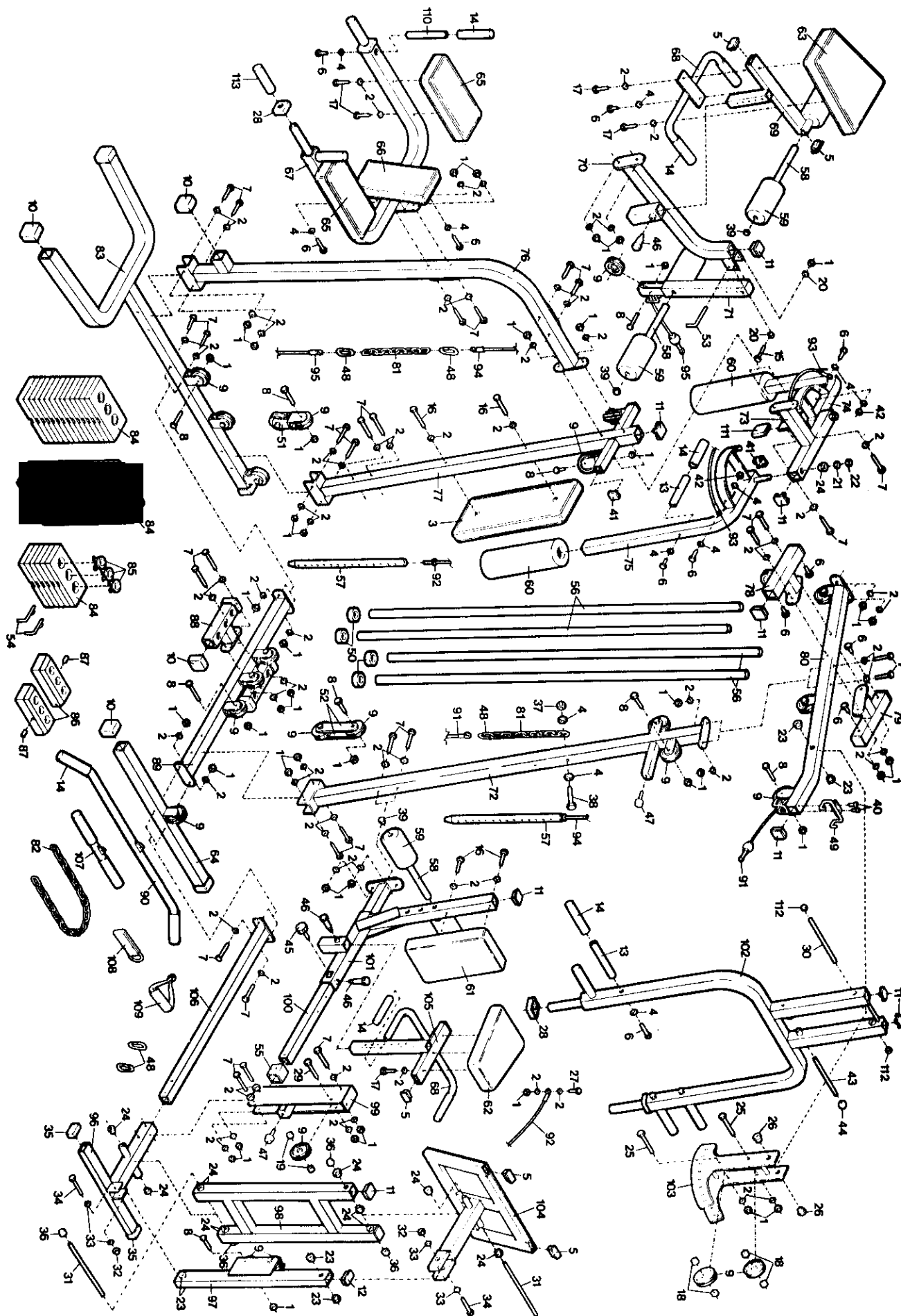


EXPLODED DRAWING—Model No. PF898030

See the Part List on page 31 of the Owners Manual.



MODEL NUMBER: PF89803
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MODEL/PART BOOK LISTING

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
1	012149	3/8" NYLOCK NUT	57
2	014132	3/8" WASHER	79
3	116897	LARGE BACKREST *	1
4	014172	8MM WASHER	17
5	111647	1" X 2" INNER ENDCAP	8
6	013060	5/16 X 3/4" BOLT	17
7	112001	3/8" X 3" BOLT	29
8	013601	3/8" X 2" SHANK BOLT	23
9	115370	PULLEY	26
10	105723	2" X 2" OUTER ENDCAP	10
11	111645	2" X 2" INNER ENDCAP	14
12	116919	1" X 2" GROOVED ENDCAP *	1
13	111775	7 1/2" SHORT HANDLE	6
14	111388	SMALL HANDLE GRIP	18
15	116891	3 1/8" SHANK BOLT *	1
16	114009	3/8" X 2 3/4" BOLT	4
17	013399	3/8" X 1.75" BOLT	9
18	111470	3/4" X 3/4" SPACER	4
19	114610	3/4" X 5/16" SPACER	2
20	014101	1/2" WASHER	2
21	105506	3/4" WASHER	2
22	012041	1/2" NYLOCK NUT	2
23	111000	1/2" BUSHING	6
24	112201	5/8" BUSHING	16
25	104049	3/8" X 3 1/2" SHANK BOLT	2
26	116318	THICK 5/8" BUSHING	2
27	013547	3/8" X 1" BOLT	1
28	111569	2X2" OUTER ENDCAP W/HOLE	4
29	114009	3/8" X 2 3/4" SHANK BOLT	1
30	103039	7 1/2" AXLE	1
31	112563	13 1/4" AXLE ASSEMBLY	1
	.	112614 AXLE	1
	.	103735 AXLECAP	2
	.	111374 CN-AXLECAP REPLCM.	1
32	012041	1/2" NUT	2
33	014032	9/16" WASHER	4
34	013358	1/2" X 3" BOLT	2
35	106036	1" X 2" OUTER ENDCAP	2
36	103735	3/4" PLASTIC AXLECAP	4
37	012056	5/16" NYLOCK NUT	1
38	013240	5/16" X 3 3/4" BOLT	1
39	103343	TUBE ENDCAP	6
40	013550	3/16" SCREW	2
41	100056	1 1/2" X 1 1/2" INNER CAP	4
42	012169	8MM HEX NUT	2
43	111991	10 3/4" PIN	1
44	100109	PIN KNOB	1
45	017088	THREADED KNOB	1
46	111633	LOCK KNOB	3
47	116920	BUMPER W/BOLT *	2
	.	111773 BUMPER	1
	.	013375 BOLT	1
48	103087	CABLE CLIP	5
49	116921	LAT BAR HOLDER *	1

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MODEL/PART BOOK LISTING

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
50	105433	WEIGHT BUMPER	4
51	116922	SWIVEL BRACKET *	1
52	.	BRACKET PLATE	2
.	.	IF CUSTOMER NEEDS A FLAT	0
.	116923	BRACKET SEND #116923 *	2
.	.	IF CUSTOMER NEEDS A	0
.	.	U-SHAPE BKT W/HOOK THEN	2
.	116326	SEND #116326	0
53	108739	L-PIN	1
54	112040	L-PIN W/TAB	2
55	116924	SLEEVE *	1
56	111737	WEIGHT GUIDE	4
57	122961	WEIGHT SELECTOR	2
58	106484	PAD TUBE	3
59	106485	6" FOAM PAD	6
60	110783	15 1/2" FOAM PAD	2
61	116936	LEG PRESS BACKREST *	1
62	116938	SMALL SEAT *	1
63	116902	LARGE SEAT *	1
64	116901	STABILIZER *	1
65	116898	VKR ARMREST *	2
66	116899	VKR BACKREST *	1
67	116932	VKR FRAME *	1
68	116942	U-HANDLE *	2
69	NLA	SHORT SEAT POST	1
70	110788	LEG LEVER FRAME	1
71	111615	LEG LEVER	1
72	116943	FRONT UPRIGHT *	1
73	116944	BUTTERFLY ARM SPPRT ASSY*	1
.	.	111609 BTRFLY ARM SUPPORT	1
.	.	112201 BUSHING	4
.	.	103735 AXLECAP	2
.	.	111374 CN-AXLECAP REPLCM.	1
74	112565	LEFT BUTTERFLY ARM ASSY.	1
.	.	111636 LEFT BTRFLY ARM	1
.	.	103735 AXLECAP	1
.	.	111374 CN-AXLECAP REPLCM.	1
75	112566	RIGHT BUTTERFLY ARM ASSY.	1
.	.	111638 RIGHT BTRFLY ARM	1
.	.	103735 AXLECAP	1
.	.	111374 CN-AXLECAP REPLCM.	1
76	116945	VKR UPRIGHT *	1
77	116946	BUTTERFLY UPRIGHT *	1
78	116947	RIGHT WEIGHT GUIDE TOP *	1
79	116948	LEFT WEIGHT GUIDE TOP *	1
80	116950	FRAME TOP ASSEMBLY *	1
.	.	116949 FRAME TOP	1
.	.	111000 BUSHING	1
81	116868	SHORT CHAIN, 11" *	2
82	116869	LONG CHAIN, 18.75" *	1
83	116954	Y-STABILIZER *	1
84	109391	WEIGHT W/SLEEVE	38
85	109976	WEIGHT SLEEVE	114
86	116977	TOP WEIGHT ASSEMBLY *	2

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	116955 TOP WEIGHT	1
	.	116978 CAUTION DECAL	1
	.	116957 SET SCREW	1
87	116957	WEIGHT SELECTOR SCREW *	2
88	116958	WEIGHT GUIDE BASE *	1
89	116959	BASE *	1
90	112210	LAT BAR	1
91	116818	CABLE #1, 168.75" *	1
92	116819	CABLE #2, 222.25" *	1
93	116822	CABLE #3, 98.75" *	1
94	116820	CABLE #4, 184.75" *	1
95	116821	CABLE #5, 113.5" *	1
96	116961	LEG PRESS STABILIZER *	1
	.	116960 LEG PRESS STBLZR	1
	.	112201 BUSHING	2
	.	103735 AXLECAP	2
	.	111374 CN-AXLECAP REPLCM.	1
97	116963	LEG PRESS LEVER ASSEMBLY*	1
	.	116962 LEG PRESS LEVER	1
	.	111000 BUSHING	4
98	116965	LEG PRESS H-FRAME *	1
	.	116964 LEG PRESS H-FRAME	1
	.	112201 BUSHING	8
	.	103735 AXLECAP	4
	.	111374 CN-AXLECAP REPLCM.	1
99	116966	LEG PRESS SUPPORT *	1
100	116967	LEG PRESS RAIL *	1
101	116968	LEG PRESS FRAME *	1
102	116969	PRESS ARM *	1
103	116971	ADJUSTER W/BUSHINGS *	1
	.	116970 ADJUSTER	1
	.	116318 BUSHING	2
104	116973	LEG PRESS PLATE *	1
	.	116972 LEG PRESS PLATE	1
	.	112201 BUSHING	2
	.	103735 AXLECAP	2
	.	111374 CN-AXLECAP REPLCM.	1
105	116975	LONG SEAT POST *	1
106	116976	LEG PRESS BASE *	1
107	112212	ROWER BAR	1
108	116900	ANKLE STRAP *	1
109	115177	HAND STRAP	1
110	111776	9 3/8" LONG HANDLE	2
111	NLA	BUMPER CAP	1
112	116951	PLUG *	2
113	112066	LARGE HANDLE GRIP	2
	.	NON-ILLUSTRATED PARTS	0
A	104838	GREASE	2
B	114076	EXPLODED DWG/PART LIST *	1
C	.	DECAL SHEET	1
D	.	DECAL PLACEMENT INST	1
E	114077	EXERCISE MANUAL *	1
F	114075	OWNER'S MANUAL *	1
	116982	LITERATURE PACKET	1

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	114075 OWNER'S MANUAL	1
	.	114076 PART ID CHART	1
	.	114077 EXERCISE MANUAL	1
116870		HARDWARE KIT	1
	.	013601 SCREW	23
	.	014132 WASHER	76
	.	014172 WASHER	17
	.	014101 WASHER	2
	.	105506 WASHER	2
	.	104049 SCREW	2
	.	013547 SCREW	1
	.	013399 SCREW	9
	.	013550 SCREW	2
	.	013060 SCREW	17
116871		HARDWARE KIT	1
	.	112001 SCREW	29
	.	114009 SCREW	4
	.	013240 SCREW	1
	.	108739 PIN	1
	.	112040 PIN	2
	.	116891 SCREW	1
	.	012169 HEX NUT	2
	.	013358 SCREW	2
	.	012041 HEX NUT	4
	.	012149 HEX NUT	56
116872		HWKIT, ASSY PARTS	1
	.	105723 ENDCAP	10
	.	111775 HANDLE	6
	.	112201 BUSHING	12
	.	103039 ROD	1
	.	112614 AXLE	2
	.	103735 3/4" AXLECAP	2
	.	106036 ENDCAP	2
	.	111991 PIN	1
	.	100109 KNOB	1
	.	111633 PIN	3
	.	103087 CABLE CLIP	6
	.	116921 LAT BAR	1
	.	105433 RUBBER BUMPER	4
	.	116922 PULLEY BRACKET	1
	.	116923 PULLEY PLATE	2
	.	116924 BUSHING	1
	.	106484 FOAM PAD MTG TUBE	3
	.	116868 CHAIN	2
	.	116900 ANKLE STRAP	1
	.	115177 ANKLE STRAP	1
	.	111648 RUBBER STOP	1
	.	111776 HANDLE	1
	.	112066 HANDGRIP	2
	.	104838 GREASE	1
	.	116919 ENDCAP	1
116873		HWKIT, ASSY ENDCAPS	1
	.	111645 ENDCAP	14
	.	111470 PULLEY BUSHING	4

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KEY NUMBER	PART NUMBER	DESCRIPTION	QUANTITY
	.	111569 ENDCAP	4
	.	103735 AXLECAP	4
	.	103343 ENDCAP	6
	.	100056 ENDCAP	4
	.	116920 BUMPER ASSEMBLY	2
116874	.	HWKIT, ASSY FOAM GRIP	18
	.	111388 FOAM GRIP	18
116875	.	HWKIT, ASSY PULLEYS	1
	.	108192 PULLEY	26
116876	.	HWKIT, ASSY CABLES	1
	.	116818 CABLE, 168.75"	1
	.	116819 CABLE, 222.25"	1
	.	116822 CABLE, 98.75"	1
	.	116820 CABLE, 184.75"	1
	.	116821 CABLE, 113.5"	1
#	.	**THESE ARE ESTIMATED	0
#	.	COSTS!!	0