 014063      | 1/4" WASHER               | 5        |
| 69         | 129132      | WEIGHT TUBE               | 1        |
| 70         | 128049      | 1/2" X 17/32" SPACER      | 1        |
| .          | .           | NON-ILLUSTRATED PARTS     | 0        |
| #          | 135766      | 6" FOAM PAD               | 2        |
| #          | 130723      | 1/2" AXLECAP              | 4        |
| #          | 135882      | AXLE W/HARDWARE           | 2        |
| #          | 135878      | TUBE W/HARDWARE           | 2        |
| #          | 135762      | HANDLE FRAME              | 1        |
| #          | 128801      | CN-PULLEYS                | 1        |
| #          | 045010      | ALLEN WRENCH              | 1        |
| #          | 129479      | DECAL SHEET               | 0        |
| #          | 126783      | EXERCISE MANUAL           | 1        |
| #          | 127489      | USER'S MANUAL             | 1        |
| #          | 129136      | LITERATURE PACKET         | 1        |
| .          | .           | 127489 USER'S MANUAL      | 1        |
| .          | .           | 126783 EXERCISE MANUAL    | 1        |
| .          | .           | 128039 DECAL SHEET        | 1        |
| #          | 129133      | HWKIT, STEPS 1-8          | 1        |
| .          | .           | 012149 3/8" LOCK NUT      | 8        |
| .          | .           | 013020 1/4" X 1/2" SCREW  | 2        |
| .          | .           | 013427 1/4" X 1.5" SCREW  | 4        |
| .          | .           | 114009 3/8" X 2.75" SCREW | 5        |
| .          | .           | 112006 3/8" LOCK WASHER   | 4        |
| .          | .           | 120733 ROUND ENDCAP       | 1        |
| .          | .           | 128651 2" X 3" ENDCAP     | 5        |
| .          | .           | 108874 2" SQUARE ENDCAP   | 3        |
| .          | .           | 128806 2 5/8" RND ENDCAP  | 1        |
| .          | .           | 116185 1/4" X 2.5" SCREW  | 1        |
| .          | .           | 123396 LEG LEVER STOP     | 1        |
| .          | .           | 120003 3/8" X 3.5" SCREW  | 1        |
| .          | .           | 120696 1" SQUARE ENDCAP   | 4        |
| .          | .           | 128648 3/8" X 7.5" SCREW  | 2        |
| .          | .           | 120002 1/2" X 4" SCREW    | 1        |
| .          | .           | 012041 1/2" LOCK NUT      | 1        |
| .          | .           | 119170 3/4" RND ENDCAP    | 4        |
| .          | .           | 014063 1/4" FLAT WASHER   | 5        |
| .          | .           | 128049 1/2" SPACER        | 1        |
| #          | 129134      | HWKIT, STEPS 9-16         | 1        |
| .          | .           | 012149 3/8" LOCK NUT      | 14       |

MODEL NUMBER: IMBE4005  
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MODEL/PART BOOK LISTING

PAGE 3

INI023P1

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| KEY NUMBER | PART NUMBER | DESCRIPTION                | QUANTITY |
|------------|-------------|----------------------------|----------|
| .          | .           | 012139 1/4" LOCK NUT       | 8        |
| .          | .           | 114009 3/8" X 2.75" SCREW  | 4        |
| .          | .           | 112006 3/8" LOCK WASHER    | 14       |
| .          | .           | 013581 3/8" X 2.5" SCREW   | 4        |
| .          | .           | 129111 3/8" X 3.75" BOLT   | 4        |
| .          | .           | 013430 3/8" X 4" SCREW     | 4        |
| .          | .           | 120733 ROUND ENDCAP        | 2        |
| .          | .           | 128651 2" X 3" ENDCAP      | 2        |
| .          | .           | 128730 ROLLER BUSHING      | 8        |
| .          | .           | 116185 1/4" X 2.5" SCREW   | 8        |
| .          | .           | 013399 3/8" X 1.75" SCREW  | 2        |
| .          | .           | 103767 3/8" X 5.5" SCREW   | 2        |
| .          | .           | 128737 WEIGHT ROLLER       | 8        |
| .          | .           | 012041 1/2" LOCK NUT       | 4        |
| .          | .           | 128759 2" X 3" ENDCAP      | 2        |
| #          | 129135      | HWKIT, ACCESSORIES         | 1        |
| .          | .           | 045010 ALLEN WRENCH        | 1        |
| .          | .           | 128801 CN-PULLEY           | 1        |
| .          | .           | 128644 5/16" X 1/2" SCREW  | 2        |
| .          | .           | 013250 5/16" X 1.75" SCREW | 4        |
| .          | .           | 112064 3.5" PULLEY         | 2        |
| .          | .           | 128647 1/2" SPACER         | 4        |
| .          | .           | 115348 4.5" PULLEY         | 2        |
| .          | .           | 103087 SNAP HOOK           | 2        |