

MODEL NUMBER: PF20152
 VERSION: 02
 PRODUCT NAME: PROFORM CLUS SX2
 PRODUCT DESC: STEPPER

MODEL/PART BOOK LISTING

RUN DATE: 4/16/97

RUN TIME: 12:57:51

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	109771	CONSOLE	1
2	110219	UPPER CYLINDER BSHG SET	2
3	109954	POWER CORD	1
4	013423	CONSOLE SCREW	4
5	109121	CONSOLE PLATE	1
6	NSP	FRAME	1
7	109898	HANDLEBAR WIRE HARNESS	2
8	111065	SLIDE NUT	1
9	115569	REED SWITCH/SENSOR WIRE	1
10	124008	HANDLEBAR PIN	1
11	NLA	RIGHT HANDLEBAR ASSEMBLY	1
12	NLA	LEFT HANDLEBAR ASSEMBLY	1
13	104567	HANDLEBAR FOAM GRIP	2
14	103762	SIDE SHIELD NUT	3
15	111938	RIGHT SIDE SHIELD ASSY.	1
.	.	108595 RIGHT SIDE SHIELD	1
.	.	109633 SIDE SHIELD DECAL	1
16	108594	LEFT SIDE SHIELD	1
17	107370	SIDE SHIELD BOLT, 6.5" L	3
18	013162	MOUNTING SCREW	7
19	109122	SIDE SHIELD PLUG	1
20	111375	PEDAL ASSEMBLY	2
.	.	109009 PEDAL	1
.	.	100150 AXLECAP	1
.	.	103735 AXLECAP	1
.	.	111374 CONSUMER NOTICE	1
21	109374	PEDAL WASHER	2
22	109375	LARGE PEDAL WASHER	2
23	103735	LARGE PEDAL AXLECAP, 3/4"	2
24	100150	SMALL PEDAL AXLECAP, 1/2"	6
25	109511	RESISTANCE DIAL	1
26	109081	SPRING	2
27	110218	LOWER CYLINDER BSHG SET	2
28	111923	RESISTANCE CYLINDER ASSY.	2
.	.	110539 RESIST. CYLINDER	1
.	.	109090 AXLECAP	1
.	.	111374 CONSUMER NOTICE	1
29	109413	CYLINDER SPACER	2
30	105101	THIN SPACER	2
31	112930	RESISTANCE ARM ASSEMBLY	1
.	.	111018 SWING ARM	1
.	.	111065 SWING ARM NUT	1
.	.	109384 SWING ARM SCREW	2
.	.	112931 CN-ASSY INSTRUCT.	1
32	104446	BUMPER	2
33	103903	SMALL AXLECAP, 1/2"	4
34	111940	RESISTANCE ARM PIN ASSY.	1
.	.	109068 PIN	1
.	.	103735 AXLECAP	1
.	.	111374 CONSUMER NOTICE	1
35	112190	BUMPER SHAFT ASSEMBLY	1
.	.	109070 BUMPER SHAFT	1
.	.	100150 AXLECAP	2
.	.	111374 CONSUMER NOTICE	1

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
36	110576	PEDAL ARM BUSHING	8
37	012082	PEDAL ARM NUT	2
38	013210	PEDAL ARM BOLT	2
39	112194	LT UPPER PEDAL ARM ASSY.	1
.	.	111090 LT UPPER PEDAL ARM	1
.	.	100150 AXLECAP	1
.	.	103903 AXLECAP	1
.	.	111374 CONSUMER NOTICE	1
40	112196	LOWER PEDAL ARM ASSEMBLY	2
.	.	110565 LOWER PEDAL ARM	1
.	.	103735 AXLECAP	1
.	.	104446 BUMPER	1
.	.	111374 CONSUMER NOTICE	1
41	112195	RT UPPER PEDAL ARM ASSY.	1
.	.	111088 RT UPPER PEDAL ARM	1
.	.	100150 AXLECAP	1
.	.	103903 AXLECAP	1
.	.	111374 CONSUMER NOTICE	1
42	110147	NYLON WASHER	2
43	130656	STABILIZER ENDCAP	4
44	012082	STABILIZER NUT	2
45	014041	STABILIZER WASHER	2
46	111584	STABILIZER ASSEMBLY	1
.	.	109999 STABILIZER	1
.	.	104093 STABILIZER DECAL	1
47	013207	STABILIZER BOLT	2
48	019183	PEDAL ARM BUMPER	2
49	107094	MAGNET	1
50	109394	PLASTIC SLIDE	2
51	109515	LONG BOLT, 7" L	1
52	109517	HOUSING COVER	1
53	110823	LT HANDLEBAR HOUSING ASSY	1
.	.	112300 HANDLEBAR HOUSING	1
.	.	112348 FRICTION PAD	1
.	.	112013 PLUG	1
54	109925	GROMMET	1
55	110621	FRAME COVER	1
56	.	FRICTION DISK	2
.	.	DOES THE DISK RUB AGAINST	0
.	.	4 HARD SQUARE PADS OR 4	0
.	.	LEATHERY SOFT PADS?	0
.	113175	113175 HARD SQUARE PADS	1
.	112286	112286 SOFT LEATHERY PADS	1
57	109090	RESISTANCE CYL. AXLECAP	2
58	013516	POWER JACK SCREW	2
59	109949	HANDLEBAR SWITCH	2
60	119946	PULSE/CLOTHES CLIP ASSY.	1
61	109926	GROMMET	2
62	109039	ACCESSORY TRAY	1
63	111021	ADJUSTMENT SHAFT	1
64	111026	METAL WASHER	1
65	109085	NYLON BUSHING	1
66	109049	ADJUSTMENT BRACKET	1
67	014066	LOCK WASHER	2

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
68	013212	BRACKET SCREW	2
69	109084	NYLON BRACKET WASHER	1
70	102994	E-CLIP	1
71	111043	MOTOR PLATE SCREW	2
72	111066	MOTOR PLATE	1
73	NLA	PIN	1
74	109715	RESISTANCE MOTOR	1
75	112193	RT HANDLEBAR HOUSING ASSY	1
.	.	110823 HB HOUSING ASSY.	1
.	.	112300 HB HOUSING	1
.	.	112348 FRICTION PAD	4
.	.	112013 PLUG	1
.	.	109408 HANDLEBAR DECAL	1
76	110193	HOUSING BRACKET	2
77	109952	MOTOR HARNESS	1
.	.	NON-ILLUSTRATED PARTS:	0
A	104838	GREASE	1
B	112013	HANDLEBAR HOUSING PLUG	2
C	109633	L/R SIDE SHIELD DECAL	2
D	109408	HANDLEBAR DECAL	1
E	104093	STABILIZER DECAL	1
F	110033	RESISTANCE BUTTON DECAL	1
G	111481	OWNER'S MANUAL	1
.	111480	LITERATURE PACKET	1
.	.	111481 OWNER'S MANUAL	1
.	.	109408 HANDLEBAR DECAL	1
.	.	110033 RESISTANCE DECAL	1
.	.	019183 PEDAL ARM BUMPER	2
.	.	124008 HANDLEBAR PIN	1
.	.	109511 RESISTANCE DIAL	1
.	.	110621 FRAME COVER	1
.	.	109517 HOUSING COVER	1
.	.	101508 PULSE EARCLIP	1
.	110162	HARDWARE KIT	1
.	.	104838 GREASE	1
.	.	112286 FRICTION DISK	2
.	.	109925 GROMMET	1
.	.	013207 STABILIZER BOLT	2
.	.	014041 STABILIZER WASHER	2
.	.	012082 STABILIZER NUT	2
.	.	110147 NYLON WASHER	2