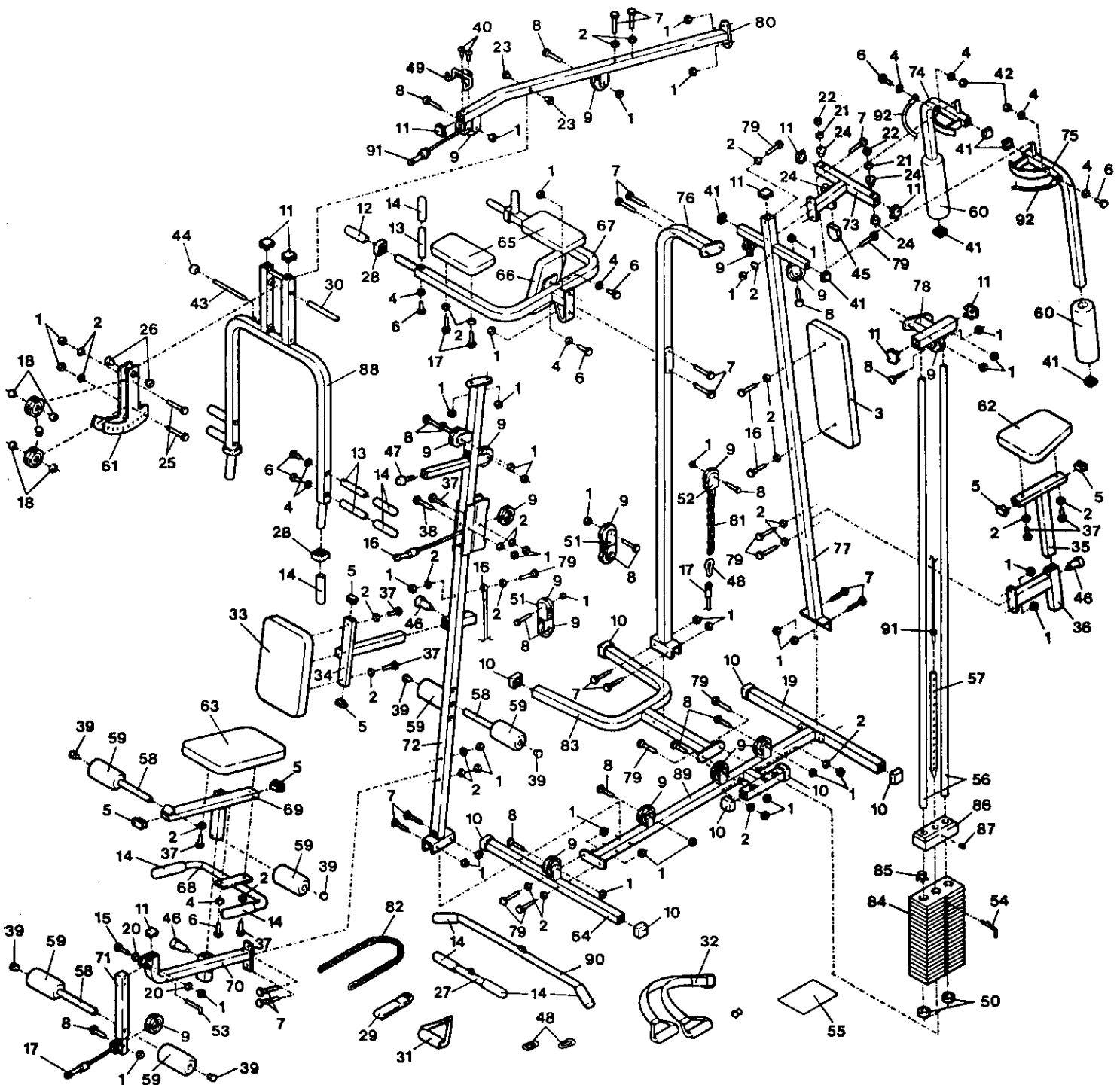


EXPLODED DRAWING—Model No. PF897030

Rev. 11/93



MODEL NUMBER: PF89703
VERSION: 00
PRODUCT NAME: PROFORM 970 CI
PRODUCT DESC: HOME SYSTEM

MODEL/PART BOOK LISTING

PAGE 1
INI023P1
RUN DATE: 5/09/95
RUN TIME: 11:39:29

KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
		NOTE:ASK CUSTOMER"IS YOUR	0
		MACHINE BLACK OR COCONUT	0
		WHITE?" IF IT IS BLACK,	0
		USE PART NUMBERS IN THE	0
		PF89703 PARTS LIST. IF	0
		IT IS COCONUT WHITE, USE	0
		PART NUMBERS IN THE	0
		IM516V PARTS LIST.	0
1	012149	3/8" LOCK NUT	46
2	105495	3/8" WASHER	29
3	119819	LARGE BACKREST	1
4	014172	8MM WASHER	13
5	116474	1" X 2" INNER CAP	6
6	102419	8MM X 3/4" BOLT	11
7	013519	3/8" X 3" BOLT	13
8	013580	3/8" X 2" SHANK BOLT	18
9	115370	PULLEY	20
10	105723	2" X 2" OUTER CAP	8
11	108874	2" X 2" INNER CAP	9
12	112066	LARGE HANDGRIP	2
13	116313	SHORT HANDLE *	4
14	105025	SMALL HANDGRIP	14
15	104049	3/8" X 3 1/2" BOLT	1
16	116316	CABLE #3, 75.5" L *	1
17	116317	CABLE #4, 139.5" L *	1
18	111470	3/4" X 3/4" SPACER	4
19	116311	STABILIZER *	1
20	014101	1/2" WASHER	2
21	105506	3/4" WASHER	2
22	012041	1/2" LOCK NUT	2
23	111000	1/2" BUSHING	2
24	112201	5/8" BUSHING	4
25	104049	3/8" X 3 1/2" SHANK BOLT	2
26	116318	THICK 5/8" BUSHING *	2
27	115169	ROWER BAR	1
28	111569	2" X 2" OUTER CAP W/HOLE	4
29	107048	ANKLE STRAP	1
30	103039	7 1/2" AXLE	1
31	115177	HAND STRAP *	1
32	116312	DUAL HAND STRAP *	1
33	119820	SMALL BACKREST	1
34	116320	SMALL BACKREST POST *	1
35	116321	SMALL SEAT POST *	1
36	116322	SMALL SEAT FRAME *	1
37	013564	3/8" X 1 3/4" BOLT	6
38	112001	3/8" X 3" SHANK BOLT	1
39	103343	TUBE CAP	6
40	101049	#12 SCREW	2
41	103833	1 1/2" X 1 1/2" INNER CAP	6
42	012002	8MM LOCK NUT	2
43	121793	3/8" X 9.75" PIN	1
44	121794	PIN KNOB	1
45	111648	BUMPER CAP	1
46	111633	LOCK KNOB	3

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MODEL/PART BOOK LISTING

PAGE 2
INI023P1
RUN DATE: 5/09/95
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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
47	111773	BUMPER	1
48	103087	CABLE CLIP	3
49	116324	LAT BAR HOLDER *	1
50	105433	WEIGHT BUMPER	2
51	116922	SWIVEL BRACKET	2
	.	NOTE: THE 116922 IS	0
	.	CHROME, IT IS NOT	0
	.	AVAILABLE IN BLACK.	0
52	116326	"U" BRACKET W/CABLE CLIP*	1
53	108739	"L" PIN	1
54	112040	"L" PIN W/TAB	1
55	113869	DECAL SHEET *	1
56	111737	WEIGHT GUIDE	2
57	122961	WEIGHT SELECTOR	1
58	106484	PAD TUBE	3
59	106485	6" FOAM PAD	6
60	110783	15 1/2" FOAM PAD	2
61	116327	ADJUSTER *	1
62	119817	SMALL SEAT	1
63	119818	LARGE SEAT	1
64	116329	STABILIZER W/DRACKET *	1
65	119821	ARMREST	2
66	119822	VKR BACKREST	1
67	116332	VKR FRAME *	1
68	116333	"U" HANDLE *	1
69	116334	LARGE SEAT POST *	1
70	116335	LEG LEVER FRAME *	1
71	116336	LEG LEVER *	1
72	116337	FRONT UPRIGHT *	1
73	116338	BUTTERFLY SUPPORT *	1
74	116342	LEFT BUTTERFLY ARM *	1
75	116343	RIGHT BUTTERFLY ARM *	1
76	116344	VKR UPRIGHT *	1
77	116345	BUTTERFLY UPRIGHT *	1
78	116346	WEIGHT GUIDE TOP *	1
79	105329	3/8" X 2 3/4" BOLT	17
80	116352	FRAME TOP *	1
81	107768	SHORT CHAIN	1
82	105315	LONG CHAIN	1
83	116347	"Y" STABILIZER *	1
84	109391	WEIGHT	19
85	109976	WEIGHT INSERT	57
86	116977	TOP WEIGHT *	1
87	112534	WEIGHT SELECTOR SCREW *	1
88	116348	PRESS ARM *	1
89	116349	BASE *	1
90	112210	LAT BAR	1
91	116314	CABLE #1, 185" L *	1
92	116315	CABLE #2, 98.5" L *	1
	.	NON-ILLUSTRATED PARTS:	0
#	116350	LONG HANDLE *	2
#	104838	GREASE	1
#	114266	PART ID CHART *	1
#	114245	EXERCISE MANUAL *	1

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MODEL/PART BOOK LISTING

PAGE 3
INI023P1
RUN DATE: 5/09/95
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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
#	113870	PRESS ARM DECAL "PROFORM"	1
#	113871	FRAME TOP DECAL	1
#	113872	PRESS ARM DECAL "970 CI"	1
#	114243	OWNER'S MANUAL *	1
	116359	LITERATURE PACKET	1
	.	114243 OWNER'S MANUAL	1
	.	114245 EXERCISE MANUAL	1
	.	114266 PART ID CHART	1
	.	113869 DECAL SHEET	1
	.	NOTE: PARTS KIT AND HWKIT	0
	.	ARE NOT INCLUDED IN THE	0
	.	LITERATURE PACKET	0
	116353	PARTS KIT	1
	.	105723 2" ENDCAP	8
	.	112066 1.25" HAND GRIP	2
	.	116313 SHORT HANDLE	4
	.	105025 5.5" FOAM GRIP	14
	.	115169 ROWER BAR	1
	.	107048 ANKLE STRAP	1
	.	115177 STRAP W/HANDLE	1
	.	116312 DUAL HANDLE STRAP	1
	.	111991 PIN	1
	.	111648 BUMPER CAP	1
	.	100109 ROUND KNOB	1
	.	111633 LOCKING PIN	3
	.	103087 CABLE CLIP	3
	.	116324 LAT BAR HOLDER	1
	.	105433 RUBBER BUMPER	2
	.	116922 SWIVEL "U" BRACKET	2
	.	116326 U-BRACKET	1
	.	106484 PAD TUBE	3
	.	107768 15" CHAIN	1
	.	105315 24" CHAIN	1
	.	104838 GREASE	1
	116354	HARDWARE KIT-A	1
	.	013519 3" SCREW	13
	.	013580 2" SCREW	18
	.	012041 HEX NUT	2
	.	104049 3 1/2" SCREW	1
	.	101049 1/2" TAP SCREW	2
	.	014172 FLAT WASHER	13
	.	102419 3/4" SCREW	11
	.	013564 1 3/4" SCREW	6
	116355	HARDWARE KIT-B	1
	.	012149 LOCK NUT	46
	.	105495 FLAT WASHER	29
	.	014101 FLAT WASHER	2
	.	105506 3/4" FLAT WASHER	2
	.	012002 HEX NUT	2
	.	108739 4 1/4" BENT PIN	1
	.	112040 WEIGHT STACK PIN	1
	.	105329 2 3/4" SCREW	17
	116356	HARDWARE KIT-ENDCAPS	1
	.	116474 1"X2" INNER ENDCAP	6

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MODEL/PART BOOK LISTING

PAGE 4
INI023P1
RUN DATE: 5/09/95
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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
.	.	108874 2"X2" INNER ENDCAP	9
.	.	111470 BUSHING	4
.	.	111569 2"X2" OUTER ENDCAP	4
.	.	103343 PLASTIC ENDCAP	6
.	.	103833 1 1/2"X1 1/2" CAP	6
.	.	111773 RUBBER BUMPER	1
116357	.	PULLEY BAG	1
.	.	108192 PULLEY	20
116358	.	CABLE KIT	1
.	.	116314 CABLE #1,185" L	1
.	.	116315 CABLE #2,98.5" L	1
.	.	116316 CABLE #3,75.5" L	1
.	.	116317 CABLE #4,139.5" L	1
.	.	*--THESE ARE ESTIMATED	0
.	.	COSTS!!!!	0