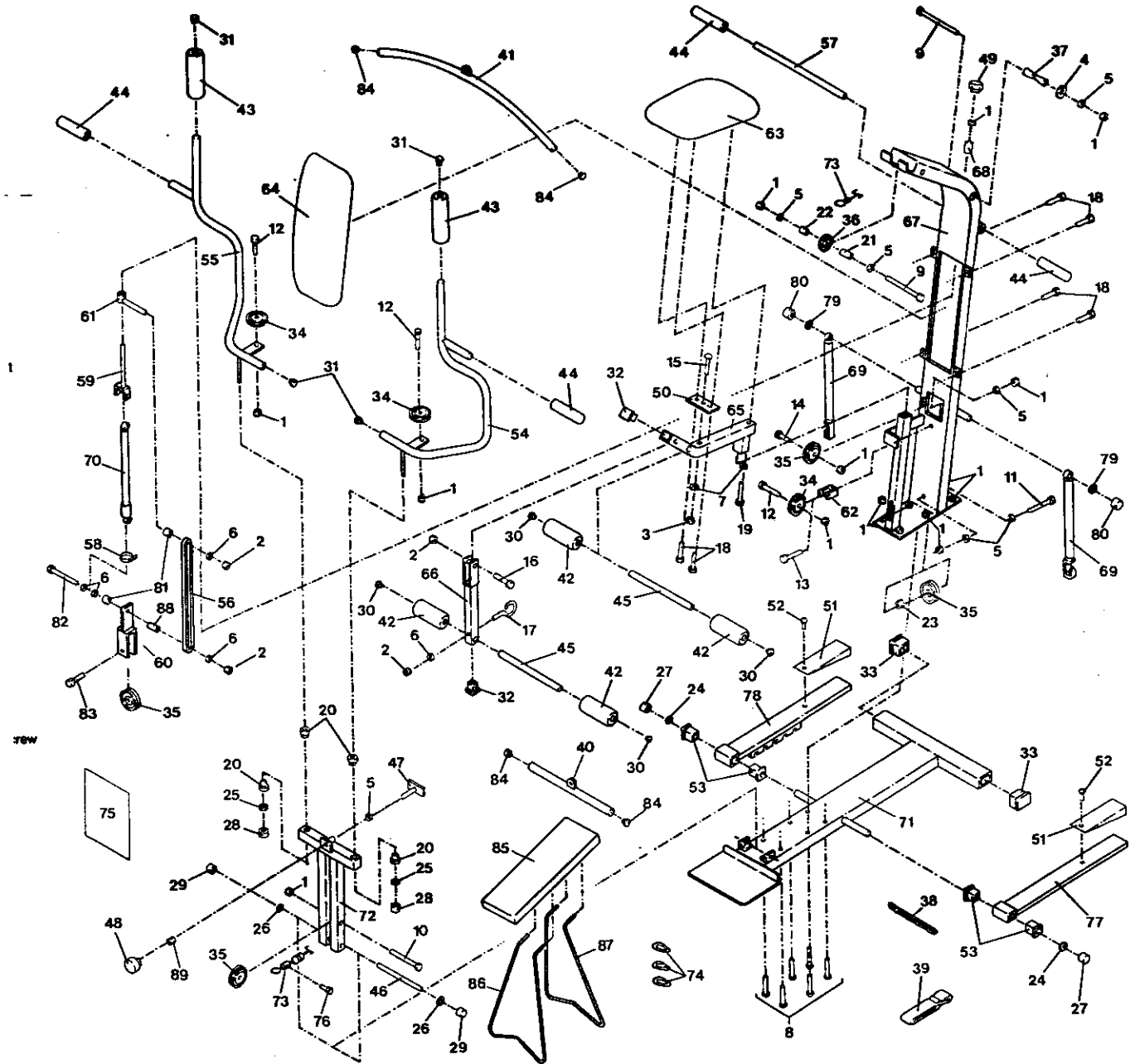


PART LIST/EXPLODED DRAWING
Model No. PF851030

Rev. 003



MODEL NUMBER: PF85103
 VERSION: 00
 PRODUCT NAME: PROFORM ARC 510
 PRODUCT DESC: SYSTEM

MODEL/PART BOOK LISTING

PAGE 1
 INT023P1
 RUN DATE: 7/03/96
 RUN TIME: 11:24:50

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	012159	PROFORM ARC 510	0
2	012056	3/8" NUT	17
3	012139	5/16" NUT	4
4	115158	1/4" NUT	1
5	105495	3/8" PLASTIC WASHER	1
6	014073	3/8" WASHER	8
7	014127	5/16" WASHER	3
8	108674	1/4" WASHER	2
9	106146	3/8"X2 1/2" CARRIAGE BOLT	6
10	107503	3/8" X 6 1/2" BOLT	2
11	105329	3/8" X 5" BOLT	1
12	013574	3/8" X 2 3/4" BOLT	1
13	013580	3/8" X 2 1/4" BOLT	3
14	013564	3/8" X 2" BOLT	1
15	013330	3/8" X 1 3/4" BOLT	1
16	102884	1/4" X 2.5" BOLT	1
17	115159	5/16" X 2 1/4" BOLT	1
18	013456	5/16" EYE BOLT	1
19	013498	1/4" X 3/4" BOLT	6
20	115410	1/4" X 2" BOLT	1
	.	BUSHING W/PUSH NUT	4
	.	111631 BUSHING	2
21	115160	101578 3/4" PUSH NUT	1
22	115161	3/8" X 2 7/8" SPACER	1
23	111470	3/8" X 1 3/8" SPACER	1
24	108778	3/8" X 1" BUSHING	1
25	101578	1" RETAINER	2
26	103682	3/8" RETAINER	2
27	112299	1/2" RETAINER	2
28	115402	1" RETAINER ENDCAP	2
29	115403	3/8" RETAINER ENDCAP	2
30	113667	1/2" REATINER ENDCAP	2
31	115998	3/4" TUBE ENDCAP	4
32	103833	1 1/2" ROUND ENDCAP	4
33	115162	1 1/2" SQUARE ENDCAP	2
34	115164	2" X 3" ENDCAP	2
35	115370	THICK 3 1/2" PULLEY	3
36	114888	THIN 3 1/2" PULLEY	4
37	114894	2" PULLEY	1
38	105315	ROLLER	1
39	115177	CHAIN	1
40	115169	NYLON STRAP	1
41	115170	ROWER BAR	1
42	103805	LAF BAR	1
43	114797	SMALL PAD	4
44	111388	LARGE PAD	2
45	108726	HAND GRIP	4
46	110569	3/4" X 13" TUBE	2
47	114917	1/2" X 7 1/2" AXLE	1
48	115154	SELECTOR PLATE	1
49	112466	SELECTOR KNOB	1
50	113816	RESISTANCE KNOB	1
51	112277	SEAT BRACKET	1
		PEDAL COVER	2

MODEL NUMBER: PF85103
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MODEL/PART BOOK LISTING

PAGE 2
 INI023P1
 RUN DATE: 7/03/96
 RUN TIME: 11:24:50

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
52	013162	1/2" SCREW	2
53	112275	SQUARE BUSHING W/PUSH NUT	4
	.	112276 SQUARE BUSHING	2
	.	108778 1" PUSH NUT	1
54	115424	LEFT ARM W/PUSH NUT *	1
	.	115427 LEFT ARM	1
	.	101578 3/4" PUSH NUT	1
55	115426	RIGHT ARM W/PUSH NUT *	1
	.	115428 RIGHT ARM	1
	.	101578 3/4" PUSH NUT	1
56	115178	RESISTANCE BAND *	1
57	115179	1" X 16" HANDLEBAR *	1
58	115400	CLAMP *	1
59	116006	BRACKET *	1
60	115405	PULLEY/SHOCK BRACKET *	1
61	115261	PIVOT BRACKET *	1
62	115181	CABLE TRAP U-BRACKET *	1
63	115182	SEAT *	1
64	115429	BACKREST *	1
65	115430	SEAT FRAME *	1
66	115445	LEG LEVER *	1
67	NSP	UPRIGHT	1
68	114547	PLASTIC SLEEVE	1
69	117105	RESISTANCE CYLINDER ASSY.	2
	.	109398 RESISTANCE CYLIND.	1
	.	102603 PUSH NUT	1
	.	111374 REPLACEMENT INSTR.	1
70	115394	RESISTANCE MECHANISM	1
71	115447	BASE *	1
72	115392	MOMENT ARM ASSEMBLY *	1
	.	115448 MOMENT ARM	1
	.	103682 1/2" PUSH NUT	2
	.	101578 3/4" PUSH NUT	2
73	115256	CABLE *	1
74	103087	CABLE HOOK	3
75	114066	DECAL SHEET *	1
76	013020	1/4" X 1/2" BOLT	1
77	115454	LEFT PEDAL ASSEMBLY *	1
	.	115455 LEFT PEDAL	1
	.	108778 1" PUSH NUT	1
	.	114066 DECAL SHEET	1
78	115456	RIGHT PEDAL ASSEMBLY *	1
	.	115457 RIGHT PEDAL	1
	.	108778 1" PUSH NUT	1
	.	114066 DECAL SHEET	1
79	102603	5/8" RETAINER	2
80	115406	5/8" ENDCAP *	2
81	113745	1/2" X 1/2" SPACER	2
82	103053	5/16" X 2 1/2" BOLT	1
83	104634	3/8" X 1" BOLT	1
84	103343	1" ROUND ENDCAP	4
85	114846	CONSOLE ASSEMBLY	1
86	113300	CONSOLE STAND	2
87	.	SEE KEY# 86	0

MODEL NUMBER: PF85103
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MODEL/PART BOOK LISTING

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
88	109197	1/2" X 1" SPACER	1
89	012031	3/8" JAM NUT	1
.	.	NON-ILLUSTRATED PARTS:	0
A	114396	PART LIST/DIAGRAM *	1
B	114395	EXERCISE MANUAL *	1
C	114352	OWNER'S MANUAL *	1
.	115463	LITERATURE PACKET	1
.	.	114352 OWNER'S MANUAL	1
.	.	114395 EXERCISE MANUAL	1
.	.	114396 PART LIST/DIAGRAM	1
.	.	114066 DECAL SHEET	1
.	114914	CN-CABLE TRAP ASSY	1
.	115464	HARDWARE KIT	1
.	.	012139 NUT, 1/4"	1
.	.	014073 WASHER, 5/16"	1
.	.	014127 WASHER, 1/4"	3
.	.	108674 BOLT, 2 1/2"	2
.	.	107503 SCREW, 5"	6
.	.	013198 SCREW, 2"	1
.	.	102884 SCREW, 2 1/4"	1
.	.	013456 SCREW, 3/4"	1
.	.	108778 PUSH NUT, 1"	6
.	.	101578 PUSH NUT, 3/8"	2
.	.	103682 PUSH NUT, 1/2"	2
.	.	115998 ENDCAP, ROUND	2
.	.	112299 ENDCAP, 1"	2
.	.	115402 ENDCAP, 3/8"	2
.	.	113667 ENDCAP, 3/4"	2
.	.	115403 ENDCAP, 1/2"	4
.	.	103833 ENDCAP, SQUARE	4
.	.	115162 ENDCAP, 2 X 3"	2
.	.	105315 CHAIN	2
.	.	115177 STRAP	1
.	.	111388 HAND GRIP	1
.	.	013162 SCREW, 1/2"	2
.	.	103087 CABLE CLIP	2
.	.	102603 PUSH NUT, 5/8"	3
.	.	115406 ENDCAP, 5/8"	2
.	.	103313 ENDCAP, ROUND 1"	2
.	.	***THESE ARE ESTIMATED COSTS!!!!	4
.	.		0
.	.		0